

FRONT SUSPENSION - 75R, 753

SHEET 1 OF 3

SECTION B3

ISSUE	SIGNATURE	DATE
1	JRHoboyd	18-4-75

Item	Ref. No.	Matrix	No. Off	Detail
1 FRONT TOP WISHBONE LH	733-02-09	1-3-5	1	
2 " " " RH	733-02-08	1-3-6	1	
3 FRONT BOTTOM WISHBONE LH	753-02-03	1-3-7	1	
4 " " " RH	753-02-02	1-3-8	1	
5 FORWARD FRONT SUSPENSION STRUT - LONG	753-01-10	1-4-1	2	
6 " " " " - SHORT	753-01-45	1-6-1	2	
7 " " " " BOLT	TD 231	12-5-4	2	($\frac{3}{8}$ " UNF x $1\frac{1}{2}$ " CH)
8 " " " " PLAIN WASHER	TD 324	20-1-8	2	($\frac{3}{8}$ " T&C)
9 " " " " NYLOC NUT	TD 380	13-3-3	2	($\frac{3}{8}$ " UNF FULL)
10 REARWARD FRONT SUSPENSION STRUT LH	732-01-29	1-1-7	1	
11 " " " " RH	732-01-28	1-1-8	1	
12 " " " " BOLT	TD 232	12-5-5	2	($\frac{3}{8}$ " UNF x $1\frac{1}{2}$ " CH)
13 " " " " SPRING WASHER	TD 336	20-1-13	2	($\frac{3}{8}$ " SQ. SEC)
14 FTWB DOUBLE SHEAR BRACKET	712-01-15	1-1-5	2	
15 " " " " SPACER	712-02-08	4-2-7	2	
16 " " " " BOLT	TD 234	12-5-7	2	($\frac{3}{8}$ " UNF x $2\frac{1}{4}$ " CH)
17 " " " " PLAIN WASHER	TD 324	20-1-8	6	($\frac{3}{8}$ " T & C)
18 " " " " NYLOC NUT	TD 380	13-3-3	2	($\frac{3}{8}$ " UNF FULL)
19 " " " " BOLT	TD 220	12-4-7	2	($\frac{5}{16}$ " UNF x 2" CH)
20 " " " " WASHER (PLAIN)	TD 323	20-1-7	2	($\frac{5}{16}$ " T&C)
21 " " " " NYLOC NUT	TD 379	13-3-2	2	($\frac{5}{16}$ " UNF FULL)
22 FTWB REAR FIXING BOLT	TD 235	12-5-8	2	($\frac{3}{8}$ " UNF x $2\frac{1}{2}$ " CH)
23 " " " PLAIN WASHER	TD 324	20-1-8	4	($\frac{3}{8}$ " T & C)
24 " " " NYLOC NUT	TD 380	13-3-3	2	($\frac{3}{8}$ " UNF FULL)
25 FBWB SPACER	732-02-06	4-2-10	2	
26 FBWB THROUGH BOLT	722-02-12	4-5-6	2	
27 " " " PLAIN WASHER	TD 324	20-1-8	2	($\frac{3}{8}$ " T & C)
28 FWB BEARING JOURNAL	732-02-07	4-2-5	4	
29 FBWB INNER BRG BUSH (DELRIN)	722-02-07	4-5-8	4	
30 THRUST WASHER	722-02-08	4-2-6	4	
31 FTWB SLEEVE NUT	743-02-01	4-2-8	2	
32 FTWB INNER ROSE JOINT LOCKNUT	TD 389	13-4-10	4	($\frac{1}{2}$ " UNF HALF)
33 " OUTER " " "	TD 390	13-4-11	2	($\frac{3}{8}$ " UNF HALF)
34 FBWB OUTER ROSE JOINT CIRCLIP	TD 119	8-2-8	2	
35 FRONT DAMPER	TD 11	16-1-14	2	(190/55 BILSTEIN)

FRONT SUSPENSION - 75R, 753

ISSUE	SIGNATURE	DATE
1	JRHolroyd	18-4-75

SHEET 2 OF 3

SECTION B3

Item	Ref. No.	Matrix	No. Off	Detail
37 FRONT DAMPER TOP BOLT	TD 238	12-5-12	2	($\frac{3}{8}$ "UNF x $3\frac{1}{2}$ "CH)
38 " " TOP NYLOC NUT	TD 380	13-3-3	2	($\frac{3}{8}$ "UNF FULL)
39 " " BOTTOM BOLT	TD 233	12-5-6	2	($\frac{3}{8}$ "UNF x 2"CH)
40 " " BOTTOM NYLOC NUT	TD 380	13-3-3	2	($\frac{3}{8}$ "2UNF FULL)
41 FRONT SPRING	TD 18	16-1-1	2	(7" x 180 lb)
42 TYRAP - LARGE	TD 195	8-3-15	2	
43 SHORT STEERING RACK ASSEMBLY	753-04-03	4-3-1	1	
44 " " " SPACER	753-04-06	4-13-4	2	
45 RENAULT JOINT ASSEMBLY	TD 170	15-1-5	2	
46 " " SPLIT PIN	TD 43	23-1-13	2	($\frac{1}{8}$ " x $1\frac{3}{4}$ ")
47 TRACK ROD	733-04-01	3-1-5	2	($8\frac{3}{8}$ " LENGTH)
48 " " INNER LOCK NUT	712-04-14	4-5-7	2	(12mm x 1.5 mm)
49 " " OUTER LOCK NUT	TD 387	13-4-8	2	($\frac{3}{8}$ " UNF HALF)
50 STEERING ARM PLATE	703-04-15	2-1-3	4	
51 " " " BOLT	TD 207	12-3-5	4	($\frac{1}{4}$ "UNF x 2"CH)
52 " " " NYLOC NUT	TD 378	13-3-1	4	($\frac{1}{4}$ "UNF FULL)
53 " " " BOLT	TD 220	12-4-7	2	(5/16" UNF x 2"CH)
54 " " " PLAIN WASHER	TD 323	20-1-7	8	(5/16" T&C)
55 " " " NYLOC NUT	TD 379	13-3-2	2	(5/16" UNF FULL)
56 BUMPSTEER SPACER - THICK	75R-04-02	4-13-5	2	($\frac{3}{8}$ "LENGTH)
57 " " - THIN	712-04-11	4-15-6	2	(3/16" LENGTH)
58 FRONT ANTI-ROLL BAR	733-05-03	2-1-10	1	($\frac{7}{8}$ "DIA x 14g)
59 FARB MOUNTING	733-05-05	4-2-3	4	($\frac{7}{8}$ "ID)
60 " " BOLT	TD 220	12-4-7	2	(5/16" UNF x 2"CH)
61 " " PLAIN WASHER	TD 323	20-1-7	2	(5/16" T & C)
62 " " NYLOC NUT	TD 379	13-3-2	2	(5/16" full)
63 " " BOLT	TD 519	12-4-12	2	(5/16" UNF x $3\frac{1}{4}$ "CH)
64 " " PLAIN WASHER	TD 323	20-1-7	2	(5/16" T & C)
65 " " NYLOC NUT	TD 379	13-3-2	2	(5/16" UNF FULL)
66 FARB CLAMP	712-05-06	1-2-10	2	($\frac{7}{8}$ "ID)
67 " " BOLT			2	($\frac{1}{4}$ "UNF x $1\frac{1}{4}$ "CH)
68 " " NYLOC NUT	TD 378	13-3-1	2	($\frac{1}{4}$ "UNF FULL)
69 FARB LINK	712-05-07	1-2-7	2	($3\frac{1}{4}$ " LENGTH)
70 " " TOP BOLT			2	(5/16" UNF x 1" CH)
71 " " TOP NYLOC NUT	TD 379	13-3-2	2	(5/16" UNF FULL)
72 FARB LINK BOTTOM BOLT	TD 219	12-4-6	2	(5/16" UNF x $1\frac{3}{4}$ " CH)
73 " " " NYLOC NUT	TD 379	13-3-2	2	(5/16"UNF FULL)

