

| | 751 | 752/BMW | 752/Schnitzer | 752/BDG | 752/HART | 753/BMW | 753/Toyota | 753/Pinto | 75E/BDA | 75R | 75S2/BMW | 75S2/BDG | 75S2/Hart |
|---------------------|-----|---------|---------------|---------|----------|---------|------------|-----------|---------|-----|----------|----------|-----------|
| A. MONOCOQUE | 1 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 4 | 5 | 6 | 6 | 6 |
| B. F. SUSPENSION | 1 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 4 | 3 | 5 | 5 | 5 |
| C. R. SUSPENSION | 1 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 4 | 5 | 6 | 6 | 6 |
| D. F & R UPRIGHTS | 1 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 4 | 5 | 6 | 6 | 6 |
| E. PEDALS | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| F. ENG. INST. KIT | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 |
| G. TRANSMISSION | 1 | 2 | 2 | 2 | 2 | 3 | 4 | NA | 5 | 6 | 7 | 7 | 7 |
| H. OIL SYSTEM | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 |
| I. WATER SYSTEM | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 |
| J. FUEL SYSTEM | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 |
| K. SPHERICAL JOINTS | 1 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 4 | 3 | 5 | 5 | 5 |
| L. HYDRAULICS | 1 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 4 | 5 | 6 | 6 | 6 |
| M. ELECTRICS | 1 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 4 | 5 | 6 | 6 | 6 |
| N. BODYWORK ETC. | 1 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 4 | 5 | 6 | 6 | 6 |

| | 761 | 76A/CHEV | 762/BMW | 762/Schn. | 762/BDG | 762/Hart | 762/Renault | 763/Toyota | 763/BMW | 76B/BDA | 76S/BMW | 76S2/BMW | 75S2/BDG | 76S2/Hart |
|---------------------|-----|----------|---------|-----------|---------|----------|-------------|------------|---------|---------|---------|----------|----------|-----------|
| A. MONOCOQUE | 7 | 10 | 8 | 8 | 8 | 8 | 8 | 9 | 9 | 11 | 12 | 12 | 12 | 12 |
| B. F. SUSPENSION | 6 | 9 | 7 | 7 | 7 | 7 | 7 | 8 | 8 | 10 | 11 | 11 | 11 | 11 |
| C. R. SUSPENSION | 7 | 10 | 8 | 8 | 8 | 8 | 8 | 9 | 13 | 11 | 12 | 12 | 12 | 12 |
| D. F & R UPRIGHTS | 7 | 10 | 8 | 8 | 8 | 8 | 8 | 9 | 9 | 11 | 12 | 12 | 12 | 12 |
| E. PEDALS | 4 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | | 3 | 3 | 3 | 3 |
| F. ENG. INST. KIT | 14 | 21 | 16 | | | 18 | 15 | 19 | 20 | 22 | 23 | | | |
| G. TRANSMISSION | 8 | 12 | 9 | 9 | 9 | 9 | 9 | 10 | 10 | 13 | 14 | 14 | 14 | 14 |
| H. OIL SYSTEM | 14 | 20 | 16 | | | 17 | 15 | 18 | 19 | 21 | 22 | | | |
| I. WATER SYSTEM | 14 | 21 | 16 | 17 | | 18 | 15 | 19 | 20 | 22 | 23 | | | |
| J. FUEL SYSTEM | 14 | 21 | 16 | 17 | | 18 | 15 | 19 | 20 | 22 | 23 | | | |
| K. SPHERICAL JOINTS | 6 | 7 | 7 | 7 | 7 | 7 | 7 | 8 | 8 | 9 | 10 | | | |
| L. HYDRAULICS | 7 | 10 | 8 | 8 | 8 | 8 | 8 | 9 | 9 | 11 | 12 | | | |
| M. ELECTRICS | 7 | 10 | 8 | 8 | 8 | 8 | 8 | 9 | 9 | 11 | 12 | 12 | 12 | 12 |
| N. BODYWORK ETC. | 7 | 10 | 8 | 8 | 8 | 8 | 8 | 9 | 9 | 11 | | | | |

| ISSUE | SIGNATURE | DATE |
|--------------|----------------|----------------------|
| 1 | ScB | 18 MAR 75 |
| P1 | ScB | 16 MAR 76 |
| P2 | ScB | 18 MAR 76 |
| | | |
| | | |

