

# march

engineering limited

## DRAWING SCHEDULE

ASSY TITLE		ASSY No	
MONOCOQUE.		01	
DRG. No.	MATRIX	DESCRIPTION	SIZE ORG. No
81C-01-01		FRONT BULKHEAD. (HONEYCOMB.)	D
02		DASH PANEL " ( " )	D
03		MID-FRONT " ( " )	D
04		" " (REAR) " ( " )	D
05		FRONT SKID. SEE 81C-01-56.	811-01-55
06		REAR MONOSKID. " 81C-01-54	811-01-12
07		DASH PANEL. " 81C-01-33	811-01-78
08		LWR ENG. M'TING PLATE.	C
09		DAMPER CLEARANCE PLATE.	B
10		INNER SKIN R/H. (HONEYCOMB.)	D
11		" " LH. ( " )	
12		HONEYCOMB INSERT. (18SWG SKIN.)	A
13		REAR CRASH HOOP. SEE 81C-01-52.	
14		HONEYCOMB WSSERT. (22SWG SKIN.)	A 81C-01-12
15		SEAT BACK PANEL. (HONEYCOMB.)	C
16		OUTER SKIN FUEL TANK BOBBIN.	B
17		F.T.R. REAR SUPPT. PLATE.	C
18		" FRONT " "	C
19		TOP ENG. M'TING. LH.	C
20		" " " RH.	C
21		FL.W.B. REAR LWR MTG. LH.	D
22		" " " " RH.	D
23		" " TOP " LH.	C
24		" " " " RH.	C
25		" SUPPT. PLATE INSERT.	A
26		FRONT DAMPER M'TING. RH.	C OBS. SEE 81C-01-62/6
27		" " " LH.	C

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## DRAWING SCHEDULE.

ASSY TITLE			ASSY No	
CHASSIS			01	
DRG No	MATRIX	DESCRIPTION	SIZE	ORIG No
81C-01-28		FLWB FRONT MOUNTING R.H	C	
29		" " " " L.H	C	
30	CAST 5-14-5	OIL TANK CLOSURE RING	C	
31	CAST 5-14-6	OIL TANK BOTTOM	D	
32	CAST 5-14-7	OIL TANK BAFFLE	D	
33		EASH PANEL	C	411-01-28
34		FRONT BULKHEAD BRACE	D	811-01-65
35		F.A.R.B BULKHEAD INSERT	A	
36		NOSE BOX	D	
37		FUEL BAY TOP PANEL	D	
38	CAST 6-15-7	OIL TANK TOP (CASTING DRG)	D	
39		OIL TANK - TOP (M/C DRG)	D	
40		OIL TANK - CLOSURE PLATE	D	
41		GEARBOX LOWER BEAM	C	OBSOLETE
42		FUEL TANK TOP COVER	C	
43		PICKUP MTG PLATE FUEL TANK	B	
44		TANK TOP BUSH	A	
45	LH	REAR DAMPER/WISHBONE Mount	C	
46	RH	REAR DAMPER/WISHBONE Mount	C	81C-01-4
47		OUTER SKIN END BLOCKS	E	
48		Gearchange housing Bush	A	
49		Bush/guard bracket	B	
50		F.A.R.B BRACE	C	
51		SPILL FLANGE - FUEL FILLER	C	
52		CRASH HOOP	D	
53		BIG BOOST BRKT ASSEMBLY	B	
54		REAR SKID	A	

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## DRAWING SCHEDULE.