FRONT SUSPENSION - 75R, 753

SHEET 3 OF 3

ISSUE	SIGNATURE	DATE
1	J. H. Lloyd	18-4-75

SECTION B3

	Item	Ref. No.	Matrix	No. Off	Detail
75	FRONT DAMPER TOP WASHER			2	
76	STEERING RACK SEAL			2	

FRONT & REAR UPRIGHTS - 75R

SHEET 1 OF 2

ISSUE	SIGNATURE	DATE
1	JRHolroyd	18-4-75

SECTION D5

Item	Ref. No.	Matrix	No. Off	Detail
FRONT UPRIGHT ASSEMBLY LH			1	
COMPRISES:				
1 TOP NYLOC NUT	TD 375	13-3-11	1	($\frac{1}{2}$ " UNF HALF)
2 " PLAIN WASHER	TD 326	20-1-10	1	($\frac{1}{2}$ " T&C)
3 " WASHER	752-02-07	4-17-3	1	
4 FRONT UPRIGHT WASHER - SMALL	722-03-10	4-15-11	1	
5 " " " - LARGE	703-03-20	4-15-10	1	
6 TOP BOLT	TD 526	12-7-9	1	($\frac{1}{2}$ "UNF x $3\frac{1}{4}$ CH)
7 FRONT UPRIGHT LH	75R-06-01		1	
8 " " HELICOIL	TD 147	22-1-7	2	($\frac{7}{16}$ "UNF x $1\frac{1}{2}$ ID)
9 " " GRUB SCREW	TD 153	12-1-1	1	(2BA x $\frac{1}{2}$ ")
10 FRONT WHEEL STUD ASSEMBLY	753-06-01	3-8-8	1	
11 " " " SPIROL PIN	TD 154	8-1-7	2	($\frac{3}{32}$ " x $\frac{3}{4}$ ")
12 " " NUT	TD 16	13-1-1	1	($\frac{3}{4}$ " UNF FULL)
13 FRONT AXLE	711-06-03	4-1-4	1	
14 " " DRIVE PIN	711-07-04	4-1-9	3	
15 " BRAKE DISC	75R-26-01	7-1-12	1	
16 " BEARING SPACER	711-06-07	4-1-5	1	
17 " OUTER SPACER	711-07-05	4-1-13	1	
18 " WHEEL BEARING	TD 1	8-1-5	2	
19 BOTTOM PIN	707-06-08	4-1-10	1	
20 FBWB OUTER JOINT INSERT	707-06-09	4-1-3	1	
21 " " " RETAINING WASHER	703-02-21	4-1-2	1	
22 BOTTOM NYLOC NUT	TD 375	13-3-11	1	($\frac{1}{2}$ " UNF HALF)
FRONT UPRIGHT ASSEMBLY RH			1	
COMPRISES AS ABOVE BUT				
23 FRONT UPRIGHT RH	75R-06-02		1	
FRONT WHEEL ASSEMBLY			2	
COMPRISES;				
24 ROAD WHEEL			1	
25 WHEEL WASHER	712-07-10	4-6-10	1	
26 WHEEL WASHER INSERT	712-07-11	4-6-11	1	
27 FRONT TYRE	TD		1	

FRONT & REAR UPRIGHTS - 75R

SHEET 2 OF 2

ISSUE	SIGNATURE	DATE
1	JRHolroyd	18-4-75

SECTION D5

Item	Ref. No.	Matrix	No. Off	Detail
REAR UPRIGHT ASSEMBLY LH			1	
COMPRISES:				
28 REAR UPRIGHT LH	75R-07-01	6-1-10	1	
29 " AXLE	722-07-03	4-1-11	1	
30 " " DRIVE PIN	711-07-04	4-1-9	3	
31 " BRAKE DISC	75R-26-01	7-1-12	2	
32 " BEARING SPACER	712-07-05	4-1-12	1	
33 " OUTER SPACER	711-07-05	4-1-13	1	
34 " WHEEL BEARING	TD 1	8-1-5	2	
REAR UPRIGHT ASSEMBLY RH			1	
COMPRISES AS ABOVE BUT				
35 REAR UPRIGHT RH	75R-07-02	6-1-11		
REAR WHEEL ASSEMBLY			2	
COMPRISES				
36 ROAD WHEEL			1	
37 WHEEL WASHER	712-07-10	4-6-10	1	
38 WHEEL WASHER INSERT	712-07-11	4-6-11	1	
39 REAR TYRE	TD		1	

ELECTRICS - 75R

SECTION M6

Item

Ref. No.

Matrix

No. Off

BATTERY

TD124

8-3-11

1

" TERMINAL COVER

TD

5

TOGGLE SWITCH - IGNITION

TD427

9-1-13

1

" " - CRASH LIGHT

TD427

9-1-13

1

STARTER BUTTON SWITCH

TD274

9-1-2

1

KILL SWITCH

TD426

9-1-12

1

BATTERY SPRING

TD

1

" " CLIP

75R-17-03

1

REAR CRASH LIGHT (AMBER)

TD 271

9-2-1

1

BATTERY LEAD TERMINAL (5/16")

TD

2

" " " (1/4")

TD

1

" " " (3/8")

TD

2

CABLE TERMINAL

TD

11

IGNITION COIL

TD

1

BATTERY LEAD - BATTERY TO SOLENOID

TD 626

31 in.

BATTERY LEAD - BATTERY TO MASTER SWITCH

TD 626

47 in.

STARTER LEAD - STARTER TO EARTH

TD 626

8 in.

MASTER SWITCH ASSEMBLY

75R-28-04

1

COMPRISES

MASTER SWITCH BODY

TD 428

1

" " SHAFT

75R-28-01

1

" " LEVER

75R-28-02

1

" " NYLON BUSH

75R-28-03

1

LABEL

TD

1

TERMINAL - 2BA PIDGRING (COIL)

TD 632

2

(RED AND BLUE)

KIT LISTS

SECTION F

(ENGINE INSTALLATION KIT)

- ✓ F5 = 753 PINTO NON STOCK
- ✓ F6 = 753 TOYOTA CL
- ✓ F7 = 752 BMW JC
- F8 = 752 BDG JC
- F9 = 752 ALI. HART (50A) 5 JC
- F10 = 75S2BDG JC
- F11 = 751 DFV CL
- ✓ F12 = 75R RENAULT 6 CL
- ✓ F13 = 75S2BMW JC
- ✓ F14 = 75S2NEW HART JC } MW
- F15 = 75B BDA (ATLANTIC-CARBS) JC
- F16 = 753 BMW

