

# march

ENGINEERING LIMITED

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
MONOCOQUE			01	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-01-01		MONOCOCK. VP	R	
-02		FRONT BULKHEAD CASTING	R	
-03		CRASH HOOP	L	
-04		" " LONG MTG BUSH	A	
-05		" " SHORT	A	
-06		" DOUBLING PLATE LH	B	} SAME DRG
-07		" " " RH	B	
-08		MONOCOQUE CONSTRUCTION	R	
-09		LHS TOP ENGINE MTE PLATE	C	
-10		RHS " " " "	C	
11		BOTTOM ENGINE MNT INSERT STAGE I	D+	
12		BOTTOM ENGINE MOUNT ADD-ONS	B	
13		BOTTOM ENGINE MOUNT ASSEMBLY	D+	
14		BOTTOM ENG. MNT INSERT STAGE II	D	
15		INSERT FRONT WING/FLAP	A	
16				
17		SEAT BACK	R	
18		GEAR ROD BCG. INSERT (SEATBACK)	B	
19		CRASH HOOP MTG BUSH BASE FR.	A	} SAME DRG
20		CRASH HOOP MTG BUSH BASE RR.	A	
21		GEAR ROD BCG. INSERT (REAR BHD)	B	
22		INSERT ~ 1.375 CORE (FOR 10-32 UNF)	A	
23		INSERT ~ 0.375 CORE (FOR 10-32 UNF)	A	
24		INSERT ~ " " (FOR 10-32 UNF)	A	
25		INSERT ~ " " (FOR 1/4 UNF)	A	
26		INSERT, 1ST STAGE - GEAR ROD BCG.	A	
27	OBsolete	INSERT FRONT WING FLAP LH	A	} SAME DRG
28	OBsolete	" " " " RH	A	
29		CRASH NOSE	R	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
			01	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-01-30		INSERT F'WB TO F'BULKHEAD	A	✓
31		LARGE PEDAL INSERT 1.375 CORE	A	✓
32		PEDAL INSERT 1.375 CORE	A	✓
33		MID BULKHEAD	D	
34		INSERT	A	✓
35		INSERT	A	✓
36		FRONT TOP TURBO FRAME <sup>CHASSIS</sup> INSERT	Δ	✓
37		TURBO FRAME TUBE INSERT	B	OBS.
38		TURBO FRAME MB BUCKET BUSH	A	✓
39		TURBO FRAME 1/4 BUCKET BUSH	Δ	OBS.
40		TURBO FRAME L BRACKET	A	OBS.
41		TURBO FRAME	D	
42		TURBO SUPPORT BOLT	A	OBS.
43		TURBO SUPPORT BOLT SPACER	Δ	OBS.
44		PEDAL INSERT (ALLY TUB)	A	
45		U'WING FIXING CHASSIS REF (ALLY TUB)	A	✓
46		LARGE PEDAL INSERT (ALLY TUB)	A	
47		U'WING SKID INSERT (ALLY TUB)	Δ	✓
48		INSERT, U'WING/HEAT EX (ALLY TUB)	A	✓
49		INSERT -RHS MID BODY STAY (ALLY TUB)	A	✓
50		DASH BULKHEAD	D+	
51		INSERT ~ BRAKE BALANCE	A	✓
52		INSERT ~ C'SHIFT	C	
53		INSERT ~ INST. PANEL MTG.	A	✓
54		INSERT ~ INST. PANEL MTG.	A	✓
55		INSERT ~ STEER'G COL. MTG.	A	
56		INSERT ~ F'DAMPER LOCN.	A	
57		INSERT ~ F'L.W.B. R'LEG	D	
58		INSERT ~ WB TO F'D'HEAD (ALLY TUB)	A	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
			01	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-01-59		FTWB-FRONT LEG MTG-LH	C	} SAME DRG NOT USED
60		" " " " RH	E	
90P-01-61		FTWB-REAR LEG MTG-LH	C	} SAME DRG
62		" " " " RH	C	
63		PEDAL INSERT	A	
90P-01-64		FTWB-SHIFT-REAR LEG MOUNT	A	
65		INSTRUMENT PANEL	D	
66		MTG. PLT. ~ INST. PANEL	C	
67		CRASH HOOP LONG M'TG BUSH(TALL)	A	
68		CRASH HOOP (TALL)	D	
69		FRONT DAMPER TOP MTG-PUMP/SHOCK-LH	C	} SAME DRG
70		" " " " -RH	C	
71		INSERT ANTI-ROLL BAR ADS	A	
72		FRONT CASTING INSERT ALUMIN	A	
73		FWD CLUTCH CABLE CLAMP	A	
74		FWD CLUTCH CABLE FIXING PTE	A	
75		BRKT. - L.H. - LOWER SEATBELT MTG.	C	
76		" - R.H. - " " " "	C	
77		BOSS - LOWER SEATBELT MTG. BRKT.	A	
79		CLUTCH CABLE SLEEVE BRKT	A	
80		CLUTCH CABLE SLEEVE MOUNT	A	
81		CRASHOOP MOUNT. BUSH (CHASSIS 01)	A	
82		COCKPIT RIMS RH		TBD
83		" " " " LH		TBD
84		DASH B'HD BRACE PANEL		TBD
85		LEG PROTECTOR PANEL		
86		ACCESS PANEL LAYOUT		TBD
87		Turbo Cover Panel Layout		TBD

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
			01	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-01-88		INSERT - DASH B'HD.	A	
89		STUD - INST. PANEL MTC.	A	
90		INSERT - F.L.W.B. R'LEG (FINAL ASSY.)	C	
91		DOWEL - " " INSERT	A	
92		CROTCH STRAP DOUBLE SHEAR PEG <sup>R/H</sup>	A	
93		" " " " <sup>L/H</sup>	A	
94		SHEAR PIECE SPACERS	A	
95		" " "	A	
96		CLUTCH CABLE RADIUS BRKT	A	
97		<sup>CHASSIS 1</sup> CLUTCH CABLE CLAMP PLATE	A	
98		H <sub>2</sub> O TANK TOP HAT W/SH TURBO TH	A	
99		SEAT BELT MOUNTING BRG MK II	A	
100		GEAR LINKAGE COVER FUEL CELL	D	
101		<sup>RADIATOR</sup> MONOCOQUE BODY STRY MNT BRKT	B	
102		TOP HAT TURBO FRAME	A	
103		COVER - FLWB F'LEG HOLE	A	
104		" " R'LEG "	A	
105		COVER PANEL CRASH NOSE	B	
106		FLUID RESEVOIR BRACE BRKT	A	
107		TAIL CRASH HUMP	D	
108		REMOVEABLE PANEL (FUEL CELL)	D	
109		MOUNTING BRACKET TURBO FRAME	C	
110		TUBE MOUNTING - TURBO FRAME	B	
111		INSERT - FRJ ROCKER M16/B'HD		
112		TURBO FRAME MOUNT BOLT	A	
113		R RASH HOOP LOW CAL		TBD
114		CRASH NOSE RAISED M/PLANE	R	
115		CRASH Hoop Light MK II	D	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
FRONT SUSPENSION			02	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-02-01		FLWB FLEG ABWT 7V JOINT HOUSING 1.349 x 0.571	A	
-02		JOINT HOUSING ABT 5V 1.685 x 0.714	A	<u>NOT USED</u>
-03		PUSH ROD ADJ. JOINT 11.65 ABWT 7V	A	
4		JAM NUT FRONT F/ROD 10.11 ADJ	A	
5		JAM NUT FRONT F/ROD 10.11 ADJ	A	
06		FRONT PUSH ROD ADJ 13.01	A	
07		FRONT PUSH ROD ADJ 13.01	A	
08		FRONT PUSH ROD ADJ 13.01	A	
09		FLWB OUTER INT HSG ABWT 10	B	
10		FRONT PUSH ROD - ROAD RACE	D	
11		PUSH ROD CLEVIS FLWB 1ST OP	B	
12		PUSH ROD OUTER CLEVIS	A	
13		PUSH ROD OUTER CLEVIS	A	
14		PUSH ROD OUTER CLEVIS	A	
15		FLWB LONG WHEEL BASE L.H.	D+	
16		FLWB LONG WHEEL BASE R.H.	D+	
17		LWB/MWB LHS PUSH ROD	D	ON 90P-02-10
18		FLWB MID WHEEL BASE L.H.	D+	
19		FLWB MID WHEEL BASE R.H.	D+	
20		FTWB MID W/B	D	Now L.H. & R.H.
21		FTWB MID W/B	D	OB SOLETS 90P-02-21
22		FTWB MID W/B R.H.	D	
23		SOCKET - FTWB	A	
24		FLWB SWB R.H.	D+	
25		" " " R.H.	D+	
26		FTWB SWB R.H.	D+	
27		" " " L.H.	D+	
28		FRONT DAMPER 13.01 FLWB	B	
29		FLWB-R/LEG INBOARD INSERT	A	90P-02-29 OBS

