

DRAWING SCHEDULE

ASSY TITLE

CHASSIS

ASSY N

01

DRG. No.	MATEX	DESCRIPTION	SIZE	ORIG.
771-01-01	3-39-9	RARB MOUNT L/H	C	
02	3-39-10	" " R/H	C	
03	4-51-10	RARB CLAMP (1 1/8" ϕ)	A	
04	43-8-7	RARB WIG BUSH	STD	SHEET 4 712-18-0
05	4-49-2	FRONT BULKHEAD	D	
06	4-49-4	REAR CROSSMEMBER (1 1/2")	C	
07	3-40-1	REAR CROSSMEMBER PLATE (L/H) 1 1/2"	B	
08	3-40-2	" " " (R/H) 1 1/2"	B	771-01-07
09	3-40-3	" " " 1 1/2"	B	771-01-07
10	41-20-15	BUSH FOR REAR C/MEM PLATE	STD	SHEET 6 708-16-C
11	41-21-1	" " " " "	"	"
12	41-21-2	" " " " "	"	"
13	41-21-3	" " " " "	"	"
14	45-1-1	TOP PANEL	D	
15	42-5-2	" " BUSH	A	SHEET 3 731-01-10
16	3-39-5	INSTRUMENT PANEL	D	
17	4-51-4	FRONT SUSPENSION PLATE	C	
18	4-51-3	RARB CLAMP (1" ϕ)	A	771-01-C
19	43-8-8	RARB WIG BUSH	STD	SHEET 4 712-18-01
20	41-21-5	RARB ROD END BRG SPACER	STD	SHEET 10 708-16-C
21	3-39-6	R.H. RADIATOR STOPPER	C	
22	45-1-5	DROPPER BEAM STOPPER	C	
23	45-1-6	FRONT DROPPER BEAM	C	
24	41-21-7	DROPPER BEAM BUSH	STD	708-16-C SHEET 10
25	4-49-10	MODS TO L.A.P.	B	
26	4-55-2	BATTERY CRADLE CLAMP	A	
27	4-42-14	C/BOX/CROSSMEMBER BOLT	A	

DRAWING SCHEDULE

LATEST ISSUE

ASSEMBLY TITLE

ASBY NO

01

DRG. NO	DESCRIPTION	ISSUE	SIZE	CDSG. NO
28	R BULKHEAD - RH	4-49-12	D	771-01-29
29	R BULKHEAD - LH	4-49-11	D	
30	MASTER SWITCH BRKT	3-43-6	A	
31	" " LEVER	3-43-7	A	
32	UPPER ENDWIDE ANGLE RH		C	
33	UPPER ENDWIDE ANGLE LH		C	
34	SIDE SKIN RH		D4	
35	SIDE SKIN LH		D4	
36	POSITIONING OF SKIRTS & V/S	3-43-8 3-43-9 3-43-10	C	
37	INNER SKIN		D	
38	RO BAR ANGLE BRACKET RH		C	
39	" " " " LH		C	
40	RO BAR ^{SUPP} ANGLE BRKT		A	
41	RS BAR BUSH		A	
42	ROLL OVER BAR		D	
43	BUSH FOR RO BAR		STD	732-01-102
44	REAR CLOSURE MEMBER BUSH		STD	708-16-03
45	RADIATOR SUPP. BRKT. L.H.	3-43-13	C	
46	" " " R.H.	3-43-14	C	
47	" TIE ROD (STEEL)	3-44-12	A	
48	" " " BUSH (STEEL)	43-8-11	STD	712-18-01
49	" " " " (ALLY)	43-8-12	STD	712-18-01
50	RADIATOR TIE ROD (ALLY)	3-44-13	A	771-01-47
51	A.R.B. CLAMP (1/8" x 1/2")	4-65-5	A	771-01-03
52	SEAT BELT MOUNTING BRACKET		B	
53	TOP PANEL		D	
54	OIL COOLER SUPPORT (REAR)	3-44-3	B	
55	OIL COOLER BRKT. (TOP)	3-44-4	B	
56	" " " BUSH	4-53-7	A	
57	" " " (BOTTOM)	3-44-5	B	

SET

SHEETS.

march

ENGINEERING LTD.

DRAWING SCHEDULE

ASSY TITLE			ASSY No	
CHASSIS			01	

DRG. No.	MATRIX	DESCRIPTION	SIZE	DRG. No
771-01-58	4-60-12	R.A.R.B MOUNT R.H.	C	
59	4-60-11	" " L.H.	C	
60	3-45-4	" " SUPPORT R.H.	C	771-01-58
61	3-45-5	" " " L.H.	C	771-01-58
62	43-8-13	" " " BUSH	STD	712-18-01
63	6-5-7	REAR BEAM DOUBLE SHEAR BRKT (CAST)	A	
64	4-58-1	" " " " (M/C)	A	
65	4-59-1	G'Box / CROSS MEMBER BOLT	A	771-01-27
66	4-58-3/4	MODS TO REAR BULKHEAD	C	
67	4-64-9	RARE MOUNT L/H	D	
68	4-64-10	" " R/H	D	771-01-57
69	3-46-5	RARE SUPPORT L/H	D	"
70	3-46-6	" " R/H	D	"
71	4-64-11	ARB CLAMP SPACER	A	
72	43-8-14	RARE SUPPORT BUSH	STD	712-18-01 ^{SHIT 4}
73	4-64-12	RARE MOUNTING PLATE (7610) ^(EARLY 7610 REAR PLATE)	C	
74	4-64-13	RARE MOUNTING PLATE (7610) ^(LATE 4 REAR PLATE)	C	
75	41-23-1	RARE MOUNT WASHDR	STD	705-16-02 ^{SHIT 11}
76	3-56-4	RARE MOUNT BRKT RH	C	771-01-59
77	3-56-5	" " " L.H.	C	771-01-59
79		RARE MOUNTING BRKT (M/C)	C	
80	4-58-5	MODS TO L. ENGINE MOUNT	B	
81	4-64-15	CLUTCH STOP BUFFER W/DRP	A	773-01-10
82		FRONT BULKHEAD - EXPTL	D	
83	3-46-1	ROLL HOOP	D	
84	3-46-8	MARTELA SWITCH BRKT	A	
85		PULL HANDLE SUPP	A	

