

DRAWING SCHEDULE

ASSY TITLE 731, 732, 733, 73B, 73S ASSY No.

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No.
731-18-01		SPRING ABUTMENT	A	
732-01-08 ⁰⁷		REAR BULKHEAD	D	
732-01-48		CHASSIS NUMBER DISC	A	
732-02-07		WISHBONE BEARING JOURNAL	A	MASTER /
732-02-03		F.L.W.B. OUTER JOINT HOUSING	A	
732-04-02		STEERING COLUMN SUPPORT BEARING	A	
732-05-05		ANTI-ROLL BAR MOUNT 1" DIA	A	
732-06-18		1/8" BSP / 3/8" UNF BRAKE ADAPTOR	A	
732-06-17		DISC MOUNTING BELL	C	
732-05-03		FRONT ANTI-ROLL BAR	C	MASTER
732-05-04		REAR ANTI-ROLL BAR	C	MASTER
732-09-02		COMPOSITE WHEEL SPINNINGS	D	
732-09-09		7 1/2, 6 1/2, 5 1/2, 4 1/2, 3 1/2, 2 1/2, 3, 2	D	
732-09-10		COMPOSITE WHEEL HUB	D	
732-09-13		8 1/4" WHEEL SPINNING	D	732-09-02
732-10-01		DRIVESHAFT	C	MASTER
732-14-02		OIL OUTLET BRANCH	A	
732-15-02 ⁰¹		FUEL TANK	D	
732-16-14		BMW / FG ADAPTOR PLATE	D	
732-10-06		CALIPER MOUNTING BRACKET	A	
733-01-10		R.L.W.B. MOUNT	B	
733-01-11		R.L.W.B. BRACE	B	
733-05-05		ANTI-ROLL BAR MOUNT 7/8" DIA	A	
73B-16-01		CLUTCH BOBBIN	A	MASTER
73B-18-01		ROSE BEARING SAFETY WASHER	A	
73S-01-25		REAR SKID	A	
73S-03-04		REAR LOWER LINK	A	

DRAWING SCHEDULE

DRAWING TITLE

ISSUE NO

01- CHASSIS

73A1- 01

<u>DWG. NO</u>	<u>DESCRIPTION</u>	<u>ISSUE</u>	<u>SIZE</u>	<u>ORIG. NO</u>
731-01-01	MIDFRONT BULKHEAD (FABRICATED)	1	C	
731-01-02	LOWER CROSS STRUT	1	B	
731-01-03	DAMPER BEAM	1	C	
731-01-04	FRONT PLATE ASSY.	1	C	
731-01-05	REAR BULKHEAD	1	D	
731-01-06	" "	1	D	
731-01-07	SIDE POD - R.H.	2	D	
731-01-08	MIDFRONT BULKHEAD	1	D	
731-01-09	" "	1	D	
-01-10	REAR SKID	1	A	
731-01-11	TUB G.A.	1	D	
01-12	SIDE POD DIAPHRAGM (REAR) L.H.	1	B	
01-13	" " " " (R.H.)	1	B	
01-14	NOSE FRAME MOUNTING CLEVIS	1	A	
01-15	SIDE POD - L.H.		D	
731-01-16	REAR CROSSMEMBER FOR DG 300 ^g /BOX	1	B	
731-01-17	LINK ANCHORAGE PLATE DG 300	1	C	
73-01-18	CROSSMEMBER BRACE	1	C	
01-19	NOSE EXTENSION PLATE - L.H.	1	B	
01-20	" " " " - R.H.	1	B	
01-21	" " " " BOSS	-	-	708-16-03
01-22	" " " " "	-	-	708-16-03
01-23	NOSE SPACER MTG. BRKT	1	B	
01-24	REAR CROSSMEMBER BUSH.	-	B	708-16-03
25				
26				
27				
28				
29				
30				

DRWING

73A1-01

MARCH

ENGINEERING LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

KEY NO

02 - FRONT SUSPENSION

73M-02

DEF. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
731-02-01	FRONT SUSPENSION LAYOUT (CELEBRATION) Pt	1	D	
02-02	FRONT SUSPENSION LAYOUT (plain) Pt	1	D	
02-03	FRONT TOP WISHBONE	1	D	
02-04	" WISHBONE ASSY. (REVISED PLAN)	1	D	
02-05	" LOWER WISHBONE	1	D	
02-06	FRONT SUSPENSION LAYOUT		D	
02-07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

SHEET

SHEETS

march

ENGINEERING, LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

03 REAR SUSPENSION

ISSUE NO

7301-03

Dwg. No	DESCRIPTION	ISSUE	SIZE	Dwg. No
03-01	REAR SUSP. LAYOUT.	1	D	
02				
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

CHECKED

DATE

MARCH

ENGINEERING LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

04 - STEERING

POST NO

7301-04

DWG NO

DESCRIPTION

ISSUE

DATE

BY

01

02

03

04

05

06

07

08

09

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

SHEET

OF

SHEETS

MARCH

ENGINEERING LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

05 - ANTI ROLL BARS.