**ASSY TITLE**

**ASSY No.**

01

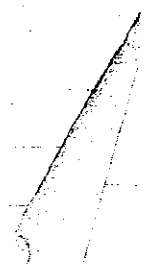
DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N <sup>o</sup>
810-01-55		FRONT SKID SPACER	A	
56		FRONT SHD	A	
57		FRONT TANK MOUNT	A	
58		CASTING DRAWINGS FRONT DAMPER MOUNT RH	D	
59		— " — " — " — " — LH	C	
60		CASTING DRAWINGS FLW B FRONT MOUNT RH	C	
61		— " — " — " — " — LH	C	
62		FRONT DAMPER MOUNT M/C DRG RH	D	
63		— " — " — " — " — LH	D	
64		FLW B MTG M/C DRG R/H	—	
65		— " — " — " — " — LH	—	
66		FRE BUTTON BUSH (DASIPANEL)	—	
67		INDY TUB G.A.	D	
68		INSERT-HONE/COMB DASH BILCHYD	B	
69		OUTER SKIN BOBBIN/ELECTRICAL LINK	B	
70		FRONT SKID HONEYCOMB INSERT	A	
71		OIL TANK TOP FORK HIGH. FUEL CELL	D.	
72		OIL TANK TOP M/E DRG. HIGH FUEL CELL	D.	
73		CRASH HOOP HIGH FUEL CELL	D.	
74		HONEYCOMB INSERT (200)	A	SEE SIC-01-12
75		FUEL FILTER BR'KT	B	
76		SEAT BELT TOP MTG STUD PLATE	A	
77		FUEL BENTOPANE (HIGH FUEL CELL)	D	

## DRAWING SCHEDULE.

<u>ASSY TITLE</u>			<u>ASSY No.</u>	
FRONT SUSPENSION.			02	
<u>DRG N<sup>o</sup></u>	<u>MATRIX</u>	<u>DESCRIPTION</u>	<u>SIZE</u>	<u>DRG N<sup>o</sup></u>
01		FRONT TOP ROCKER LH	D	*
02		FRONT TOP ROCKER RH	D	*
03		FRONT TOP ROCKER THROUGH BOLT	A	817-52-02
04		FRONT TOP ROCKER EAR PLATE		811-02-12
05		FRONT LOWER WISHBONE	D	*
06		FLWB outer Bush	A	
07		FLWB inner Bush	A	
08		FTR OUTER BUSH	A	811-02-04
09		FTR BUSH - PIVOT	A	
10		FTR PIVOT TUBE	A	
11		FTR BEARING INSERT	A	
12		FTR BEARING SPACER	A	
13		FLWB - small Tube	D	*
14		MONROE DAMPER SPACER	B	
15		FLWB MONROE JOINT SPACER	A	
16		FRONT BOTTOM DAMPER INSERT	A	
17		GENERAL ASSY FTR JOURNAL	B	

(H)

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## DRAWING SCHEDULE.

ASSY TITLE

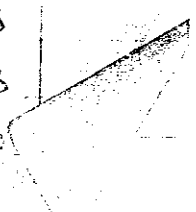
ASSY No.

REAR SUSPENSION.

03

DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N <sup>o</sup>
01		RLWB - LH	D	*
02		RLWB - RH	D	*
03		RLWB FORWARD MTE STD	A	
04		RLWB REAR JOINT SPACER	A	
05		PLUB OUTER BUSH	A	
06		RT Rocker Thro Bolt	B	*
07		PLUB outer joint Locknut	A	
08		PLUB SPHERICAL JOINT INSERT	A	
09		RLWB OUTER JOINT INSERT	A	
10		R BEAM INSERT	A	
11		REAR TOP ROCKER LH	D	*
12		REAR TOP ROCKER RH	D	*
13		ROCKER BRACE	C	
14		ROCKER RING LOWER	A	
15		TRACK CONTROL ARM	A	
16		ROCKER CLAMP RING	A	
17		ROCKER PADDER	A	
18		MIDDLE FRONT SUPP PLATE RTR <sup>R/H</sup>	B	
19		" " " " " "	B	
20		ROCKER BOLT LOCKNUT	A	
21		ROCKER PIVOT THRUST PLATE	A	
22		ROCKER BOLT - FRONT PIVOT	A	
23		REAR SUPP PLATE RTR L/H	C	
24		" " " " " " R/H	C	
25		R L W B. FRONT MTE BUSH L/H	B	
26		" " " " " " R/H	B	
27		ROCKER SPACER TUBE	B	

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## DRAWING SCHEDULE.

**ASSY TITLE**

REAR SUSPENSION.