DRAWING SCHEDULE

ASSY NO

CHASSIS

ASSY No

01

DRG. NO.	MTG. NO.	DESCRIPTION	SIZE	ORIG. No
71-01-86	4-64-3	FRONT PLATE - 761B-3 TYPE	C	
01-87	3-47-1	OIL TANK / ENG. MOUNTING PLATE	C	
01-88	3-47-2	FRONT PLATE	C	71-01-87
-89	4-58-9	BULKHEAD REAR	D	
-90	4-67-1	ROLL HOOP BRKTY	B	
91	4-67-2	GEARBOX / SUSP ⁿ PLATE	C	
92	3-47-6	RTWB D SHEAR PLATES	A	
93	41-23-15	Spacer	STD	708-16-03
94	41-24-1	Spacer	STD	708-16-03
95	41-24-2	Spacer	STD	708-16-03
96	4-58-12 6-6-3	LOWER LUG MTG (71B)	D	
97		BUSH	STD	702-16-01 SHT II
98		TUBE BUSH	STD	712-18-01 SHT 4
99		OIL TANK MTG	D	
100	3-47-8	ENG. MTG. STRUTS R/H	C	
101	3-47-9	ENG. MTG. STRUTS L/H	C	
102	4-59-9	LINK HATCHETS THRO' HOLES	A	
103		ROLL HOOP BRKTY (71B-1)	B	
104		ROLL HOOP SPACERS (71B-1)	STD	708-16-03 SHT II
105	4-67-3	RAD ROD SUPPORT (71B-1)	B	
106	4-61-15	RAD ROD SUPP ⁿ INSERT (71B-1)	A	
107	4-62-11	REAR SKID SPACERS	B	
108	4-62-10	REAR SKID	FT	
109	6-6-7 4-58-14	LOWER ENG. MTG. MY II	D	
110	3-47-12	(L.H.P.) FOLDED DOUBLE SHEAR PLATE	B	
111		BUSH	STD	712-18-01 SHT 5
112		BUSH	STD	712-18-01 SHT 5

DRAWING SCHEDULE

ASSY TITLE	ASSY No
CHASSIS	01

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORG. No
113	45-4-3	OUTER SKIN	D	
114	45-4-4	" "	D	77-01-115
115	4-63-2	NOSE FRAME (FLOVIS) BTM	A	
116	4-63-3	" " " TOP	A	
117	41-1-8	COVER	STD	703-46-05 21127.11
118	3-40-8	FRONT PLATE HIGH DENSITY POLY	A	
119	3-40-9	" " " LH	A	711-01-118
120	4-67-13	FRONT COVER (LH)	E	
121	4-59-12	FRONT COVER STUDS	F	
122	4-73-10	FRONT BULKHEAD INSERT	A	
123		R BULKHEAD RAD ROD W/OUT BUSH	STD	732-01-102
124	4-58-15	LINK PLATE (R.H.)	F	
125		R CRASH HOOP BUSH	STD	711-01-119
126		L CRASH HOOP BUSH	STD	712-01-120
127		FRONT CRASH HOOP	D	
128		R CRASH HOOP BUSH	STD	732-01-102
129		DOUBLE SHEAR BRKT R.H	F	711-01-64
130	4-72-10	FRONT RAD SUPP	C	
131	44-1-1	COVER	STD	703-46-05 102
132	3-38-2/3	NOSE FRAME	D	
133		FRONT X MEMBER PLATE LH	B	
134		" " (MEMBER PLATE) RH	B	711-01-133
135		RAD PLATE (LH)	F	
136		" " (RH)	F	771-01-136
137		RAD ROD SUPP (LH)	C	
138		RAD ROD SUPP (RH)	B	
139		REAR BULKHEAD BUSH	F	

DRAWING SCHEDULE

ASSY TITLE			ASSY No	
FRONT SUSPENSION			02	
DRG. No	MATRIX	DESCRIPTION	SIZE	ORG. No
71-02-01	4-56-7	FLWB DAMPER BOLT (741 MPa WISHBONES)	F1	
-02	4-53-5	DAMPER INSERT (LONG)	A	712-02-09
-03	4-53-6	" " (SHORT)	A	
04	41-22-11	TOP UPRIGHT SPACER	A	
05	4-57-10	FRONT UPRIGHT TOP PIN INSERT	A	SHT 10 708-16-03
06		FRONT UPRIGHT TOP PIN ASSY	A	
07	32-2-12	FRONT LOWER WISHBONE	D	
08		WISHBONE BUSH	A	
09	32-2-13	FRONT UPPER WISHBONE	C	
10	42-5-4	WISHBONE BUSH	STD	SHT 3 752-01-101
11	4-59-6	FLWB DAMPER BOLT (7610 MPa WISHBONES)	D	
12		FLWB HOUSING	A	
13	32-2-8	FRONT LOWER WISHBONE (7610)	D	
14		FLWB BOSS (E0119)	A	
15		FLWB BOSS (E0119)	STD	712-01-09
16	4-62-3	ROD TO FRONT TOP WISHBONE WITH JOINT	A	
17		EXTENDED DAMPER TOP	A	
18	4-83-13	F. UPRIGHT TOP PIN INSERT (3/8" x 2.0)	A	
19		F.T. W.B. - TOPLER PIN (7610)	C	739-02-01
20	32-3-9	FLWB - LIGHTWEIGHT 7610	D	
21		FLWB BUSH (E0119)	A	
22	32-2-14	FLWB - ALL - 7610	C	762-00-12
23		FLWB - ALL - 7610 HIGHER PIN	C	762-00-12
24		SUSP. PLATE HELPER (SEE 711-01-122)	STD	732-01-10 SHT 5
25	4-59-11	F.W.B. THRU BOLT	A	

