

# march

engineering limited 842

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
MONOCOQUE.			01	
DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
842-01-01		SIDEFAME INSERT - FRONT.	B	
02		" " - REAR.	B	
03		" - HONEYCOMB.	C	
04		CARBON TOP.	D+	FILED ON ROLL.
05		F.L.W.B./MASTER CYL. M'TING.	D	
06		FRONT BULKHEAD. (HONEYCOMB.)	D	
07		UPPER INSERT - MID FRONT B'HEAD.	C	
08		LOWER " - " " " "	C	
09		DAMPER " - " " " "	A	
10		MID FRONT BULKHEAD. (HONEYCOMB.)	D	
11		DAMPER INSERT - MID REAR B'HEAD.	A	
12		LOWER " - " " " "	C	
13		MID REAR BULKHEAD. (HONEYCOMB.)	D	
14		LOWER INSERT - REAR BULKHEAD.	B	
15		REAR LOWER INSERT - BATH TUB.	B	
16		LOWER ENG. MNT INSERT - " "	B	
17		SIDEFAME INSERT - " "	B	
18		REAR BULKHEAD. (HONEYCOMB.)	D	
19		" " TOP INSERT. L/H.	C	
20		" " " " R/H.	C	
21		DASH BULKHEAD - M/C.	D	
22		" " - BONDING.	C	
23		BOBBIN - DASH BULK.	A	
24		INSERT - SEAT BACK.	B	
25		" - F.A.R.B. M'TING.	A	
26		SEAT BACK PANEL (HONEYCOMB.)	D	
27		INSERT - SEAT BELT CHASSIS SIDE ANCHOR.	A	

# March

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## DRAWING SCHEDULE

ASSY TITLE		CHASSIS.		ASSY No 01	
DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No	
842-01-28		INSERT-SEAT BELT CHASSIS BTM ANCHOR	A		
29		STUD LWR ENG. MTG. B.M.W.	A		
30		" " " " STRUT. HONDA.	A		
31		" " " " " "	A		
32		F.T.W.B. CHASSIS INSERT.	B		
33		F.L.W.B. " "	A		
34		DAMPER CUT-OUT INSERT (TOP.) R.H.	A		
35		" " " (" ) L.H.	A		
36		INSERT - BATH TUB FLOOR.	C		
37		DAMP CUT-OUT INSERT (BOTT.) L.H.	A		
38		" " " (" ) R.H.	A		
39		F.A.R.B. MTG CHANNEL.	B		
40		CABLE INSERT - BATH TUB. R.H.	B		
41		" " - " " L.H.	B		
42		REAR BODY MNT INSERT-BATH TUB.	A		
43		SEAT BELT ANCHORAGE WASHER.	A		
44		" " " "	A		
45		" " " BRKT. L.H.	A		
46		" " " " R.H.	A		
47		DASH PANEL.	D		
48		REAR CRASH HOOP.	D		
49		" " " - REAR DOUBLER.	A		
50		" " " - FRT "	A		
51		BATH TUB.	J+		
52		G'ROD SUPPORT BALL.	A		
53		INNER PANEL - C'PIT SECTION.	D		
54		" " - " "	D		

## DRAWING SCHEDULE

ASSY TITLE

CHASSIS

ASSY No

01

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
842-01-55		INNER PANEL - FRONT SECT.	D	
56		" " " "	D	
57		INNER PANEL - REAR SECT.	C	
58		" " " "	C	
59		INNER PANEL - MID SECT.	D	
60		" " " "	D	
61		NOSE BOX MTG. ANGLE	C	
62		NOSE BOX	D	
63		ADJUSTER SCREW	A	
64		HEADREST MTG. ANGLE	A	
65		HEEL REST	B	
66		ANCHOR BRACKET - FRONT WING AOS.	A	
67		" " " "	A	
68		ANCHOR TUBE - FRONT " "	A	
69		INNER SKIN DIAPHRAGM L/H	C	
70		- " - " - " - R/H	C	
71		INNER SKIN STIFFENER. R/H.	C	
72		THROTTLE CABLE BRKT (FRONT)	A	
73		BUSH CRASH HOOP MTG PLATE.	A	
74		CRASH HOOP MTG PLATE R/H	C	
75		- " - " - " - " - L/H	C	
76		BUSH - CRASH - HOOP	A	
77		MONO INSERT - HONDA LOWER END MTG	C	
78		FUEL TANK TOP	C	
79		HONDA REAR BULKHEAD.	D	
80		BOBBIN CARTRIDGE TOP	A	
81		BATH TUB - HONDA	D+	



## DRAWING SCHEDULE

ASSY TITLE

FRONT SUSP.

