

DEPT. OFFICE

172 SERIES CARS - PART NUMBERING SYSTEM

723-10
723 JOINTS

- 01 CHASSIS
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- 03 REAR SUSPENSION
- 04 STEERING
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- 27 PIPES & FITTINGS
- 28 ELECTRICS & INSTRUMENTS
- 29 SPHERICAL JOINTS
- 30
- 31
- 32

Description	Ref. No.	No Off	Price
HONGCOQUE		1	
(Includes) Top Rad. Mtg.	722-01-43	1	
Btm. Rad. Mtg.	722-01-44	1	
R.H. Diaphragm Stiffener		1	
Sub Dash Panel	712-01-62	1	
Seat Tank Cover Plate	722-01-59	1	
L.H. Rear Diaphragm	722-01-47	1	
R.H. " "	722-01-48	1	
Mid Front Bulkhead Brace	722-01-29	1	
Fire Extinguisher Mkt.		1	
REAR CROSSMEMBER	723-01-01	1	
" " SUPPORT STRUT	723-01-06	2	
" " " "	722-01-08	2	
" " " " (PAD RH)	722-01-09	1	
" " " " (PAD LH)	722-01-10	1	
FRVB BRACKET	712-01-15	2	
RH REAR SUBFRAME	722-01-39	1	
LH " "	723-01-40	1	
LEFT FOOT REST	712-01-57	1	
ROLLOVER BAR	722-01-35	1	
" " SUPPORT	722-01-65	1	
HEEL REST	712-01-80	1	
REAR EQUIPING BRACKET (Casting)	713-01-58	1	
" MOUNT (Fabrication)	723-01-72	1	
FRONT SKID	722-01-67	1	
REAR SKID	722-01-67	1	
BATTERY CARRIER	722-01-66	1	
SEAT BOLT PLATE (Flat)	722-01-74	2	
" " " (Joggled)	722-01-75	2	

Description	Ref No.	No Off	Price
WIRING LOOM TUBE	722-01-69	1	
DOME NUTS (Sub Dash Panel) (2 BA)		4	
FUEL FILLER CAP		2	
SUB DASH MTG. RUBBER	AVM-164	4	

722

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72B - 02 FRONT SUSPENSION

Description	Ref. No.	No Off	Price
FRONT LOWER WISHBONE (LH)	722-02-01	1	
" " " (RH)	722-02-02	1	
FRONT TOP WISHBONE (LH)	722-02-03	1	
" " " (RH)	722-02-04	1	
FLWB SPINDLE	712-02-06	2	
" INNER BRG BUSH	722-02-07	4	
" THRUST WASHER	722-02-08	4	
" SPACER	722-02-09	2	
" INNER BRG TUBE	722-02-10	4	
DAMPER INSERT	712-02-09	8	
FRONT TOP WISHBONE SPACER	712-02-08	2	
FTWB OUTER JOINT RETAINING WASHER	703-03-20	2	
FLWB " " " "	703-02-21	2	
" " " INSERT	707-06-09	2	
DAMPER	22240N	2	
ROAD SPRING (250 lbs/in. 0L9.00)		2	

Description	Ref. No.	No Off	Price
TOP RADIUS ARM	722-03-01	2	
BPF. RADIUS ARM	722-03-02	2	
REAR TOP LINK	722-03-06	2	
REAR LOWER FIBROBONE	723-03-05	2	
RMB SLEEVE NUT	703-03-05	2	
DAMPER INSERT	712-02-09	4	
REAR SUSPENSION CLEVIS (Top)	703-03-19	2	
" " " (Btm)	703-03-27	2	
" " JOINT SPACER	712-03-20	8	
RMB LOWER JOINT INSERT	723-03-07	4	
DAMPER	22246	2	
ROAD SPRING		2	