DRAWING SCHEDULE

ASSY TITLE			ASSY No	
REAR SUSPENSION			03	
DRG No	MATRIX	DESCRIPTION	SIZE	ORG. No
771-03-01	3-44-1	RAD ROD SUPP BRKT - LH	C	
-02	3-44-2	" " " " PH	C	771-03-01
-03	4-26-10	REAR SUSP CLEVIS	A	
-04	3-41-1	RAD. ROD SUPP BRKT - R.H. (WITH RADIATOR BRKT)	C	
-05		" " " " L.A	C	771-03-04
06	3-41-7	DOUBLE SHEAR BRKT	A	
07		D. SHEAR BRKT ASSY (701B)	A	
08	41-21-6	D. SHEAR BRKT SPACER	SID	708-16-03 SHEET 10
09	37-1-5	L. RAD ROD	B	752-03 -02
10	4-53-3	JOINT SPACER	A	752-02 -04
11	41-21-9	BUSH	SID	708-16 -03
12	41-21-10	BUSH	SID	708-16 -03
12	4-53-4	R UPPER INT WASHER	A	
1A	37-1-3	ALI RADIUS ROD - LOWER	A	52-03 -27
15	4-28-9	TOP LINK	A	
16	3-24-2	REAR LOWER LINK	A	
17	4-26-14	LOWER CLEVIS BOLT (DAMPER CLEVIS)	B	
18	4-26-15	LOWER CLEVIS BOLT	B	
19	4-53-15	DAMPER CLEVIS SPACER	A	
20	4-53-14	REAR SUSP JOINT SPACER	A	
21	4-61-1	LOWER CLEVIS BOLT INSGAT	A	
22	4-61-8	SHEAR DAMPER INSERT	A	
23	4-78-7	CLEVIS WASHER	SID	Sheet 11 708-16-03
24		RADIUS LINK	C	
25		JOINT WASHER	F4	
26	4-61-11	SPACER (RBWS plate INSERT RADIUS LINK)	A	
27		JOINT WASHER	A	771-03 -25

WINDMILL

ORIGINAL DRAWING

DRAWING SCHEDULE

ASSY TITLE <p style="text-align: center; font-size: 1.2em;">REAR SUSP</p>	ASSY No <p style="text-align: center; font-size: 1.5em;">03</p>
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DZG. No	MATRIX	DESCRIPTION	SIZE	ORG. No
28	32-3-2	REAR TOP WISHBONE RH	C	71-03-29
29	32-3-3	REAR TOP WISHBONE LH	C	
30	4-61-12	JOINT (W/BE) (R/L W/Bone)	A	
31		JOINT HOUSING	A	71-03-25
32	32-2-15	REAR LOWER WISHBONE	C	
33	4-61-13	LHP SPIRITOM JOINT SPACER	A	
34		R. UPRIGHT TYPED ROD	B	
35	37-1-8	LOWER ALL ROD END	A	712-03-22
36	37-1-9	UPPER ALL ROD END	A	712-03-22
37	3-48-15	HITI-COMMON SPRINGER	H	
38	4-73-9	SHOCK SPRING PLATE BRCH	H	
39	37-1-13	RADIUS ROD UPPER (7 Pcs)	H	
40	37-1-14	RADIUS ROD LOWER (7 Pcs)	H	771-03-39

DRAWING SCHEDULE

ASSY TITLE			ASSY No	
STEERING			04	
DRG. No	MATRIX	DESCRIPTION	SIZE	ORG. No
771-04-01	4-45-15	RACK MTC BLOCK (PROTOTYPE)	A	
771-04-02	4-26-8	STEERING CLEVIS (R.H.)	A	
-03	4-42-8	CLEVIS STUD	A	712-01-88
-04	41-20-14	CLEVIS DOWEL	A	SHT. 10 708-16-03
-05	4-26-9	STEERING CLEVIS (L.H.)	A	771-04-02
771-04-06	35-1-6	STE RACK & PINION ASSY (BT)	C	
771-04-07	8-17-6	HOUSING, RACK & PINION (BT)	C	
771-04-08	8-17-7	STEERING RACK (BT)	C	
-09	3-39-3	STEERING COLUMN (A)	A	
-10	3-39-4	" " (B)	A	
-11	4-50-3	" " SUPPORT	A	
-12	4-50-4	" " CLAMPS	A	
-13	41-21-8	" " BUNG	A	SHT. 10. 708-16-03
14	4-56-9	RACK STOPS	A	
15	4-26-13	STEERING CLEVIS (NO ANGLE)	A	
771-04-16	3-21-4	TRACK ROD (9 1/4")	A	STD. 763-04-01
17	3-21-6	TRACK ROD (13") 7010	A	763-04-01 STD
18		BUMP STEER SPACER 1" long	STD	708-16-03
19		BUMP STEER SPACER 3/8" long	STD	708-16-03
20		BUMP STEER SPACER 1/8" long	STD	708-16-03
21		RACK MTC BLOCK (EXPTL)	A	
22	3-46-15	LOWER STEERING COLUMN SUPP BKT	B	
23	4-65-8	STEERING COLUMN SUPP BLOCK	A	(DECRU)
24	4-65-7	" " " "	A	(ALUMINUM)
25	44-9-10	" " " BUSH	A	752-01-102
26	4-65-10	STEERING RACK STOP (1018-2)	A	771-04-14
27		TRACK ROD (8 3/4")	STD	763-04-01-01