DRYING NO

7301-05

DES. NO	DESCRIPTION	ISSUE	SIZE	DRYING NO
731-05-01	F.A.R.B.	1		
05-02	P.A.R.B.	1		
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

SHEET

OF SHEETS

MARCH

ENGINEERING LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

06 - FRONT VARIANT

ISSUE NO

7341-06

ISSUE NO	DESCRIPTION	ISSUE	DATE
01	MOUNTING BELL. BOLTED JUNCTION	→	732-06-17
02			
03			
04			
05			
06			
07			
08			
09			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			

SHEET

OF SHEETS

MARCH

ENGINEERING LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

ISSY NO

07- REAR UPRIGHT

7301-07

DET. NO	DESCRIPTION	ISSUE	DATE	ORIG. FILE
01				
02				
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

SCALE

DATE

march

ENGINEERING LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

08- PENALS

ASSY NO

7301-08

DES. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
01				
02				
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

SHEET NO

March ENGINEERING LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

09 - WHEELS

ASSY NO

7301-09

DET. NO	DESCRIPTION	ISSUE	SIZE	COND. NO
01				
02				
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

DATE
BY

March

ENGINEERING LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

10 - DRIVESHAFT

ASSEMBLY NO.

7301-10

<u>DET. NO.</u>	<u>DESCRIPTION</u>	<u>ISSUE</u>	<u>SIZE</u>	<u>ORIG. D.P.</u>
731-10-01	REAR DISC BELL 10 1/2" DISC, BOLTED ^{JUNCTION}	4-21-11 ^D	C	
02				
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

CHIEF ENGINEER
DESIGNER

MARCH ENGINEERING, LTD.

DRAWING SCHEDULE

WORKING TITLE

11 - GEARSHIFT

POST NO.

7301-11

DET. NO.	DESCRIPTION	SCALE	SIZE	ORIG. NO.
01				
02				
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

DRAWING SCHEDULE

ASSEMBLY TITLE

ASSY NO

12

WINGS / BODYWORK

7391-12

<u>DET. NO</u>	<u>DESCRIPTION</u>	<u>ISSUE</u>	<u>TYPE</u>	<u>DATE</u>
12-01	SECTION - CRUSH-STRUC.		C	
12-01	CRUSH-STRUC. RET. PLATE		A	
12-03	NOSE FI/FA - PORSCHE		D	
12-04	BONDED NOSE BAR		C	
12-05	NOSE SPACER		B	
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

SHEET
OF
SHEETS

marCh

ENGINEERING, LTD.

DRAWING SCHEDULE

ASSEMBLY TITLE

13 WATER SYSTEM

ISSUE NO

731-13

DET. NO	DESCRIPTION	ISSUE NO	DATE
731-13 01	WATER RADIATOR	N.D.	
02			
03			
04			
05			
06			
07			
08			
09			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			

SHEET NO

March

ENGINEERING LTD.

DRAWING SCHEDULE

DRAWING TITLE

ISSUE NO

14 OIL SYSTEM

7301-14

<u>DWG. NO</u>	<u>DESCRIPTION</u>	<u>ISSUE</u>	<u>SIZE</u>	<u>DATE, 1/1/14</u>
14-01	OIL TANK			
14-02	OIL TANK & COOLER FITTING	1	A	
14-03	OIL COOLER UNIONS - MASTERLIST	1	A	
14-04	OIL TANK SPINNING			
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

PROJECT ENGINEERS

MARCH ENGINEERING LTD.

DRAWING OF SCHEDULE

ASSEMBLY TITLE

POST NO

15- FUEL SYSTEM

7301-15

<u>DETAILED NO</u>	<u>DESCRIPTION</u>	<u>SCALE</u>	<u>SIZE</u>	<u>DESIG. NO</u>
05-01	SEAT TANK	1	D	
15-02	PONTON TANK - L.H.	1	D	}
15-03	" " - R.H.	1	D	
15-04	FUEL COLLECTOR POT.		D	
15-05	SIDE TANK - L.H.		D	
15-06	" " - R.H.		D	
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

SUBJECT
CLASS.

march ENGINEERING LTD.

BILL OF MATERIALS SCHEDULE

ASSEMBLY TITLE

ASSY NO

16 ENGINE AND TRANSMISSION

7301-16

<u>QTY. REQ</u>	<u>DESCRIPTION</u>	<u>ISSUE</u>	<u>REV</u>	<u>DATE. INP</u>
73016-01	STARTER BRACKETS.	1	B	
02				
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

APPROVED: _____
 DATE: _____

march ENGINEERING, LTD.

DELIVERING SCHEDULE

ASSEMBLY TITLE

ISSUE NO

18 MARCH STANDARD COMPONENTS

7301 18

DRA. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
18-01	SPRING ABUTMENT	1	A	
18-02	AVINO FITTING (MARCH)	ND		
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				
26				
27				
28				
29				
30				

SHEET
SHEETS

March

ENGINEERING LTD.