ENGINE INSTALLATION KIT - 75R

SHEET 1 OF 3

SECTION F12

Item	Ref. No.	Matrix	No. Off	Detail
ENGINE FRAME BAY	75R-01-01	1-4-11	1	
" " " FRONT TOP BOLT	TD526	12-7-9	2	($\frac{1}{2}$ " UNF x $3\frac{1}{2}$ " CH)
" " " " " SPRING WASHER	TD338	20-1-15	2	($\frac{1}{2}$ " SQ. SEC)
" " " FRONT BOTTOM BOLT	TD525	12-7-10	2	($\frac{1}{2}$ " UNF x 4" CH)
" " " " " SPRING WASHER	TD338	20-1-15	2	($\frac{1}{2}$ " SQ. SEC)
ENGINE MOUNTING PAD LH	75R-16-01	5-2-7	1	
" " " RH	75R-16-02	5-2-8	1	
" " " BOLT	TD800		4	(10MM x 45MM CH)
" " " SPRING WASHER	TD336	20-1-13	4	($\frac{3}{8}$ " SQ. SEC.)
" " " / ENGINE FRAME BAY BOLT	TD254	12-7-1	2	($\frac{1}{2}$ " UNF x 1" CH)
" " " " " SPRING WASHER	TD338	20-1-15	2	($\frac{1}{2}$ " SQ. SEC.)
ENGINE A-FRAME LH	75R-01-15	2-2-9	1	
" " " RH	75R-01-04	2-2-8	1	
" " " TOP BOLT	TD229	12-5-2	2	($\frac{3}{8}$ " UNF x 1" CH)
" " " " SPRING WASHER	TD336	20-1-13	2	($\frac{3}{8}$ " SQ. SEC)
" " " BOTTOM BOLT	TD233	12-5-6	4	($\frac{3}{8}$ " UNF x 2" CH)
" " " " PLAIN WASHER	TD324	20-1-8	8	($\frac{3}{8}$ " T R C)
" " " " NYLOC NUT	TD380	13-3-3	4	($\frac{3}{8}$ " UNF FULL)
REAR CROSSMEMBER	753-01-22	5-2-11	1	
" " / SIDEFRAME MOUNTING BOLT	TD		2	
" " " " " NUT	TD		2	
REAR SKID	735-01-25		1	
" " BOLT			2	
ENGINE EXHAUST SYSTEM	75R-16-04	24-1-11	1	(NORMALLY SUPPLIED WITH ENGINE)
COMPRISES PRIMARY PIPE			4	
TAIL PIPE			1	
" " SPLIT PIN			1	
ENGINE EXHAUST FLANGE NUT		13-2-10		

ENGINE INSTALLATION KIT - 75R.

SHEET 2 OF 3

SECTION F12

Item	Ref. No.	Matrix	No. Off	Detail
ENGINE EXHAUST BRACKET	75R-01-16	3-8-1	1	
" " " BOLT	TD 202	12-3-12	2	($\frac{1}{4}$ " UNF X $\frac{3}{4}$ " CH)
" " " WASHER	TD 322	20-1-6	2	($\frac{1}{4}$ " TRC)
" " " NYLOC NUT	TD 378	13-3-1	2	($\frac{1}{4}$ " UNF FULL)
" " " JUBILEE CLIP			1	
ENGINE THROTTLE CABLE ASSEMBLY.				
TACHOMETER	TD 424	8-3-8	1	(0-8000 RPM)
" DRIVE (78" LENGTH)	TD 60	8-3-9	1	
GAUGE (OIL PRESSURE/OIL TEMPERATURE)	TD 67	8-3-5	1	(10FT CAPILLARY)
OIL PRESSURE LINE ASSEMBLY				
COMPRISES UNION	TD 705	8-4-10	1	($\frac{1}{8}$ " BSP 90°)
HOSE (LENGTH)	TD 704	8-4-9	1	($\frac{1}{8}$ " I.D.)
UNION	TD 705	8-4-10	1	($\frac{1}{8}$ " BSP 90°)
ENGINE BLOCK OIL PRESSURE ADAPTOR	75R-1A-02	4-12-10	1	

ENGINE INSTALLATION KIT - 75R.

SHEET 3 OF 3.

SECTION F12

Item	Ref. No.	Matrix	No. Off	Detail
ENGINE SUMP OIL TEMPERATURE ADAPTOR	75R-14-03	4-12-9	1	
" " " " " COPPER WASHER TD			1	
GAUGE (WATER TEMPERATURE)	TD 63	8-3-7	1	(6FT CAPILLARY)

MONOCOQUE - 75R

SHEET 1 OF 5

SECTION

Item	Ref. No.	Matrix	No. Off	Detail
MONOCOQUE ASSEMBLY	753-01-37		1	
COMPRISES				
SEAT TANK COVER PLATE	732-01-35	1-6-8	1	
" " " " DZUS	TD 155		4	
" " " " DZUS WIRE	TD 155		4	
REAR DIAPHRAGM LH	742-01-28	2-1-6	1	
" " RH	742-01-21	2-1-7	1	
REAR DIAPHRAGM STRIP	723-01-56		2	
" " BOLT	TD 529	12-2-14	30	(2 BA x 1/2" BH)
" " WASHER	TD 365		60	(2 BA T & C)
" " NYLOC NUT	TD 410		30	(2 BA FULL)
" " BOLT	TD 517	12-3-11	14	(1/4" UNF x 1/2" CH)
" " SPRING WASHER	TD 334		14	(1/4" SQ. SEC)
" " WASHER	TD 322		14	(1/4" T & C)
" " METALASTIC BUSH	TD 156		2	(F3 & FR ONLY)
" " " "	TD 156		4	(FB ONLY)
RACK MOUNTING BLOCK	752-04-03		2	
" " " BOLT				
5KG FIRE EXTINGUISHER MOUNTING	752-01-89		1	
LIFE SUPPORT/FIRE EXT. MOUNTING BRACKET	753-01-13	3-1-11	1	
GEARSHIFT SHROUD	753-01-40	1-6-10	1	
" " BOLT	TD 529	12-2-12	7	(2 BA x 1/2" BH)
" " WASHER	TD 365		7	(2 BA T & C)
FRONT SUSPENSION PLATE	753-01-64	1-6-7	2	(1/8" THICK)
" " BOLT	TD 216	12-4-3	4	(5/16" UNF x 1" CH)
" " WASHER	TD 323		4	(5/16" T & C)
LEFT FOOT REST	712-01-57	1-1-2	1	
" " BOLT	TD 529	12-2-14	4	(2 BA x 1/2" BH)
" " NYLOC NUT	TD 410		4	(2 BA FULL)
HEEL REST	712-01-80	1-1-12	1	
SEAT BELT	TD 10		1	
" " PLATE - FLAT	722-01-74	2-1-1	2	
" " PLATE - JOGGLED	722-01-75	2-1-2	2	

MONOCOQUE - 75R.