DRAWING SCHEDULE

ASSY TITLE			ASSY No	
A.R.B.			05	
DRG. No	MATRIX	DESCRIPTION	SIZE	ORIG. No
77-05-01	3-39-11	ARB. MOUNT. CABLE SUP. (1/8" DIA ARB)	D	
02-02	41-20-9	BUSH - ARB TO CABLE SUP.	STD	705-16-02 SHEET 9
05-03	4-51-9	ARB ARM FIXING	A	
-04	3-39-8	ARB LEVER	A	
-05		ADJUSTABLE ARB ASSEMBLY	B	
06	4-51-7	ARB ARM (STD)	B	
07	44-9-5	ARB SCREW	STD	132-05-02 SHEET 5
08	40-1-4	1/8" x 18g PIPE } ADJUSTABLE	C	
09	40-1-5	1/8" x 18g PIPE } TYPE 761B	C	77-05-01 -05
10	41-20-11	PIPE BUSH	STD	705-16-02 SHEET 10
11	41-20-12	PIPE WASHER	STD	705-16-02 SHEET 10
12	41-20-13	ARB WASHER	STD	705-16-02 SHEET 10
13	4-51-8	ARB ARM (SOFT)	B	
14	4-55-7	ARB MOUNTING CLAMP	A	
15	40-1-9	CONVENTIONAL 761B RARB 1" x 18g	C	
16	40-1-10	761B RARB 1" x 18g	C	77-05-15
17	4-51-5	FARB MTC BLOCK	A	
18	40-1-3	FARB 1" x 18g	C	
19	40-1-11	FARB 1" x 18g	C	77-05-15
20		FARB 1" x 18g	C	77-05-15
21	3-41-5	V.A.R.B. CONTROL LEVER HOUSING	C	
22	4-52-11	V.A.R.B. CONTROL SHAFT	A	
23	4-52-12	V.A.R.B. CONTROL LEVEL	A	
24		F.A.R.B. LINK	A	
25	4-28-6	R.A.R.B. LINK R.H.	A	
26	4-28-7	R.A.R.B. LINK L.H.	A	53-05-01
27		V.A.R.B. MTC SPACER	A	

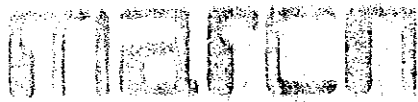
DRAWING SCHEDULE

<u>ASSY TITLE</u>	<u>ASSY No</u>
A.R.B.	05

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
711-05-28	40-1-6	F.A.R.B. $\frac{1}{8}$ " DIA x 18 SWG ^{761B}	C	
29	4-55-12	F.A.R.B. MTG BLOCK ($\frac{7}{8}$ " I.D.)	A	711-05-17
30	40-1-7	V.R.A.R.B. 1" x 18 SWG ^{761B}	C	
31	40-1-8	V.R.A.R.B. 1" x 16 SWG ^{761B}	C	
32	41-22-1	V.R.A.R.B. BUNGA	STD	708-16-03 SHT. 10
33	41-22-2	" BUNGA	STD	708-16-03 SHT. 10
34	4-55-13	APP. ARM FIXING (1" TUBE)	A	
35		R.H. RARB LINK (RH/LH THREAD)	A	
36	4-28-8	L.H. RARB LINK (RH/LH THREAD)	A	
37	3-44-7	ARB MOUSE CLAMP (1" dia ARB)	A	
38	4-56-11	MODS TO 160U24 BUSH FOR V.A.R.B.	A	
39	41-22-6	BUSH ARB P. CABLE SUPT	A	
40		$\frac{1}{8}$ ARB MTG BLOCK	A	711-05-17
41		ARB ARM FIXING (NEEDLE ROLLER)	A	
42		ARB BEAMS SPACE	A	
43		ARB BEAMS SPACE	A	711-05-42
44		ARB ARM (NEEDLE ROLLER)	B	
45	41-22-12	R.A.R.B. BUNGS	STD	SHT 10 708-16-03
46	40-1-13	$\frac{1}{8}$ x 14 SWG V.R.A.R.B. } 761C	C	
47	40-1-14	$\frac{1}{8}$ x 16 SWG V.R.A.R.B. }	C	711-05-46
48	40-1-15	$\frac{1}{8}$ x 18 SWG V.R.A.R.B. }	C	711-05-46
49	40-2-1	1" x 14 CONLY V.P.A.R.B.	C	
50	40-2-2	1" x 16 " 761C	C	711-05-49
51	40-2-3	1" x 18 " }	C	711-05-49
52	40-2-4	1" x 18 I.P.A.R.B. }	C	
53	40-2-5	1" x 16 I.P.A.R.B. } 761C	C	711-05-52
54	40-2-6	1" x 14 I.P.A.R.B. }	C	711-05-52

DRAWING SCHEDULE

ASSY TITLE			ASSY No	
FRONT UPRIGHT			06	
DRG. No.	MATRIX	DESCRIPTION	SIZE	ORG. No.
771-06-01	4-49-1	FRONT UPRIGHT	D	
-06-02	4-56-8	FRONT DISC BELL	C	
06-03	4-54-1	FRONT AXLE	C	
06-04	4-54-2	INBOARD WHEEL STUD WASHER	A	
05	4-35-4	FRONT UPRIGHT SPINDLE	A	
06		ASSY. OF FRONT WHEEL STUD	B	
07	4-56-12	DISC BELL PLATE	A	
08		FRONT UPRIGHT (TAPER ROLLER BEARINGS)	D	703-06-15
09		1. BEARING SPACER (TAPER ROLLERS)	B	
10		1. AXLE (TAPER ROLLERS)	C	



DRAWING SCHEDULE

ASSY TITLE

ASSY No

08

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
711-08-01	2-10-2	SLIM LINE CLUTCH PEDAL	B	
02	41-22-4	CLUTCH PEDAL BUSH	A	SHT 11 708-16-03
03	41-22-5	" " "	A	SHT 11 708-16-03
04	4-26-11	SLIM LINE CLUTCH PEDAL CLEVIS	A	FILED IN 711-08-01
05	3-44-6	MODS TO LOCKHEED MASTER CYLINDER CP2576 PUSH ROD	A	
06	4-44-15	LOCKHEED MASTER CYL (CP2576) SPACER	A	
07	4-56-10	LOCKHEED MASTER CYL (CP2576) SPACER (FOR CLUTCH) (RE-ALIGNMENT) (LOCKHEED CP2576)	A	
08	4-42-15	CLUTCH STOP & CLUTCH CYLINDER FINISH STUD	A	
09	4-56-14	CLEVIS PIN (FOR 711-08-04)	STD	748-16-0
10		MODS TO RENT DRIVESHAFT FOR LIGHTWEIGHT	B DISC	SCU SHT 10.
11	41-22-15	PEDAL BOSS (SLIM LINE)	STD	708-16-03
12		BRIVE BOLTER END (ORIGINAL)	A	