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
FRONT SUSPENSION			02	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
30	.	MOUNTING BLOCK FRONT ROCKER R.H.	D	} same sheet.
31	.	MOUNTING BLOCK REAR ROCKER L.H.	L	
32	.	FLWB-F'LEG	A	
33	.	SWB FRONT ROCKER	C	
34	.	MIDWB	C	
35	.	LWB	C	
36	.	ESB (FRONT ROCKER)	A	
37	.	SPINDLE (FRONT ROCKER)	A	
38	.	JOINT INSERT (F. ROCKER/DROP LINE)	A	
39	.	JOINT INSERT (F. PUSH ROD INBOARD JOINT)	A	
40	.	TUBE DOWEL (F. ROCKER MTS JOINT)	A	
41	.	BUSH FRONT PUSH ROD INBOARD	A	
42	.	MTG CAP	A	
43	.	WASHER FRONT ROCKER	A	
44	.	FTWB LWB	D	
45	.	FRT SPRING SEAT	B	
47	.	FRT DAMPER TOP	C	
48	.	MWB FRT ROCKER CAPTIVE NUT/BAR	A	} SAME DRG
49	.	MWB " " " "	A	
50	.	SWB " " " "	"	} SAME DRG
51	.	SWB " " " "	"	
52	.	LWB " " " "	"	} SAME DRG
53	.	LWB " " " "	"	
54	.	TUBE END-FTWB TIE BAR	A	
55	.	CLEVIS FTWB TIE BAR	A	
56	.	DROOP LIMITER ADJ STOP	A	
57	.	DROOP LIMITER MTS BRK L.H. R.H.	B	} same DRG
58	.		B	
59	.	SHORT SPRING ABUTMENT	B	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
FRONT SUPPORT (MONT)			02	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-02-60		MAL 1/2" DIA LIMITER	A	
61		BRACE FRONT ROCKER MTS	C	
62		SUPPORT F/ROCKER MTS BRACE	B	
63		SUPPORT BRACE MOUNT INSERT	H	
64		SPINDLE FRONT ROCKER MK II	A	
65		FLWB SWB LH OVAL TRACK	DT	
66		BACKING PLATE <sup>SUPPORT</sup> <sub>BRACE</sub>	C	
67		<sup>L/H</sup> STEEL MTS BLOCK - RRT ROCKERS	D	
68		" " " " " R/H	D	
69		BLOCK - FRONT ROCKER SPINDLE LOCN.	B	
70		SPINDLE MK 3 - FRONT ROCKER	B	
71		C'SINK WASHER - FTWB R'LEG MTS	A	
72		<sup>F'LEG</sup> FLWB LOW RC TOP JNT INSERT	A	
73		FLWB LOW RC F'LEG BOTTOM INSERT	A	
74		FLWB LOW RC R'LEG BOTTOM INSERT	A	
75		FLWB LOW RC R'LEG TOP JNT INSERT	A	
76		FLWB R'LEG FMS'D JNT INSERT	A	SEE 90P02-204 (MKT II)
77		F.L.W.B. REAR LEG COVER	B	
78		SPH MSG NEEDLE ROLLERS	B	
79		FRONT PUSHROD NEEDLE ROLLER ROD ENDS.	D	
80		<sup>LONG S.A.L.</sup> F.T.W.B. FORWARD LEG MTS R.H	C	
81		" " " " L.H.	C	
82		<sup>LONG S.A.L.</sup> F.T.W.B. REAR LEG MTS R.H	B	
83		" " " " L.H.	B	
84		FLWB FORWARD LEG JNT INSERT TOP	A	} LONG S.A.L.
85		FLWB FORWARD LEG JNT INSERT BOTTOM	A	
86		FLWB R'LEG JNT INSERT TOP	A	
87		FLWB R'LEG JNT INSERT BOTTOM	A	
88		FRONT ROCKER (LIN RISE RATE)	C	
<del>89</del>				



## DRAWING SCHEDULE

ASSY TITLE

REAR SUSPENSION

ASSY No

03

DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-03-01		INNER SUPPORT GIMBAL	C	
02		OUTER RING DAMPER GIMBAL	C	
03	x	HEAD DAMPER CENTRAL M/G BRACKET	C	
04	.	" " OUTSIDE " LH	B	
05	.	" " " RH	B	
06	.	" " PIN OUTSIDE BRACKET	A	
07	.	" " " INNER GIMBAL	A	
08	.	" " " CENTRAL BRACKET	A	
09	.	" " " SHOCK TIGHT END	A	
10		DAMPER UPPER NUT - FRONT	A	
11		DAMPER LOWER NUT - FRONT	A	
12		DAMPER LOWER NUT - FRONT	A	
13	"	BUMP RUBBER ADJ. SCREW	A	
14		" STOP ARMATURE PIN	A	
15	.	RLWB OUTER JOINT	A	
16		RLWB END JNT HSG (ABWT 5V)	A	
17		RLWB INT JNT HSG (ABWT 5V)	B	
18		RLWB OUTER JOINT HSG RH	B	
19		RLWB OUTER JOINT HSG LH	B	
20		JOINT HSG REAR T/ROD ADJUT BU	A	
21		JOINT HSG R/LG RTWB ABWT 6V	A	
22		JOINT HSG RTWB OUT CHAIR ABT BU	B	
23		RTWB JIG DETAILS	D	
24		RTWB	D	
25		INNER GIMBAL SUPPORT BUSH	A	
26	.	REAR TRACK ROD	C	08S
27		REAR ADJ. JOINT HSG (ABWT 6V)	A	
28		TRAIL ARM BUSH	A	
29		REAR TRACK ROD ADJ. WRENCH	B	



## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
Rear Suspension			03	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-03-59		Tube Dowel R Rocker MTG	A	
90P-03-60		INSERT ABWT 6V RTWB R'LEG	A	
90P-03-61		INSERT ABT 6V - RTWB OUT B	A	
90P-03-62		INSERT REAR STEERING ARM	A	
90P-03-63		INSERT REAR STEERING ARM RTL	A	
-64		SHIM CAMBER SHM.016	B	} Same drg
-65		" " " .020	"	
-66		" " " .048	"	
-67		" " " .104	"	
-68		" " " .160	"	
-69		" " " .375	"	
-70		REAR STEERING ARM SPACER	"	TBD
-71		RTWB F'LEG MTG RING SPACER	A	
-72		REAR STEERING ARM PACKERS <sup>015</sup>	A	} SAME DRG.
-73		" " " " .020	"	
-74		" " " " .048	"	
-75		" " " " .104	"	
-76		" " " " .160	"	
-77		" " " " .375	"	
-78		PLATE CAPTIVE NUT PLATE	A	} SAME DRG.
-79		" " " " " "	"	
80		REAR TRACK RIB (SHORTENED)		TBD
81		RTWB (SHORTENED)		TBD
82		MOUNTING BLOCK R/H RTWB R/LEG	D	
83		" " L/H " "	D	
84		RTWB FRONT MOUNTING MK 2	C	} Same drg.
85		RTWB FRONT MOUNTING MK 2	C	
86		TOP HAT RTWB MOUNTING BRKT	A	
87		SPINDLE REAR ROCKER 1 1/2" G'BOX	A	
90		MTG BRKT. REAR DROOP LIMITER	B.	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
REAR SUSPENSION			03	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-03-91		REAR TRACK ROD $\frac{3}{4}$ " O/D	B	
92		INSERT $\frac{7}{16}$ UNF RH INTO $\frac{3}{4}$ TUBE	A	
93		INSERT $\frac{7}{16}$ UNF LH INTO $\frac{3}{4}$ TUBE	A	
94		STEERING ARM REAR - STEEL	C	
95		TUBE BUSH FOR TRACK ROD ENDS	A	
96		MODIFIED TRACK ROD JOINT 1 1/4"	A	
97		MODIFIED TRACK ROD JOINT 1/4"	A	
98		DAMPER OUTER SUPPORT GIMBAL	C	
99		STEERING ARM IMC FIT	C	
90P-03-100		REAR TRACK ROD BUSH RH	A	SEE 90P-03-80
90P-03-101		REAR " " " LH	A	SEE 90P-03-81
90P-03-102		REAR TRACK ROD MK II	C	SEE 90P-03-78
03-103		PUSH ROD ADJ - SLEEVE	B	
03-104		PUSH ROD ADJ - BUSH	B	
03-105		LOCK NUT REAR PROD ADJ	A	
-106		RLWB FIX - FRT LEG T'HAT	A	
-107		DOUBLER FIX FOR RLWB MTG <sup>F'LEG</sup>	A	
108		SPHERICAL WSG NEEDLE ROLLERS	B	
109		REAR PUSH ROD - DOUBLE ADJ	C	
110		REAR ROCKER G/LC	C	
90P-03-111		REAR W'BOUE REAR LEG-MTG LH	D	
90P-03-112		" " " " " RH	D	
90P-03-113		RTWB R'LEG INSERT LWB AXEL	A	
-114		RLWB F'LEG MTG - LSA R/H	C	2 SAME DRG
-115		RLWB F'LEG MTG - LSA L/H	C	
-116		RTWB F'LEG MTG - LSA R/H	C	2 SAME DRG
-117		RTWB F'LEG MTG - LSA L/H	C	
-118		RLWB F'LEG MTG PIN - LSA	B	
119		RLWB F'LEG MTG SPACER - LSA	A	
120		RLWB FRT MTG TOP HAT	A	



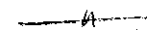
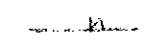
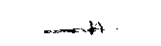
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ENGINEERING LIMITED