SHEET 2 OF 5

SECTION

Item	Ref. No.	Matrix	No. Off	Detail
SUB DASH PANEL	712-01-62	1-1-3	1	
" " " MOUNTING RUBBER	TD 8	8-1-1	4	
" " " DOME NUT	TD 416		4	(2BA)
" " " WASHER	TD 365		4	(2BA TRC)
" " " NYLOC NUT	TD 410		4	(2BA FULL)
ROLLOVER BAR	75R-01-13		1	
" " " BOLT	TD 237		2	($\frac{3}{8}$ " UNF x 3" CH)
" " " NYLOC NUT	TD 380		2	($\frac{3}{8}$ " UNF FULL)
ROLLOVER BAR STAY	732-01-18	1-1-4	2	
" " " TOP BOLT	TD 236	12-5-9	2	($\frac{3}{8}$ " UNF x 2 $\frac{3}{4}$ " CH)
" " " TOP NYLOC NUT	TD 380		2	($\frac{3}{8}$ " UNF FULL)
" " " BOTTOM BOLT	TD 229	12-5-2	2	($\frac{3}{8}$ " UNF x 1" CH)
SEAT BELT SHOULDER STRAP BOLT			2	
" " " " NYLOC NUT			2	
FRONT SKID	722-01-91	5-1-3	1	
" " " BOLT			3	
STEERING WHEEL	742-04-02	8-1-3	1	
" " " RETAINING WASHER	712-04-07	4-2-4	1	
" " " RIVET	TD 7	8-1-4	3	
" " " BOLT	TD		1	
STEERING COLUMN	712-04-04	3-1-1	1	(30" LENGTH)
" " " SUPPORT	732-04-02	4-2-1	2	
" " " " BOLT	TD 220	12-4-7	1	($\frac{5}{16}$ " UNF x 2" CH)
" " " " WASHER	TD 323		1	($\frac{5}{16}$ " TRC)
" " " " NYLOC NUT	TD 379		1	($\frac{5}{16}$ " UNF FULL)
" " " " UNIVERSAL JOINT	TD 9	8-1-2	1	
" " " " " BOLT			2	
" " " " " NYLOC NUT			2	
CHASSIS PLATE		8-4-4	1	
CAUTION PLATE		8-3-12	1	
GEAR CHANGE MECHANISM				
COMPRISES GEAR LEVER	75R-11-23	4-15-5	1	
" " " PIVOT	712-11-10	4-5-2	1	
" " " " BOLT	TD 203	12-3-1	1	($\frac{1}{4}$ " UNF x 1" CH)
" " " " NYLOC NUT	TD 378		1	($\frac{1}{4}$ " UNF FULL)
GEAR SHAFT	75R-11-15	4-10-14	1	
" " " ROSEJOINT BOLT	TD		1	
" " " " WASHER	TD		1	
GEAR ENDK				

MONOCOQUE - 75R

SHEET 3 OF 5

SECTION

Item	Ref. No.	Matrix	No. Off	Detail
FIRE EXTINGUISHER SYSTEM				
COMPRISES				
FIRE PULL HANDLE	75R-22-03	1-5-11	1	
" " LABEL	TD		1	(RED AND WHITE)
" " BOLT	TD 517	12-3-11	1	(1/4" UNF x 1/2" CH)
" " SPRING WASHER	TD 334		1	(1/4" SQ SEC.)
" " WASHER	TD 322		1	(1/4" T R C)
TO FIRE TRANSFER LEVER				
CLEVIS	TD		1	
CLEVIS PIN	TD		1	
" " WASHER	TD		1	
" " SPLIT PIN	TD		1	
SOLDER-ON NIPPLE	TD		1	
CABLE ADJUSTER	TD		1	
FERRULE	TD		1	
INNER CABLE (" LENGTH)	TD		1	
OUTER CABLE (" LENGTH)	TD		1	
FERRULE	TD		1	
CABLE ADJUSTER	TD		1	
SOLDER-ON NIPPLE	TD		1	
CLEVIS	TD		1	
CLEVIS PIN	TD		1	
" " WASHER	TD		1	
" " SPLIT PIN	TD		1	
FIRE TRANSFER LEVER	75R-22-02/1	1-1-9	1	
" " BOLT	TD		1	
" " WASHER	TD		1	
" " SPRING WASHER	TD		1	
FIRE TRANSFER LEVER LINK	75R-22-02/2	1-6-9	1	
" " BOLT	TD		2	
" " NUT	TD		4	
FOUR-WAY CABLE PULL CYLINDER	TD		1	
" " BOLT	TD 529	12-2-1	2	(2BA x 1/2" CH)
" " SPRING WASHER	TD 367		2	(2BA SQ SEC)
" " SPLIT PIN	TD 152		1	(1/8" x 2")
FIREATER PLASTIC TRIANGLE	TD		1	
TO MASTER SWITCH				
CLEVIS	TD		1	
CLEVIS PIN	TD		1	
" " WASHER	TD		1	
" " SPLIT PIN	TD		1	
SOLDERLESS NIPPLE	TD		1	
INNER CABLE (" LENGTH)	TD		1	
FERRULE	TD		1	
OUTER CABLE (" LENGTH)	TD		1	

MONOCOQUE - 75R

SHEET 4 OF 5.

SECTION

Item	Ref. No.	Matrix	No. Off	Detail
TO 2.5 KG BOTTLE				
FERRULE	TD		1	
INNER CABLE (" LENGTH)	TD		1	
OUTER CABLE (" LENGTH)	TD		1	
FERRULE	TD		1	
CABLE ADJUSTER AND LOCKNUT	TD		1	
SOLDER-ON NIPPLE	TD		1	
90° CABLE GUIDE TUBE AND LOCKNUT	TD 710		1	
OPERATING HEAD	TD 710		1	
EXTINGUISHER BOTTLE	TD 710		1	(2.5 KG SIZE)
" " STRAP	TD 710		2	(2.5 KG SIZE)
BRASS UNION	TD 710		1	(MALE/MALE)
PURPLE ARMoured PIPE	TD 710		1	(24" LENGTH)
REAR BULKHEAD NOZZLE	TD 710		1	
" " "			1	
TO LIFE-SUPPORT BOTTLE				
FERRULE	TD		1	
INNER CABLE (" LENGTH)	TD		1	
OUTER CABLE (" LENGTH)	TD		1	
FERRULE	TD		1	
CABLE ADJUSTER AND LOCKNUT	TD 711		1	
SOLDER-ON NIPPLE	TD		1	
OPERATING HEAD	TD 711		1	
LIFE SUPPORT BOTTLE	TD 711		1	
" " " STRAP	TD 711		2	
FLEXIBLE FEED PIPE	TD 711		1	
TO 5 KG BOTTLE				
FERRULE	TD		1	
INNER CABLE (" LENGTH)	TD		1	
OUTER CABLE (" LENGTH)	TD		1	
FERRULE	TD		1	
CABLE ADJUSTER AND LOCKNUT	TD		1	
SOLDER-ON NIPPLE	TD		1	
90° CABLE GUIDE TUBE AND LOCKNUT	TD 709		1	
OPERATING HEAD	TD 709		1	

MONOCOQUE - 75R

SHEET 5 OF 5

SECTION

Item	Ref. No.	Matrix	No. Off	Detail
BRASS UNION	TD 709		1	(MALE/MALE)
PURPLE ARMoured PIPE	TD 709		1	(24" LENGTH)
DASHBOARD UNION	TD		1	(MALE/MALE)
" WASHER	TD		1	
" OUTLET TUBE	752-22-12		1	
" " " NUT	TD 713		1	
" " " OLIVE	TD 712		1	
COCKPIT NOZZLE	TD 709		1	
TYRAP - MEDIUM	TD		6	
FIRE PULL HANDLE TO COCKPIT FIRE LEVER				
CLEVIS	TD		1	
CLEVIS PIN	TD		1	
" " WASHER	TD		1	
" " SPLIT PIN	TD		1	
SOLDER-ON NIPPLE	TD		1	
CABLE ADJUSTER AND LOCKNUT	TD		1	
INNER CABLE (" LENGTH)	TD		1	
FERRULE	TD		1	
OUTER CABLE (" LENGTH)	TD		1	
FERRULE	TD		1	
CABLE ADJUSTER AND LOCKNUT	TD		1	
SOLDER-ON NIPPLE	TD		1	
CLEVIS	TD		1	
CLEVIS PIN	TD		1	
" " WASHER	TD		1	
" " SPLIT PIN	TD		1	
COCKPIT FIRE LEVER ASSEMBLY	752-22-03		1	
COMPRISES				
COCKPIT FIRE LEVER	752-22-04		1	
" " " LABEL	TD		1	
" " " BADGE	752-22-08		1	
" " " BOLT	TD 529	12-2-14	1	(2BA x 1/2" BH)
" " " SPRING-WASHER	TD 367		1	(2BA SQ. SEC)
" " " WASHER	TD 365		1	(2BA T & C)
MONOCOQUE GROMMETS.				
DASHBOARD GROMMET	TD		1	(1 1/2" O.D. 1" I.D.)
" " "	TD		2	(1" O.D. 5/8" I.D.)
" BLANKING GROMMET	TD		1	(1/2" HOLE SIZE)
REAR DIAPHRAGM GROMMET	TD		1	(1 1/2" O.D. 3/4" I.D.)
" " BLANKING GROMMET	TD		1	(1" HOLE SIZE)
FIRE EXTINGUISHER CABLE GROMMET	TD		2	(1 1/2" O.D. 1/4" I.D.)