**ASSY No.**

03

DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N <sup>o</sup>
81C-03-28		MIDDLE REAR SUPP PLATE RTR R/H	B	
29		" " " " " L/H	B	
30		FRONT SUPP PLATE RTR R/H	C	
31		" " " " " L/H	C	
32		REAR ROCKER TOP MNT EPICOR	F	
33		FRONT ASSEMBLY REAR ROCKING LEVER	E	
34		Rear Upright padlock	F	
35		INNER REAR BOTTOM DAMPER INSERT	A	
36		OUTER REAR BOTTOM DAMPER INSERT	A	
37		ANCHOR BRKT (R/LWB SPARE LINE SUPP)	A	
38		SPACER BUSH (R R.)	A	
39		REAR TOP CONTROL LINK	A	
40		SUPPORT CHECK REAR PLATE	A	
41		SPARE BEARING HOUSING	A	
42		LARGE BEARING HOUSING	A	
43		INNER BEARING SPACER R/ROCKER	F	
44		R/LOWER WISHBONE MTC F/LEG	C	SEE 81C-03-53
45		R/LOWER WISHBONE MTC R/LEG	C	
46		REAR PLATE R/SUSPENSION	D	
47		REAR ROCKING LEVER	D	SEE 81C-03-51
48		REAR LOWER WISHBONE	D	
49		FRONT PLATE R/SUSP	D	
50		L/W/BONE FRONT MTC KNOCK STUD	STD	712-01-88
51		LH REAR ROCKING LEVER DC	D	
52		RH REAR ROCKING LEVER DC	D	81C-03-51
53		LH R.LWB MTC FRONT LEG	C	
54		RH R.LWB MTC FRONT LEG	C	81C-03-53

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## DRAWING SCHEDULE.

**ASSY TITLE**

REAR SUSPENSION

**ASSY No.**

03

**DWG NO**

**MATRIX**

**DESCRIPTION**

**FILE**

**DWG NO**

810-03-56

RLWB PLATE SPACER

810-03-48



## DRAWING SCHEDULE.

ASSY TITLE			ASSY No	
STEERING			04	
DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N
81C-04-01		STEERING COLUMN	B	811-04-07
81C-04-02		COLUMN SUPPORT BRKT	B	811-04-08
03		COLUMN BEARING BLOCK	A	811-04-13
04		RACK MOUNTING BLOCK INNER	A	811-04-05
05		OUTER	A	811-04-06
06		RACK (26.50" LONG)	C	803-04-01
07		RACK MOUNTING	C	811-04-01
08		RACK EXTENSION - RH	B	811-04-04
09		RACK XTN - LH	B	811-04-03
10		RACK CLEVIS	A	811-04-11
11		TRACK ROD	B	811-04-11
12		QUICK RELEASE STEERING ASSY	A	
13		SPLINED COLUMN END	A	
14		RELEASE COLLAR	A	
15		SPRING	A	
16		HUB	B	
17		JOINT INSERT TRACK FOLLOWER	A	
18		RACK EXTENSION BOLTS	A	
19		RACK BLOCK CASTING	A	
20		RACK MOUNT CASTING	A	

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## DRAWING SCHEDULE.

ASSY TITLE			ASSY No	
FRONT UPRIGHT.			06	
DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N <sup>o</sup>
81C-06-01	6-13-13	FRONT UPRIGHT-LH	D	
02	6-13-14	" " RH		81C-06-01
03		FRONT AXLE - LH	C	81C-06-13/ Car il. onwards
04		FRONT AXLE RH	C	81C-06-03
05		MCD TO NUTS * <del>PLATE</del> * RINGS	A	811-06-15 811-06-04 811-06-0
06		AXLE BEARING SPACER	A	
07		STEERING PLATE - TOP	A	
08		STEERING PLATE - BOT	B	81C-06-02
09		FRONT AXLE SHIMS	B	811-06-14
10		FRONT AXLE CLAMP RING	A	
11		AXLE AIR DAM	A	811-06-13 Car. int.
12		MONROE SPRING PLATFORM	A	
13		FRONT AXLE - LH - 1/4 bolt	D	
14		FRONT AXLE - RH 1/4 bolt	D	81C-06-13
15		CLAMPING RING - 1/4 bolt	A	