DRAWING SCHEDULE

ASSY TITLE

ASSY No

WHEELS

9

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORG. No
771-09-01	4-52-2	WHEEL RETAINING WASHER	A	
" " 02	19-2-15	MOD TO WHEEL HOUS	B	
03		WHEEL SPACER	B	
04		WHEEL RETAINING WASHER	A	
05		SPECIAL WHEEL DRIVE PIN	A	
06		WHEEL WASHER (DYMAG)	A	
07		WHEEL WASHER (NEEDA) (DYMAG)	A	
08		WHEEL MOUNT	A	
09		DYMAG WHEEL WASHER ASSY	A	
10		DYMAG → MARCH WHEEL ADAPTOR	A	
11	4-72-15	DYMAG WHEEL WASHER (REAR)	B	
12	4-73-1	DYMAG WHEEL WASHER (FRONT)	B	
13		WHEEL MOLS: (18" 19" 20" DIA)	E	

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DRAWING SCHEDULE

ASSY TITLE

DRIVE SHAFTS

ASSY No

10

DRG. No.

MATRIX

DESCRIPTION

SIZE

ORIG. No

711-10-01

4-50-1

DISC BELL - ALI ^{CP2385}

C

02

DISC BELL STEEL ^{CP2385}

C

711-10-01

03

4-49-3

CALIPER MTG BLOCK - CP2385 T4400
1 1/2" DIA DISC

B

04

4-29-3

DRIVESHAFT - PCB
-CP2361/34+35

C

725-10-01

05

4-49-7

CALIPER MTG BLOCK 1 1/2" DIA DISC
^{CP2361/34, 35}

B

06

4-52-3

DISC BELL - ALI

C

711-10-01

07

4-52-4

DISC BELL - STEEL ^{CP2361/34, 35}

C

711-10-01

08

4-64-14

LIGHTWEIGHT REAR DISC BELL ^{CP2361}
34, 35

C

09

4-65-6

1 1/2" φ DISC COVER SPINNING
MODS TO REAR D/SHAFT ^{CP2361/35}
~~SHIM FRONT DISC BELL~~ ¹⁵⁸
¹⁵⁹
¹⁶⁰
¹⁶¹

B

10

4-24-4

DRIVE SHAFT

B

11

4-59-7

C/V JOINT BOLT (FOR LIGHTWEIGHT DISC
BELL 711-10-08) ^{CP2361/35}

A

12

41-23-10

CALIPER MTG BLOCK TO GEARBOX SHIM
(0.025)

STO

708-16-03

13

4-66-1

FRONT DISC BELL (THIN SECTION)

C

14

4-66-2

FRONT DISC BELL SPACER

B

15

4-66-3

REAR DISC BELL (LIGHTWEIGHT) 10 1/2" DISC

C

16

4-59-8

DISC BELL BOLT

A

17

4-65-2

LIGHTWEIGHT FRONT DISC BELL ^{CP2361/35}
¹⁵⁸
¹⁶⁰

C

18

4-35-5

REAR VERT DISC SHIELD

B

19

14-2-7

MODS TO IDV CAGG

A

20

14-2-8

RUBBER GAITER

A

DRAWING SCHEDULE

ASSY TITLE

WINGS & BODYWORK.

ASSY No

12

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORG. No
771-12-01	46-1-1	LIEBECK WING (SHALLOW)	D	
771-12-02	46-1-2	LIEBECK WING (STEEP)	D	
-03		WING SIDE PLATE (SHALLOW)	C	
-04		" " " (STEEP)	C	
-05		WING PROFILE RB (SHALLOW)	C	
-06		" " " (STEEP)	C	
-07		WING END PLATE (SHALLOW)	B	
-08		" " " (STEEP)	B	
-09		WING POST-UPRIGHT (SHALLOW)	B	772-12-10
-10		" " " (STEEP)	B	772-12-10
-11		WING SHROUD (SHALLOW)	C	
-12		" " " (STEEP)	C	
-13		WING SHROUD SUPPORT (SHALLOW)	C	
-14		" " " (STEEP)	C	
-15		LIGHT BRACKET (SHALLOW)	A	
-16		" " " (STEEP)	A	
-17	11-3-5	RADIATOR SHROUD L.H.	D	
-18	11-3-6	" " R.H.	D	
-19	11-6-6	" " R.H. (3")	D	
-20	4-53-12	" " BOBBIN	A	742-13-26
21		SIDE PLATE FOR FR ^{FR}	C	
22	46-1-3	WING BODY (172 SHARP LIEBECK WING BODY) ^{FR}	D	
23		SIDE PLATE - EXPERIMENTAL	C	
24	11-6-9	AIRBOX BASE	C	
25	3-47-14	SIDE SKIRT (761B)	B	
26	46-1-9	WING SIDE PLATE (FOR 771-12-22 SHALLOW) ^{FR}	C	
27	46-1-10	WING SIDE PLATE (FOR INLINE D/SHEETS)	C	

DRAWING SCHEDULE

ASSY TITLE

WATER SYSTEM

ASSY No

13

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
771-13-01	27-3-8	R.H. RADIATOR. 3" CORE	D	771-13-02
-02	3-39-13	RADIATOR STAY (OUTER)	D	
-03	3-39-14	" " (INNER)	D	
-04	3-39-15	RADIATOR CORNER SUPPORT	A	
-05		" " " BUSH	A	
-06	3-41-15	WATER OUTLET UNION (DFV)	A	
-07	27-3-11	L.H. WATER RADIATOR (12VIEW)	D	}
-08	27-3-12	R.H. " " " "	D	
-09	27-3-13	L.H. " " (16VIEW)	D	
-10	27-3-14	R.H. " " " "	D	
-11		RADIATOR MTC BUSH.	A	
12	4-61-2	" " "	B	
13	4-61-3	RADIATOR MTC BUSH INCL SUP	B	771-13-12
14	4-62-4	MOD METALLURGIC BUSH	B	"
15	27-3-15	WATER RADIATOR (FRONT)	D	
16	27-4-1	WATER RADIATOR. 3" (FRONT)	D	
17		WATER RADIATOR LH (16VIEW)	D	
18		WATER RADIATOR RH (16VIEW)	D	
19	27-4-5	WATER RADIATOR LH (16")	D	771-13-17
20	27-4-6	WATER RADIATOR RH (16")	D	771-13-18
21	27-4-7	" " LH - 17"	D	771-13-19
22	27-4-8	" " RH - 17"		771-13-18