ASSY No

02

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
842-02-01		F.T.W.B INNER MTG R/H	B	
02		FTW.B INNER MTG L/H	B	
03		PULL ROD LEVER ASSEMBLY	B	
04		THRUST SPACER F.R.L.	A	
05		FRONT LOWER WISHBONE	D	
06		FRONT TOP WISHBONE R/H	D	
07		OUTER HOUSING F.T.W'BONE	A	
08		INNER JOINT HSG. " "	A	
09		BUSH " "	A	
10		DAMPER & SPRING TOP FRONT	<sup>C</sup> B	
11		FRONT TOP WISHBONE L/H	D	842-02-06
12		BUSH - PULLROD, OUTER END	A	
13		BUSH - PULLROD INNER END	A	
14		BARREL - AUTO LOWERING DEVICE	B	
15		TOP PLATFORM - AUTO LOWERING DEVICE	A	
16		LOWER PLATFORM - AUTO LOWERING DEVICE	A	
17		FRONT STROKE LIMITER - " " -	A	
18		200/300 15" SPACER - " " -	A	
19		SWING ARM - L. H.	C	
20		" " - R. H.	C	
21		BRACKET DAMPER MTG	B	
22		F.L.W.B. JOINT INSERTS (REAR LEG)	A	
23		F.T.W.B INNER JOINT INSERT.	A <sup>R</sup>	
24		F.T.W.B MTG INSERT	A	
25		FARB DROP LINK INSERT	A	
26		DAMPER MTG DOWEL	A	
27		DAMPER LOWER INSERT	A	









## DRAWING SCHEDULE

ASSY TITLE

ANTI ROLL BARS

ASSY No

05

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
842-05-01		REAR ANTI ROLL BAR	C	
02		FIXED BLADE - REAR ANTI ROLL BAR	B	
03		END FLOAT SPACER RARB	A	
04		ADJUSTING LEVER RARB	A	
05		FRONT ANTI ROLL BAR 0.90 $\phi$	C	<del>842-05-05</del>
06		" " " " BLADE LEVER	B	-
07		" " " " MTG BLOCK	A	-
08		" " " " END FLOAT SPACER	A	-
09		FARB MTG BLOCK NUT	A	-
10		REAR ANTI-ROLL BAR MTG. BLOCK	B	
11		RARB CABLE ANCHOR	A	-
12		FARB - FIXED BLADE	B	
13		FARB - ADJUSTABLE BLADE	B	
14		FARB - BUSH	A	
15		MK II. FRONT ANTI-ROLL BAR 1.150 $\phi$	C	
16		ADJ BLADE HIGH STIFF RARB	B	
17		FIXED BLADE - " - " - "	B	
18		RARB MTG. BLOCK (HIGH STIFF)	B	
19		END FLOAT SPACER - " - " - "	A	
20		ADJ LEVER - " - " - "	A	
21		RARB - " - " - "	C	
22		FARB MK II 1.10 $\phi$	C	842-05-15.
23		FARB MK II 1.00 $\phi$	C	842-05-15
24		FARB 1.15 $\phi$ OBS - REPLACED BY 85B-05-18	C	842-05-05 Now 85B-05-18.













## DRAWING SCHEDULE

ASSY TITLE

WINGS + BODYWORK

ASSY No

12

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
842-12-01		REAR WING PILLAR SUPPORT BUSH	A	-
842-12-02		REAR LIGHT MOUNTING BUSH.	A	
03		WING MT'G SPACER.	A	
04		REAR LIGHT MT'G BRACKET.	B	-
05		REAR WING PILLAR (HONEY/COMB)	D	
06		HONDA OIL RADIATOR DUCT	D	
07		HONDA WATER RADIATOR DUCT	D	
08		UNDERTRAY B.M.W.	D	
09		LATERAL INTRUSION BARRIER <sup>BMW.</sup>	B	
10		BOBBIN - LATERAL INTRUSION BARRIER	A	
11		UTRAY MTG BRACKET - MID UPPER L/H.	B	
12		" " " - MID LOWER R/H.	B.	
13		WING/GEARBOX MOUNTING PLATE	C	
14		REAR WING PILLAR (HONEYCOMB)	D	
15		RUBBING STRIP	B	
16		HEADREST	C	
17		FRONTWING ADJ. TUBE	B	
18		MIRROR FAIRING	B	-
19		REFLECTOR MTG.	A	-
20		FRONT WING 10" R/H	D	
21		" " " LH	D	
22		UTRAY MTG BRACKET FRONT TOP R/H	B	
23		" " " " LH	B.	
24		RUBBING STRIP - CENTRE	C	
25		CLEVIS - BODY MTG. STAYS.	A	
26		REDUCING BUSH - METALASTIC 13/205	A.	
27		LATERAL INTRUSION BARRIER HONDA LHS.	B.	FOR DRG SEE - 09

