

Description	Ref. No.	No. off	Price
<u>MONOCOQUE</u>	73S-01-100	1	
(includes)			
Battery bay cover	73S-01-	1	
Fire Ext. Bay cover			
Sub Dash Panel	712-01-62		
LH Rear Diaphragm	73S-01-34	1	
RH Rear Diaphragm	73S-01-35		
Front Plate Hatch		1	
Mtg. Plate (Electrics)		1	
M.F.B.H. Brace	73S-01-29	1	
Roll over bar brkt. (LH)	74S-01-03	1	
Roll over bar brkt. (RH)	74S-01-04	1	
Rear Crossmember	73S-01-05	1	
" " Brace LH	732-01-03	1	
" " " RH	732-01-54	1	
Front suspension brace R(LH)	712-01-08	1	
R(RH)	712-01-08	1	
F(LH)	712-01-09	1	
F(RH)	712-01-10	1	
FTWB Brkt.	712-01-15	1	
Left Foot Rest		1	
Roll over bar	74S-01-07	1	
Roll over bar stay	74S-01-09	1	
Head rest	73S-01-42	1	
Link Anchor Plate	732-01-58	1	
Skid Front	<del>73S-01-84</del>	2	
Skid Rear	735-01-25	1	
Link Plate stud	742-01-10	2	

Description	Ref. No	No. off	Price
Seat belt plate flat	722-01-74	2	
" " " joggled	722-01-75	2	
LH Side frame	73S-01-08	1	
RH " "	73S-01-09	1	
Front body Mtg. frame	73S-01-28		(see body)
Monster brkt	74S-01-25	1	
Tail mtg. frame RH	74S-01-22	1	
" " " LH	74S-01-23	1	
" " " " F1 Starter Motor	74S-01-24	1	

74S-02 FRONT SUSPENSION

Description	Ref. No.	No. Off	Price
Front lower wishbone LH	73S-02-01	1	
" " " RH	73S-02-02	1	
Front top wishbone LH	74S-02-01	1	
" " " RH	74S-02-02	1	
Front lower wishbone spacer	732-02-06	2	
Front wishbone bearing journal	732-02-07	4	
Front wishbone thrust washer	722-02-08	4	
Front lower wishbone through bolt	722-02-12	2	
Damper insert	712-02-09	8	
Front top wishbone spacer	712-02-08	2	
FLWB Outer joint retaining washer	703-02-20	2	
FLWB Outer joint retaining washer	703-02-21	2	
FLWB Outer joint insert	707-06-09	2	

DAMPER 1133

74S 03 REAR SUSPENSION

Description	Ref. No.	No. Off	Price
Top radius arm	73S-03-02	2	
BTM Radius arm	73S-03-03	2	
ADJ. Link	73S-03-04	4	
Rear suspension joint spacer	712-03-20		
Rear top link		2	
Damper Insert	712-02-09	4	
Rear suspension clevis	703-03-19	4	
Top radius arm clevis	73S-03-01	2	

DAMPER 1151.

74S - 04 STEERING

Description	Ref. No.	No. off	Price
Track rod 11"	73S-04-03	2	
Steering column	Option	1	
Ract Mtg. block		2	
Steering wheel retaining washer	712-04-07	1	
Steering rack assy.	73S-04-16	1	
Track rod inboard locknut	712-04-14	2	
Steering arm plate	(See Front Uprights)		
Steering column support	732-04-02	2	
Bump Steer Spacers Top	712-04-11	2	
" " " Btm	712-04-12	2	
Steering wheel	732-04-01	1	
Steering column UJ	YM 113	1	

74S - 05 ANTI ROLL BARS

Description		Ref No.	No Off	Price
ARB Mtg.	(1" id)	732-05-05	4	
ARB Clamp	(1" id)	712-05-19	4	
FARB	(1" x 16g)	73S-05-01	1	
RARB	(1" x 18g)	73S-05-02	1	
FARB Link			2	
RARB Link			2	
" "	Spacer	722-05-12	2	
" "	Bolt adaptor	703-02-12	2	