SECTION ~~763~~ F20

| Item | Ref. No. | Matrix | No. Off | Detail |
|---|-----------------------|----------------------|--------------|---------------------------|
| 1 ENGINE(NORMALLY SUPPLIED BY CUSTOMER) | | | 1 | |
| 2 ENGINE SIDEFAME LH | 76B-01-11 | ● 2-9-3 | 1 | |
| 3 " " RH | 76B-01-12 | ● 2-9-4 | 1 | |
| 4 " " TOP MOUNTING BOLT | TD 526 | ● 12-7-9 | 2 | 1/2" UNF x 3 1/2" CH. |
| 5 " " " " SPRING WASHER | TD 338 | ● 20-1-15 | 2 | 1/2" SQUARE SEC. |
| 6 " " " " BOTTOM MOUNTING BOLT | TD 525 | ● 12-7-10 | 2 | 1/2" UNF x 4" CH. |
| 7 " " " " SPRING WASHER | TD 338 | ● 20-1-15 | 2 | 1/2" SQUARE SEC. |
| 8 " " " " ENGINE PAD BOLT | | 12-7-3 | 2 | |
| 9 " " " " SPRING WASHER | | 20-1-15 | 2 | |
| 10 ENGINE MOUNTING PAD LH | 753-16-07 | ● 4-17-13 | 1 | |
| 11 " " " " SPACER LH | 753-01-113 | ● 4-30-11 | 1 | |
| 11 " " " " BOLT | | 12-18-2 | 4 | |
| 12 " " " " RH | 753-16-06 | ● 4-17-14 | 1 | |
| 13 " " " " SPACER RH | 753-01-21 | ● 4-31-9 | 1 | |
| 13 " " " " BOLT | | 12-18-1 | 3 | |
| 14 " " " " WASHER | | 20-1-9 | 3 | |
| 15 ENGINE STARTER MOTOR (NORMALLY SUPPLIED WITH ENGINE) | | | 1 | |
| 16 ENGINE STARTER MOTOR BOLT | TD 237 | 12-5-10 | 1 | (3/8" UNF x 3" CH) |
| 17 " " " " WASHER | TD 324 | 20-1-8 | 1 | (3/8" T & C) |
| 18 " " " " NYLOC NUT | TD 380 | 13-3-3 | 1 | (3/8" UNF FULL) |
| 19 ENGINE ADAPTOR PLATE | 763-16-10 | ● 4-33-11 | 1 | |
| 20 " " " " BOLT | TD 834 | 12-17-12 | 3 | (6mm x 35mm HH) |
| 21 " " " " BOLT | TD 862 | 12-17-13 | 2 | (10mm x 45mm HH) |
| 22 " " " " BOLT/STARTER MOTOR) | TD 866 | 12-17-11 | 1 | (10mm x 65mm HH) |
| 23 " " " " SPRING WASHER | | 20-1-14 | 1 | |
| 24 REAR CROSSMEMBER | 763-01-07 | ● 4-34-4 | 1 | |
| 25 " " " " SIDEFAME SPACER | 753-01-53 | 4-21-5 | 2 | (15/32" THICK) |
| 26 " " " " SIDEFAME BOLT | TD 259 | ● 12-7-8 | 2 | 1/2" UNF x 3" CH |
| 27 " " " " SIDEFAME SPRING WASHER | TD 338 | ● 20-1-15 | 2 | 1/2" SQUARE SEC. |
| 28 " " " " GEARBOX SPACER | 753-01-55 | 4-20-14 | 2 | (1 1/4" THICK) |
| 29 REAR SKID | 753-01-41 | ● 4-14-2 | 1 | |
| 30 " " " " BOLT | TD 211 | 12-18-6 | 3 | 1/2" UNF x 3" CH |
| " " " " NUT | TD 378 | 13-3-1 | 3 | 1/2" UNF FULL NYLOC |
| " " " " WASHER | TD 340 | 20-1-1 | 3 | 1/4" THIN |
| ENGINE EXHAUST SYSTEM | | 24-1-7 | 1 | |
| COMPRISES: | | | | |
| 31 PRIMARY PIPE | | | 4 | |
| 32 TAIL PIPE | | | 1 | |

ENGINE INSTALLATION KIT - 763 BMW

SHEET 2 OF 3

| | | |
|-------|--------------------|-----------|
| ISSUE | SIGNATURE | DATE |
| 1 | <i>J. H. H. H.</i> | 18-4-75 |
| PI | <i>Scb</i> | 16 MAR 76 |
| | | |
| | | |
| | | |