## DRAWING SCHEDULE.

ASSY TITLE			ASSY No	
REAR UPRIGHT.			07	
DRG N°	MATRIX	DESCRIPTION	SIZE	ORIG N°
81C-07-01	6-13-15	REAR UPRIGHT - CASTING ONLY	D	
02		REAR UPRIGHT - MACHINE DRG	D	
03		REAR AXLE BEARING SPACER	A	ON 81C-06-0
04		REAR AXLE - RH	B	
x 05		REAR AXLE LH	B	81C-07-04
06		AXLE/CV JOINT BOLT	A	
07		OUTER C.V. JOINT ASSY	B	
08		OUTER CV JOINT RETAINER	B	
09		RT. BOCKER 2X STEAROLITE	A	
10		RTR OUTER JOINT SPACER	A	
11		RTR JOINT SPACER	A	
12		OVERSIZE AXLE/CV BOLTS	A	
13				
14				
15		REAR AXLE SHIMS	D	81C-06-09
16		AXLE ASSY DETAILS	A	085
17		BOLTS TO NYLOS RING	A	085, SEE 81C-07-01
18		OUTER CV (1074) HOUSING MOE	B	

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## DRAWING SCHEDULE.

<u>ASSY TITLE</u>			<u>ASSY No.</u>	
GEARSHIFT			11	
<u>DRG N°</u>	<u>MATRIX</u>	<u>DESCRIPTION</u>	<u>SIZE</u>	<u>ORIG N°</u>
81C-11-01		Gearchange lever	A	811-11-02
81C-11-02		GEARCHANGE MOUNT	B	811-11-01
03		GEARCHANGE BELL	A	811-11-03
04		GEARCHANGE CLEVIS	A	11-04
05		- " - - " - PIN	A	11-05
06		GEARCHANGE ROD END (THREADED)	A	11-06
07		2ND GEAR ROD BLOCK	A	11-11
08		GEAR KNUCKLE - 81C-11-15		11-12
09		GEARSHIFTER END (PLAIN)	A	811-11-0
10		1" GEARCHANGE ROD	A	811-11-08
12		2 <sup>nd</sup> Gearrod	A	
13		3 <sup>rd</sup> Gearrod	A	
14		Gear knuckle	B	
15		Gear knob	A	<del>FILES IN</del>
16		Gearshaft stud	A	
17		Gearshift plate	A	
18		GEARSHIFT BLOCK	B	
19		Gearlink	A	
20		Gear Lever	A	
21		Gearlink clevis	A	
22		FRONT Gearrod end	A	
23		STEADY BEARING GEARSHIFT	A	
24		GEARSHIFT RODS FOR 2ND IDLE	C	

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## DRAWING SCHEDULE.

<u>ASSY TITLE</u>			<u>ASSY No.</u>
BODYWORK			12
<u>DRG N<sup>o</sup></u>	<u>MATRIX</u>	<u>DESCRIPTION</u>	<u>FILE ORIG N<sup>o</sup></u>
BIC-12-01		SIDE WING PROFILE (3 SHEETS)	D
02		---	E
03		TOP REAR WING PANEL	A
04		REAR WING	D
05		R WING END PLATE	C
06		NOSE DRAWING	D
07		SIDEWING ENTRY DUCT LH	D
08		---	D
09		TOP PANEL LH	D+
10		TOP PANEL RH	D+
11		ENGINE DECK PANEL	D REF TO 67/68
12		OUTER PANEL RH	D
13		OUTER PANEL LH	D
14		BODY SECTIONS	D
15		R WING PROFILE (22" STR)	C
16		R WING MTC PLATE	C
17		R WING TOP MTC LUG	F
18		R WING LOWER MTC LUG	F
19		R WING BOBBIN	A
20		R WING BOBBIN	A
21		R WING BOBBIN	A
22		WING MTC BUSH - LOWER	A
23		WING MTC CLAMP RING	A
24		R WING PILLAR	D
25		WING MTC INSERT	A
26		WING MTC SPACER - TOP	A
27		---	A

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## DRAWING SCHEDULE.

ASSY TITLE

Body Work

ASSY No.

