

DRAWING SCHEDULE

<u>ASSY TITLE</u>	MONOCOQUE.	<u>ASSY No</u>	01
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DRG. No.	MATRIX	DESCRIPTION	SIZE	ORG. No
83G-01-01		DASH BULK - PORSCHE.	D	
02		MONO DAMPER BEAM.	D	
03		F. BULK SUSP. PLATE. LH	D	
04		F. BULKHEAD.	D	
05		DASH BULK (UPPER) (PORSCHE)	D	
06		INSTRUMENT PANEL. (PORSCHE)	C	
07		DASH PANEL INSERT. (BOOST KNOB)	A	
08				
09		OUTER SKINS.	D	
10				
11		INNER SKINS.	D	
12		FLOOR PANEL.	D	
13				
14		REAR B'HEAD. CASTING DRG.	D	82G-01-10/11
15				
16		REAR B'HEAD. MACHINE DRG.	D	
17		JIG POINTS 83G CHASSIS.	D	
18		REAR CROSSMEMBER.	D	
19		REAR PANEL - TANK BAY.	D	
20		PANEL - SEAT BACK.	D	
21		ENGINE FRAME REARWARD BUSH.	A	
22		BACKBONE PANEL. (HONEYCOMB)	D	
23		BACKBONE PANEL INSERT.	C	
24				
25		ENGINE FRAME - PORSCHE.	D	
26		MASTER & FIRE SWITCH BRACKET.	B	
27		ROLL BAR BRACE BUSH.	A	
28				
29		CHASSIS ENGINE MOUNT DOUBLER.	B	
30		REAR PANEL PULLEY CLEARANCE RECESS	C	
31		ROLL CAGE ASSEMBLY.	D	
32		ROLL BAR BRACE INSERT. (DATSUN)	A	
33		CHASSIS STIFFENING PANEL. L/H.	C	

DRAWING SCHEDULE.

ASSY TITLE			ASSY No.	
REAR SUSP.			03	
DRG N ^o	MATRIX	DESCRIPTION	SIZE	DRG N ^o
BSG-03-01		RADIUS ARM CLEVIS	B	
02		RADIUS ARM JOINT INSERT (REAR)	A	
03		FRONT CROSS-BEAM (PORSCHE)	D	
04		SANDWICH PLATE (PORSCHE)	D	
05		F. CROSSBEAM SUPPORT	B	
06		F. CROSSBAM INSERT	A	
07		R.T.R. L.H. (PORSCHE)	D	
08		R.T.R. R.H. "	D	
09		OUTER BUSH - R.T.R.	A	
10		CROSSBEAM CENTRAL BRACE	B	
11		R.T.R. BRACE BUSH	A	
12		R.T.R. BRACE FWD. BUSH	A	
13		REAR BEAM MTG BLOCK L.H.	B	
14		" " " " R.H.	B	
15		REAR CROSS-BEAM (PORSCHE)	D	
16		R.T.R. THRO' BOLT	A	
17		RADIUS ROD BUSH - R.H. THRO'	A	
18		" " " " - L.H. "	A	
19		DAMPER TOP	B	
20		R. TRACK ROD SHEAR PLATE R.H.	C	
21		" " " " " - L.H.	C	
22		TRACK ROD F. SHEARPLATE - L.H.	B	
23		SHEAR PLATE MTG BLOCK	A	
24		R. TRACK ROD JOINT INSERT - INBOARD	A	
25		RADIUS ARM	B	
26		TRACK ROD - FRONT	B	}
27		TRACK ROD - REAR	B	

WORKING SCHEDULE

PART TITLE			PART No.	
WINGS & BODYWORK			12	
DWG NO	DATE	DESCRIPTION	PLA	ORG NO
83G-12-01		FLAT SUPPORT	A	
02		RADIATOR EXIT DUCT (LOWRAD)	B	
03		ADJ. PLATE LIEBECK R/WING	C	
04		REAR WING FLAT	C	
05		NOSE MTG INSERT	A	
06		LIEBECK R/WING RTBS	C	
07		" " MAINPLANE	D	
08		FENDER SPLITTER	D	
09		SPLITTER INSERT	A	
10		NOSE MTG. PLATE INSERT	A	
11		BOTT. LIP INSERT	A	
12		REVERSE G.FLAP - 1/4 DEEP	A	
13		" " 1/2 "	A	
14		" " 1 "	A	
15		LOW RAD. TOP LIP	B	
16		SPLITTER - 9.0	C	
17		" - 6.2	C	
18		" - 3 3/4	C	
19		BOTTOM LIP	D	
20		SPLITTER SUPPORT - L.H.	AB	
21		" " - R.H.	AB	
22		GROOVE INSERT	A	
23		TONGUE INSERT	A	
24		TONGUE INSERT	A	
83G-12-25		NOSE MTG PLATE INSERT	B	
83G-12-26		NOSE MTG PLATE (GTF U/WING)	D	
83G-12-27		NOSE PLAN & PROFILE (OX FORWARD)	D	