SECTION ~~18~~ F20

| Item | Ref. No. | Matrix | No. Off | Detail |
|---------------------------------------|-----------|---------|---------|---------------------------|
| 34 ENGINE EXHAUST FLANGE NUT | | 13-2-11 | 8 | |
| 35 ENGINE EXHAUST BRACKET | 753-01-61 | 3-9-15 | 1 | |
| 36 " " " NUT | | 13-3-1 | 2 | |
| 37 " " " JUBILEE CLIP | | 15-1-13 | 1 | |
| 38 GEARBOX INPUT SHAFT | 763-16-11 | 4-33-12 | 1 | |
| 39 " " " CIRCLIP | TD 4 | 18-2-7 | 1 | |
| 40 " CLUTCH BOBBIN | 753-16-05 | 4-12-2 | 1 | |
| ENGINE THROTTLE CABLE ASSEMBLY | | | | |
| COMPRISES: | | | | |
| 41 PEDAL CLEVIS | TD 35 | 8-2-6 | 1 | (1/16" DIA. x 1" LONG) |
| 42 " " WASHER | | 20-2-1 | 1 | |
| 43 " " SPLIT PIN | TD 40 | 8-2-10 | 1 | |
| 44 SOLDER-ON NIPPLE | TD 34 | 8-2-5 | 1 | |
| 45 INNER CABLE | TD 31 | 8-2-2 | 1 | |
| 46 CABLE ADJUSTER | TD 32 | 8-2-3 | 1 | |
| 47 FERRULE | TD 33 | 8-2-4 | 1 | |
| 48 | | | 1 | |
| 49 OUTER CABLE | TD 30 | 8-2-1 | 1 | |
| 50 FERRULE | TD 33 | 8-2-4 | 1 | |
| 51 CABLE ADJUSTER | TD 32 | 8-2-3 | 1 | (1/16" DIA. x 1" LONG) |
| 52 " " NUT | TD 42 | 8-2-12 | | |
| 53 " " MOUNTING BRACKET | | 3-12-12 | 1 | |
| 54 SOLDER-ON NIPPLE | TD 34 | 8-2-5 | 1 | |
| 55 CLEVIS | TD 35 | 8-2-6 | 1 | |
| 56 CLEVIS PIN | TD 36 | 8-2-7 | 1 | |
| 57 " " WASHER | | 20-2-1 | 1 | |
| 58 " " SPLIT PIN | TD 40 | 8-2-10 | 1 | |
| 59 METERING UNIT THROTTLE BRACKET | 753-16-14 | 3-12-13 | 1 | |
| 60 TACHOMETER | TD 959 | 34-1-2 | 1 | (0-8000 RPM) |
| 61 " HOUSING | 76-01-91 | 4-35-1 | 1 | |
| " ANTI-VIBRATION O-RING | TD | 8-14-3 | 1 | |
| " " " GROMMET | TD 1140 | 8-15-4 | 1 | |
| " " " " | TD 1141 | 8-15-5 | 1 | |
| 62 " ANGLE DRIVE | TD 961 | 31-1-1 | 1 | |

| ISSUE | SIGNATURE | DATE |
|--------------|-----------------------|--------------------|
| 1 | J. Helroyd | 18-4-75 |
| P1 | SCB | 16 MAR 76 |
| P2 | SCB | 18 MAR 76 |
| | | |
| | | |

SECTION ~~28~~ F20

| Item | Ref. No. | Matrix | No. Off | Detail |
|------------------------------------|-----------------------------------|-----------|---------|-------------------|
| OIL PRESSURE LINE ASSEMBLY | | | | |
| COMPRISES: | | | | |
| 63 | UNION | FD 705 | 8-4-10 | 1 (1/8" BSP 90°) |
| 64 | HOSE | FD 704 | 8-4-9 | 1 (1/8" I.D.) |
| 65 | UNION | FD 705 | 8-4-10 | 1 (1/8" BSP 90°) |
| 66 | GAUGE (FUEL PRESSURE/WATER TEMP) | FD 963 | 8-11-2 | 1 (8FT CAPILLARY) |
| FUEL PRESSURE LINE ASSEMBLY | | | | |
| COMPRISES: | | | | |
| 67 | UNION | FD 705 | 8-4-10 | 1 (1/8" BSP 90°) |
| 68 | HOSE | FD 704 | 8-4-9 | 70" (1/8" I.D.) |
| 69 | UNION | FD 705 | 8-4-10 | 1 (1/8" BSP 90°) |
| 70 | PANCAKE FILTER ADAPTOR | 752-14-04 | 4-17-4 | 1 |
| 71 | " " " DOWTY WASHER | TD | 20-3-1 | 1 1/8" B.S.P. |
| 72 | ENGINE PAD SPACER | 763-16-15 | 4-41-1 | 1 |

| | | |
|----|--------------|-----------|
| 1 | J.P. Holroyd | 18-4-75 |
| 2 | J.P. Holroyd | |
| PI | SAB | 16 MAR 76 |