722
 723
 72B - 04 STEERING

Description	Ref No.	No Cff	Price
TRACK ROD	722-04-03	2	
STEERING COLUMN (SPECIFY LENGTH)	712-04-04	1	
RACK MTG BLOCK (Casting)	722-04-06	2	
STEERING WHEEL RETAINING WASHER	712-04-07	1	
STEERING RACK ASSY.	712-04-10	1	
TRACK ROD INBOARD LOCKNUT	712-04-14	2	
STEERING ARM PLATE	703-04-15	4	
STEERING COLUMN SUPPORT	703-04-16	1	
BUMP STEER ADJ. SPACER TOP ()		2	
" " " " " ()		2	
STEERING WHEEL (10 1/2 DIA)		1	
STEERING COLUMN UJ	YM.103	1	

72B - 05 ANTI - ROLL BARS

Description	Ref. No.	No Off	Price
ANTI-ROLL BAR MTG. (Front)(0.875ID)	712-05-01	2pr.	
ANTI-ROLL BAR MTG. (Rear) (0.75ID)	712-05-02	2pr.	
* " " " " " (0.875ID)	722-05-13	2pr.	
FARB (0.875x10g)	722-05-03	1	
* " (0.875 Solid)		1	
RARB (0.875x16g)	722-05-04	1	
ANTI-ROLL BAR CONNECTION(0.875)	712-05-06	2	
* " " " " (0.75)	712-05-12	2	
* " " " " (0.812)**	712-05-13	2	
FARB LINK	722-05-07	2	
RARB "	722-05-08	2	
" " SPACER	722-05-12	2	
" " BOLT ADAPTER	703-02-12	2	

** USE WITH SOLID ARB

*AVAILABLE ALTERNATIVE

Description	Ref. No.	No Off	Price
FRONT UPRIGHT L.H.	712-06-01	1	
" " R.H.	712-06-02	1	
FRONT AXLE (Inc. Drive Pins)	712-06-10	2	
" " BEARING SPACER	712-06-04	2	
" " OUTER SPACER	712-06-09	2	
WHEEL MOUNTING STUD ASSY.	712-06-06	2	
" " WASHER ASSY.	712-07-12	2	
TOP PIN	711-06-04	2	
BOTTOM PIN	707-06-08	2	
BRAKE DISC	703-06-01	2	

SPINDLE PIN (3/32 x 3/4)		4	
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SPINDLE PIN (1/16 x 1/2)		4	
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WHEEL BEARINGS (4. Dot)	Typical	DN.110	4
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722

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72B - 07 REAR UPRIGHT

Description	Ref. No.	No. Off	Price
REAR UPRIGHT	722-07-01	2	
" AXLE (Inc. Drive Pins)	722-07-03	2	
BEARING SPACER	712-07-05	2	
OUTER SPACER	711-07-05	2	
WHEEL RETAINING WASHER ASSY.	712-07-12	2	
WHEEL BEARINGS (4 Dot) Typical	DN.110		

722
723
72B - 08 PEDALS

Description	Ref. No.	No Off	Price
BALANCE BAR SHAFT	712-08-04	1	
BRAKE PEDAL	712-08-06	1	
CLUTCH PEDAL	712-08-09	1	
THROTTLE PEDAL	712-08-10	1	
PEDAL BRACKET DISTANCE PIECE	712-08-11	1	
PEDAL PAD	712-08-15	2	
THROTTLE PEDAL SPACER	712-08-16	1	
BALANCE BAR YOKE	703-08-01	2	
" " NUT	703-08-02	2	
" " YOKE INSERT	703-08-03	2	
PEDAL PIVOT BUSHES	712-08-07	3	
PEDAL PIVOT BEARING	06DU08	6	

72 SERIES CARS - 09 ROAD WHEELS

Description	Ref No.	No Off	Price
*13D x 8 x 4.00 ROAD WHEEL	703-09-01		
13D x 10x 5.50 " "	703-09-03		
*13D x 11x 5.50 " "	703-09-06		
13D x 12x 5.50 " "	703-09-07		
*13D x 13x 5.50 " "	703-09-12		
13D x 14x 5.50 " "	703-09-08		
13D x 15x 5.50 " "	703-09-09		
13D x 16x 5.50 " "	703-09-10		

Note Original Equipment

722 & 72B Front 13D x 10	703-09-03		
Rear 13D x 14	703-09-08		
723 Front 13D x 8	703-09-01		
Rear 13D x 10	703-09-03		