75R LOOSE PARTS CHECK LIST

SECTION P1 SHEET 1 OF 5

Item	Ref. No.	Matrix	No. Off
A HEEL REST	712-01-30		1
D FRONT WHEEL	703-09-01		2
FRONT WHEEL WASHER	712-07-10		2
REAR WHEEL	703-09-03		2
REAR WHEEL WASHER	712-07-10		2
F ENGINE MOUNTING BOLT	TD 281		4
" " SPRING WASHER	TD		4
THROTTLE BRACKET	75R-15-02		1
" BELICRANK	75R-15-10		1
" BUSH	75R-15-05		1
EXHAUST BRACKET	75R-01-16		1
1/4" UNF x 2" CAP HEAD BOLT	TD 202		2
1/4" UNF FULL NYLOC NUT	TD 378		2
EXHAUST JUBILEE CLIP	TD		1
3/8" UNF x 2" CAP HEAD BOLT	TD 233		2
3/8" UNF HALF NYLOC NUT	TD 373		2
THROTTLE CABLE BKT			1
ROLL OVER BAR STRUTS			2
3/8" UNF x 2 1/4" CAP HEAD BOLT			2
3/8" UNF x NYLOC FULL NUT			2
G MONSTER BRACKET	75R-01-06		1
1/4" UNF x 1 1/4" CAP HEAD BOLT	TD 204		1
1/4" UNF HALF NYLOC NUT	TD 371		1
1/4" UNF x 1 1/2" CAPHEAD BOLT	TD 206		2
1/4" T & C FLAT WASHER	TD 322		2
1/4" SPRING WASHER	TD 328		2
MONSTER BRACKET SUPPORT	75R-01-19		1
3/8" UNF x 2 1/2" CAP HEAD BOLT	TD 235		2
3/8" UNF k NUT	TD 406		2
1/4" UNF x 1" CAP HEAD BOLT	TD 203		2
**DRIVESHAFT ASSEMBLY	722-10-04		2
OUTPUT FLANGE ROLL PINS (5MM)	TD		2
REAR GEAR ROD	75R-11-18		1
GEARCHANGE BRACKET (CASTING)	75R-11-02		1
DELTRIN BUSH	722-02-07		2
GEARCHANGE BRACKET SUPPORT	75R-11-03		1
GEARCHANGE SOCKET	75R-11-04		1

SECTION P1 SHEET 2 OF 5

Item	Ref. No.	Matrix	No. Off
G	GEARCHANGE BALL	75R-11-05	1
	" SOCKET ROLL PINS (7MM)	TD	1
	" " RUBBER BOOT	TD	1
	GEARSHIFT SUPPORT BRACKET (REAR)	75R-11-10	1
	REAR GEAR SHAFT	75R-11-22	1
	CLUTCH THROW STOP	75R-11-12	1
	CLUTCH ROD	75R-11-11	1
	" " CLEVIS	TD	1
	" " " PIN	TD	1
	" " " SPLIT PIN	TD	1
	" " LOCK NUT	TD	3
	" LEVER AND BRACE	75R-11-09	1
	" SLAVE CYLINDER MOUNTING BRACKET	75R-11-06	1
	GEARBOX BLANKING PLUG	75R-16-05	1
	CLUTCH SLAVE CYLINDER	TD	1
H	BREATHER BOTTLE	TD420	1
	" " BRACKET	TD421	1
	3/16"UNFx $\frac{1}{2}$ " BUTTON HEAD BOLT	TD	4
	3/16"UNF HALF NYLOC	TD370	4
	OIL COOLER MOUNTING BRACKET	75R-01-09	2
	" " SPACER	TD	4
	$\frac{1}{4}$ "UNFx $\frac{1}{2}$ " HEX HEAD BOLT	TD543	8
	$\frac{1}{4}$ " PLAIN WASHER	TD340	8
	$\frac{1}{4}$ " SPRING WASHER	TD334	8
	OIL FILTER MOUNTING BLOCK	75R-14-01	1
	3/8"UNFx1" HEX HEAD BOLT	TD583	2
	3/8" PLAIN WASHER	TD324	2
	3/8" SPRING WASHER	TD330	2
	BREATHER PIPE ASSEMBLY	TD	1
	Comprises Tee Pipe Connector	TD	1
	90 pipe Connector	TD	1
	$\frac{1}{2}$ " ID Plastic Pipe (Length10")	TD	1
	" " " " (" 42")	TD	1
	" " " " (" 32")	TD	1
	5/8" Hose Clips	TD	5
	JUBILEE CLIP (SIZE 0)	TD	3
	ENGINE SUMP OIL TEMP ADAPTER	75R-14-03	1

	Item	Ref. No.	Matrix	No. Off
H	$\frac{3}{4}$ " DOWTY WASHER	TD		2
I	REAR RADIATOR	75R-13-11		2
	SWIRL POT	75R-13-02		1
	1 $\frac{1}{4}$ " RUBBER HOSE (LENGTH 9")	TD		2
	JUBILEE CLIP (SIZE 1X)	TD		12
	JUBILEE CLIP (SIZE 2)	TD		2
	HEADER TANK	75R-13-10		1
	HEADER TANK CAP	TD 72		1
	" " BRACKET	75R-13-09		1
	WATER PIPE	75R-13-12		1
	RUBBER HOSE BEND 90	TD		2
	$\frac{1}{4}$ " ID PLASTIC PIPE (LENGTH 28")	TD		1
	$\frac{3}{8}$ " ID RUBBER HOSE (LENGTH 3")	TD		1
	1 $\frac{3}{8}$ " ID RUBBER HOSE (LENGTH 4")	TD		1
	WATER PIPE	75R-13-13		1
	WATER PIPE	75R-13-14		1
	RADIATOR MOUNTING BRACKET	75R-13-15		2
	RADIATOR SUPPORT	75R-01-20		1
	TOP RADIATOR MOUNTING	75R-01-21		1
	RADIATOR STONEGUARD			2
	WATER BLEED PLASTIC PIPE (LENGTH 30")	TD		1
	" " UNION	TD		2
	METALASTIC BSH () RAD SUPPORT	TD		4
	$\frac{1}{4}$ " UNF BBY 1" CAP HEAD BOLT	TD		2
	$\frac{1}{4}$ " SPRING WASHER	TD		2
	$\frac{1}{4}$ " T & C FLAT WASHER	TD		2
	$\frac{1}{4}$ " UNF BY $\frac{7}{8}$ " HEX HEAD BOLT	TD		2
	$\frac{1}{4}$ " SPRING WASHER	TD		2
	$\frac{1}{4}$ " T & C FLAT WASHERS	TD		2
	$\frac{1}{4}$ " UNF FULL NYLOC	TD		2
	5/16" x 1 $\frac{1}{4}$ " CAP HEAD BOLT	TD		2
	5/16" SPRING WASHER	TD		2
	5/16" T & C FLAT WASHER	TD		2
k	GEAR LINKAGE REAR SUPPORT JOINT (PM8)	TD55		1
	" " " " LOCKNUT	TD		1
M	BATTERY	TD 124		1
	" SPRING	TD		1
	" CLIP	75R-13-02		1