DRAWING SCHEDULE

ASSEMBLY TITLE

OIL SYSTEM

ASBY NO

14

Dwg. No	DESCRIPTION	ISSUE	SIZE	Dwg. No
771-14-01	BANJO BOLT & FILTER	3-41-8	A	
-02	PICK-UP BANJO	3-41-9	A	
03	-6 AEROQUIP UNION	4-8-1	A	
04	G'BOX DRAIN PLUG	4-54-4	A	
05	G'BOX BREATHER ^{COILED} BREATHER	3-41-10	A	
06	-16 AEROQUIP WELD ON	4-23-14	STD	75B-14-08
07	OIL SPRAY ADAPTOR		A	
08	OIL COOLER MTC (FRONT)	3-43-3	C	
09	" " " (REAR)	3-43-4	C	
10	" " " BUSH	43-8-9	STD	712-18-01 SHT. 4
11	" " CLIPS	3-43-11	A	
12	OIL FILTER SPACER	4-55-5	A	
13	OIL CATCH TANK		C	
14	OIL SPRAY TUBE (FOR 771-4-01)		A	
15	ASSY OF OIL SYSTEM ADAPTOR	3-41-12	P	
16	OIL TANK (771B)	3-20-8	D	
17	OIL TANK TOP		C	
18	OIL TANK BRACKET	3-20-9	D	
19	OIL TANK TOP BRACKET		C	
20	OIL CATCH TANK	3-20-10	C	
21	CATCH TANK LEGS		MIS	75B-01-101 SHT. 1
22	OIL RADIATOR (771-4) (Horizontal)		C	
23	16" OIL COOLERS (771-4) (Vertical)	3-49-1	C	
24	17" OIL COOLERS " "	39-1-2	C	

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ASSEMBLY TITLE

FUEL SYSTEM

ISSY NO

15

DRG. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
71-15-01	RH FUEL TANK	17-2-3	D	
15-02	LH FUEL TANK	17-2-4	D	
-03	SEMI TANK	17-2-5	D	
-04	COLLECTOR POT (U TUBE)		D	
05	C POT INTEGRAL FUEL FILTER BODY	4-57-6	H	
06	COLLECTOR POT (FLAP VALVE)		D	
07	C POT FUEL FILTER ASSY		A	
08	C POT INSULT	41-21-11	AD	708-16-03
09	SEMI TANK FOR USE WITH 71-15-04		D	
10	FUEL FILLER BODY (MKS.)	4-54-7	C	
11	NON-RETURN VALVE DISC (FOR FUEL FILLER)	4-54-8	A	
12	SPRING FOR NON RETURN VALVE	16-6-1	A	
13	FUEL FILLER (TOPPING UP)		B	
14	FUEL FILLER BODY (MKS.)		A	
15	FUEL FILLER	4-54-9	A	
16	FUEL FILLER PLUNGER	4-54-10	A	
17	FUEL FILLER PLUNGER CAP	4-54-13	A	
18	FUEL FILLER PLUNGER BASE	4-54-14	A	
* 19	FUEL FILLER / CHURN ADAPTOR	4-54-15	A	
20	FLAP VALVE EXCLUDED		D	
21	FUEL FILLER / CHURN FIXING STUD	4-42-13	A	
22	5/4 GALLON FUEL CHURN	VARIOUS	D	
23	FUEL TANK SEALING RING (SEMI TANK)		A	
24	FUEL FILLER STOP	4-57-8	D	
25	7500 LITRE FUEL TANK LH	17-2-7	D	
26	7500 LITRE FUEL TANK RH	17-2-8	D	
27	7618 LITRE FUEL TANK LH	17-2-9	D	
28	7618 LITRE FUEL TANK RH	17-2-10	D	
29	• PREPARATION GUNNE HOUSING	4-56-15	B	
30	• BREAKDOWN VALVE PORT (-8)	4-57-3	A	

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ASSEMBLY TITLE

ASSY NO.

15

<u>DRG. NO.</u>	<u>DESCRIPTION</u>	<u>ISSUE</u>	<u>SIZE</u>	<u>ORIG. NO.</u>
77415-31	BREXWATER VALVE SHUT - 006	41-22-7	8"U	708-15-03 SHUT
IS-32	BREXWATER VALVE SHUT - 015	41-22-8	8" C	708-15-03 SHUT
33	BREXWATER VALVE CLAMP	3-44-9	A	
34	BREXWATER VALVE FLAP	4-57-1	A	
35	BREXWATER VALVE BODY COIL	4-57-4	A	
36	BREXWATER VALVE BODY COIL	3-44-8	B	
37	BREXWATER VALVE ASSEMBLY	35-1-13	B	
38	FUEL COLLECTOR CAP (5/8)	3-44-10	D	
39	F. COLL. FOR HEED VALVE	4-57-5	A	
40	-16 FLAP VALVE SHUT - 0-006	41-22-9	8"U	708-15-03 SHUT
41	-16 FLAP VALVE SHUT - 0-015	41-22-10	8"U	708-15-03 SHUT
42	BREXWATER T. PIECE, 5" HOSE	3-44-11	A	
43	BREXWATER T. PIECE, 3" HOSE		A	
44	-8" T. PIECE	3-44-14	B	
45	FUEL FILTER / FURNEL ADAPTER			
46	FUEL FILTER (FURNEL)			
47	FUEL FILTER ADAPTER (FURNEL)			
48	BREXWATER VALVE CORE (6)	4-60-4	A	
49	BREXWATER COILS	41-22-13	8"U	708-15-03 SHUT
50	-8" FUEL PUMP BODY	4-43-12	A	
51	-8" FUEL PUMP BODY		A	
52	-8" FUEL PUMP BODY		A	
53	Breather tube 1/2" dia	3-46-4	B	
54	Breather tube 3/8" dia	3-46-7	B	
55	L.H. TANK	17-2-11	D	
56	R.H. TANK	17-2-12	D	
57	SEAL TANK	17-2-13	D	
58	FUEL FILTER (FURNEL)	4-65-14	B	
59	FUEL FILTER (FURNEL)	4-65-15	B	
60	BREXWATER VALVE ASSEMBLY		A	