WHEEL INSERT PLATE	712-09-01		
TYRE SAFETY CATCH	712-09-02		
WHEEL STUD (5/16 UNF Buttonhead)			
SEALING WASHER (5/16 Douty Seal)			
"O" RING	200-012-5590		
*WHEEL SUPPLIED NOT STUDED			
**REQUIRES 3 TYRE SAFETY CATCH			

Description	Ref No.	No Off	Price
CALIPER MFG. BLOCK	723-10-01	2	
DRIVESHAFT ASSY.	722-10-04	2	
(Comprising) wheel retaining stud	703-06-03	2	
CV Joint Bell	722-10-03	2	
Ball	100AC.4-1	12	
Cage	100AC.1-3	2	
Inner Track	711-10-10	2	
Circlip	1000-125	2	
Douty Seal	200-043- 4475	2	
Gaiter Retainer	711-10-09	2	
Buttonhead screws		12	
Washers		12	
Gaiter	107V.17-2	2	
Tyrap	TY25H	2	
Tyrap	TY28H	2	
Shaft	722-10-02	2	
Ring Clip	89ST.53-1	2	
Gaiter Clip	89ST.54-1	2	
Outer Cover	89ST.76-1	2	
Plunge Joint	89ST.3-2	2	
Inner Track	722-10-05	2	
Circlip	1700-29	2	
Inner Cover	89ST.74-1	2	
Gaiter	89ST.17-1	2	
SPIGOT RING	712-17-02	2	
DISC	712-17-01	2	

722
723
72B - 11 GEARSHIFT

Description	Ref. No	No Off	Price
GEAR LEVER	712-11-01	1	
GEAR SHIFT SHAFT	712-11-02	1	
GEAR SHIFT ROD (FRONT)	712-11-05	1	
GEAR SHIFT ROD (REAR)	722-11-08	1	
GEAR SHIFT ROD ADAPTER	712-11-09	1	
GEAR LEVER PIVOT BUSH	712-11-10	1	
GEAR SHIFT SHAFT BUSH	08DU14		
GEAR LEVER KNOB			

Description	Ref No	No Off	Price
MAIN WING STAY CLEVIS	712-12-01	2	
" " " " SPACER	722-12-	2	
" " " " PIN	703-12-12	2	
" " " " WASHER	712-12-28	4	
WING STAY TOWER (ADJ)	722-12-	2	
MAIN WING STAY (Left Hand)		1	
" " " (Right Hand)		1	
TRAILING EDGE SUPPORT		2	
" " " PIVOT		2	
RUBBER WASHER		4	
NOSE/COCKPIT	722-12-04	1	
REAR COVER	722-12-05	1	
RADIATOR DUCT	722-12-06	1	
WINDSCREEN	722-12-08	1	
FRONT WING (LH)	722-12-09	1	
FRONT WING (RH)	722-12-10	1	
FRONT WING END CAP	722-12-13	2	
REAR WING		1	
SEAT	722-12-12	1	
MIRROR MOUNT (LH)	712-12-23	1	
MIRROR MOUNT (RH)	712-12-24	1	
FRONT WING/BODY MOUNT		1	
SEAT BELTS (6 Strap)			
MIRROR			
MARCH BADGE			
BULGEE CORD			

Description	Ref No	No Off	Price
WATER RADIATOR (LH)	722-13-06	1	
" " BRACE	722-13-03	1	
" (OUTLET (Cylinder Head)		1	
" PIPE BLOWER	723-13-08	1	
SWIRL POT	723-13-09	1	
STORE GUARD	722-13-13	1	
BOULDED HOSE			
STRAIGHT RUBBER HOSE (1 1/2" ID x		3	
JUBILEE CLIPS		8	
PRESSURE CAP (13 LBS)			

Description	Ref No.	No Off.	Price
OIL TANK	722-14-01	1	
EXPANSION UNION	722-14-03	1	

UNION BODY (3/8 UNF/1/8 BSP)(Girling) 1

GASKET WASHER (3/8 ID) 1

DRAIN PLUG () BSP)