SECTION 17J20

| Item | Ref. No. | Matrix | No. Off | Detail |
|--|-------------------|-------------------|--------------|---------------------|
| 1 FUEL TANK | 732-15-02 | 17-1-7 | 1 | |
| 2 COLLECTOR POT BLANKING BRACKET | 75R-15-01 | 2-5-7 | 1 | |
| 3 COLLECTOR POT | 752-15-15 | 3-19-6 | 1 | |
| 4 " " JUBILEE CLIP | TD 725 | 25-1-8 | 2 | 1 X |
| " DRAIN LOWER UNION | TD 299 | 21-1-7 | 1 | -6 STRAIGHT |
| " " PIPE | TD 292 | 21-2-9 | 1 | -6 AEROQUIP |
| " " UPPER UNION | TD 306 | 21-1-8 | 1 | -6 45° AEROQUIP |
| " " BULKHEAD ADAPTOR | 752-15-13 | 4-12-15 | 1 | |
| " " BLANKING CAP | 753-15-11 | 4-33-5 | 2 | |
| BULKHEAD ADAPTOR LOCK NUT | 752-17-02 | 4-13-1 | 1 | 9/16 UNF |
| FUEL COLLECTOR POT OUTLET UNION | TD 300 | 21-1-10 | 1 | -8 STR AEROQUIP |
| HOSE-COLLECTOR POT TO FUEL FILTER (8" LENGTH) | TD 293 | 21-2-10 | 8 | (-8 AEROQUIP) |
| FUEL FILTER INLET UNION | TD 314 | 21-1-12 | 1 | (-8 90° AEROQUIP) |
| " " " ADAPTOR | 752-15-11 | 4-8-14 | 1 | (-8/-8 MALE/MAL) |
| " " " END | 753-15-03 | 4-11-8 | 1 | (|
| " " ELEMENT | TD 914 | 8-10-5 | 1 | |
| " " OUTLET END | 753-15-02 | 4-11-7 | 1 | |
| " " MOUNTING TYRAP | TD 194 | 8-3-14 | 2 | MEDIUM |
| " " " WASHER | TD 340 | 20-1-1 | 1 | 1/8 FLAT |
| " " OUTLET END PLUG | 753-15-06 | 4-8-12 | 1 | (-6 SIZE) |
| " " " " PLUG | 752-17-08 | 4-19-10 | 1 | (1/8" BSP SIZE) |
| " " " " " DOWTY WASHER | TD | 20-3-1 | 1 | (1/8" BSP) |
| " " MOUNTING BRACKET | 762-15-08 | 3-23-4 | 1 | |
| FUEL FILTER END MOUNTING | TD 195 | 8-3-15 | 1 | |
| " " " ADAPTOR | 753-15-07 | 4-8-15 | 1 | (-6/-8 MALE/MALE) |
| " " " UNION | TD 314 | 21-1-12 | 1 | (-8 90° AEROQUIP) |
| HOSE-FUEL FILTER TO FUEL PUMP (8" LENGTH) | TD 293 | 21-2-10 | 1 | (-8 AEROQUIP) |
| " JUBILEE CLIP | TD 720 | 25-1-3 | 1 | (00 SIZE) |
| FUEL PUMP INLET END CAP | 752-15-04 | 4-13-6 | 1 | (-8 SIZE) |
| FUEL PUMP(NORMALLY SUPPLIED BY CUSTOMER) | | | 1 | (BOSCH) |
| " " JUBILEE CLIP | TD 728 | 25-1-11 | 1 | (2X SIZE) |
| " " MOUNTING BRACKET | 753-15-14 | 3-14-12 | 1 | |
| " " " " BOLT | TD 543 | 12-11-1 | 2 | |
| " " " " SPRING WASHER | | 20-1-1 | 2 | |
| " " " " TERMINAL (LARGE) | | | | |
| " " " " TERMINAL (SMALL) | | | | |