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
STEERING			04	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-04-01	.	STEERING RACK HSG (7 TOOTH) <sup>FNION</sup>	C	} SAME DRWG
-02	.	STEERING RACK HSG (8 TOOTH) <sup>FNION</sup>	C	
-03	.	STEERING RACK HSG (9 TOOTH) <sup>FNION</sup>	C	
-04	.	STEERING RACK BAR	C	
-05		Rack Central set up SCREW	A.	
-06	.	RACK MOUNTING BLOCK	B	
-07	.	TRACK ROD - SWB	C	
-08	.	TRACK ROD - MWB/LWB	C	90P-04-07
-10		HSG. - STEERING COLUMN BRG.	B	
90P-04-11		INSERT FRONT STEERING ARM	A	
12	.	STEERING ARM RH	D	
13	.	STEERING ARM LH	D	
14		SPECIAL RACK MNTG BLOCK <sup>CHASSIS</sup>	B	
15		STEERING WHEEL MODIFICATION <sup>NIGAL MANSAL</sup>	A	
16		HUB QUICK RELEASE STEERING WHEEL	B	
17		STEERING WHEEL MOD ALL CARS	A.	
18		TRACK ROD SHORT WHEEL BASE <sup>HIGH ACKERMAN</sup>	C	90P-04-07
19		STEERING ARM LH - High Ackerman	C	
20		STEERING ARM RH - High Ackerman	C	
21		STEERING ARM SPECIAL L FRT	D	
22		TRACK ROD SWB HIGH ACK. <sup>HIGH</sup>	C	90P-04-07/09
23		SPACER - LOW RC - TOP - STEERING ARM	A	
24		" " " " BOTTOM " "	A	
25	.	STEERING COLUMN COUPLING	A	
26	.	SPLINED COLUMN END QUICK RELEASE <sup>STEERING</sup>	A	
90P-04-27	.	STEERING COLUMN (ALUMINIUM)	B	
28	.	RACK MTG BLOCK LONG SAL	B	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
ANTI-ROLL BAR			05	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-05-01	.	F.A.R.B MOUNTING BLOCK RH	B	} SAME DRG.
-02	'	" " " LH	B	
-03	.	PARREL ADJ. ARB MTS. R/R	A	
-04	.	CLEVIS RARB ADJ CABLE	A	
-05	.	ARB BLADE ADJUSTABLE	C	
-06	.	ADJUSTABLE BLADE HOUSING	B	
-07	.	FIXED BLADE	C	
-08	.	A.R.B. FIXED BLADE HOUSING	B	
-09	.	A.R.B. BLADE RETAINING BOLT	A	
-10	.	LOCKING DIS. ARB FIXED BLADE	A	
-11	.	ADJUSTER - F./R.A.R.B.	C	Obsol etc See 90P-05-02
-12	.	TUBE - F./R.A.R.B. ADJUSTER	A	
-13	.	BUSH - 	A	
-14	.	ROD - 	B	
-15	.	LEVER - 	A	
-16	.	<div style="display: flex; align-items: center;"> <div style="font-size: 3em; margin-right: 10px;">}</div> <div> <p>1.10 o/D 0.92 i/D</p> <p>1.04 o/D 0.86 i/D</p> <p>R.A.R.B { 0.95 o/D 0.75 i/D</p> <p>0.84 o/D 0.66 i/D</p> <p>0.58 o/L SOLID</p> <p>0.46 o/D SOLID</p> </div> </div>	C	} Same sheet.
-17	.		C	
-18	.		C	
-19	.		C	
-20	.		C	
-21	.		C	
-22	.	FIX TUBE $\phi$ 1.10 o/D	B	} Same sheet.
-23	.	$\phi$ 1.04 o/D	B	
-24	.	JOURNAL $\phi$ 0.95 o/D	B	
-25	.	$\phi$ 0.84 o/D	B	
-26	.	$\phi$ 0.58 o/D	B	
-27	.	$\phi$ 0.46 o/D	B	
-28	.	RARB { 1.10 o/D	B	
-29	.	TUBE { 1.04 o/D	B	
-30	.	{ 0.95 o/D	B	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
ANTI ROLL BARS			05.	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
31	.	{ 0.84 O/D	B	} same sheet.
32	.	RARB TUBE { 0.58 O/D	B	
33	.	CONT. { 0.46 O/D	B	
34		R.A.R.B. ADJ LEVER	A	
35		CLEVIS - DROP LINK	A	
36		JOINT HOUSING - DROP LINK	A	
37		ADJUSTER - DROP LINK	A	
38		ADJUSTER WELD ON - DROP LINK	A	
39		DROP LINK REAR	B	O/S SEE 90P-05-31
40		DROP LINK FRONT	B	} sheet
41		CABLE CABLE CLAMP		TBD
42		FARB 1.31 Ø	C	} same sheet
43		FARB 1.15 Ø	C	
44		FARB 1.05 Ø	C	
45		FARB TUBE 1.31 Ø	B	} same sheet
46		" " 1.15 Ø	B	
47		" " 1.05 Ø	B	
48		FARB END CAP R/H	B	
49		FARB ADJ BLADE LEVER	A	
50		NADELLA SLEEVE MODS	A	
51		RARB JOURNAL BRG	A	
53		FARB END CAP L/H	B	
54		ARB ADJ CABLE MTS BRKT		T. RD.
55		FARB Ø 1.50	C	SEE 90P-05-42
56		FARB TUBE Ø 1.50	B	SEE 90P-05-45
57	x	RARB 1.18 O/D	C	SEE 90P-05-46
58	.	RARB TUBE Ø 1.18	B	90P-05-28
59	.	RARB JOURNAL Ø 1.18	B	90P-05-28
60	.	ARB FIXED BLADE FLEXIBLE	C	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
ANTI-ROLL BARS			OS	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
01		ARB ADJUSTABLE BLADE <sup>FLYER</sup> <sub>BLE</sub>	C	
02		ARB ADJUSTER	B	REPLACES 90P-05-11
03		CABLE - OUTER BRACKET ARB ADJUSTER	A	
04		ARB CABLE CLAMP BASE	A	
05		FARB MOUNTING BLOCK MK II <sup>LH</sup>	B	
06		" " " " <sup>RH</sup>	B	
07		FIXED BLADE HSG - FARB (MK II) $\phi 2.250$	B	} Same Drg.
08		" " " " $\phi 2.000$	B	
09		" " " " $\phi 1.750$	B	
10		FARB TUBE (MK 2) $\phi 2.250$	B	} Same Drg.
11		" " " " $\phi 2.000$	B	
12		" " " " $\phi 1.750$	B	
13		FARB (MK 2) $\phi 2.250$	B	} Same Drg.
14		" " " " $\phi 2.000$	C	
15		" " " " $\phi 1.750$	C	
16		RARB 1.24 $\phi$	C	on 90P-05-16
17		RARB TUBE 1.24 $\phi$	B	on 90P-05-28
18		RARB JOURNAL 1.24 $\phi$	B	on 90P-05-22
19		ADJ BLADE HSG FARB (MK 2) $\phi 2.250$	B	} Same Drg.
20		" " " " $\phi 2.000$	B	
21		" " " " $\phi 1.750$	B	
22		RARB TUBE $\phi 1.45$	B	
23		RARB $\phi 1.45$	B	
24		ARB FIXED BLADE - SPEEDWAY	B	
25		ARB ADJ BLADE - SPEEDWAY	B	
26		FARB PIVOT SLEEVE	A	
27		RARB DROPLINK SLEEVE	A	
28		RARB DROPLINK WELD ON	A	
29		DROPLINK RARB	B	

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ENGINEERING LIMITED

## DRAWING SCHEDULE

ASSY TITLE

ANTI-ROLL BAR

ASSY No

90P-05

DRG No.

MATRIX

DESCRIPTION

SIZE ORIG No

90P-05-90

ANTI ROLL BAR BARREL BUSH (STEEL)

A

B  
1  
B  
1

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
FRONT UPRIGHT			06	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-06-01	.	FRONT AXLE - LH	D	
-02	.	FRONT AXLE - RH	D	
-03	x	FRONT UPRIGHT CENTRE (2ND OP)	C	x
-04	x	FRONT UPRIGHT CENTRE (2ND OP) RH	B	✓
-05	.	FRONT UPRIGHT CENTRE (1ST OP) LH	B	✓
-06	.	FRONT UPRIGHT CENTRE (1ST OP) RH	B	✓
-07	.	OUTER DRUM ASSY - FRONT UPRIGHT LH	C	
-08	.	OUTER DRUM ASSY - FRT UPRIGHT RH	C	✓
-09	.	FWD LOWER MTG PLATE FRONT UPRIGHT LH	B	
-10	.	RWD LOWER MTG PLATE FRONT UPRIGHT RH	B	
-11	.	FWD LOWER MTG PLATE FRONT UPRIGHT LH	B	
-12	.	RWD LOWER MTG PLATE FRONT UPRIGHT RH	B	
-13	.	INSERT. FURT RH & LH LOWER	A	
-14	.	FRONT UPRIGHT RH SIDE	D	
-15	.	FRONT UPRIGHT LH SIDE	D	
-16	.	PROPOSED DOWTY PDR SEAL CLOCKWISE	B	
-17	.	PROPOSED DOWTY PDR SEAL ANTI-CLOCKWISE	B	
-18	.	LOCKWASHER - FRONT AXLE	B	
-19	.	LOCKNUT - FRONT AXLE - LH THREAD	B	
-20	.	LOCKNUT - FRONT AXLE - RH THREAD	B	
-21	.	BEARING SPACER - FRONT MK III	B	
-22	.	BEARING SPACER - FRONT 3BRG MK III	B	
-23	.	LOW RC FRONT UPRIGHT LHS		TBD
-24	.	LOW RC FRONT UPRIGHT RHS		TBD
25	.	FRONT UPRIGHT - L.H. LONG S.A.L.	D+	
26	.	FRONT UPRIGHT - R.H. LONG S.A.L.	D+	
27	.	TOP MTG BOSS UPRIGHT L.S.A.L.	A	
28	.	LONG S.A.L. R.H. FRONT UPRIGHT CENTRE 1 <sup>st</sup> OP	B	
29	.	LONG S.A.L. L.H. FRONT UPRIGHT CENTRE 1 <sup>st</sup> OP	B	



## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
REAR UPRIGHT			07	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-07-01	.	REAR AXLE TIMKEN BRG <sup>LH</sup>	D	
90P-07-02	.	REAR AXLE TIMKEN BRG <sup>RH</sup>	D	
90P-07-03	x	REAR UPRIGHT CV GAITER	TBD	
-04	.	BRACKET LWR W/BONE TO UPRIGHT <sup>RH</sup>	C	
-05	.	BRACKET LWR W/BONE TO UPRIGHT <sup>LH</sup>	C	
-06	.	REAR UPRIGHT HUB-WIRE EROSION	C	
-07	.	OUTER TOP HAT LWR W/BONE / RR AXLE	A	
-08	.	BSG SPACER LWR W/BONE / RR AXLE	A	
-09	.	BEARING SPACER / RR AXLE	B	
-10	.	INNER SEAL RING / RR AXLE	B	
-11	.	BSG RETAINER NUT / RR AXLE <sup>LH THREAD</sup>	B	
-12	.	BSG RETAINER NUT / RR AXLE <sup>RH THREAD</sup>	B	
-13	.	PROPOSED DOWTY SEAL ANTI CLOCKWISE	B	
-14	.	PROPOSED DOWTY SEAL CLOCKWISE	B	
-15	.	REAR WHEEL NUT LH THREAD TITANIUM	C	SAME
-16	.	REAR WHEEL NUT RH THREAD TITANIUM	C	DRG
-17	.	OUTER SPINNING - REAR UPRIGHT	A	
-18	.	INNER SPINNING - REAR UPRIGHT	A	
-19	.	<del>LWR W/BONE BERT BEARING REAR AXLE</del>	A	See 90P-03-33
-20	.	CV GREASE CAP	B	
-21	.	CV JOINT SPACER	E	
-22	.	CV GAITER HOLDER	B	
-23	.	WHEEL NUT GUIDE SLEEVE	B	
-24	.	REAR UPRIGHT HUB (MACHINING) RH	D	
-25	.	INNER SPINNING (MACHINING)	B	
-26	.	READ DISC BELL	C	
-27	.	TOP BOSS REAR UPRIGHT	A	
-28	.	REAR UPRIGHT RH	D+	Roll
-29	.	REAR UPRIGHT LH	D+	Roll
-30	.	BREATHER TUBE - REAR UPR'T	A	