WASHER FOR (Price) 0.30

OIL FILLER ASSEMBLY (R-L Flow)

OIL RADIATOR

Description	Ref No	No Off	Price
PUMPACT PUMP (RM)	722-15-01	1	
" " (RM)	722-15-02	1	
RH BRIDE	712-15-09	1	
RH BRIDE	712-15-08	1	
PUMPACT PUMP			
PUMP FUEL PUMP			
LP FUEL PUMP			

Description	Ref No	No Off	Price
PORPOGH MARK (150)	722-15-01	1	
" " (20)	722-15-02	1	
FUEL RELIEF VALVE/FUEL FILTER	712-15-11	1	
HP ELECTRIC FUEL LINE BUSH			
FUEL PRESS. GAUGE (1/8" BSP x 90° x 1/8" DIA)			
LR ELBOW	712-15-09	1	
RR ELBOW	712-15-08	1	
BRASS TUBES			
IN LINE FILTER			
PRESSURE RELIEF VALVE			
FUEL FILTER ASSEMBLY			
HP ELECTRIC FUEL LINE BUSH			
LR FUEL TUBE			
RR ELECTRIC FUEL PUMP			

Description	Ref No	No Off	Price
MOUNTING BRACKET (10)	723-16-03	1	
" " " (13)	712-16-01	1	
ADJUSTER PLATE (Newlands)		1	
CARRIAGE/CROSSMEMBER STAC R	713-16-09	2	
EXHAUST BRACKET TUBES		1 set	
" TAIL PIPE		1	
" BRACKET		1	
THROTTLE CABLE ASSEMBLY.		1	
ADJUSTMENT PLATE		1	
CARRIAGE	RR.3		

DRAWING SCHEDULE

ASSY TITLE 722, 723, 72G ASSY No.

DRG. No.	MATRIX	DESCRIPTION	SIZE	ORIG. No.
722-01-74		SEAT BELT PLATE (JOGGLED)	A	
722-01-75		SEAT BELT PLATE (FLAT)	A	
722-01-24		SIDE PANELS	C	
722-02-12		F.L.W.B. THRO' BOLT	A	
722-05-12		R.A.R.B. LINK SPACER	A	
722-07-01		REAR UPRIGHT	D	
722-10-03		OUTER C.V. JOINT BELL	A	
722-10-06		REAR CALIPER MTC BOLT	A	
722-10-10		DRIVE SHAFT BOLT	A	
722-11-08		REAR GEAR ROD	C	
722-18-08		CLUTCH SLAVE CYLINDER ADAPTOR	A	
722-18-11		FUEL FILLER CAP	A	
722-02-06		F.L.W.B. OUTER JOINT HOUSING	A	
722-02- ⁰¹ 02		FRONT LOWER WISHBONE	D	MASTER
722-04-0T		STEERING WHEEL SPACER	A	
722-10-09		MOD. TO INNER PLUNGE JOINT	A	
723-01-56		REAR DIAPHRAGM CLAMPING STRIP	B	
72S-10-01		DRIVE SHAFT	C	
72G-02- ⁰¹ 02		FRONT UPPER WISHBONE	C	MASTER
721-05-04		REAR ANTI-ROLL BAR MOUNT	A	
722-07-02		REAR AXLE	B	
722-10-01		CALIPER MOUNTING BLOCK	B	

Location 72-73 Dwg Size A
Model System Series No Sheet No Digitized Ver
722 — 14 — 05
Description Same as 723-14-05 ✓

Location 72-73 Dwg Size B
Model System Series No Sheet No Digitized Ver
722 — 10 — 04 *dos.*
Description Copy showing other applications: 723, 733, 712, 732
Driveshaft assembly
part used
04 ~~04~~ = Brown copy of changes

Location 72-73 Dwg Size B
Model System Series No Sheet No Digitized Ver
732 — — —
Description Front Wheel Retaining Bolt - applicaton includes production 722, 721 and proposed 723

Location 05-20 Dwg Size D
Model System Series No Sheet No
722 — 06 — ?

