



## DRAWING SCHEDULE

**ASSY TITLE**      702, 703, 707      **ASSY No.**

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No.
703-03-00	4-15-10	SUSPENSION JOINT SPACER	A	712-03-20
703-03-27		REAR SUSPENSION CLEVIS	A	
703-06-08		WHEEL STUD	B	
703-08-01		BALANCE BAR YOKE	A	
703-08-02		BALANCE BAR NUT	A	
703-08-03		BALANCE BAR YOKE INSERT	A	
703-09-01		13 IN CAST ROAD WHEELS } FRONT & REAR	D	2 SHEETS
To				
703-09-15				
703-06-01		F3 FRONT DISC	C	712-17-01
703-03-05		SLEEVE NUT W/ BONE	A	
703-06-15		AXLE BEARING SPACER	B	
703-04-10		STEERING COLUMN SPLINE	A	
703-06-07		WHEEL STUD WASHER	A	
707-06-03		LOWER SWIVEL PIN	A	
707-06-09		LOWER SWIVEL PIN INSERT	A	

# DRAWING SCHEDULE

**ASSEMBLY TITLE**

708-01- CHASSIS

**ASSTY NO**

708-01

DRG. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
708-01-01	BASIC FRAME	1	D	1
02	Bulkhead 1	1	C	
06	Bulkhead 5	2	D	
07	" 6	C	1	
14	UPPER RADIUS ARM BRKT	1	A	
15	R.L. w/B Boss	1	A	
708-01-20 to	TURNOED BOSSES	2	B	
708-01-50				
708-01-51 to	BRACKETS	2	D	
708-01-70				

NO. OF SHEETS

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# DRAWING SCHEDULE

ASSEMBLY TITLE

ASST NO

02 FRONT SUSPENSION

708-02

DRG. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
708-02-01	FRONT SUSPENSION PLATE	1	A	
02	" " "	1	A	
03	FRONT UPPER WISHBONE	1	B	
04	FRONT LOWER WISHBONE	2	C	
05	FRONT LOWER WISHBONE DAMPER INSERT	1	A	708-16-03
10				
708-02-15	FRONT WISHBONE 1/2 JOINT INSERT	1	A	
16	" " " " "	1	A	
17	" " " " "	1	A	
18	" " " " "	1	A	

1:1000  
1:1000

**march**

ENGINEERING LTD.

MANNING SCHEDULE

<u>ASSEMBLY TITLE</u>		<u>ASSEMBY NO</u>		
05 - ANTI ROLL BAR		708-05		
<u>DRG. NO</u>	<u>DESCRIPTION</u>	<u>ISSUE</u>	<u>SIZE</u>	<u>DRG. NO</u>
708-05-01	R.A.R.B. Mounting	1	A	
04	A.R.B. Link	1	A	

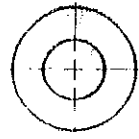
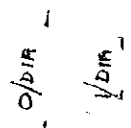












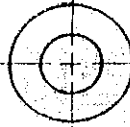
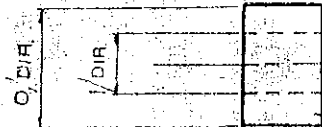
802  
812  
810