## DRAWING SCHEDULE

ASSY TITLE		ASSY No	
PEDALS		08	
DRG No.	MATRIX	DESCRIPTION	SIZE ORIG No
90P-08-01		BRAKE PEDAL CHANNEL	C
-02		PEDAL CHANNEL CLAMP (RH)	A
-03		PEDAL CHANNEL CLAMP (LH)	A
-04		BRAKE EXTENSION ROD	A
-05		THROTTLE PEDAL CHANNEL	B
-06		THROTTLE PEDAL	C
-07		THROTTLE PEDAL CABLE BUSH	A
-08		BRAKE BALANCE BAR YOKE	A
-09		BALANCE BAR YOKE INSERT	A
-10		BALANCE BAR YOKE ASSY	A
-11		CLUTCH PEDAL	C
-12		CLUTCH PEDAL CABLE BUSH	A
-13		THROTTLE CABLE CLAMP BUSH	A
-14		THROTTLE CABLE CLAMP NUT	A
-15		CLUTCH PEDAL CHANNEL	C
-16		THROTTLE PEDAL STOP BRACKET	B
-17		PEDAL STOP BRACKET BUSH	A
-18		CLUTCH PEDAL STOP BRACKET	B
-19		HEEL REST	C
-20		BUSH (FOR SPRING) TO CLUTCH PEDAL CHANNEL	A
-21		RAISED FLOOR PLATE	B
-22		PEDAL CHANNEL SPACER PEE	A
-23		CLUTCH PEDAL PIVOT BUSH	A
-24		BALANCE BAR YOKE MK II	A
-25		BRAKE BALANCE BAR YOKE ASSY <sup>MK II</sup>	A
90P-08-26		STIFF CLUTCH PEDAL <sup>MK II</sup>	C
-27		BRAKE PEDAL EXTENSION ROD <sup>-TEO</sup>	A







## DRAWING SCHEDULE

ASSY TITLE		ASSY No	
Bodywork		12	
DRG No.	MATRIX	DESCRIPTION	SIZE ORIG No
90P-12-01		1/3 SC FLOW UP SEUS	R
12-02		"	R
-12-03		(FOR BODYWORK SEE SCHEMATIC) 90P BODYWORK LAYOUT	ROLL T.O.B.O.
-04		RHS MID BODY STAY	<del>B</del> C
-05		LHS MID BODY STAY	B SEE 90P-12-12
-06		UNDERWING	ROLL
-07		FRONT SKID PLATE RR&IMO	C
-08		MID SKID PLATE RR&IMO	ROLL
-09		REAR SKID PLATE RR&IMO	D
-10		FRONT SKID PLATE SW	C
-11		MID SKID PLATE SW	ROLL
-12		REAR SKID PLATE SW	D
-13		ROADRAIL WINGLET LH	ROLL SAME
-14		" " RH	ROLL DRG
-15		SPEEDWAY WINGLET LH	ROLL SAME
-16		" " RH	ROLL DRG
17		RR WINGLET STAY INSERT LH	A SAME
18		" " " " RH	A DRG
19		STRAKE SPEEDWAY LH	D SAME
20		" " RH	D DRG
21	x	STRAKE ROADTRAC LH	D <del>SAME</del>
22	x	" " RH	D <del>DRG</del>
23		UNDERWING ADJUSTABLE FOOT LH	B SAME
24		" " " RH	B DRAW
25		UNDERWING EDGE INSERT LH	ROLL SAME
26		" " " RH	ROLL DRAW
27		UNDERWING LAYOUT & SKID PLATE	ROLL
28		MIRROR IMAGE REFLECTION	A
29		SKID PLATE CARBON	ROLL SEE DRG 90P-12-27
30		REAR BODY STAY LH	D

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## DRAWING SCHEDULE

ASSY TITLE		ASSY No	
BODY WORK		12	
DRG No.	MATRIX	DESCRIPTION	SIZE ORIG No
30P-12-31		REAR BODY STAY RH	D.
32		RR STAY SHIM	A
33		RR STAY SHIM RETAINING BLOCK	A.
34		RR FOOT STAY	B SEE OS 30P-12-11
35		TOP DECK - SNAKE	C
36		DROPLINK RH STAY TO U'WING	A
37		FUEL PUMP SPACER	A
38		RH BODY STAY DOUBLE SHARP PLATE	A
39			
40		INSERT - SNAIL PIN	A
41		FT-STAY BRKT - LH	A
42		" - " " - RH	A
43		BEARING HOUSING	A
44		ENGINE COVER LAYUP DRG	R
45		SIDE ROD LAYUP DRG - LH	R
46		SIDE ROD LAYUP DRG - RH	R
47		TURBO COVER PANEL LAYUP	R
48		L/H MID BODY STAY/CHASSIS BRKT	A OBSOLETE
49		TOP LH HEAT EXCH BULK BRKT	B OBSOLETE
50		BOTTOM LH HEAT EXCH BULK BRKT	B
51		WASHER-WINLET (TRIOAIR) LAY UP DRG	A
52		COVER PANEL FT-SUSPN	D+
53-LH		ENTRY DUCT INFILL	R
54-LH		" " "	R
55-LH		" " "	R
56-LH		" " "	R
57-LH		" " "	R
58		IM O. FRONT BRAKE DUCT	D+
59		IM O. FRONT BRAKE DUCT LH	ROLL SAME JOB
60		IM O. FRONT BRAKE DUCT RH	ROLL

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## DRAWING SCHEDULE

ASSY TITLE		BODY/WORK.	ASSY No 12	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
EDP-12-61	.	ROAD RACE FRONT BRAKE DUCT LH	ROLL	SAME
62	.	" " " " " RH	ROLL	DRB
63	.	IMO. REAR BRAKE DUCT. LH	ROLL	SAME
64	.	" " " " " RH	ROLL	DRB
65	.	RR REAR BRAKE DUCT. LH	ROLL	SAME
66	.	" " " " " RH	ROLL	DRB
67	.	SPEEDWAY FRT WING HOLE BUNG		TBD
68	.	SCREEN LAYOUT DRG	C	
69	.	EXTRA LARGE FRT BRAKE DUCT <sup>LH</sup>	R	
70	.	" " " " RH	R	
71	.	SPEEDWAY REAR BRAKE DUCT <sup>LH</sup>	R	
72	.	" " " " RH	R	
73	.	PENSKE ROADRACE NOSE PANEL	D+	
74	.	" SPEEDWAY " "	D+	
75	.	LETON SPEEDWAY " "	D+	
76	-RH	ENTRY DUCT INFILL	R	} SHOWN ON DORS-63
77	RH	" " "	R	
78	RH	" " "	R	
79	RH	" " "	R	
80	RH	" " "	R	
81	.	VORTER GENERATOR LH	C	SAME
82	.	VORTER GENERATOR RH	C	DRB
83	.	SPRING COVER BRACKET.	A	
84	.	REAR STAY/BOTTOM BUCKET BUSH	A	
85	.	REAR STAY TOP WELD ON BRKT	A	
86	.	BMF REAR FOOT STAY, <del>DRB</del> LHS	B	} OBSOLETE SEE EDP-12-30
87	.	BMF " " " RHS	B	
88	.	FOAM HEAD RESTRAINT	D	RE-DRAWING WAS B SIZE
89	.	JOSSLE STRIP (INLET)	A	

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## DRAWING SCHEDULE

<u>ASSY TITLE</u>		<u>ASSY No</u>	
BODYWORK		12	
DRG No.	MATRIX	DESCRIPTION	SIZE ORIG No
90P-12-50		RETAINING STRIP (STONEGUARD)	A
91		MOTRONIC ANGLE BRKT.	D SEE 90P-12-58
92		" " TRIDAR BRKT.	D SEE 90P-12-58
93		L.H.S. MID BODY STAY	C
94		SPEEDWIP BRACE W/EL FILLER RH	B
95		" " " " LH	B
96		PENSKE NOSE INFILL	D
97		BRKT. - RAD. STAY, TOP	B
98		RAD STAY BOTTOM BRACE	B } SAME
99		" " " "	B } DRG
100		" " " " FABVERSON	B } SAME
101		" " " " " "	" } DRG
102		BOTTOM BRACE BOSS	A
103		RAD. STAY	B
104		NUT - RAD. STAY	A
105		STONEGUARD (RAD) - LH	<del>B</del> ROLL
106		STONEGUARD (RAD) - RH	<del>B</del>
107		DISC COOLING DISC LH	B
108		" " " " RH	B
109		" " " " LH	B
110		" " " " RH	B
111		GLC UNDERWING UNDERWING MOD TO SHOW BRISER	ROLL
112		STAY - FWD. RAD.	B SEE 90-12-05
113		MID SKID PLATE SW SPECIAL	D+
114		REAR " " SW SPECIAL	D
115		BRKT. - FWD. RAD. STAY L.H.	B
116		" " " " R.H.	B
117		REAR RADIATOR STAY ROD	B } SEE 90P-12-112
118			

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
BODYWORK			12	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-12-119		UNDERWING INFILL - LH		TBD
-120		UNDERWING INFILL - RH		TBD
-121		FLAT FISH U'WING SUPT STAY	A	
-122	RH	FLAT FISH U'WING FWD STAY BRKT	A	
-123	LH	FLAT FISH U'WING FWD STAY BRKT	A	
-124		GLC U'WING LAYUP & SKID	ROLL	
-125		GLC STRAKE - LH - RR		TBD
-126		GLC STRAKE - RH - RR & SPDY		TBD
-127		GLC STRAKE - LH - SPDY		TBD
-128		WING SPEEDWAY PILLAR HOLE NOSE	A	
-129		RADIATOR SUPPORT DUCT - LH	D	} SAME DRG
-130		RADIATOR SUPPORT DUCT - RH	"D	
-131		UNDERWING SNAKE - L.M.	R	} SAME DRG.
-132		" " - R.M.	R	
-133		MILLWAKEE FLICK UP - LH	R	} SAME DRG
-134		" " " - RH	R	
-135		WASTEGATE COOLING DUCT - LH	B	
-136		" " " - RH	B	
-137		CARBON. SKID PLATE, GLC U/WING	R	SHOWN ON 90P-12-124
-138		BOLT RETAINING TUBE B/DUCT	A	
-139		LAYUP DRG. SHORT RADIATOR SPLITER - LH	B	} SEE 90P-563 ROLL
-140		" " " - RH	B	
-141		3/4 HINER TOWING HOOKS PAIRING	D	
-142		RAO STAY (REAR) BOTTOM MNT	B	
-143		XL FT BRAKE DUCT ADD-ON/LH	C	} SAME DRG.
-144		XL FT BRAKE DUCT ALL VEH	C	
145		GEAR BOX STRAK LH	D	} SAME DRG.
146		GEAR BOX STRAK RH	D	
147		REAR GEAR BOX STRAK BRKT LH	A	
148		" " " " RH	A	