## DRAWING SCHEDULE

ASSY TITLE		ASSY No	
WINGS + BODYWORK		12	
DRG. No.	MATRIX	DESCRIPTION	SIZE ORG. No
842-12-28		LATERAL INTRUSION BARRIER HONDA R/H.	B. For DRG. SEG - 09
29		WATER RADIATOR DUCT (L/H) HONDA	D
30		UNDERTRAY - HONDA	D
31		UNDERTRAY MTG BRKT MIDDLE	B
32		UNDERTRAY MTG BRKT FRONT	F.
33		" " " " " " " " L/H	B
34		UNDERTRAY XMTG BRKT MID UPPER R/H	B 842-12-11
35		UNDERTRAY MTG BRKT M.C. LOWER L/H	B. 842-12-12
36		REAR BODY MTG BRKT R/H	C
37		REAR BODY MTG BRKT L/H	C
38		Body PART 1 + 2 LAYOUT	D+
39		RADIATOR OUTLET FLAP 6" L/H	C
40		RADIATOR OUTLET FLAP 6" R/H	C
41		RADIATOR OUTLET FLAP 4" L/H	C
42		RADIATOR OUTLET FLAP 4" R/H	C
43		ENG COVER / HEAT SHIELD BRKT.	A
44		HEAT SHIELD BRKT - LOWER	F.
45		HEADREST COVER	C
46		WATER RAD SUPPORT MIDDLE	B
47		SIDE FRAME - HEAT SHIELD	B
48		ENGINE SIDE COVER	D
49		FRONT BRAKE DUCT.	D
50		MTG BRKT FRONT BRAKE DUCT R/H	A
51		" " " " " " " " L/H	A
52		UNDERTRAY MTG BRKT FRONT	E
53		UNDERTRAY FRONT TOP MTG BRACKET - HONDA	B
54		TOP DECK MTG BRACKET - FRONT R/H	A











## DRAWING SCHEDULE

ASSY TITLE

ENGINE & TRANSMISSION

ASSY No

16

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORG. No
842-16-01		GEARBOX END COVER.	D	085. SER 868-1605
02		REAR MOUNT - R.L.W.B.	B	
03		MOUNTING STUD - R.L.W.B. MOUNT.	A	
04		G/BOX SIDEPLATE R/H	D	
05		G/BOX SIDEPLATE L/H	D.	
06		G/BOX MAINCASE MODS (FT200)	D.	
07		OUTPUT FLANGE LEFT HAND	C	
08		OUTPUT FLANGE RIGHT HAND.	C.	
09		FRONT LOWER ENGINE MTG.	D	
10		FRONT LOWER ENG BEAM.	D	
11		DOWEL - R L W.B. MOUNT/G BOX.	A	
12		INSERT - OIL TANK EAR/ENG STRUT.	A.	
13		SLEEVE - OIL TANK EAR/ENG STRUT	A	
14		C.V. JOINT MOD (INBOARD END)	A.	
15		ENGINE MTG TOP FRONT	D.	
16		INSERT - LOWER ENGINE MTG	A	
17		REAR LOWER ENG MTG STUD.	A	
18		EXHAUST PIPE JIG.	D	2 SHEETS
19		MOD'D PINION BRG. LAYOUT	C	
20		BUSH - ENG MOUNTING CLEVIS (HONDA)	A	
21		ENGINE MTG PLATE (HONDA)	A	
22		TOP ENG MTG CLEVIS - R/H (HONDA)	B	
23		TOP ENG MTG CLEVIS - L/H (HONDA)	B:	
24		TOP ENGINE MOUNTING R/H (HONDA)	D	
25		TOP ENGINE MTG L/H (HONDA)	D.	
26		CLEVIS - HEIDEGGER STRUT R/H	A.	
27		HONDA. RING DOWEL - LOWER ENG MTG STRUT	A	

## DRAWING SCHEDULE

ASSY TITLE

ENGINE & TRANSMISSION

ASSY No

16

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No
842-16-28		RIGHT HAND STRUT LOWER ENG MTG HONDA	B	
29		LEFT HAND STRUT LOWER ENG MTG HONDA	B	
30		LOWER ENG MTG - HONDA	C	
31		CLEVIS - HEIDEGGER STRUT L/H	A	842-16-26
32		MOD. PINION BRG. CLAMP PLATE	A	
33		MOD PINION BRG SHIM	A	
34		GBOX SIDE PLATE STUD	STD	SHT II 712.01-88
✓ 35		— " —	+	—
36		— " —	+	+
37		END COVER STUD	+	—
38		THREADED BUSH RH	A	
39		" " LH	A	
40		HEIDEGGER STRUT	B	
41		REDUCING BUSH TOP ENG. MTG HOLES.	A	
42		BUSH - HONDA ENGINE MTG PLATE	A	
43		OIL PRESSURE TAKE OFF ADAPTOR.	A	
44		PINION BEARING HOUSING FLDO.	C	
45		EXHAUST BRACKET.	A	
46		EXHAUST FLANGE - HONDA.	A	
47		TOP ENG MOUNT INNER STUD - HONDA.	STD	712-01-88 SHT 7
48		TOP ENG MOUNT OUTER STUD - HONDA.	STD	— " —
49		TOP ENG MOUNT LOWER STUD - HONDA.	STD	— " —
50		LOWER ENG MOUNTING BUSH - HONDA.	STD	— " —
51		THROTTLE LEVER - HONDA	A	
52		THROTTLE CRANK BR'KT - HONDA.	A	
53		THROTTLE CRANK - HONDA	A	
54		THROTTLE CRANK BUSH - HONDA	A	



