74S - 06 FRONT UPRIGHTS

Description	Ref No.	No. Off	Price
<u>FRONT UPRIGHT ASSY. LH</u>	722-06-03		
Front upright LH	712-06-01	1	
Axle (inc. Drive pins)	712-06-10	1	
Bearing Spacer	712-06-04	1	
Outer spacer	712-06-09	1	
Wheel Retaining stud Assy.	712-06-08	1	
Wheel retaining washer Assy	712-07-12	1	
Wheel retaining nut		1	
Top pin	711-06-04	1	
Bottom pin	707-06-08	1	
Wheel bearing (4 dot sealed)	6010	2	
Steering arm plate	703-04-15	2	
<u>FRONT UPRIGHT ASSY. RH</u>	722-06-04		
Comprises as above except:			
Front upright RH	712-06-02	1	

74S - 07 REAR UPRIGHT

Description	Ref. No.	No. Off	Price
<u>REAR UPRIGHT ASSY</u>	<u>722-07-04</u>	2	
Rear upright	722-07-01	1	
Axle (inc. Drive pins)	722-07-03	1	
Brg. Spacer	712-07-05	1	
Outer Spacer	711-07-05	1	
Wheel Brg. (4 dot sealed)	6010	2	
Wheel retaining washer assy.	712-07-12	2	
" nut		2	

74S - 08 PEDALS

Description	Ref no.	No. off	Price
<u>CLUTCH PEDAL ASSY</u>	<u>722-08-02</u>	1	
Clutch pedal	712-08-09	1	
Pedal pad	712-08-15	1	
Lock Nut (5/8 UNF)		1	
Pedal Pivot Bearing	06DU08	2	
Pedal pivot bush	712-08-07	1	
<u>BRAKE PEDAL ASSY.</u>	<u>722-08-01</u>	1	
Brake pedal	712-08-06	1	
Pedal pad	712-08-06	1	
Lock Nut (5/8 UNF)		1	
Balance bar shaft		1	
Balance bar yoke	703-08-01	2	
Balance bar nut	703-08-02	2	
Balance bar yoke insert	703-08-03	2	
Pedal pivot bearing	06DU08	2	
Pedal pivot bush	712-08-07	1	
<u>THROTTLE PEDAL ASSY.</u>	<u>722-08-03</u>	1	
Throttle pedal	712-08-10	1	
Pedal pivot bearing	06DU08	2	
Pedal pivot bush	712-08-07	1	
Pedal bracket distance piece	712-08-11	1	
Throttle pedal spacer	712-08-16	1	
Forward throttle stop	712-08-11	1	
Clutch clevis	373201	1	
Clutch clevis pin		1	
Push rod	64677154	3	



74S 10 DRIVESHAFTS

Issue No: 1,2

Description	Ref No.	No.off	Price
Caliper mtg. block (Casting) LH/RH	721-10-02 03	2	
<u>DRIVESHAFT ASSY</u>			
Wheel retaining stud	703-06-08	2	
CV Joint bell	742-10-03	2	
Ball	100AC47	12	
Cage	100AC31	2	
Inner track	711-10-10	2	
Circlip	1000-125	2	
O Ring	200-043-4475	2	
Gaiter retainer	711-10-09	2	
Screws	5/16 x 2BA	12	
Washer	3/16 id	12	
Gaiter	107V-17-2	2	
Shaft	735-10-07	2	
Plunge joint assy	107V	2	

Description	Ref No.	No. off	Price
<u>GEARSHIFT MECHANISM</u>	732-11-10	1	
Gear lever	732-11-09	1	
Gearshift shaft	712-11-02	1	
Pivot bush	712-11-10	1	
Gearshift Fork	742-11-01		
Front rod	73S-11-02	1	
Centre rod	73S-11-01	1	
Rear rod	732-11-11	1	