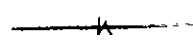
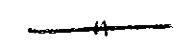
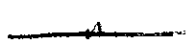
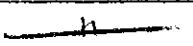
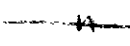
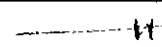

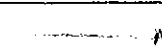




## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
OIL			14	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-14-01		HEAT EXCH. MTG BRKT.	B	
90P-14-02		OIL PIPE CONNECTOR WELDCON	A	
03		3/4 φ SCREW IN WIGGINS CONNECTOR	A	
04		RIGHT HAND HEAT EXCH. ASSY.	D	
05		3/4 φ WELDON WIGGINS CONNECTOR	A	
06		-12 AL-2000IP SCREW IN CONNECTOR	A	
07		LEFT HAND HEAT EXCH ASSY	D	
08		OIL SYSTEM TEST TING - PRESWIRLER	C	
09		WIL PICK UP FLANGE	A	
10		OIL PICK UP	D	
11		SWIRL POT - PRESWIRLER <sup>LH</sup>	C	
12		SWIRL POT - PRE-SWIRLER RH	C	
13		MOD TO ANBIS-6D FOR PRESWIRLER	A	
14		WELD-ON OIL SCAVANGE ADAPTOR	A	
15		PLATE CATCH TANK MTG.	B	
16		ADAPTOR WELD ON	A	OBS.
17		TUBE CATCH TANK MTG	B	
18		NEOPRENE WASHER		TBD
19		NECK - FILLER CAP		TBD
20		'O' RING HOLDER	A	
21		FLANGE - OIL TANK TOP	B	
22		VENT TUBE		TBD
23		SWIRL POT ASSY		
24		'Y' TUBE SWIRL POT INLET	C	
25		PLATE CATCH TANK MTG ASSEMB.	A	OBS.
26		CAP - VENT TUBE	A	
27		OIL PIPE CONNECTOR	A	
28		OIL SUCTION ELBOW	B	
29		BAFFLE - SWIRL POT TOWER	A	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
OIL			14	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-14-30		TUBE - OILCATCH TANK	A	
31		COUPLING - 	A	
32		COUPLING - 	B	
33		PIPE - 	A	
34		PIPE - 	A	
35		-16 WIGGINS WELD ON	A	OIL SWIRLER POT
36		ADAPTOR ~ -8 WELD ON	A	
37		CATCH TANK - ALLY	C	
38		BAFFLE FRONT, ENGINE OIL TANK	C	
39		" REAR; " " "	C	
40		BOSS - OIL CATCH TANK	B	
41		MTG. - CATCH TANK / OIL TANK BAFFLE	B	
42		BOSS - 	A	
43		TUBE - 	A	
44		FITTING 	A	
45		CLAMP OIL PIPE TO CABLE MOUNT	A	* OBS
46		OIL PIPE CLAMP	A	* OBS
47		-12 O RING FITTING ENGINE / TITEFLEX	A	
48		FLANGE FOR -12 O RING FITTING	A	
49		-12 O-RING FITTING - TITEFLEX	A	
50		BRKT. - PRE-SWIRLER MTG. RM	B	} SAME DRG
51		" " " " LH	B	
52		-12 TUBE FITTING TITEFLEX	B	
53		OIL RETURN Y TUBE	D	
54		ENGINE - INTERCOOLER PIPE (RM)	B	
55		ENGINE - INTERCOOLER PIPE (LH)	B	
56		PRE SWIRLER MOUNT BOSS	A	OBS
57				
58		OIL CATCH TANK	R	CARBON





## DRAWING SCHEDULE

ASSY TITLE		ASSY No	
ENG + TR MISSION		16	
DRG No.	MATRIX	DESCRIPTION	SIZE ORIG No
90P-16-1		1 1/2" VEE CLAMP FLANGE MALE	A
-2		2 1/2" VEE CLAMP FLANGE MALE	A
-3		ENGINE MTG PLATE LH.	B
-4		" " " RH.	B
-05		ENG/G'BOX TOP MTG LHS	A
-06		ENG/G'BOX TOP MTG RHS	A
-07		MODIFIED PORSHE TURBO INLET FLANGE <sup>EXHAUST</sup>	C OBS.
-08		TURBO INLET FLANGE	C
-09		TURBO EXHAUST FLANGE	C
-10		TOP WASTE GATE VALVE HOUSING	B
-11		BOTTOM WASTE GATE VALVE HOUSING	B
-12		WASTE GATE FINAL MC DRAWING	A
-13		RR BODY/STAY MTG BRKT LM	B
-14		" " " " " RH	B
-15		REAR BODY/STAY MTG BRKT. SPACER	A
-16		" " " TOP HAT REDUCER	A
-17		Turbo Exhaust Temp Probe Boss	A
-18		Secondary Temp Probe Boss	A
-19		CHASSIS TO ENGINE ATTACHMENT	C
-20		LOWER ENG MNT STUD	A
-21		ENG G'BOX FAB BRKT TUX BUSH	A OBSOLETE SEE 90P-16-25
-22		WASTE GATE TAILPIPE HANGER <sup>MTB</sup>	A
-23		THROTTLE RETURN SPRING ASSEMBLY	B
-24		THROTTLE CABLE BUSH END	A
-25		DOUBLE BUSH ENG/G'BOX	A REPLACES 90P-16-21
-26		ENG COVER MID MOUNT	A
-27		" " " " BOSS	A
-28		WASTE GATE COOLING BRACKET (LHS)	B
-29		" " " " (RHS)	B



## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
WINGS			17	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
20P-17-31		FLAP ROAD RACE LH	D	
32	DEVELOPMENT	FRONT WING END PLATE RR/RH	D	} SAME DRG
33		" " " " " LH	D	
34		BOLT FRONT WING TO END PLATE RH	B	
35		" " " " " LH	B	} SAME DRG
36		GUERNEY FLAP (RR LONG) 1/8	B	} WING DRG
37		" " " " 3/16	B	
38		" " " " 1/4	B	
39		" " " " 5/16	B	
40		" " " " 3/8	B	
41		" " (RR SHORT) 1/8	B	
42		" " " " 3/16	B	
43		" " " " 1/4	B	
44		" " " " 5/16	B	
45		" " " " 3/8	B	
46		FOAM INSERT R/R	A	
47		FRONT FLAP ADJ BOLT R/R	A	
48		" " WING ADJ SLIDE NUT	A	
49		KEEP PLATE FT. WING/FLAP ADJ.	A	
50		FRONT WING END PLATE IMO RH	D	} SAME DRG
51		" " " " " LH	D	
52		GUERNEY FLAP IMO 1/8	B	} DRG 20P-17-36
53		" " " " 3/16	B	
54		" " " " 1/4	B	
55		" " " " 5/16	B	
56		" " " " 3/8	B	
57	-	SPEEDWAY FRONT WING LH	D	} SAME DRG
58	.	" " " " RM	D	
59	. x	" END PLATE LH	B	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
WINGS			17	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-17-60	• X	SPEEDWAY END PLATE RH	B	
61	.	SPACER LH	A	} SAME } DRG
62		SPACER RH	A	
63	•	GURNEY FLAP S/W 1/8	B	} SEE } 90P-17-36
64			B 3/16	
65			B 1/4	
66			B 5/16	
67		FRONT WING ADJ BOLT	A	
68				
69		RUBBING STRIP KEEP INO	C	
70		RUBBING STRIP (LOW) INO	C	
71		RUBBING STRIP (HIGH) INO	C	
72	"	FOAM INSERT (SW)	B	
73		SPEEDWAY KINKS REAR WING	REL	
74		" " END PLATE RH	D	OBSOLETE
75		" " " " LH	D	OBSOLETE
76		" " <sup>SW</sup> WING MTG PLATE RH	C	
77		" " " " " " LH	C	
78		RW SPACER MTG OUTER 3/4 φ	A	
79		1/2" RE FWING EP RUBBING STRIP	C	
80		0" " " " " "	C	
81		FWING ROB STOP KEEP PLATE	C	
82		"		
83		"		
84		"		
85		FERRARI FRONT WING END PLATE LH		} SAME } DRG
86		FERRARI " " " " RH		
87		MIS RR WING MTG PLATE LH	C	} SAME } DRG
88		MIS RR WING MTG PLATE RH	C	
89		LONG BEAM FRONT WING MAIN PLANE	REL	