12

DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N <sup>o</sup>
28		9" CHORD FRONT WING	D	
29		" " " " " "	D	
30		FWING ADJUSTING WEEVER	B	
31		FWING ADJUSTING SCREW	A	
32		ANCHOR PIN - WING ADJUST	A	
33		FWING ADJUST ANCHOR BLOCK	A	
34		FWING ADJUST BARREZ NUT	A	
35		FWING MTA BLOCK	A	
36		FWING PROFILE	B	
37		12" FRONT WING LH	D	
38		12" FRONT WING RH	D	
39		SIDEWING RUBBING STRIP LH	C	
40		" " " " RH	C	
41		FORWARD SIDEWING - RAD MOUNTING FRAME LH	D	
42		" " " " RH	D	
43		CENTRE FRAME - SIDEWING MTA	C	
44		REAR FRAME - SIDEWING MTA R-H	C	
45		THREADED BUSH LONG DIEFFRANKE	A	
46		" " " " SHORT	A	
47		INSERT - RUBBING STRIP	A	
48		MONOCOQUE UNDERPANEL	E	
49		BEAK MTA - MONOCOQUE UNDERPANEL	C	
50		LOWER MTA EXRT - BEAK	A	
51		LIPPER MTA EXRT - BEAK DIEFFRANKE LH	B	
52		" " " " " " RH	B	
53		FAID MTA - MONOCOQUE UNDERPANEL	C	
54		BEAK WING MOUNTING EXRT	A	

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## DRAWING SCHEDULE.

ASSY TITLE			ASSY No.	
			12	
DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N <sup>o</sup>
81C-12-55		CLIP - BODY MOUNTING	A	
81C-12-56		FRONT SIDEWING - RAD MFG (MK I)	C	-
81C-12-57		HEAD LAMP MOUNTING	C	
81C-12-58		HEAD LAMP MOUNTING	C	-
81C-12-59		PROFILE DRG SIC	D	-
81C-12-60		WIRE BOBBINS REQUIRED IN OUTER SKIN FOR BODY FIXING	D	-
81C-12-61				
81C-12-62		BUMPER PLATE	C	
81C-12-63		OIL CATCH TANK FRONT STAY	C	
81C-12-64		LEFT HAND REAR FRAME SLEWING MTS	C	
81C-12-65		ADJUSTED BUSH	A	
81C-12-66		Rear Bumper Bar	B	
81C-12-67		REAR DECK LHS	D	
81C-12-68		" " RHS	D	
81C-12-69		75 DEG DEF BUSH - 1/2" DIA	C	
81C-12-70		" " " " RHS	C	SEE SIC 12 39
81C-12-71		100 DEG DEF BUSH - 1/2" DIA	C	NOTE NOT MK 2
81C-12-72		" " " " RHS	C	
81C-12-73		PLYWOOD PACKER - MONOCOQUE UNDERPANEL	D	
81C-12-74		PANEL - HEAT SHIELD MOUNTING RH		
81C-12-75		" " " " LH		
81C-12-76		MFG BRKT - FRONT SUPPORT / BODY LITS		
81C-12-77		REAR FRAME SUPPORT	C	
81C-12-78		CLIP NOSE SECTION	A	SEE SIC-12-55
81C-12-79		FRONT SIDEWING - RAD MFG (MK I) LH	D	
81C-12-80		" " " " RH	D	
81C-12-81		MK II UNDERWING LH	D	REFER TO SIC-12-01/2

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## DRAWING SCHEDULE.

**ASSY TITLE**

BODYWORK

**ASSY No.**

12

DRG NO	MATRIX	DESCRIPTION	SIZE	ORIG NO
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81C-12-82

UNDERWING MKII RH

SIZE

Refer to  
81C-12-01

83

PIVOT BLOCK CASTING

A

84

R.H.S.  
SIDEPANEL MKII L/WING

D

REFER  
TO 81C-12-1

85

WING FILLAR-SHENKER

C

86

SCHENKER  
WING MOUNTING PLATE

C

87

SCHENKER FLAP

B

88

SCHENKER WING SIDEPLATE

C

89

SCHENKER  
WING PIECE/RIB

C

90

REAR WING FILLAR (SHENKER)

E

91

REAR WING INSERT

B

92

BODY PIN

A

93

BODY CORBIN

A

94

MTG BRACK WING PLATE

A

95

REAR BUMPER

B

96

WING MOUNTING PLATE

B

97

SCHENKER/DG WING ASS. DRG.