74S - 12 WINGS & BODYWORK

Description	Ref. No.	Issue No. 1	
		No. off	Price
Nose (Option)	74S-12-22	1	ND
Centre section	74S-12-21	1	ND
Door LH		1	
" RH		1	
Inspection hatch		1	
Fuel hatch LH		1	
RH		1	
Screen centre		1	
LH		1	
RH		1	
Tail	74S-12-20	1	
Airbox		1	
Front body Mtg. Frame	73S-01-28	1	
Rear " " " LH		1	
RH		1	
Rear fence adj centre		1	
LH Fixed		1	
RH Fixed		1	
Mirror Mtg.	74S-12-10	2	
Headlamp cover		2	
Hinges		4	
Door catches (Camloc)		2	
Sealing rubber		1	
Seat		1	
Seat belts	Option		
Mirror		2	
March badge		1	
<u>Wing</u>			
Wing brkt.	74S-12-02		
" "	74S-12-03		
" Supt. tube	74S-12-05/06		

74S - 13 WATER SYSTEM

Issue No: 1

Description	Ref. No.	No off	Price
Oil/Water radiator LH	73S-13	1	
Water radiator RH	722-13	1	
Brace	73S-	2	
Bridge pipe		1	
Moulded hose LH		"	
" " RH			
Water Pipe LH		1	
" " RH		1	
Stoneguard LH			
RH			
Rad. Duck Inner LH			
RH			
Header tank	732-13-15	1	
" " brkt.	74S-13-01	1	
Dowty washer			
$\frac{1}{8}$ bsp blanking plug			
Metalastic bush $\frac{5}{16}$ id x $\frac{5}{8}$ od x $\frac{3}{4}$		4	

74S - 14 OIL SYSTEM

Issue No: 1,2,3

Description	Ref. No.	No off	Price
Oil tank	<sup>14</sup> 74S- <del>12</del> -01	1	
Oil inlet		1	
Oil outlet		1	
<u>INLET HOSE</u>			
Straight 1" bsp superflexit		2	
Hose 25mm		1	
45° 1" bsp Superflexit		1	
<u>OUTLET/WATER RADIATOR</u>			
St. 1" bsp Superflexit		2	
Hose		3'	
<u>WATER RADIATOR/OIL TANK</u>			
45° 1" bsp Superflexit		1	
Hose superflexit		1	
Rawlnut $\frac{3}{8}$ UNF		2	
Rawlnut $\frac{1}{4}$ UNF		2	
Drain plug $\frac{1}{4}$ bsp		1	
Breather pot (Trico)		1	

74S - 15 FUEL SYSTEM

Issue NO: 1

Description	Ref No.	No. off	Price
Pontoon tank LH			
"    "    RH			
Collector pot			
Fuel Rail		2	
Breather cross tube		1	
Fuel tower		2	
Neck	701-15		
Cap	701-15		
Rubber Hose 1½" id (20")			
Jubilees (see clips & fasteners)			
Rubber hose ½" id (24")	Superflexit		
Rubber hose ¾" id (24")	"		
Inline filter ½" id		1	
10mm/bsp Male/Male adaptor		1	
Grommet ¾id		2	
Grommet 1¼ id		2	
Flexiform			
<u>Quick fill version</u>	option		
Fuel tower		1	
Avery hardel (large) (inc dust cap)			Chassis unit
"    "    (small) (inc dust cap)			"    "

(Avery hardel filler unit/fuel tower - NASCA Churn)

74S - 16 ENGINE & TRANSMISSION

Issue No: 1,2

Description	Ref. No.	No. off	Price
Adaptor plate	732-16		
Gearbox/Crossmember spacer	732-16		
Exhaust 4:2:1 Primary & box			
"        "    Tailpipe			
<u>Throttle cable assy</u>			
Outer cable			
Liner			
Inner cable			
Clevis			
Barrel Nipple			
Adjuster			
Ferrule			
Abutment			
Adjuster Locknut			
Adaptor plate stud	711-		
<u>Gearbox assy</u>			
FG400 5 speed LSD			
Input shaft			
Slotted pinion shaft		option	
Oil pump end cover (Less pump)		Option	
Slotted 1st gear shaft		option	
Output flange $\frac{3}{8}$ x 89 St.			
Release bobbin			
Oil pump		option	
Alternator pulley drive kit		option	
Belt		option	
Alternator	bkt. } adj. } spacer } bolt }	option	