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ASSEMBLY

FUEL SYSTEM

ASSEMBLY NO.

15

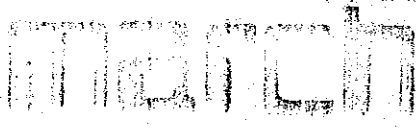
DRAWING NO.	PART NO.	DESCRIPTION	QTY	REMARKS
71-15-61	3-47-4	FUEL COLLECTOR POST	D	
62	3-47-5	BUSHING ADAPTER (L.H. TANK BUSHING)	D	
63	4-59-10	FUEL FILTER BOLT MOD.	A	
64		L.H. FUEL TANK	D	
65	4-72-3	FLAP VALVE SEAL - 8	A	
66	4-72-4	SOLID RIVET FOR FLAP VALVE SEAL - 8	A	
67	4-67-14	FUEL TOWER	B	
68	4-72-5	FLAP VALVE HOUSING (MOD)	E	
69		FUEL TANK - L.H.	D	

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DRAWING SCHEDULE

ASSY TITLE			ASSY N	
ENGINE & TRANSMISSION			16	
DRG. No	MATRIX	DESCRIPTION	SIZE	ORG. N
771-16-01	4-49-5	GEARBOX END COVER FORWARD	D	
" - " - 02	4-51-11	STARTER SADDLE (BOTTOM) FORWARD	A	
" - " - 03	4-51-12	STARTER SADDLE (TOP) FORWARD	A	
" - " - 04	4-51-13	STARTER SADDLE SPACER FORWARD	A	
" - " - 05	3-39-12	STARTER SADDLE STRAP FORWARD	A	
" - " - 06	4-51-14	STARTER SADDLE BOSS FORWARD	A	
" - " - 07	4-51-15	STARTER SADDLE BOSS	A	771-16-0
- 08	4-42-9	CRIM COVER STUD	A	
- 09	4-43-3	OIL OUTLET UNION - 12 ^{ON SIDE OF DFV}	A	
- 10	4-52-14	MOD TO PINION TAIL BEARING	A	
- 11	4-52-15	MOD TO SELECTOR FINGER HOUSING	B	
- 12	4-54-3	MOD TO BEARING CARRIER	C	
- 13	4-54-6	R.H. WATER PUMP BLANKING PLUG	A	
- 14	35-1-12	MOD TO 4TH/5TH GEAR FORK	A	
- 15	4-54-5	L.H. WATER PUMP BLANKING PLATE	A	
- 16	4-54-11	G'BOX OIL FILTER SPINDLE	A	
- 17	4-43-5	OIL FILTER UNION	A	
- 18	4-54-12	MOD TO OIL FILTER BOWL	A	
- 19	4-55-4	DFV FUEL BLEED BANJO	A	
- 20	3-43-5	MECH. FUEL PUMP STEADY BRKT	A	
- 21		" " " " " BOSS	SA	732-01-102 347.5
- 22	4-49-13	BENDIX THRUST BRKT.	B	
- 23	4-55-8	AIR STARTER BRKT.	B	
- 24	4-55-9	STARTER SHAFT 'A'	A	
- 25	4-55-10	" " 'B'	B	
- 26	3-43-12	AIR STARTER STRAP	A	
- 27	4-55-11	STARTER STRAP BOSS	A	



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DRAWING SCHEDULE

ASSY TITLE

ENGINE & TRANSMISSION

ASSY N

16

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. N
771-16-28	41-22-3	WASHER - OIL FILTER BOWL	STD	708-160
29	4-57-11	OIL FILTER BOWL BOSS	A	
30	3-44-15	OIL FILTER SUPPORT	A	
31	4-62-2	CLUTCH PUSHROD ADJUSTER	A	
32		LUCAS FBS STARTER (11A) MUST	C	
33	4-60-7	LUCAS FBS FLOPS	B	
34	4-60-9	STARTER COUPLING TUBE	A	
35	4-53-13	BENDIX THROTTLE BKT SPEC BUSH	A	708-160
36	4-60-13	BENDIX - SHAFT DRILL PIN	A	
37		STARTER SHAFT (AIR STARTER)	A	
38	4-61-6	^{GENEROV} OIL FILTER WASHER MOUS	A	
39	16-6-2	OIL FILTER BOWL SPRING	A	
40	4-48-2	CLUTCH ROBBING (COMMON)	A	
41		MOUS TO FORWARDER ^{STARTER} TUNCEP	B	
42	4-65-9	1 st REVERSE PULVER STOP	A	
43	16-6-3	1 st REVERSE PULVER STOP	A	
44		REGULATOR DIAPHRAGM PULVER	A	
45		REGULATOR DIAPHRAGM ASBY	A	
46		DIAPHRAGM SUPPORT PIN	STD	708-160
47	4-58-10 6-6-2	REAR CAP COVER	C	
48		2 nd REVERSE PULVER MOUS	B	
49	4-58-11 6-4-15	TAB C BOX END COVER	D	
50	4-61-14	WREN EXHAUST TUBE	A	
51		WREN EXHAUST TUBE (RESOUTER)	C	
52	4-67-4	AIR STARTER FLANGE MOUS (11)	B	
53	4-67-5	AIR STARTER FLANGE MOUS	A	
54	4-67-7	STARTER SHAFT	A	