MATRIX	PART NO	O/DIA	I/DIA	LENGTH L	MATERIAL	TREATMENT
	802-20-31	5/8	25/64	0.163	ENIA	ZINC PLATE
	802-20-32	7/8	25/64	1.483	HE 30 TF	CLEAN
H-7-12	802-20-33	1.50	7/16	18.8WG	NS4	HARD ANODISE
	802-20-34	5/8	25/64	0.157	ENIA	ZINC PLATE
	802-20-35	5/8	25/64	0.448	ENIA	" "
	802-20-36	5/8	25/64	0.295	ENIA	" "
H-7-15	802-20-37	3/4	25/64	0.560	ENIA	PARALUBE
	802-20-38	0.75	25/64	0.250	ENIA	
	802-20-39	1/4	7/16	0.325	HE 30 TF	
H-8-13	802-20-40	5/8	25/64	0.435	ENIA	BLACKDISE
	810-20-01	SEE A	SIZE DRAWING			
H-8-1	812-20-01	7/8	29/64	1.38	HE 30 TF	BLACK ANODISE
H-8-2	812-20-02	7/8	29/64	0.26	HE 30 TF	" "
H-8-3	812-20-03	1.5	7/16	0.382 0.380	HE 30 TF	HARD ANODISE
	812-20-04	1.18	1.03	1.47	ENIA	CLEAN
	812-20-05	1.00	21/64	0.060	" "	ZINC PLATE
H-14-1	812-20-06	1/16	9/16 REAM	7/16	" "	" "
	812-20-07	1/16	9/16 REAM	0.70	" "	" "
	812-20-08	5/8	1/4	1.55	HE 30 TF	" "
	812-20-09	5/8	1/4	0.70	" "	" "
	812-20-10	1.00	1/2	1.00	ENIA	" "
H-8-14	812-20-11	0.5	0.25	1.72	HE 30 TF	CLEAN
H-8-15	812-20-12	1.00	25/64	0.075	ENIA	ZINC PLATE
H-9-11	812-20-13	1.00	21/64	0.343	HE 30 TF	CLEAN
H-9-9	812-20-14	1.00	25/64	1.500	HE 30 TF	CLEAN
H-9-10	812-20-15	3/8	DRILL 3/8 5MM φ	3.00	HE 30 TF	CLEAN
H-9-12	812-20-16	5/8 STOCK	LETTER W	0.460	ENIA	ZINC PLATE
H-9-13	812-20-17	5/8 STOCK	LETTER W	0.410	ENIA	ZINC PLATE
H-9-14	812-20-18	5/8 STOCK	LETTER W	0.880	ENIA	ZINC PLATE

LEAVANCES - UNLESS OTHERWISE STATED.

FRACTIONS 1/64  
DEC 2 PL 1-00  
DEC 2 PL 1-00

700-15-02  
SHEET 10



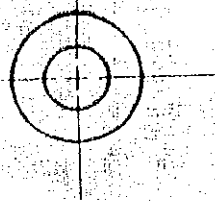
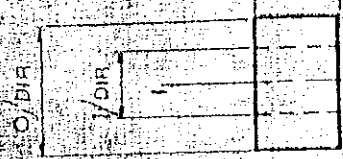
81C  
82C  
82G  
82.2

MATRIX	PART NO	O/DIA	1/DIA	LENGTH L	MATERIAL	TREATMENT
	<del>81C-20-02</del>	1.75	1.380 1.385	0.210 0.205	HE 30	
	82C-20-01	0.625 0.624	0.501 0.502	0.81	EN 4	PARCOLORE BLACK ANODISE
	82C-20-02	1/2 AFF HEX	1/4 UNF	1.87	HE 30 TF	
	822-20-01	3/8	3/16	3.120	HE 30 WP	
	822-20-02	0.4385 0.4380 0.3748	1/32 REAM	0.62	EN 4	PARCOLORE
	822-20-03	0.3744	0.25	0.50	EN 4	PARCOLORE
	822-20-04	5/8	3/8	1.00	EN 4	
	822-20-05	7/8 STOCK	3/8	0.25	HE 30 TF	ANODISE
	822-20-06	1 1/4	0.885 10.890	0.400	AL ALLOY	
	82G-13-04	7/8 HEX	14mm x 1.5mm THREAD	0.62	HE 30 WP	
	82G-13-05	7/8 HEX	12mm x 1.5mm THREAD	0.62	HE 30 WP	
	82G-20-01	7/16	5/16	0.75	EN 4	
	82G-20-03	1.00	7/16	0.25	HE 30 WP	ANODISE
	82G-20-04	.575 / .580	25 / 64	3.50	EN 4	PARCOLORE
	82G-20-05	.510	25 / 64	0.450	EN 4	PARCOLORE
	82G-20-06	1"	3/8	2.375	HE 30 WP	
	82G-20-07	0.75	1/4	0.281	HE 30 WP	ANODISE
	82G-20-08	.6247 / .6240	REAM 11mm (0.433)	0.4375	EN 4	PARCOLORE
	82G-20-09	.69"	1/4	.375	HE 30 TF	
	82G-20-10	1.25	7/8	1.110	HE 30 TF	ANODISE
	82G-20-11	1.25	7/8	.75	HE 30 TF	ANODISE
	82G-20-12	.30	2 RILL 4mm	.50	EN 4	
	82G-20-13	1.175 / 1.185	.94	.062 / .060	EN 4	PARCOLORE
	82G-20-14	1.175 / 1.185	.94	.066 / .064	EN 4	PARCOLORE
	82G-20-15	1.175 / 1.185	.94	.070 / .068	EN 4	PARCOLORE
	82G-20-16	1.175 / 1.185	.94	.076 / .072	EN 4	PARCOLORE
	82G-20-17	1/2	1/4	.687	EN 4	
	82G-20-18	.375	1/4	.735	EN 4	PARCOLORE
	82G-20-19	3/4	3/8	1.431	EN 4	
	82G-20-22	3/4 HEX	1/8 BEPT TAPER	0.62	HE 30	CLEAN