74S - 21 CIRCLIPS, FASTENERS

Issue No: 1

Description	Ref. No.	No off	Price
Gearshift front joint circlip (Rose jointed assy)	1700-26		
FLWB outer joint			
Over centre clip (Camloc)		4	
Dzus fastener small		2	
" " wire small		2	
Pip pin $\frac{3}{8}$ x		2	
" " $\frac{3}{8}$ x			
" " $5/16$ x 1"		2	
Spring hook (exhaust)		1	
Jubilee ( $1\frac{3}{4}$ " id)		10	
Jubilee ( $\frac{3}{4}$ " id)		13	
Jubilee (3" id)		4	

74S - 21 FASTENERS

Description	Ref No	No off	Price
<u>Bolts - Length measured over head</u>			
$\frac{1}{4}$ UNF x $1\frac{1}{4}$ LG		8	
$\frac{1}{4}$ UNF x $1\frac{3}{4}$ LG		4	
<hr/>			
5/16 UNF x $1\frac{1}{4}$		6	
5/16 UNF x $1\frac{1}{2}$		2	
" " x $1\frac{3}{4}$		2	
" " x 2		2	
" " x $2\frac{1}{4}$		12	
" " x $2\frac{3}{4}$		2	
" " x $3\frac{1}{2}$		4	
" " x $4\frac{1}{2}$		4	
<hr/>			
5/16 UNC x $1\frac{1}{2}$ "		8	
<hr/>			
$\frac{3}{8}$ UNF x $1\frac{1}{2}$		2	
$\frac{3}{8}$ UNF x $1\frac{3}{4}$		4	
$\frac{3}{8}$ UNF x 2		4	
" " x $2\frac{1}{4}$		6	
" " x 3		6	
" " x $3\frac{3}{4}$		2	
" " x $5\frac{1}{2}$		2	
<hr/>			
7/16 UNF x $1\frac{1}{4}$		8	
" " x $1\frac{1}{2}$		4	
<hr/>			
$\frac{1}{2}$ UNF x $3\frac{1}{2}$		2	

## 74S - 21 FASTENERS (cont'd)

Description	Ref. No.	No off	Price
<u>WASHER (PLAIN)</u>			
$\frac{1}{4}$ I/DIA		6	
$\frac{5}{16}$ I/DIA		16	
$\frac{3}{8}$ I/DIA		6	
$\frac{1}{2}$ "		6	
$\frac{5}{8}$ "		6	
<u>CIRCLIPS</u>			
Gearshift (Anderton)	1700-26	1	
RLWB $\frac{1}{8}$ I/D	RR112	4	
FLWB Spiroloc	RR 137	2	
<u>PIP PINS</u>			
$\frac{5}{16}$ DIA. x $1\frac{1}{4}$ shank	0516	2	
$\frac{3}{8}$ DIA x 2" shank		2	
<u>DZUS CLIPS</u>			
Small fastener	EHF 550	8	
" " wire	S5 300	8	

74S - 21 FASTENERS (cont'd)

Description	Ref. No.	No off	Price
<u>Cap head screw - Length measured under head</u>			
$\frac{1}{4}$ UNF x $1\frac{1}{2}$		2	
" " x $2\frac{1}{2}$		2	
<hr/>			
$\frac{3}{8}$ UNF x $1\frac{1}{2}$		2	
" " x $2\frac{1}{4}$		2	
" " x 3		2	
<hr/>			
$\frac{1}{2}$ UNF x 2		2	
" " x 3		2	
" " x $3\frac{1}{2}$		2	
" " x 4		2	
<u>NUTS (Nyloc std type)</u>			
$\frac{1}{4}$ UNF		10	
5/16 UNF		24	
$\frac{3}{8}$ UNF		24	
7/16 UNF		12	
$\frac{1}{2}$ UNF		1	
<u>NUTS (plain 1 nuts)</u>			
$\frac{1}{4}$ UNF		6	
5/16 UNF		12	
$\frac{3}{8}$ UNF		12	
$\frac{1}{2}$ UNF		6	
$\frac{5}{8}$ UNF		4	