DRAWING SCHEDULE

ASSY TITLE			ASSY No	
			16	
DRAW. No.	MATERIAL	DESCRIPTION	SIZE	QTY
71-16-55		FLANGE BRKT ASSY	A	
56	4-67-6	AIR STARTER SPINDLE (MOLD)	B	
57	4-68-3	STARTER LOCKWRT	A	
58	3-47-10	AIR STARTER BRKT	B	
59	3-47-11	EXHAUST SUPPORT RODS	A	
60	4-70-8	REGULATOR COIL	B	
61	4-70-9	AIR VALVE HOLDER	B	
62	4-67-15	REGULATOR BODY	C	
63	4-68-5	REGULATOR INSERT	H	
64	4-70-3	DIAPHRAM WASHER	A	
65	4-70-2	SUPPORT SHAFT	A	
66	4-70-1	BELLE-VILLE COVER	A	
67	4-70-12	AIR BOTTLE TOP	B	
68	4-70-14	AIR BOTTLE TOP INSERT	H	
69	4-70-13	AIR VALVE PLUNGER	D	
70		REGULATOR CHERRY	A	
71	4-70-11	REGULATOR SCREW	H	
72	4-70-10	L.P. BLOW-OFF VALVE MODS	A	
73	4-70-5	H.P. BLOW-OFF VALVE MODS	A	
74	4-70-6	BOTTLE END CAP	B	
75	4-70-4	LEVEL GAUGE UNION	A	
76	4-71-1	FILLER UNION	A	
77	4-70-7	AIR BOTTLE MOLD	B	
78		AIR BOTTLE ASSY	D	
79	4-71-3	AIR STARTER MODS	A	
80		DEV OIL SPRINGER CRIZED UNION - 011	A	
81		DIFF FLANGE MOD	B	

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DRAWING SCHEDULE

ASSY TITLE

MISCELLANEOUS

ASSY N

17

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. N
771-17-01		CALIPER MTC. BLOCK	A	
-02	4-60-2	DRILL JIG FOR STEERING COLUMN ^{JOINT}	A	
-03	4-52-10	SPOTTING of STEERING JOINT	A	
-04		SETTING UP & WING LEGALITY CHECKS	C	
-06		WHEEL CHECKING JIG	C	
06		A&B MOUNTS DRIVING JIG	C	
07		STEERING PLATE	C	
08		SETTING UP SHEET (REAR)	B	
09		SETTING UP SHEET (FRONT)	B	
10		CV FITTINGS JOINT, REAR, FOR A CARDA OR SHES	D	2 SHES
11		SPRING SPEC CURVED	B	
12	4-67-11	DRIVE / HUB JOINT BLOCKS	A	
13		JACK AXLE	A	
14	35-1-15	REAR DRIVE AND SHOCK	D	
15	4-67-10	Q.L. JOINT FITTINGS	A	
16		DRIVESHAFT GATE HOUL	B	
17		TEST RIG AXLE (SKF 4119331)	B	
18		DUMMY UPRIGHT (SKF 4119336)	C	
19		GATE HOUL VENDOR	B	

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DRAWING SCHEDULE

ASSY TITLE	BRAKES	ASSY No
		28

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORG. No
771-26-01	7-6-7	REAR BRAKE DISC - LH	C	
02	7-6-6	" " " RH	C	771-28-01
03	4-35-3	BRAKE DUCT SPINNING	A	
04	3-41-14	R.H. BRAKE DUCT	C	
05	3-41-13	L.H. " "	C	
06	4-43-4	SPECIAL BRAKE UNION ^{CP 2561}	A	
07	3-43-2	MASTER CYLINDER SUPPORT	B	
08	4-43-6	" " UNION	A	
09	7-6-8/9	FRONT DISC MODS	C	
10	4-43-9	BRAKE LINE ADAPTOR	A	
11	4-43-13	SPECIAL BRASS PADDLE CP 2561	A	
12	4-43-14	BRAKE RATIO ROLT ^{ZH}	A	
13		SPECIAL PAD RETAINING PLATE	A	
14		SPECIAL PAD RETAINER R.H	A	771-26-13
15		REAR BRAKE DUCT BUSH	A	772-18-01
16	7-10-1	CALIPER MODS (CP 2361/34 & 35)	F1	
17	4-58-8	CALIPER REG BLOCK (10 1/2 DISC)	B	
18	7-6-15	FRONT DISC (MODS)	C	
19		SPECIAL BRASS DUCT PADDLE	A	
20	4-67-8	PAD RETAINER (ALUMINUM PLATE)	A	
21		DISC RUN-OUT STRIP	A	
22	4-72-13	BRAKE MASTER CYL ALUMINUM PLATE	A	
23	4-72-14	1 3/16" BRAKE MASTER CYL MODS	B	

DRAWING SCHEDULE

LATEST ISSUE

ASSEMBLY TITLE

GEARBOX

ASSEMBLY NO

AGB

DRG. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
AGB 601	MAIN CASING		D	
602	SELECTOR FINGER HOUSING		C	
603	PINION SHAFT		B	
604	SELECTOR FINGER HOUSING HOLE PATTERN		C	
605	BEARING CARRIER		D	
606	OL PUMP DRIVE SHAFT		B	
607	" " " " COUPLING		A	
608	CIRCLIP RETAINER		A	
609	BOLT RETAINER		A	
610	MUFF COUPLING		A	
611	PINION SHAFT (SHORT)		B	
612	PINION SPACER		A	
613	" NUT		A	
614	" " LOCKING RING		A	
615	" RETAINING COLLETS		A	
616	COLLETT RETAINER		A	
	ASSY. OF G'BOX PARTS		D	
	PARTS LIST & BEARINGS		B	
617	MUFF COUPLING	4-6A-6	A	
618	PINION NUT	4-6A-7	A	
619	BEARING RETAINING PLATE	345-15	A	

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