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## DRAWING SCHEDULE

ASSY TITLE		WINGS		ASSY No
				17.
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90-17-90		20" CORD SPEEDWAY REAR WING	ROLL	
91		WING HEIGHT ADJ WASHER SW.	A	} SAME ORR.
92		" " " " "	A	
93		20" SPDNY REAR WING END PLT-LH	D	}
94		20" " " " " " -RH	D	
95		LONG BEACH END PLATE LH	ROLL	} SAME ORR.
96		" " " " RH	ROLL	
97		LONG BEACH FLAP LH	D	
98		" " " RH	D	
99		RUBBING STRIP LONG	C	OBSOLETE
100		" " SHORT	C	
101		RUBBING STRIP KEEP PLATE	C	
102		LONG BEACH FLAP RH	D	} OBSOLETE
103		" " FLAP LH	D	
104		GURNEY FLAP. RR/LB. SHORT. 0/8		} OBSOLETE DDB DDB DDB DDB DDB DDB DDB DDB DDB
105		" " " " " 3/16		
106		" " " " " 1/4		
107		" " " " " 9/16		
108		" " " " " 3/8		
109		" " " " MD 1/8		
110		" " " " " 3/16		
111		" " " " " 1/4		
112		" " " " " 9/16		
113		" " " " " 3/8		
114		SPACER - F' WING WIRE, INBOARD END	A	
115		F' WING CABLE OUTBOARD BRACKET	A	
116		" OUTBOARD CABLE EYE	A	
117		STREAMLINE BOSS FRONT WING WIRES	C	
118		FORWARD REAR WING	Roll	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
WINGS			17.	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
119		FORENOD RR WING ENDPLATE LH		
120		u - - - - RM		
121		ANGLE - LONG BEACH F/W END PLATE <sup>L.H.</sup>	E	
122		--- --- --- --- R.H.	C	
123		13.001" KINKS REAR WING	Roll	
124		REAR WING END PLATE KINK 13" <sup>R.H.</sup>	D	
125		--- --- --- --- L.H.	D	
126		S'WAY KINKS R'FLAPS (0-13") <small>LONG BEACH FT. WING</small>	B	SEE BRP-12-124-129
127		HINGE (RUBBING STRIP) - LH <small>L/BEACH FT. WING</small>	C	} SAME DRG.
128		HINGE (RUBBING STRIP) - RH	C	
129		RUBBING STRIP (SHORT) <small>L/BEACH FT. WING</small>	A	
130		KEEPER RUBBING STRIP	"A	
131		BRKT E/PLT TO ELEMENT L/BFTWING	A	
132		WASHER - RIVET - RUBBING STRIP	A	
133		HINGE RAISED L/BEACH FT/W E/PLT - LH	C	} SAME DRG.
134		" " " " " " - RH	C	
135		HINGE ADD-ON RAISED L/BEACH FT/W E/PLT - LH	D	} SAME DRG.
136		" " " " " " - RH	D	
137		INNER FLAP - TWIN ENDPLATE L/H	D	} SAME DRG.
138		INNER FLAP - TWIN ENDPLATE R/H	D	
139		OUTER FLAP - TWIN ENDPLATE	D	
140		OUTER END PLATE - TWIN END PLATE	D	} SAME DRG.
141		--- --- --- --- L/H	D	
142		INNER ENDPLATE - TWIN ENDPLATE L/H	D	} SAME DRG.
143		--- --- --- --- L/H	D	
144		<sup>RIGHT HAND</sup> FLEXIBLE SKIRT INNER END PLATE	B	} SAME DRG.
145		<sup>LEFT HAND</sup> FLEXIBLE SKIRT INNER END PLATE	B	
146		R/H RUBBING STRIP L/CR	E	} SAME DRG.
147		L/H --- --- --- ---	E	

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## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
WINGS			17	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-17-148		<sup>RIGHT HAND</sup> FLEXIBLE SKIRT OUTER END PLT	B	} SAME } DRG.
149		<sup>LEFT HAND</sup> FLEXIBLE SKIRT OUTER END PLT	B	
150		SKID OUTER END PLATE R/H	B	
151		SKID OUTER END PLATE L/H	B	
152		PIVOT PIN TWIN FLAP	A	
153		FRT FLAP ADJ BOLT HIGH <sup>WING</sup>	A	
154		SHENKEL MAINPLANE	R	
155		SHENKEL WS MTS PLT-LH	C	
156		" " " " -RH	C	
157		ELEMENT SHENKEL REAR WING	R	
158		1/4" G.F. SHENKEL REAR WING	B	} SAME } DRG
159		3/8" " " " "	B	
160		1/2" " " " "	B	
161		5/8" " " " "	B	
162		3/4" " " " "	B	
163		7/8" " " " "	B	
164		1" " " " "	B	
165		1 1/8" " " " "	B	
166		1 1/4" " " " "	B	
167		1/8 G.F TWIN E/PLT F/WG INNER	B	
168		3/16 " " " "	C	
169		1/4 " " " "	B	
170		5/16 " " " "	B	
171		3/8" " " " "	B	
172		1/2 " " " "	B	
173		5/8" " " " "	B	
174		1/8 G.F TWIN E/PLT F/WG OUTER	B	
175		1/4 " " " "	B	
176		3/8" " " " "	B	















## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
	AIR JACK		24	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-24-01		FRONT AIR JACK FOOT	A	
-02		FRONT AIR JACK BARREL	B	
-03		FRONT PISTON ASSY 1ST STAGE	B	
-04		FRONT PISTON ASSY 2ND STAGE	B	
-05		FRONT RETURN SPRING	C	
-06		REAR JACK BARREL	B	
-07		FRONT JACK - LOWER MOUNT	B	
-08		FRONT JACK - UPPER MOUNT	B	
-09		REAR JACK PISTON ASSY 1 <sup>ST</sup> STAGE	B	
-10		" " " " 2 <sup>ND</sup> STAGE	B	
-11		ADAPTOR - AIR JACK	B	
-12		BRKT. - AIR JACK ADAPTOR MTG	B	
-13		FRT AIR JACK TOP SPACER	A	
-14		REAR AIR JACK RETURN SPRING	C	
-15		AIR JACK FOOT: 3" DIA.	A	
-16		F/AIR JACK LOWER MTG SPACER	A	
-17		VENT ADAPTOR REAR AIR JACK	B	
-18		LOWER CAP REAR AIR JACK	B	
19		TOP CAP REAR AIR JACK	B	
-20		1 <sup>ST</sup> STAGE BEARING HSG R. AIR JACK	B	
-21		LOWER BEARING 1 <sup>ST</sup> STAGE R. AIR JACK	A	
-22		PISTON 2 <sup>ND</sup> STAGE ASSY R. AIR JACK	B	
-23		PISTON HEAD 2 <sup>ND</sup> STAGE R. AIR JACK	A	
-24		HOUSING (2 <sup>ND</sup> STAGE) R. AIR JACK	B	
-25		PISTON HEAD BLIND 2 <sup>ND</sup> STAGE	A	
-26		VALVE EXHAUST PORT S/S FRONT AIR JACK	A	
-27		TOP CAP S/S FRONT AIR JACK	C	
-28		BARREL S/S FRONT AIR JACK	B	
-29		SPRING & SEAL HSG S/S F/AIR JACK	B	
30		SPRING S/S FRONT AIR JACK	B	









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## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
MODEL + CHASSIS			27A	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
DDP-27A-01		ROLL ADJUSTED BASE RATE	B	
-02		ROLL SPINDLE MOUNTS	B	
-03		ROLL ROCKER RATE	B	
-04		MODEL STRUT YOLK	B	
-05		ROLL PLATE ROCKER SHAFT	A	
-06		ADJUSTED REACTION PLATE	A	
-07		ROLL ADJUSTER BLOCKS	A	
-08		ROLL SLIDER BARS	A	
-09		STRUT PIN	A	
-10		BEARING HOUSING <sup>SOTON</sup> STRUT	B	
-11		SOTON LOWER STRUT	C	
-12		YOLK PACKER SHIMS	A	
-13		SOTON SPLIT STING	C	
-14		SOTON STING STUD	A	
-15		SOTON STING DOVELL EUSH	A	
-16		5" FND REAR WING MNT	A	
-17		DDP FND LONG IT'G BOX	B	
-18		MIN WIDTH FND LONG'G BOX	B	
-19		MK 2 STING PU BRKT	B	
-20		MK 2 MODEL SPINE	ROLL	
-21		REAR WING PILLAR TOP MOUNT	B	
-22		FR. WING PILLAR TOP MOUNT	BA	
-23		UWING SUPPORT PLATE LH.	D	
-24		UWING SUPPORT PLATE RH	D	
-25		DDP SPINE <sup>REAR</sup> EXTENSION	B	
-26	RH	UWING VERTICAL SIDE WALL	C	
-27	LH	UWING VERTICAL SIDE WALL	C	
-28	RH	UWING FOOTPLATE	C	
-29	LH	UWING FOOTPLATE	C	



## DRAWING SCHEDULE

ASSY TITLE		MODEL - EOLY/1000000	ASSY No E/E	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-27B-01		90 LOLA FLICK OUT (NARROW)	C	
-02		90 " " " (WIDE)	C	
-03		88 LOLA U/WING	C	
-04		M. P. U/WING	C	
-05		STRAIGHT U/WING	C	
-06		HIGH CAMB RR SHORT U/WING	C	
-07		HIGH CAMB FWD SHORT U/WING	C	
-08		HIGH CAMB FWR LONG U/WING	C	
-09		HIGH CAMB RR LONG U/WING	C	
-10		TWISTED HIGH OUTBOARD U/WING	C	
-11		" " INBOARD U/WING	C	
-12		TWISTED SISTERS U/WING	C	
-13		90P/89P BOILER	C	
-14		90P/89P BOILER REFLEX SUMP	C	
-15		90P/89P REFLEX SUMP NARROW BOX	C	
-16		2" BACK RWD HIGH CAMBER U/WING	C	
-17		4" BACK RWD HIGH CAMBER U/WING	C	
-18		6" BACK RWD HIGH CAMBER U/WING	C	
-19		R BRAKE DUCT FOR HIGH R. SUSP'N	B	
90P-27B-20		30" WIDE NARROW BODYWORK	R	
-21		SCALLOP NARROW BODYWORK	R	
-22		MICHIGAN REAR BRAKE DUCT (LH)	B	} Same Drawing
-23		" " " " (RH)	B	
-24		PERISKE NOSE	C	
-25		FERRARI NOSE	C	} SAME DRG
-26		LEYTON HOUSE NOSE MK1	C	
-27		" " " MKII	C	
-28		MINI BR 1600 SLOTTED ATTACHMENT	A	
-29		U/WING SIDEWALL INFILLS	C	} SAME DRG
-30		" " "	C	