SECTION P1 SHEET 4 OF 5

Item	Ref. No.	Matrix	No. Off	
M	CRASH LIGHT (AMBER) WIRED UP	TD 271	1	
	WHEEL NUT $\frac{3}{4}$ " UNF PLAIN NUT		4	
	CLUTCH SLAVE CYLINDER ADAPTOR		1	
	CLUTCH SLAVE COPPER WASHER	1	1	
	REVERSE SELECTOR STOP BKT		1	
	2BA x CAP HEAD SCREW		2	
	SPRING		2	
N	NOSE		1	
	COCKPIT		1	
	ROLL OVER BAR COVER	1	1	
	REAR ENGINE COVER		1	
	MIRROR	TD 422	2	
	" MOUNT	753-17-01	2	
	REAR WING	753-12-02	1	
	WING ADJUSTER	732-12-05	1	
	TRAILING EDGE SUPPORT	753-12-06	1	
	$\frac{1}{4}$ " UNF x $1\frac{1}{2}$ " CAP HEAD BOLT	TD 205	2	
	$\frac{1}{4}$ " PLAIN WASHER	TD 340	6	
	$\frac{1}{4}$ " LARGE PLAIN WASHER	TD 346	2	
	$\frac{1}{4}$ " UNF FULL NYLOC NUT	TD 378	2	
	METALASTIC BUSH	TD	2	
	PIP PIN - $5/16$ " x $1\frac{1}{2}$ "	TD	2	
	AIRBOX SIDE PIECE		1	
	ENGINE COVER SUPPORT BRACKET	75R-01-17	1	
	AIR BOX BASE		1	
G	CLUTCH SLAVE CYLINDER MTG BRKT BUSH	75R-11-07	2	
	CLUTCH SLAVE CYLINDER MTG BRKT BUSH	75R-11-08	1	
	" " " " " BOLT	TD	2	(8mm x 45m
	" " " " " SPRING WASHER	TD	2	(5/16" Sq. g sec
	" " " " " PLAIN WASHER	TD	2	(5/16" T&C
	" " " " " BOLT	TD	1	10mm x 6.5
	" " " " " SPRING WASHER	TD	1	7/16sq. sec
	" " " " " PLAIN WASHER	TD	1	7/16 T&C

75R LOOSE PARTS CHECK LIST

SECTION P1 SHEET 5 OF 5

Item	Ref. No.	Matrix	No. Off	Detail
<p>I confirm that I have received the above chassis number as ordered and I have checked that the loose parts listed on the 4 sheets herewith are packed together with it.</p>				
<p>Signed by Customers Rep/Carrier</p>				
<p>BLOCK CAPITALS</p>				
<p>DATE</p>				
<p>N.B. File original with kit list - give customer photostat.</p>				

OIL SYSTEM - 75R

SHEET 1 OF 2

SECTION H8

Item	Ref. No.	Matrix	No. Off	Detail
OIL FILTER MOUNTING PLATE	75R-14-01	4-9-1	1	
" " " " BOLT	TD		3	
" " " " WASHER	TD		3	
OIL FILTER BOLT	TD		2	
" " SPRING WASHER	TD		2	
" " WASHER	TD		2	
" " OUTLET ADAPTOR			1	
" " " " COPPER WASHER	TD		1	
" " OUTLET UNION	TD		1	
HOSE - OIL FILTER TO OIL COOLER (14" LENGTH)	TD		1	
OIL COOLER INLET UNION	TD		1	
OIL COOLER	TD		1	
" " MOUNTING BRACKET	75R-01-09	3-6-8	2	
" " " " BOLT	TD		2	
" " " " WASHER	TD		4	(TRC LARGE)
" " " " NYLOC NUT	TD		2	
OIL COOLER SPACER	75R-14-05	4-12-8	4	
" " " BOLT	TD		8	
" " " WASHER	TD		8	
" " OUTLET UNION	TD		1	
HOSE - OIL COOLER TO ENGINE BLOCK (33" LENGTH) TD			1	
ENGINE BLOCK INLET ADAPTOR			1	
" " " " COPPER WASHER	TD		1	
ENGINE BLOCK OUTLET UNION	TD		1	
HOSE - ENGINE BLOCK TO OIL FILTER (21" LENGTH) TD			1	
OIL FILTER INLET UNION	TD		1	
" " INLET ADAPTOR			1	
" " " " COPPER WASHER	TD		1	
BREATHER PIPE ASSEMBLY			1	
COMPRISES				
BREATHER PIPE CAM COVER TO ROCKER COVER	TD		1	" LENGTH
" " CAM COVER TO BREATHER BOTTLE	TD		1	" LENGTH
" " GEARBOX TO BREATHER BOTTLE	TD		1	" LENGTH

OIL SYSTEM - 75R

SHEET 2 OF 2

SECTION H8

Item	Ref. No.	Matrix	No. Off	Detail
BREATHER BOTTLE	TD 420	8-4-1	1	
" " BRACKET	TD 421	8-4-2	1	
" " " BOLT	TD 529	12-2-14	4	(2BA x 1/2" BH)
" " " NYLOC NUT	TD 410		4	(2BA FULL)