D

98

DG BOX REAR WING FRONT MKII BLOCK STUD STD

712-01-22

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## DRAWING SCHEDULE.

ASSY TITLE			ASSY No.	
OIL SYSTEM			14	
DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N <sup>o</sup>
SIC-14-01		OIL TANK FILTER HOUSING	B	
02		" " - NECK	A	
03		" " - CAP	A	
04		" " - FILLER STEM PLATE	A	
05		" " - FILTER UNION	A	
06		" " - FILTER ASSY	A	
07		OIL TANK OUTLET UNION	A	
08		" " OUTLET UNION (G/BOX W/ASE)	A	
09		OIL TANK UNION	A	
10		" " - " (ENGINE SCAVENGER)	A	
11		GEARBOX OIL FEED UNION	A	
12		RETAINING PLATE	A	
13		GEARBOX OIL FEED UNION PIPE	A	
14		GEARBOX OILTANK / OILTANK	B	
15		Intercooler inlet union	A	
16		CAST ELBOW	B	
17		OIL FEED END	A	
18		OIL FEED PIPE	A	
19		OIL FEED CLAMP	A	
20		1/2 BSP / -6 adap. Intercooler on	A	
21		OIL FEED LOCATOR	A	
22		OIL FILTER PIPE	B	
23		OIL FILTER CAP	B	
24		OIL TANK/FILTER UNION	A	
25		OIL FILTER HOUSING	B	
26		OIL TANK - CLAMP PLATE	A	
27		OIL TANK TIE	B	





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## DRAWING SCHEDULE.

ASSY TITLE		ASSY No.	
ENGINE & TRANSMISSION		16	
DRG N°	MATRIX	DESCRIPTION	FILE ORIGIN
SLC-16-01	6-14-11	WEISMAN/DEX REAR PLATE	D
02	6-14-8	PATTERN MOD TO TOP COVER	C
03		TURBO MTD CLAMP (EXH)	E
04		TURBO MTD PLATE (RH)	C
05		TURBO MTD CLAMP (INLET)	F
06		TURBO INLET FLANGE	F
07		GEARBOX TOP COVER <sup>(M/C)</sup> <sub>(DES)</sub>	D
08		TOP ENG MTD R/H	E
09		" " " " L/H	E
10		THROTTLE RETURN SPRING ASSY	B <sup>811-16-18</sup> <sub>EX-102477</sub>
11		GEARBOX REAR PLATE	D
12		WASTEGATE SPIN (2 3/8 INCH)	E
13		STARTER SHAFT	F
14		GEARBOX FRONT PLATE	A
15		NOBLE ENGINE MOUNT	F
16		FRONT LOWER ENGINE MOUNT	F
17		FRONT LOWER ENGINE MOUNT	F <sup>712-01-88</sup> <sub>SHT. 4.</sub>
18 ←		TURBO MOUNT BLOCK RH	C
19 ←		TURBO MOUNT BLOCK LH	C
20		INLET MANIFOLD	D
21		TURBO OUTLET MOD	E
22		STARTER SHAFT	B
23		STARTER SHAFT SLEPT	A <sup>578</sup> <sub>2085</sub>
24		STARTER PINION MOD	A
25		THRUST WASHER	A
26		STARTER BEARING	A
27		SPACER	A

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## DRAWING SCHEDULE.