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WORKING SCHEDULE

JOB TITLE		JOB NO.	
WINGS & BODYWORK		12	
JOB NO.	DESCRIPTION	REL. JOB NO.	DATE
83G-12-28	FRONT WHEELARCH PROFILE	D	
83G-12-29	NOSE SECTIONS (OX FORWARD)	D	
83G-12-30	SILL	FILED D++	
12-31	SPLITTER SUPPORT	B	83G-12-20
12-32	" "	B	
83G-12-33	INSERT NOSE FRAME	A	
83G-12-34	NOSE MOUNTING FRAME R/H	D	83G-12-84 85
83G-12-35	" " " L/H	D	"
83G-12-36	FRONT SUSP. CLOSURE PLATE L/H	C	83G-12-87
83G-12-37	" " " " R/H	C	"
83G-12-38	SILL SUPPORT BRACKET (FRONT)	B	
83G-12-39	SINGLE HEADLIGHT BACKING PLATE	B	
83G-12-40	TWIN " " "	C	
83G-12-41	UNDERWING MTG. BRACKET	B	
83G-12-42	NOSE SKIRT R/H	D	83G-12-42
83G-12-43	" " L/H	D	"
83G-12-44	BRACKET - HEADLIGHT RING	A	
83G-12-45	HEADLIGHT RING (TWIN HEADL.)	3C	
46	UNDERWING/PORSCHE	D	
83G-12-47	REAR WING PYLON BRACE INSERTS	A	
83G-12-48	REAR WING PYLON BRACE	C	
83G-12-49	OBSCURE TO	C	
83G-12-50	REAR WING PILLAR - N24	D+	LOW DOWN FORCE
83G-12-51			
83G-12-52	UNDERTRAY MTG BRACKET	A	
83G-12-53	UNDERWING MTG. INSERT	B	
83G-12-54	" " " "	B	
83G-12-55	" " " "	A	
83G-12-56	REAR WING ENDPLATE	D+	

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DRAWING SCHEDULE.

ASSY TITLE		ASSY No.	
WINGS & BODYWORK		12	
DRG NO	MATRIX	DESCRIPTION	SIZE ORIG NR.
83G-12-57		LEFT HAND. UNDERTRAY MTG BRKT - FRONT OUTER	A
83G-12-58		RIGHT HAND. UNDERTRAY MTG BRKT - FRONT OUTER	A.
83G-12-59		UNDERWING MOUNTING BEAM	C
83G-12-60		SILL SUPPORT BRACKET (REAR)	B
63		PORSCHE TOP LIP RIBS	C
64			
83G-12-65		RADIATOR TOP FAIRING (PORSCHE)	D
83G-12-66		REAR FENDER EXTENSION R/H	C 1
83G-12-67		REAR FENDER EXTENSION L/H	C
68		C/PIT EXIT DUCT	C
69		INTERCOOLER DUCT	D
70		INTERCOOLER & FAN DUCTS	D
83G-12-71		UNDERWING MTG. BRACKET	B.
83G-12-72		SILL MTG. ANGLES (PORSCHE)	C
74			
75		OIL COOLER DUCT SIDE	D
76		OIL COOLER MTG. CHANNEL	K
80		RAD. EXIT COVER	A
81		BOTT. LIP - PORSCHE	D
12-82		WINGPILLAR 2-FRAME	C
83		SILL SUPPORT BRKT	A
84		GEARBOX OIL COOLER DUCT	C
85		TOP DECK MTG. BRKT	A
86			
87		REAR WING MOUNTING PILLAR - LIEBECK	D+
88		REAR WING ENDPLATE DOUBLER	C
89		LOCATING TAG (INNER HEADLIGHT COVER)	A
90		INTERCOOLER EXIT DUCT	B
91		TIREWALL	D+
92		WING ENDPLATE DOUBLER (N24)	B

FILED UNDER
83G-12-11

DRAWING SCHEDULE.