Digitized Ver

Description Also 723-06-12 "Interim front upright"



Location 05-20 Dwg Size D
Model System Series No Sheet No
722 — 12 — 09/10

Digitized Ver

Description Also 723-12-05/06 "Front wing and paddle" ✓

Location 05-20 Dwg Size C
Model System Series No Sheet No
722 — 05 — 04

Digitized Ver

Description Also shown as 723-05-02



Location 05-21 Dwg Size B
Model System Series No Sheet No
722 — 13 — 03/17

Digitized Ver

Description Also 723-13-05 ✓

Location 05-21 Dwg Size B
Model System Series No Sheet No
722 — 14 — 08

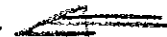
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Description Also 723-14-08 and 72B-14-08 ✓

Location 05-21 Dwg Size B
Model System Series No Sheet No
722 — 16 — 03

Digitized Ver

Description Wiring diagram - also for 723 and 72B



Description		Ref. No.	No Off	Price
FLIIB	OUTER	*RBJ76GU	2	
"	INNER	RMC06UE	4	
FLIIB	OUTER	RST012	2	
TRACK ROD	OUTER	RBJ341	2	
" "	INNER	Renault	2	
ARB LINK	TOP & REAR	RM5	8	
GEAR LINKAGE	FRONT	RBJ205	1	
" "	SUPPORT	RM8	1	
RADIUS ARM		RMC06UH	8	
TOP LINK	INNER	RMLC03UH	2	
" "	OUTER	RMC08UE	2	
REAR	INNER	RST08E	2	
"	OUTER FRONT			
"	OUTER REAR	RMV8U	2	
WIND STAY		RM6	2	
ROLLOVER BAR				
BRAKE BALANCE BAR		RBJ205	1	

*MODIFIED JOINT

DRAWING SCHEDULE

ASSEMBLY TITLE

01 - CHASSIS

ASSET NO

723-01

DRG. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
723-01-01	REAR CROSSMEMBER	9	B	
02	REAR CROSS MEMBER PLATE	5	A	
03				
04				
05				
06	REAR CROSSMEMBER SUPPORT STAY L.H.	2	A	
07	REAR CROSSMEMBER SUPPORT STAY R.H.	1	A	
08				
09				
723-01-10				
723-01-29	REAR CROSS MEMBER SUPPORT STAY R.H.	1	A	
723-01-56	REAR DIAPHRAGM CLAMPING STRIP	3-23-12	B	
723-01-72	R.L.W.B. MOUNT (MK 8 WITH BRACING LUGS)	2	C	
723-01-76	EXHAUST BRKT. ASSY.	1	B	} NOT USED.
77	" " STAY	2	B	
78	" " CLIP	1	A	

SHEET 1 OF 1 SHEETS.

ASSEMBLY TITLE

03 REAR SUSPENSION

ASSY NO

723-03

DRG. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
723-03-01				
02				
03	R. UPRIGHT JOINT SPACER	4-41-12	A	712-03-20
04				
05	REAR LOWER WISHBONE	5	C	
06	R.L.W.B. INNER JOINT HOUSING	49-1	A	
07	" " " " " INSERT	1	A	
08	" " " " " BOSS	1	A	
09				
723-03-10				

DRAWING SCHEDULE

FIRST ISSUE

ASSEMBLY TITLE

16 ENGINE & TRANS.

ASBY NO

723-16

DRG. NO	DESCRIPTION	ISSUE	SIZE	ORIG. NO
723-16-01				
02	ADAPTOR PLATE (HEWLAND)	1	N/D	
03	L.H. ENGINE MTC. PAD	51-6	A	
04				
05				
06				
07	ADAPTOR PLATE STUD ($7/16$ LINE/LINC $\times 3 \frac{1}{2}$)	1	N/D	712-01-88
08	" ($7/16$ LINE/LINC $\times 5 \frac{3}{4}$)	4-30-6	N/D	712-01-88
09	THROTTLE CABLE BRACKET	1	A	
723-16-10	THROTTLE RETURN SPRING ANCHORAGE (CARBS)	1	A	
11	" " "	1	A	
12				
13				
14				
15				
16				
17				
18				
19				
723-16-20				

SHEET 1
OF 1 SHEETS.

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