ASSY TITLE			ASSY No.	
			16	
DRG No	MATRIX	DESCRIPTION	SIZE	DRG No
912-16-22		BOOST ADAPTER UNION	A	
29		FRONT MTG BR'KT (TURBO PLATE) L/H	A	
30		" " " " " " R/H	A	
31		REAR MTG BR'KT (TURBO PLATE) L/H	A	
32		" " " " " " R/H	A	
33		TURBO MTG PLATE TOP	B	
34	small	BOOST GAUGE INLET UNION	A	
35		LUCAS BENDIX ASSY.	A	
36		WEISMAN BENDIX ASSY	B	
37		STARTER SHAFT	B	
38		STARTER STROKE LIMITER	A	
39		PINION RETURN SPRING	A	
40		WASTE GATE MOUNT	B	
41		TURBO MTG PLATE LH	B	
42		STEEL PIPE FITTING	F	
43		FRONT MOUNT BRACKET	F	
44		TURBO PUMP BRACKET	F	
45		INLET UNION	F	
46		MOTOR MOUNT BRACKET	A	
47		TURBO BRKT L/H	A	
48		" " " " R/H	A	
49		REAR STARTER BEARING	A	
50		STARTER PULLEY	F	
51		Clearance Top Stud	STD	712-01-33 SHT 4
52		Sealant	F	
53		Turbo inlet	F	
54		Waste Gate	B	

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## DRAWING SCHEDULE.

**ASSY TITLE**

**ASSY No.**

16

DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N <sup>o</sup>
16-56		Engine Throttle Bracket	B	
57		Throttle connecting link	B	
58		Starter Bush	A	
59		Throttle Link Bush	A	
60		STARTER SUPT NUT	F	
61		TURBO INLET CLAMP (final)	B	
62		TURBO INTA PLATE -RH	B	
63		TURBO INTA PLATE LH	B	
64		FILL IN STRIP	A	
65		AIR SCOOP RING	A	
66		AIR SCOOP RING	A	
67		Throttle rod	A	
68		TURBO OUTLET UNION	A	<del>16-56</del>
69		STARTER RING	B	
70		WASTE GATE INTA BOLT	A	
71		ENGINE BREATHER	A	
72		<sup>814</sup> BOOST GAUGE FLANGE UNION	A	
73		EXHAUST SCHEME	D	
74		OIL OUTLET FLANGE	A	
75		OIL SCAVENGE OUTLET	B	
76		MODS TO ADAP PLATE	C	
77		ENGINE OIL INLET UNION	C	
78		OIL TEMP SENDER INLET	A	
79		C AIR COVER STRUTS -LH	A	
80			RH	A
81		PLUG OFF OUTPUT SHAFT	C	
82		PLUG OFF CASE	C	

## DRAWING SCHEDULE.

ASSY TITLE			ASSY No.	
			16	
DRG N <sup>o</sup>	MATRIX	DESCRIPTION	SIZE	ORIG N <sup>o</sup>
81C-16-83		PLCK DIFF END	C	
84		PLCK BEARING OPPOSITE	B	
85		SIDE GEAR INSERT	F	
86		ROCKER PLATE SPACER	A	
87		ROCK PLATE DIFF ASSY	C	
88		ROCK INSTRUCTIONS ESPR	F	
89		OIL INLET PUMP SANDWICH PLATE	A	
90		EXHAUST SYSTEM	D	
91		TURBO MTG PLATE L.H.	B	
92		TURBO MTG PLATE R.H.	B	
93		GEARBOX REAR PLATE	C	
94		COSWORTH D.F.X.	D	
95		WASTE GATE CMU ASSY	D	
96		B.H. OIL TANK (F.G. INDI)	C	
97		ADAPTOR PLATE (D.F.X TO 3H. OIL TANK)	C	
98		GEARBOX SIDEPLATE R.H.	D	
99		" " " " L.H.	D	
100		DG BOX SANDWICH PLATE STD	STD	712-01-88
101		DG BOX DAMPER BEAM-G/BOX STD	STD	712-01-88
102		DG BOX L W/BONE INNER MTG PLATE STD	STD	712-01-88
103		CLAMPING RING INLET TRUMPET	B	
104		ENG BLOCK - DG BOX ADAPTOR PLATE	STD	712-01-88
105		ENG BLOCK - DG BOX ADAPTOR PLATE	STD	" "
106		ENG - DG ADAPTOR PLATE	STD	" "
107		ENG - DG BOX	STD	" "
108		ENG - OIL TANK DG BOX	STD	" "
109		G/BOX OUTPUT SMPT (DG 300)	B	
110		C/U JOINT BOLT (81C-16-109)	A	

