<u>ASSY TITLE</u>			<u>ASSY No.</u>	
WINGS & BODYWORK			12	
<u>DRG NO</u>	<u>MATRIX</u>	<u>DESCRIPTION</u>	<u>SIZE</u>	<u>DRG NO</u>
83G-12- ⁹³ / ₉₄		SILL MOUNTING ANGLES (CHEVY)	C	
95		CHEVY TOP LIP RIBS	C	
96		" " " "		
97		RAD. TOP FRG. (CHEVY. SHORT NOSE)	D	
98		DATSUN 'GROUP C' U/WING <small>FORWARD SECTION</small>	D	
99		" " " " <small>REARWARD SECTION</small>	D	
100		WING TUBE MTG. (CARBON WING)	A	
101		INSERT - NOSE BOX BOTTOM	A	
102		" - " " "	A	
103		" - " " "	A	
104		INSERT - U/WING LEADING EDGE	A	
105		INSERT - NOSE MTG. PLATE	A	
106		" - " " "	A	
107		NOSE MTG. PLATE (GROUP C U/WING)	D	
108		NOSE BOX BOTTOM PLATE	D	
¹⁰⁹ / ₁₁₀		'GROUP C' U/WING LEADING EDGE RIBS	C	
111		" " " " PANEL	D	
112		'GROUP C' U/WING LEADING EDGE	D	
113		TOWING EYE	A	
114		GROUP C U/WING MTG. BRACKET <small>(TANK BULKH)</small>	A	
115		'GROUP C' U/WING MTG BRACKET <small>(TANK BULKH)</small>	A	
116		'GROUP C' U/WING MTG BRACKET <small>(HOOD BOTTOM)</small>	SEE	SCHEME 83G-516
117		TOP INSERT - REAR WING PILLAR	B	
118		HONEYCOMB INSERT	A	
119		REAR WING PILLAR SUPPORT PANEL	C	
120		TOWRING INSERT - REAR WING PILLAR	A	
121		BOTTOM INSERT - REAR WING PILLAR	A	

DRAWING SCHEDULE

ASSY TITLE			ASSY No	
WINGS + BODYWORK.			12	
DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
82G-12-122		ENGINE COVER - PORSCHE	D	
83G-12-123		ENGINE COVER - DATSUN	D	
124		INSERT - REAR WING PILLAR	A	
125 126		REAR WING PILLAR PLATES (LIEBECK WING)	D	
127 128		REAR WING PILLAR STRUTS	A	
129		NOSE CLOSURE PLATE	D	
130		DOOR TOP CORNER PIN	A	
131		" " " SLEEVE	A	
132		INTERCOOLER BOBBIN	A	
133		GROUP C' U/WING MTG BRACKET (SOFT PLATE)	A	
134		REAR WING ENDPLATE DOUBLER (LIEBECK CARBON)	C	
135		TURBO AIR INTAKE DUCT (DATSUN)	D	
136		FENDER COOLING HOLE COVER	B	
137		G/BOX OIL COOLER & R. BRAKE DUCT	C	
138		NOSEBOX TOP PLATE	C	
139 140		WING TIPS - 'GROUP C' - U/WING LEADING EDGE	A	
141 142		INSERTS - 'DATSUN GROUP C' U/WING	A	
143		LOW DRAG CHEVY TOP LIP	B	
144		ENGINE INTAKE DUCT (CHEVY)	C	
145		ENGINE INTAKE DUCT SECTIONS (CHEVY)	B	
146 147		REAR WING PILLAR PLATE (LOW DRAG WING)	D	EYE TEST REQ'D
148		U/WING MTG INSERT (IMSA)	B A SIZE	
149		U/WING MTG BEAM (IMSA)	B C SIZE	
150		WING FRAME SPACER - DRAG STRUT (BUICK V6)	A	
151		WING TUBE M.T.G.	A	