## DRAWING SCHEDULE

ASSY TITLE		MODEL BODYWORK	ASSY No 27B	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-2TB-31		UWING SIDEWALL INFILLS	C	} SEE 90P-2TB-29
-32		" " "	C	
-33		" " "	C	
-34		" " "	C	
-35		UNDERWING PROFILE SQUEEZES	C	
-36	RH	90P UNDERWING HOOD WALLS <sup>SIDE</sup>	C	} SAME DRG
-37	LH	90P UNDERWING HOOD WALLS <sup>SIDE</sup>	C	
-38	RH	90P FRONT BRAKE DUCT	B	} SAME DRG
-39	LH	90P FRONT BRAKE DUCT	B	
-40	RH	90P UWING SIDEWALL OUTFILL	C	
-41	LH	90P UWING SIDEWALL OUTFILL	C	
-42	LH	89 STYLE RR BRAKE DUCT	B	} SAME DRG
-43	RH	" " " " "	B	
44	LH	MK I REAR BRAKE DUCT	B	} SAME DRG
45	RH	" " " " "	B	
46	LH	MK II REAR BRAKE DUCT	B	} SAME DRG
47	RH	" " " " "	B	
48		ROADFACE LEYTON HOUSE NOSE FIT	B	} SAME DRG
49		" " " " " CWD	B	
50		FINAL 90P ENGINE COVER	C	
51		SPEEDWAY TEGF	B	
52		FINAL 90P RR FLICKUP	B	
53	LH	FORWARD REAR ENDPLATE 1	C	} SAME DRG
54	RH	" " " " "	C	
55	LH	FORWARD REAR ENDPLATE 2	C	} SAME DRG
56	RH	" " " " "	C	
57		FORWARD REAR TOP PLATE	B	
58		REAR 'V' VORTEX GEN. 1	B	} SAME DRG
59		" " " "		
60		" " " "		

## DRAWING SCHEDULE

ASSY TITLE MODEL BODYWORK ASSY No  
27B

DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-27B-61		REAR VORTEX GEN. 2	B	} SAME } DRG
-62	LH	" " " "		
-63	RH	" " " "		
-64	RH	UNDERWING VORTEX GEN.	A	} SAME } DRG
-65	LH	" " " "		
-66		V.G. ENGINE COVER PILLARS	A	
-67	RH	ANGLED IN RR FLICK UP	A	} SAME } DRG
-68	LH	" " " "	"	
-69	RH	ANGLED OUT RR FLICK UP	A	} SAME } DRG
-70	LH	" " " "	"	
-71		NEW 90P ENGINE BOILER COVER	E	
90P-27B-72	RH	G.C. U'WING MKI & II	C	} SAME } DRG
-73	LH	" " " " " "	"	
-74		LOLA U'WING	D	
-75		FLICKOUTS MKI	B	} SAME } DRG
-76		FLICKOUTS MKII	B	
-77		FLICKOUTS MKIII	B	
-78	LH	LOLA SIDEWALLS	C	} SAME } DRG
-79	RH	" " " "	C	
-80		FLICKOUTS IV	B	
-81		U'WING PIVOTS COP ARCADE	C	
-82		U'WING REFLEX PRO. 2	C	
-83		EXTENDED STRAKES	B	
-84		FLAT FISH SKID PLATE	C	
-85		FLICKUPS 23 & 350	B	} SAME } DRG
-86		" " " "	B	
-87		INTERIOR FLICKUPS	B	
-88		FLICKUP FILLET	A	
-89		NARROWED RAB GUTS	C	
		DUCT 5		

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## DRAWING SCHEDULE

ASSY TITLE MODEL BODYWORK			ASSY No	
			278	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-278-90		SPEEDWAY RAD EXITS " FLICKED UP	B	
90P-278-91		LOLA SIDEPOD BUMPS	C	
-92		USAC POP OFF VALVE SHROUD	A	
-93		EXTENDED U/WING V.G	A	
-94		"3 <sup>rd</sup> SCALE ENGINE COVER REDUCTION	C	
-95		"3 <sup>rd</sup> SCALE RADIATOR COVER REDUCTION	C	
-96		"3 <sup>rd</sup> SCALE U/WING REDUCTION	ROLL	
-97		GEARBOX 90P MKT	D	
-98		90P REDEV G'BOX	D	
-99		84P REDEV G'BOX	D	
-100		90P G'BOX OIL TANK	A	
-101		R/WHEEL FLOW GUIDES	B	
-102		REAR WHEEL RAMP (PARALLEL)	C	
-103		REAR WHEEL RAMP (ANGLED)	C	
-104		WINGLETS LOLA STYLE	C	
-105		SECONDARY STRAKES	B	
-106		STD U/WING INSERTS	C	
-107		CHANNELED FOOTPLATE	C	
-108		PENSKE U.W VORTEX GEN	B	
-109		PENSKE NOSE REAR SECTION	C	
-110		R/R EXITS FLICKED UP	B	
-111		G/BOX FINS	B	
-112		FLICKUPS 12-65Z	A	
-113		FRONT-RAD OUTLET & DUCT	C	} SAME } ORG
-114		" " " "	C	
-115		CHASSIS V.G	B	
-116		EXTENDED STRAKES	B	
-117		ANGLED STRAKES	B	
-118		E.B	B	
-119		TOP RAD PROF ADD-ONS	B	

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## DRAWING SCHEDULE

ASSY TITLE MODEL FRONT WINGS + ADJUSTERS			ASSY No ZTC	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
30P-ZTC-01		15" FIREFLY MAINPLANE	B	
-02		FRONTWING SUPPT BRKT	B	
-03		13 1/2" FIREFLY MAINPLANE	B	
-04		FRONT WING PACKER BLK	A	
-05		FRONT WING PACKER MNT PAD	A	
-06		15" FFLY WING M/C DRAWING	C	
-07		13 1/2" FFLY WING M/C DRAWING	C	
-08		15" FFLY ENDPLATES RR	B	
-09		15" FFLY ENDPLATES SW	B	
-10		13 1/2" FFLY ENDPLATES SW	B	
-11		13 1/2" FFLY ENDPLATES RR	B	
-12		15" FFLY FLAP	A	
-13		13 1/2" FFLY FLAP	A	
-15		J5A2 SW, F. WING	B	
-16		SPEEDWAY FWING MOUNT BLOCK	B	
-17		15" FFLY END HOLE POSITION	A	
-18		13 1/2" FFLY END HOLE POSITION	A	
-19		J5A2 SPART END PLATE DETAIL	B	
-20		18 25" SPEEDWAY MOUNTING	B	
-21		LARGE FLAP FOR 13 1/2" F'FLY	A	
-22		13 1/2" F'FLY FERRARI FLAP ? LH	A	SAME
-23		" " " " " RH	A	DRG.
-24	RH	13 1/2" F'FLY LARGE FLAP END PTE	A	
-25	LH	13 1/2" F'FLY LARGE FLAP END PTE	A	
-26		13 1/2" F'FLY FERRARI FLAP (BIG) ? LH	A	SAME DRG
-27		" " " " " RH	A	
-28		13 1/2" F'FLY FULL LENGTH FERRARI FP	A	
-29		TWIN END PLATES - LH LOWER	B	SAME DRG.
-30		" " " " - RH LOWER	B	

## DRAWING SCHEDULE

ASSY TITLE MODEL FRONT WINGS  
+ ADJUSTERS

ASSY No

27C

DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-27C-31		TWIN END PLATES - LH UPPER	B	SAME DRG
90P-27C-32		" " " " RH UPPER	B	SEE 82P-27-29
33		LONG BEACH MAINLINE	B	
34		LONG BEACH FLAP RH	A	SAME
35		" " " " LH	A	DRG
36		LONG BEACH ENDPLATE LH	A	SAME
37		" " " " RH	A	DRG
38		LONG BEACH ADJUSTABLE FOOT LH	A	SAME
39		" " " " RH	A	DRG
40		1 3/2 F/FLY FERRARI END PLATE RH	A	SAME
41		1 3/2 F/FLY FERRARI END PLATE LH	A	DRG
42		BIG FERRARI FLAP IMO LH	A	SAME
43		" " " " RH	A	DRG
44		IMO FERRARI FLAP END'P LH	A	SAME
45		" " " " RH	A	DRG
46		LONG BEACH F/WING END 2 FOOT <sup>PLATE</sup>	B	SAME
47		" " " " " "	B	DRG
48		LONG BEACH ADD-ONS I	B	
49		LONG BEACH WICKED IN EPS 1	B	SAME
50		LONG BEACH WICKED IN EPS 1	B	DRG
51		1 3/2 F/FLY MOUNTING BLOCK	A	
52		TWIN LONG ENDPLATES	B	
53		1 3/2 F/FLY SPLIT FLAP TWIN PLATES	C	
54		LONG BEACH ADD-ONS II	B	
55		OUTER EP TWIN EPS	B	
56		ADD-ONS TO OUTER TWIN EPS	A	
57		INNER EPS - TWIN EPS	B	
58		VENTED F/WING EPS	A	
59		L'BEACH FERRARI FLAP ADDON	A	







# march

ENGINEERING LIMITED

## DRAWING SCHEDULE

ASSY TITLE		ASSY No	
WHEELS + SUSPENSION		27E	
DRG No.	MATRIX	DESCRIPTION	SIZE ORIG No
SCR-27E-01		MKII HRS STD ADD ON FRNT	B
-02		MKII HRS STD ADDON FRNT	B
-03		1/2" RHT REAR LEG FLWB MKII	B
-04			
-05			
-06			
-07			
-08			
-09			
-10			
-11			
-12			
-13		1/3 SCALE AERO-SECTION (2.023)	B
-14		1/3 SCALE AERO PROFILE (2.023)	A
-15		1/3 SCALE AERO-SECTION (1.600)	B
-16		1/3 SCALE AERO PROFILE (1.600)	A
-17		ABT3 JOINT HOUSING	B
-18		1/3 SCALE FLWB RM (SNB)	C
-19		1/3 SCALE FLWB LH (SNB)	C
-20		AMR3 JOINT BUSH (NISH BONE)	A
-21		SHORT WB FIXING STUD	A
-22		FTWB (SNB) RM	C
-23		FTWB (SNB) LH	C
-24		LONG WB FIXING STUD	A
-25		PUSH ROD SLIDING BUSH	A
-26		PUSH ROD OUTBOARD FIXING	A
-27		FRONT PUSH ROD (SNB RR)	B
-28		FTWB SUSPENSION PU	C
-29		FTWB FWD SPACER	A
-30		INBOARD PROD MOUNTING	A