## 74S - 21 FASTENERS (cont'd)

Description	Ref No.	No off	Price
<u>TY WRAPS</u>			
Small	TY 23M	10	
Medium	TY 25M	6	
Large	TY 28M	4	
Small block	TC 102	10	

74S - 22 FIRE EXTINGUISHER

Description	Ref No.	No off	Price
<u>FIRE EATER</u>			
Bottle c/w operating Mechanism		1	
Operating cable		1	
Dash bezel		1	
Nose No. 1		1	
Nose No. 2		1	
Nose No. 3		1	
Flexible hose		1	
Bundy Hose $\frac{1}{4}$ 6 ft.		1 length	

74S - 25 CLUTCH HYDRAULICS

Description	Ref No	No off	Price
Clutch master cylinder (.75)	-	1	
" reservoir (Large plastic)	-	1	
" slave cylinder	-	1	
" pipe M/Cyl./Bulkhead (unf)		1	
" pipe bulkhead/slave cyl.	-	1	
(aeroquip)	-	1	
Bulkhead adaptor (Aeroquip) 722-18-03	64476985	1	
Master cylinder adaptor	374662W	1	
Clutch slave cyl. bleed nipple	723-16-	1	

74S BRAKE HYDRAULICS

Description	Ref. No.	No off	Price
Front calipers (ARMK5) CP2340/10/11	2	1 pr	
Rear calipers MK3 CP2340	2	1 pr	
Brake master cylinder front .75			
" " " rear .70			
Brake reservoirs (small plastic)		2	
Front brake hose (Aeroquip)			
Rear brake hose (Aeroquip)			
Spring washers	64140087	1	
2 way angle banjos (Master cyl.)		1	
Banjo bolts " "		1	
Copper washers ( $\frac{3}{8}$ id)	378710	5	
" " (7/16 id)	378700	1	
" " RH caliper/LH	Aeroquip		
Rear bulkhead brake adaptor	"	1	
<u>Brake hose assy</u>			
Straight -3 Unions		3	
45° -3 Unions		2	
90° -3 Unions		2	
Aeroquip/UNF adaptors		6	
Caliper mtg. block (Lockheed)	742-10-01	1	ORIGINAL 4 POT CALIPER WITH SOLID DISC AS FZ. USE 721-10-01/02 OR 732-10-06 WITH VENT TYP
" " " "	742-10-01	1	
" " " Girling	721-10-01	1	
" " " "	721-10-02	1	
Front disc $10\frac{1}{2}$ x .80 vent		2	
" " bell	732-06-17	2	
Rear disc $10\frac{1}{2}$ x .80 vent		2	
" " bell	735-10-04/06	2	

Description	Ref No.	No off	Price
Battery (green top)		1	
Master cut out		1	
Toggle switch (fuel & Ignition)		2	
Starter button		1	
Toggle switch (rear light)		1	
Battery terminal covers		5	
Battery leads		1	
Red generator warning light		1	
Kill switch		1	
Rear light		1	
" " switch		1	

Wiring colours

White  
Blue/white  
Red/white  
Brown/white  
Black/white  
Black  
Brown/yellow

74S - 29 SPHERICAL JOINTS

Issue No. 1,2

Description	Ref No.	No off	Price
FTWB Outer	RBJ76GU	2	
FLWB "	RSTWR12	2	
Track rod outer	RBJ341	2	
" " inner	Renault	2	
" " " ball	742-04-01	2	
ARB link	PM5	8	
Gear linkage support	PM8	1	
Radius arm	RMCQ6UH	8	
Top link inner	RMCQ6UE	2	
" " outer	RMLCQ8UH	2	
Rear lower link inner	RMCQ8UH	4	
" " " outer	RMLCQ8UH	4	

74S - 30 INSTRUMENTS

Issue No. 1

Description	Ref No	No off	Price
Oil temp/oil pressure 6' cap		1	
Water temp (10' cap) Fuel pressure		1	
Tachometer (0-12000)			
Tacho drive (84")			
<u>Oil pressure line assy.</u>		2	
Tecalemit 4 union		1	
Tecalemit hose			
<u>Fuel pressure line</u>		1	
Tecalemit 4 union		1	
Tecalemit straight		1	
Tecalemit hose		1	