REAR SUSPENSION - 75R

SHEET 1 OF 2

ISSUE	SIGNATURE	DATE
1	JRHeweyd	18-4-75

SECTION C5

Item	Ref. No.	Matrix	No. Off	Detail
1 TOP RADIUS ARM	75R-03-04	3-3-8	2	(27.37" LENGTH)
2 BOTTOM RADIUS ARM	75B-03-02	3-3-4	2	(23.75" LENGTH)
3 RADIUS ARM FORWARD FIXING BOLT	TD 236	12-5-9	4	($\frac{3}{8}$ " UNF x 2 $\frac{3}{4}$ "CH)
4 " " " NYLOC NUT	TD 380	13-3-3	4	($\frac{3}{8}$ "UNF FULL)
5 RADIUS ARM REARWARD FIXING BOLT	TD 231	12-5-4	4	($\frac{3}{8}$ "UNF x 1 $\frac{1}{2}$ " CH)
6 " " " NYLOC NUT	TD 380	13-3-3	4	($\frac{3}{8}$ " UNF FULL)
7 TOP CLEVIS	75R-03-03	4-6-14	2	
8 " " WASHER	75R-03-02	4-12-7	2	
9 " " UPRIGHT WASHER	712-03-20	4-2-15	4	
10 " " NYLOC NUT	TD 375	13-3-11	2	($\frac{1}{2}$ " UNF HALF)
11 BOTTOM CLEVIS	703-03-27	4-3-3	2	
12 " " UPRIGHT WASHER	712-03-20	4-2-15	2	
13 " " PLAIN WASHER	TD 326	20-1-10	2	($\frac{1}{2}$ " T & C)
14 " " NYLOC NUT	TD 382	13-3-5	2	($\frac{1}{2}$ " UNF FULL)
15 REAR CROSSMEMBER PLATE	75R-01-05	3-2-6	4	
16 " " " BOLT	TD 225	12-4-13	2	(5/16"UNF x 3 $\frac{1}{2}$ "CH)
17 " " " PLAIN WASHER	TD 323	20-1-7	2	(5/16" T & C)
18 " " " NYLOC NUT	TD 379	13-3-2	2	(5/16" UNF FULL)
19 TOP LINK	703-03-06	4-6-6	2	(4 $\frac{1}{2}$ " LENGTH)
20 " " INNER ROSE JOINT LOCKNUT	TD 389	13-4-10	2	($\frac{1}{2}$ " UNF HALF)
21 " " OUTER ROSE JOINT LOCKNUT	TD 402	13-4-14	2	($\frac{1}{2}$ " UNF LH HALF)
22 REAR BOTTOM WISHBONE	733-03-01	3-1-9	2	
23 RBWB SLEEVE NUT	703-03-05	4-2-9	2	
24 RBWB OUTER REAR ROSE JOINT LOCKNUT	TD 390	13-4-11	2	($\frac{5}{8}$ "UNF HALF)
25 " " " " BOLT	TD 526	12-7-9	2	($\frac{1}{2}$ " UNF x 3 $\frac{1}{2}$ "CH)
26 " " " " UPRIGHT WASHER	712-03-20	4-2-15	4	
27 " " " " PLAIN WASHER	TD 326	20-1-10	2	($\frac{1}{2}$ " T & C)
28 " " " " NYLOC NUT	TD 382	13-3-5	2	($\frac{1}{2}$ " UNF FULL)
29 RBWB INNER ROSE JOINT CIRCLIP	TD 120	8-2-9	4	
30 " " " " BOLT	TD 234	12-5-7	2	($\frac{3}{8}$ "UNF x 2 $\frac{1}{4}$ "CH)
31 " " " " SPACER	712-02-09	4-2-12	4	
32 " " " " PLAIN WASHER	TD 324	20-1-8	2	($\frac{3}{8}$ " T & C)
33 " " " " NYLOC NUT	TD 380	13-3-3	2	($\frac{3}{8}$ " UNF FULL)
34 REAR DAMPER	TD 14	16-1-15	2	(175/55 BILSTEIN)
35 " " INSERT	712-02-09	4-2-12	8	
36 " " TOP BOLT	TD 238	12-5-12	2	($\frac{3}{8}$ "unf x 1 $\frac{1}{2}$ "CH)

ISSUE	SIGNATURE	DATE
1	J. Helroyd	18-4-75

SECTION C5

Item	Ref. No.	Matrix	No. Off	Detail
37 REAR DAMPER TOP SPACER	712-01-17	4-15-12	2	
38 " " TOP NYLOC NUT	TD 373	13-3-9	2	($\frac{3}{8}$ " UNF HALF)
39 " " BOTTOM BOLT	TD 526	12-7-9	2	($\frac{1}{2}$ " UNF x $3\frac{1}{2}$ " CH)
40 " " BOTTOM UPRIGHT WASHER	712-03-20	4-2-15	4	
41 " " BOTTOM PLAIN WASHER	TD 326	20-1-10	2	($\frac{1}{2}$ " T & C)
42 " " BOTTOM NYLOC NUT	TD 382	13-3-5	2	($\frac{1}{2}$ " UNF FULL)
43 REAR SPRING	TD 122	16-1-2	2	(8" x 200 lb)
44 TYRAP - LARGE	TD 195	8-3-15	2	
45 REAR ANTI-ROLL BAR	75R-05-03	2-1-13	1	($\frac{7}{8}$ " x 16g)
46 " " " " PLUG	75R-05-04	4-16-9	2	
47 " " " " LEVER	75R-05-02	2-1-15	2	
48 " " " " " BOLT	TD 219	12-4-6		($\frac{5}{16}$ " UNF x $1\frac{1}{4}$ " CH)
49 " " " " " NYLOC NUT	TD 379	13-3-2		($\frac{5}{16}$ " UNF FULL)
50 RARB MOUNTING	733-05-05	4-2-3	4	($\frac{7}{8}$ " ID)
51 " " SPACER	752-01-26	4-11-6	2	(0.25" THICK)
52 " " BOLT	TD 208	12-3-6		($\frac{1}{4}$ " UNF x $2\frac{1}{4}$ " CH)
53 " " PLAIN WASHER	TD 322	20-1-6	4	($\frac{1}{4}$ " T & C)
54 " " NYLOC NUT	TD 371	13-3-7	4	($\frac{1}{4}$ " UNF HALF)
55 RARB CLAMP	712-05-06	1-2-10	2	($\frac{7}{8}$ " ID)
56 " " BOLT	TD 204	12-3-2	2	($\frac{1}{4}$ " UNF x $1\frac{1}{4}$ " CH)
57 " " NYLOC NUT	TD 378	13-3-1	2	($\frac{1}{4}$ " UNF FULL)
58 RARB LINK	712-05-08	1-2-8	2	($9\frac{3}{4}$ " LENGTH)
59 " " TOP BOLT	TD 216	12-4-3	2	($\frac{5}{16}$ " UNF x 1" CH)
60 " " TOP NYLOC NUT	TD 372	13-3-8	2	($\frac{5}{16}$ " UNF HALF)
61 " " BOTTOM BOLT	TD 224	12-4-11	2	($\frac{5}{16}$ " UNF x 3" CH)
62 " " BOTTOM FORWARD WASHER	703-02-12	4-1-15	2	
63 " " BOTTOM REARWARD WASHER	722-05-12	4-1-14	2	
64 " " BOTTOM NYLOC NUT	TD 379	13-3-2	2	($\frac{5}{16}$ " UNF FULL)
65 " " ROSE JOINT LOCKNUT	TD 386	13-4-7	4	($\frac{5}{16}$ " UNF HALF)

TRANSMISSION - 75R.

SHEET 1 OF 3

SECTION G7

Item	Ref. No.	Matrix	No. Off	Detail
GEARBOX ASSEMBLY				
COMPRISES				
GEARBOX	TD		1	
" OUTPUT FLANGE	75R-16-03	4-9-15	2	
" " SPIROL PIN	TD172	23-1-10	2	(5 mm SIZE)
CLUTCH SLAVE CYLINDER	TD684	7-1-11	1	
" " BOLT			1	
" " PLAIN WASHER			1	
" " PUSHROD	75R-11-11	4-9-10	1	
" " PUSHROD LOCKNUT			3	
" " CLEVIS			1	
" " CLEVIS PIN			1	
" " SPLIT PIN			1	
" " WASHER			2	
" " MOUNTING BRACKET	75R-11-06	4-9-14	1	
" " BUSH	75R-11-07	4-13-12	2	
" " BOLT	TD787	12-17-14	2	(8mm x 45mm CH)
" " SPRING WASHER	TD335	20-1-12	2	(5/16" SQ. SEC)
" " WASHER	TD323	20-1-7	2	(5/16" T & C)
" " BUSH	75R-11-08	4-13-13	1	
" " BOLT	TD804	12-17-15	1	(10mm x 65mm CH)
" " SPRING WASHER	TD337	20-1-14	1	(7/16" SQ. SEC)
" " WASHER	TD325	20-1-9	1	(7/16" T & C)
CLUTCH THROW STOP	75R-11-12	3-6-6	1	
CLUTCH LEVER AND BRACE	75R-11-09	3-2-10	1	
GEARBOX TO ENGINE BOLT				
" " WASHER				
" " NUT				
" " BOLT				
" " WASHER				
" " NUT				

TRANSMISSION - 75R.