REPAIR SCHEDULE

OIL SYSTEM			BOSSY No.	
			14	
BOSSY No.	ITEM	DESCRIPTION	REL	BOSSY No.
85G-14-01		ENGINE INLET UNION	A	
02		G/BOX OIL UNION.	A	
03		OIL TANK	D	
04		OIL PIPE ASSY.	A	
05		OIL TANK OUTBOARD SUPPORT	C	
06		OIL TANK INBOARD SUPPORT	C	
07	OF SOLU TO	TURBO OIL SYSTEM UNION	A	
08		TURBO OIL INLET UNION 4/M14	STD	743-14-06 SHT 03
09		OIL TANK /ENGINE BREATHER UNION	STD	743-14-06 SHT 03
10		OIL COOLER INLET/OUTLET UNION	STD	743-14-06 SHT 03
11		G/BOX OIL COOLER MTG	B	
12		TURBO OIL PRESSURE FEED UNION	STD	743-14-06 SHT 03
13		TURBO OIL PRESSURE TAKE-OFF UNION	A	
14		ENGINE/OIL TANK BREATHER	A	
15		DATSUN OIL TANK	D	
16		BANJO - DATSUN SUMP	A	
17		BANJO BOLT - DATSUN SUMP R/H	A	
18		BANJO BOLT - DATSUN SUMP L/H	A	
19		OIL PUMP SCAVENGE UNION (DAT)	B	
20		OIL TANK FILLER NECK - PORSCHE	A	
21		OIL TANK MTG BKT L/H		T.B.B.
22		" " " " " R/H		T.B.B.
23		UNION MALL/MALL -16/-12		T.B.B.

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REPAIRING SCHEDULE

BODY TITLE ENGINE & TRANSMISSION **BODY No.** 16

ENG NO	ITEM	DESCRIPTION	REL	ENG NO
B3G-16-01	* X	ENGINE MOUNT (MID L/H)	C	
02	X	ENGINE MOUNT (MID R/H)	C	
03	X	G/BOX MODS - 956	D	
B3G-16-04		SHORT SPACER MECH. FUEL PUMP MTG	A	
B3G-16-05		LONG " " " " "	A	
B3G-16-06	X	BUSH - BELLHOUSING / ENGINE FRAME	A	
07	X	BELLHOUSING INSERT	A	
08	X	G/BOX UPPER MTG STUD	STD	712-01-88 SHT 8
09	X	G/BOX SIDE MTG STUD	STD	712-01-88 SHT 8
10	X	G/BOX SIDE PLATE MTG STUD	STD	712-01-88 SHT 8
B3G-16-11	X	G/BOX COVER MTG STUD	STD	712-01-88 SHT 8
B3G-16-12	OBSCURE	INPUT SHAFT ADAPTOR BOLT	A	
B3G-16-13	X	BELHOUSING - G/BOX MTG STUD (LOW)	STD	712-01-88 SHT 8
B3G-16-14	X	ENGINE MTG STUD (FRONT)	STD	712-01-88 SHT 8
B3G-16-15		ALTERNATOR PULLEY	B	
B3G-16-16	X	BELHOUSING - G/BOX MTG STUD (UPP.)	STD	712-01-88 SHT 8
B3G-16-17		MODIFICATIONS TO ALTERNATOR PIVOT BUSH (BOSCH 120-321-069)	A	
B3G-16-18		ALTERNATOR MOUNTING BRACKET	B	
B3G-16-19		TURBOPUMP DRIVE SPACER	A	
20	X	956 M/CASE - DRG. CARRIER STUD.	STD	712-01-88 SHT 8
B3G-16-21		CLUTCH SHAFT (B3G-TORSCH) E	B	
B3G-16-22		ALTERNATOR PULLEY HUB	A	
B3G-16-23		KEY - ALTERNATOR PULLEY ADAPTOR	A	
16-24		BOOST KNOB FITTING	A	
B3G-16-25	X	REVERSE GEAR PLUNGER CAP	A	
26		COMPRESSOR MTG PLATE	B	
B3G-16-27		COMPRESSOR MTG PLATE RING	B	

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DRAWING SCHEDULE.

ASSY TITLE			ASSY No.	
ENGINE & TRANSMISSION			15	
DRG N ^o	MATRIX	DESCRIPTION	SIZE	DRG N ^o
836-16-28		TURBO MTG PLATE	B	
29	X	ROLL CAGE BRACE MTG - R.H.	B	
30	X	" " " " - L.H.	B	
31	X	ROLL CAGE BRACE - B' HSG STUD	STD	712-01-88 SHT. 8.
32		INTERCOOLER SUPPORT	A	
33	X	GEARBOX/UNDERWING MOUNTING INSERT	A	
34	X	TURBO EXHAUST FLANGE	B	
35	X	THROTTLE CABLE SUPPORT	C	
36		TURBOCHARGER EXHAUST PIPE	C	
37		THROTTLE LEVER BUSH	B	
38		THROTTLE LEVER	B	
39		ALTERNATOR ADJUSTER BUSH.	A	
40		EXHAUST SILENCER	C	
41		THROTTLE LEVER CLAMPS	A	
42		TACHO DRIVE BUNG	A	
43		ALTERNATOR TENSIONER PLATE	A	
44		TURBO MOUNT EXTENSION PLATE	A	
45		DGZ SIDEPLATE STUD	STD	712-01-88
46		DATSUN SUMP	D+	712-01-88
47		DGZ /DATSUN CLUTCH INPUT SHAFT	C	
48		DIFF HOUSING (PORSCHE)	D	
49		DIFF CAP (PORSCHE)	D	
50		ADAPTOR PLATE DATSUN 2 LITRE/ CHEV. BELLHSE	D	
51		OUTPUT FLANGE (DIFF) PORSCHE	C	
52		FRONT ENGINE MOUNTING PLATE - DATSUN	D	
53		FLYWEEL - DATSUN	C	
54		STARTER MOTOR MOUNTING BLOCK DATSUN	C	