TOLERANCES - UNLESS OTHERWISE STATED.

FRACTIONS ± 1/64"  
DEC 2 PL. ± .001"

708-16-08



810

812

MATRIX	PART NO	O/DIA	I/DIA	LENGTH L	MATERIAL	TREATMENT
	812-20-52	1.50"	1.187/1.190	0.210/0.265	HE 30 TF	HARD ANODISE
41-11-15	812-20-49	1"	7/16	1.62	HE 30 TF	BLACK ANODISE
41-12-01	812-20-50	1"	29/64	1.425	HE 30 TF	BLACK ANODISE
41-12-02	812-20-51	1"	29/64	0.285	HE 30 TF	BLACK ANODISE
	812-20-52	1.25	0.998 1.000	0.45	HE 30 TF	
	812-20-53	1"	7/16	0.62	HE 30 TF	BLACK ANODISE
	812-20-54	1"	7/16	0.112	HE 30 TF	BLACK ANODISE
	812-20-55	0.706	0.563 0.565	0.050	HE 30 TF	
	812-20-56	0.75"	0.625	0.65	EN 14 EN 1A	
	812-20-57	3/4"	9/16	0.5	HE 30 TF	
	812-20-58	3/4"	0.5625 0.5635	0.43	HE 30 TF	
	812-20-59	0.5645 0.5635	DRILL 7/16 Ø	0.50	PHOSPHOR BRONZE	
	812-20-60	0.375"	3/16	1.482	HE 30 TF	
	812-20-61	0.687	DRILL 7/8 2A	0.93	EN 14	
	812-20-62	3/4"	0.562 0.560	0.43	EN 1A	
	812-20-63	19/16	3/8	0.56	EN 1A	
	812-20-64	0.625"	0.25"	0.51	HE 30	
	812-20-65	1.31"	1.18"	0.87	EN 1A	
	812-20-66	0.37	1/4 UNF	0.43	EN 1A	
	812-20-67	0.37	1/4 DRILL	0.43	EN 1A	
	812-20-68	3/4	3/8	0.875	EN 3B	
	812-20-69	0.50"	5/16	0.28	EN 1A	
	812-20-70	5/8	5/16	0.75	EN 3B	
	812-20-71	3/4	8MM DRILL	0.37/0.38	HE 30 TF	BLACK OR CLEAR ANODISE
	812-20-72	9/16	5/16	0.20	EN 3B	
	812-20-73	7/8	5/16	0.50	EN 3B	
	812-20-74	5/8	5/16	0.25	EN 3B	
	812-20-75	1.12"	0.500	1.125/1.124	EN 3B	
	812-20-76	1.25	1.00	0.37	HE 30 TF	
	812-20-77	5/8	5/16	0.680	EN 3B	

TOLERANCES UNLESS OTHERWISE STATED

FABRICATED BY  
DEC 2 1964