SHEET 2 OF 3

SECTION G7

Item	Ref. No.	Matrix	No. Off	Detail	
DRIVESHAFT ASSEMBLY				2	
COMPRISES					
PLUNGE JOINT HOUSING	TD 177	14-1-9	1	(89 ST TYPE)	
" " " BOLT	75R-10-01	12-1-10	6		
" " CAGE	TD 176	14-1-7	1	(89 ST TYPE)	
" " BALL	TD 175	14-1-8	6	(" " ")	
" " INNER TRACK	TD 179	14-1-6	1	(" " ")	
" " GAITER	TD 183	14-1-5	1		
" " " TYRAP	TD 195	8-3-15	1	(LARGE SIZE)	
DRIVESHAFT INNER CIRCLIP	TD 174	8-1-9	1		
DRIVESHAFT	732-10-01	4-3-7	1		
DRIVESHAFT OUTER CIRCLIP	TD 180	8-1-8	1		
CONSTANT VELOCITY JOINT GAITER	TD 183	14-1-5	1		
" " " " TYRAP	TD 195	8-3-15	1	(LARGE SIZE)	
" " " BELL	722-10-03	14-1-1	1	*	
" " " CAGE	TD 182	14-1-3	1		
" " " BALL	TD 181	14-1-2	6		
" " " INNER TRACK	711-10-10	14-1-4	1		
WHEEL RETAINING STUD	703-06-08	4-1-8	1		
" " " NUT	TD 16	13-1-1	1	(3/4" UNF FULL)	
FRONT GEAR ROD	75R-11-19	3-5-8	1		
" " " LOCKNUT	TD		1		
" " " ROSEJOINT LOCKNUT	TD		1		
" " " " BRACKET	75R-11-10	3-6-7	1		
" " " " BOLT	TD		3		
" " " " SPRING WASHER	TD		3		
" " " " WASHER	TD		3		
REAR GEAR ROD	75R-11-18	3-5-11	1		
" " " FRONT VJ BOLT	TD 204	12-3-2	1	(1/4" UNF X 1 1/4" CH)	
" " " " NYLOC NUT	TD 378	13-3-1	1	(1/4" UNF FULL)	
" " " REAR VJ BOLT	TD 204	12-3-2	1	(1/4" UNF FULL)	

*

TRANSMISSION - 75R.

SHEET 3 OF 3

SECTION G7

Item	Ref. No.	Matrix	No. Off	Detail
REAR GEAR SHAFT	75R-11-22	4-12-11	1	
GEARCHANGE BRACKET	75R-11-02	5-2-15	1	(CASTING)
" " BUSH (DELKIN)	722-02-07	4-5-8	2	
" " BOLT			2	
" " SUPPORT	75R-11-03	4-9-13	1	
" " " BOLT			2	
" " " WASHER			2	
GEARCHANGE BALL	75R-11-05	4-9-12	1	
" " BOLT			1	
" " NYLOC NUT			1	
GEARCHANGE SOCKET	75R-11-04	4-9-11	1	
" " SPIROL PIN	TD171		1	(7MM SIZE)
" " RUBBER BOOT	TD		1	
GEAR SELECTOR STOP	75R-16-09	4-15-3	1	
" " " BOLT			2	
" " " SPRING			2	
" " " MOUNTING	75R-16-08	4-15-8	1	
" " " " BOLT			2	
" " " " WASHER			2	
MONSTER BRACKET	75R-01-06	1-5-4	1	
" " RXM BOLT			2	
" " " NUT			2	
" " BOLT			2	
" " SPRING WASHER			2	
MONSTER BRACKET SUPPORT	75R-01-19	1-5-7	1	
" " " BOLT				
" " " SPRING WASHER				

SECTION N7

Item	Ref. No.	Matrix	No. Off
NOSE	TD	11-1-1	1
COCKPIT	TD	11-1-2	1
ROLLOVER BAR COVER	TD	11	1
REAR ENGINE COVER	TD	11-1-4	1
MIRRORS	TD422	8-4-3	2
REAR WING	753-12-02		1
WING ADJUSTER	732-12-05	4-4-1	1
MTG BUSHES (3/8 x 5/8 x 1/4)	TD		4
NOSE FRAME	752-01-42	2-5-1	1
ENGINE COVER SUPPORT BRACKET	75R-01-17		1
AIR BOX BASE			1
PIP PIN (5/16" x 2")	TD 21		2
WING ADJUSTER			1
AIRBOX UNDER TRAY			1
TRAILING EDGE SUPPORT	753-12-06		1
MIRROR MOUNT	753-17-01		2

(L4)

75R

SECTION (L) HYDRAULICS

ITEM	PART NO	NO. OFF PER ASSY.	PROD. RELEASE DATE
<u>FRONT BRAKES.</u>			
CALIPER - FRONT LH	TD 115	1	
" " RH	TD 115	1	
BRAKE MASTER CYLINDER - FRONT 0.75"	TD 280	1	
BANJO (2 WAY 90°)	TD 691	1	
BANJO BOLT	TD 690	1	
ADAPTOR (1/8" BSP / 3/8" UNF)	732-06-18	4	
COPPER WASHER 3/8"	TD 689	5	
COPPER WASHER 7/16"	TD 688	1	
-3 STRAIGHT UNION (BRITISH BSP)	TD 697	4	
-3 AEROQUIP HOSE (35 IN.)	TD 290	2	
<u>REAR BRAKES</u>			
CALIPER - REAR LH	TD 115	1	
" " RH	TD 115	1	
BRAKE MASTER CYLINDER - REAR 0.75"	TD 284	1	
3/16" BUNDY PIPE - (LENGTH 90")	TD 694	1	
BRAKE BULKHEAD ADAPTOR	752-26-02	1	
" " " NUT	TD	1	
" " " STAR WASHER	TD	1	
ADAPTOR (1/8" BSP / 3/8" UNF)	732-06-18	5	
COPPER WASHER 3/8"	TD 689	5	
TEE ADAPTOR	TD 696	1	
-3 STRAIGHT UNION (BRITISH BSP)	TD 697	5	
-3 90° UNION (BRITISH BSP)	TD 701	1	
-3 AEROQUIP HOSE (16 IN)	TD 290	1	
-3 AEROQUIP HOSE (30 IN)	TD 290	1	
-3 AEROQUIP HOSE (34 IN)	TD 290	1	
<u>CLUTCH</u>			
CLUTCH MASTER CYLINDER - 0.75"	TD 284	1	
CLUTCH MASTER CYLINDER ADAPTOR	TD 687	1	
1/4" BUNDY PIPE (LENGTH 96")	TD 692	1	
CLUTCH BULKHEAD ADAPTOR	732-18-04	1	

7-1-10

(L4)
SECTION (L) HYDRAULICS

7SR.

ITEM	PART NO	NO. OFF PER ASSY.	PROD. RELEASE DATE
TYRAP (MEDIUM)	TD 194	5	
TYRAP BLOCK	TD 196	5	
ADAPTOR (1/4" BSP / 3/8" UNF)	722-18-08	1	
COPPER WASHER 3/8"	TD 689	2	
-4 90° UNION (BRITISH BSP)	TD 702	2	
-4 AEROQUIP HOSE (34 IN.)	TD 291	1	