DRAWING SCHEDULE

ASSY TITLE	ENG. + T' MISSION.	ASSY No
		16

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
83G-16-82		LINK ROD - METERING UNIT TO CHOKE (DATSUN TURBO)	A	
16-83		SIDE PLATE STUDS	STD	⑩ 712 01. RR
83G-16-84	B	BELLHOUSING DG 300 TO BUICK V6	D	
85	B	BUICK V6 INPUT SHAFT	BC	
86	B	ENGINE MNT PLATE (BUICK V6)	D	
87	B	STARTER MOTOR MNT BLOCK (BUICK V6)	C.	
88	B	FLYWHEEL BUICK V6	C	
89	B	STARTER SHAFT EXTENSION (BUICK V6)	A	
90	B	STARTER SHAFT ASSY (BUICK V6)	B	
91	B	STARTER SHAFT DRG HSG (BUICK V6)	B	
92	B	ENGINE-BELLHOUSING SANDWICH PLATE (BUICK V6)	C.	
93	B	INTERCOOLER CROSS BARS (BUICK V6)	A.	
94	B	INTERCOOLER MATEING FLANGE (BUICK V6)	C.	
95	B	INTERCOOLER ASSY (BUICK V6)	D.	
96	B	TURBO UPPER MNT (BUICK V6)	B	
97	B	TURBO LOWER MNT (BUICK V6)	B	
98	B	WASTEGATE CLAMP RING (BUICK V6)	A	
99	B	INTERCOOLER SEALING FLANGE (BUICK V6)	D	
100	B	INTERCOOLER MOUNT (BUICK V6)	C	
101	B	ENGINE INTAKE LOG (BUICK V6)	D	
102	B	LOCATION DOWEL ENGINE-BELLHSG (BUICK V6)	A	
103	B	WATER PUMP INLET FLANGE (BUICK V6)	A	
104	B	ENG MNT BLOCK (R/H) (BUICK V6)	A	
105	B	" " " (L/H) BUICK V6	A	
106	B	ENG MNT STUDS (BUICK V6)	A	
107	B	CLUTCH SLAVE CYL HSG (BUICK V6)	B	
108	B	INTERCOOLER INTAKE DUCT (BUICK V6)	D	

BUYING SCHEDULE

BUY TOTAL

PLAIN BUSHES

BUY No.

20

ORG NO	ITEM	DESCRIPTION	QTY	ORG NO
B36-20-01		ENGINE MOUNTING SPACER	STD	708-16-03 SHT 25
02		TRACK ROD INSERT	STD	708-16-03 SHT 25
03		RARB BUSH - R.T.R	STD	" SHT 26
B36-20-04		ALTERNATOR MOUNTING SPACER	STD	708-16-03 SHT 26
B36-20-05		WATER RADIATOR BLEED BUSH	STD	708-16-03 SHT 26
06		WATER PUMP MTG. BUSH	STD	708-16-03 SHT 26
07		COMPRESSOR MTG. BUSH	STD	708-16-03 SHT 26
08		TURBO MTG. BUSH	STD	" 26
09		INTERCOOLER MTG. BUSH	STD	" 26
10		INTERCOOLER BUSH	STD	" 26
11		TURBO MTG. PLATE BUSH	STD	" 26
12		TURBO BUSH	STD	" 26
13		TURBO EXHAUST FLANGE SPACER	STD	" 26
14		ALTERNATOR TENSIONER SPACER	STD	" 26
15		SPACER	STD	" 26
16		DOOR CATCH SPACER	STD	" 26
17		THROTTLE LEVER BUSH	STD	" 26
18		DOOR TOP CORNER BUSH	STD	" 26
19		SPACER (INNER) - 'DATSUN GROUP C' (WING)	STD	" 26
20		SPACER (OUTER) " " "	STD	" 26
21		R. UPRIGHT WASHER	"	" "

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