OBSCLETE

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
WHEELS + SUSPENSION			27E	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
200 27E-31		PROD RATE CORNER BLOCK	A	
-32		MFB JOINT STAND <sup>OFF</sup> SPACER	A	
-33		F. WHEEL BRG HOUSING	B	
-34		F. WHEEL BRG SPINDLE	B	
-35		WHEEL BRG RETING PLTE	A	
-36		WHEEL BEARING SPACER	A	
-37		FRONT UPRIGHT PLATE	B	
-38		AMFB STAND OFF SPACER	A	OBsolete
-39		FRONT UIR SUSPN PU PLTE	A	
-40		RLWB STANDARD RM	C	
-41		RLWB STANDARD LH	C	
-42		REAR PUSH ROD	B	
-43		REAR UPRIGHT	B	
-44		REAR WHEEL BRG HOUSING	B	
-45		REAR WHEEL BRG SPINDLE	B	
-46		REAR UPRIGHT TOP PLATE	A	
-47		AMFB STAND OFF SPACER	A	
-48		MFB STAND OFF SPACER	A	
-49		FRONT TRACK ROD INB PU	A	
-50		FRONT TRACK ROD	A	
-51		AFT BRG HOUSING TAPPED	B	
-52		RLWB AFT PU BRACKET	B	
-53		RLWB FWD PU BRACKET	B	
-54		REAR SUSPN TOP LONGERON	B	
-55		REAR SUSPN TOP PLATE	B	
-56		REAR INBD PROD PU	B	
-57		RLWB FWD PU BRKT	B	
-58		RLWB FWD PU SPACER BLK	A	
-59		OUTBOARD D SHAFT BRKT	B	
-60		INBOARD D SHAFT BRKT	B	

## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
WHEELS + SUSPENSION			27E	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
20P-27E-61		DRIVE SHAFT	A	
-62		SOTON 'FWD' STING MOUNT	B	
-63		REAR IN'BD ROCKER LH	B	
-64		REAR IN'BD ROCKER RH	B	
-65		REAR TRACK ROD	A	
-66		FTWB MED WB LH & RM	C	
-67		FTWB LONG WB LH & RM	C	
-68		FLWB MED WB LH	C	
-69		FLWB MED WB RH	C	
-70		FLWB LONG WB LH	C	
-71		FLWB LONG WB RH	C	
-72		HRS LONGERON	B	
-73		HRS RTWB MK I LH	C	
-74		HRS RTWB MK I RH	C	
-75		HRS RLWB MK I LH	C	
-76		HRS RLWB MK I RH	C	
-77		MK I HRS UPRIGHT	B	
-78		HRS REAR AXLE STAND	B	
-79		MK II HRS RLWB LH	C	
-80		MK II HRS RLWB RH	C	
-81		MK II HRS UPRIGHT	B	
-82		MK II HRS U/R TOP PLATE	A	
-83		MK I HRS U/R TOP PLATE	A	
-84		NARROW TRACK R. AXLE	B	
-85		OFFSET REAR AXLE	B	
-86		MK II HRS RLWB AF PU	B	OBSOLETE
-87		MK II HRS RWB <sup>MOUNT</sup> BLOCK	A	OBSOLETE
-88		RTWB STANDARD RH	C	
-89		RTWB STANDARD LH	C	
-90/91		MK3 RLWB HIGH REAR SUSPENSION	C	

## DRAWING SCHEDULE

ASSY TITLE		WHEELS & SUSPENSION		ASSY No
				27E
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-27E-92		FRONT WHEEL CART (D/MAG)	D	
-93		+RRTYRE REAR WHEEL WIDETRACKCART(D/MAG)	D	
-94		+SPDYTYRE REAR WHEEL WIDETRACKCART(D/MAG)	D	
-95		FRONT BRG SPACER FOR NEW WHEELS	A	
-96		FRONT WHEEL HUB	D	} SHOWN ON 90P-27E-92
-97		REAR WHEEL HUB	D	
-98		FRONT WHEEL INFILL	D	
-99		REAR WHEEL INFILL	D	
-100		MKIV RLWB LH	D	} SAME DRG.
-101		" " RH	D	
-102		BRAKE ROTORS RH	B	
-103		BRAKE ROTORS LH	B	
-104		FLWB RJ LONG W/B	C	
-105		FLWB RH LONG W/B	C	
-106		FURY WHEEL BRG H/SNG	B	
-107		90P SWB FTWB LH	C	OBS
-108		90P SWB FTWB RH	C	OBS
-109		90P LWB FTWB PROFILE	B	OBS
-110		90P SWB FLWB RH	C	
-111		90P SWB FLWB LH	C	
-112		90P MWB FLWB RH	C	
-113		90P MWB FLWB LH	C	
-114		90P LWB FLWB RH	C	
-115		90P LWB FLWB LH	C	
-116		90P NEW FRONT WHEEL <sup>MK2</sup> <del>FRONT WHEEL</del>	B	
-117		90P FRONT WHEEL BRG SPACER <sup>MK2</sup>	B	
-118		90P FRONT WHEEL BRG SPACER <sup>MK2</sup>	A	
-119		90P FRONT UPRIGHT TOP PLATE <sup>MK2</sup>	A	
-120		90P REAR WHEEL <sup>MK2</sup> <del>INFILL</del>		

# march

ENGINEERING LIMITED

## DRAWING SCHEDULE

ASSY TITLE WHEELS & SUSPENSION			ASSY No 27E	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
90P-27E-121		90P FTWB SWB LH	C	
-122		90P FTWB SWB RH	C	
-123		90P FTWB MWB LH	C	
-124		90P FTWB MWB RH	C	
-125		90P FTWB LWB LH	C	
-126		90P FTWB LWB RH	C	
-127		MAGNUS EFFECT D SHAFT	B	
-128		FURRY WHEEL SYNCHRO DISC	C	
-129		SYNCHRO DISC ARM MOUNT	B	
-130		FURRY WHEEL UPRIGHT	B	
-131		FURRY WHEEL VERT MNT PLATE	C	
-132		FURRY WHEEL TOP MNT PLATE	C	
-133		FURRY WHEEL LWB	C	
-134		FURRY WHEEL TWB	C	
-135		FURRY WHEEL SINGLE	B	
-136		FURRY WHEEL BRG SPACER	A	
-137		FURRY WHEEL BRG SLEEVE	A	
-138		FURRY WHEEL PROD	B	
-139		90P FRONT PUSH ROD INSD TO	B	
-140		90P FRONT PUSH ROD	A	
-141		90P STD REAR SUSP LOWER ON	B	
-142		90P STD RTWB RH	C	
-143		90P STD RTWB LH	C	
-144		90P STD RLWB RH	C	
-145		90P STD RLWB LH	C	
-146	RH	90P STD REAR UPRIGHT	B	
-147	LH	90P STD REAR UPRIGHT	B	
-148		90P STD REAR UR TOP PLATE	A	
-149		MOD TO R BEARING HOUSING LH	B	} SAME DRG.
150		" " " RH	B	











## DRAWING SCHEDULE

ASSY TITLE			ASSY No	
SPECIAL TOOLS			30	
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No
SOP-30-01		ABWT 9V PRESS TOOL UPPER	A	
-02		ABWT 9V PRESS TOOL LOWER	A	
-03		FRONT BASE PLATE	D	
-04		FRONT PLATE	D	
-05		FRONT SUSPN PLATFORM PILLAR(L)	B	
-06		FRONT SUSPN PLATFORM PILLAR(R)	B	
-07		FRONT SUSPN PILLAR WEBBS	B	
-08		FRONT SIDEPLATE WEBBS	B	
-09		FRONT SIDEPLATE (LH)	D	
-10		FRONT SIDEPLATE (RH)	D	
-11		FRONT DUMMY RACK CAP	A	
-12		FRONT RACK DRILL BUSH	A	
-13		FRONT RACK BUSH	A	
-14	OBsolete	FRONT DUMMY RACK MOUNT	A	
-15		FRONT DUMMY RACK	B	
-16		FRONT ROCKER BRKT DRILL PLATE	B	
-17		FRONT SPACER BUSH	A	
-18		MID BASE PLATE	D	
-19		MID SIDE PLATE (LH)	C	
-20		MID SIDE PLATE (RH)	C	
-21		FLWB AFT PIU TONGUE	B	
-22		FLWB AFT PIU X BEAM	C	
-23		MID SIDEPLATE WEBBS	B	
-24		AFT DMPR PIU DRILL PLATE	B	
-25		FRONT DUMMY RACK MINT CAP	A	
-26		FRONT DUMMY RACK MINT BASE	A	
-27		AFT DMPR PIU X PLATE	B	
-28		DAMPER BRKT DRILL BUSH	A	OBS
-29		DAMPER BRKT PIU PLATE	A	

## DRAWING SCHEDULE

ASSY TITLE		TOOLS.		ASSY No 30		
DRG No.	MATRIX	DESCRIPTION	SIZE	ORIG No		
-30		DASH B/H SUPPORT SPINE	B			
-31	DRAWINGS CHASSIS IS A	DASH SUPPORT CHEEK P/TE	B			
-32		FLWB AFT P/U X CLAMP	A			
-33		FLWB AFT P/U JOINT STR	A			
-34		REAR VERTICAL PLATE	D			
-35		REAR BASE PLATE	D			
-36		REAR VERT' PLATE WEBBS	B			
-37		REAR RHS EAR PLATE	C			
-38		REAR LHS INNER EAR PLATE	C			
-39		REAR LHS INTER EAR PLATE	B			
-40		TOP PLATE (U'WING DRILLING)	D			
-41		REAR LHS OUTER EAR PLATE	B			
-42		BASE PLATE (U'WING) FOOT	A			
-43		REAR CROSS PLATE	C			
-44		<del>DAMPER BRKT REAR BUSH</del>	A			
-45		ASSEMBLY SKETCH	C			
-46			WELDING FIXTURE - FRT UPRIGHT - RH	ROLL	} SAME DRG.	
-47			" " " " - LH		}	
48			REAR UPRIGHT FAB JIG RH	Dt	} same	
49			REAR UPRIGHT FAB JIG L.H.	Dt	} sht	
50			FRONT AXLE LOCKNUT SPANNER	B		
51		ABYT4 PRESS TOOL LOWER	A	OBS		
52		ABYT4 PRESS TOOL UPPER	A	OBS		
53		ABWT9 PRESS TOOL LOWER	A			
54		ABWT9 PRESS TOOL UPPER	A			
55		WELLY TEST HUB	C			
56		TORSION TEST RIG	C			
57		FRONT BULKHEAD TORSION TEST BRKT	C			
58		G' LEVER ROD DRILL JIG	A	(TBD)		
59		G' ROD 2 & 3 DRILL JIG	A	(TBD)		
60		" 1 DRILL JIG	A	(TBD)		

SEE OVERLEAF