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|----|-----|-----------|
| PI | 8CB | 18-4-75 |
| | | 16 MAR 76 |
| | | |
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SECTION 7120

| Item | Ref. No. | Matrix | No. Off | Detail |
|--|------------|----------|---------|----------------------|
| FUEL PUMP OUTLET END CAP | 752-15-05 | 04-16-7 | 1 | (-6 SIZE) |
| " " " JUBILEE CLIP | TD 722 | 25-1-5 | 1 | (18-28mm SIZE) |
| HOSE-FUEL PUMP TO PANCAKE FILTER (14" LENGTH) | TD 292 | 21-2-9 | 1 | (-6 AEROQUIP) |
| PANCAKE FILTER INLET UNION | TD 306 | 21-1-8 | 1 | (-6 45° AEROQUIP) |
| " " " ADAPTOR | 752-15-10 | 4-8-13 | 1 | (-6/-6 MALE/MALE) |
| " " " " DOWTY WASHER | TD 1024 | 20-3-3 | 1 | 3/16" I.D. |
| PANCAKE FILTER ASSEMBLY | | | 1 | |
| 34 COMPRISES: FILTER HOUSING | 751-15-06 | 04-11-11 | 1 | |
| FILTER LID | 751-15-07 | 04-11-12 | 1 | |
| 36 FILTER GAUZE | 751-15-08 | 08-2-15 | 1 | |
| 37 FILTER FELT | 751-15-09 | 08-4-12 | 1 | |
| 38 FILTER O-RING | TD 288 | 08-5-1 | 1 | |
| 39 FILTER CIRCLIP | TD 289 | 23-1-8 | 1 | |
| 40 PANCAKE FILTER MOUNTING BRACKET | 753-15-13 | 03-19-13 | 1 | |
| 41 " " " " JUBILEE CLIP | TD 732 | 25-2-2 | 1 | SIZE 4 |
| 42 " " " BOLT | TD 543 | 12-11-1 | 2 | 1/4" UNF x 1/2" H.H. |
| 43 " " " SPRING WASHER | TD 340 | 20-1-1 | 2 | 1/4" THIN |
| 44 PANCAKE FILTER OUTLET ADAPTOR | 752-15-10 | 04-8-13 | 1 | (-6/-6 MALE/MALE) |
| 45 " " " " DOWTY WASHER | TD 1024 | 20-3-3 | 1 | 3/16" I.D. |
| 46 " " " UNION | TD 306 | 21-1-8 | 1 | (-6 45° AEROQUIP) |
| 47 HOSE-PANCAKE FILTER TO METERING UNIT (36" LENGTH) | TD 292 | 21-2-9 | 1 | (-6 AEROQUIP) |
| 48 HOSE JUBILEE CLIP | TD 718 | 25-1-1 | 1 | (000 SIZE) |
| 49 METERING UNIT INLET END CAP | 752-15-05 | 04-16-7 | 1 | (-6 SIZE) |
| 50 METERING UNIT OUTLET END CAP | 752-15-05 | 04-16-7 | 1 | (-6 SIZE) |
| 51 HOSE JUBILEE CLIP | TD 718 | 25-1-1 | 1 | (000 SIZE) |
| 52 HOSE-METERING UNIT TO COLLECTOR POT (42" LENGTH) | TD 292 | 21-2-9 | 1 | (-6 AEROQUIP) |
| 53 COLLECTOR POT INLET UNION | TD 313 | 21-1-9 | 1 | (-6 90° AEROQUIP) |
| 54 FUEL FILLER | 762-15-07 | 03-23-5 | 1 | |
| * 55 " " CAP | 722-18-11 | 04-20-1 | 1 | |
| 56 " " " O-RING | TD 70 | 08-8-9 | 1 | |
| 57 " " JUBILEE CLIP | | 25-1-10 | 1 | |
| 58 " " RUBBER HOSE (5" LENGTH) | TD 757 | 08-10-6 | 1 | (1 3/4" I.D.) |
| 59 " " " JUBILEE CLIP | TD 727 | 25-1-10 | 2 | (NO 2 SIZE) |
| " " " ROLL OVER BAR BRACKET | 762-01-100 | 03-24-3 | 1 | |

| NO. | SIGNATURE | DATE |
|-----|-----------|-----------|
| 1 | SR Alloyd | 18-4-75 |
| P1 | SAB | 3 DEC 75 |
| P2 | SAB | 16 MAR 76 |
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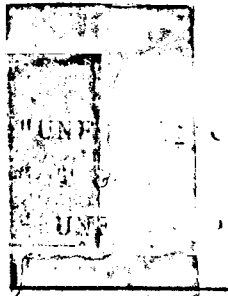
SECTION J20

| Item | Ref. No. | Matrix | No. Off | Detail |
|---|-----------|---------|---------|--------------------------------------|
| 60 FUEL TANK BREATHER TUBE | | 3-11-14 | 2 | (ALLOY) |
| 61 " " " " JUBILEE CLIP | | 25-1-1 | 2 | |
| 62 FUEL TANK BREATHER PIPE(6"LENGTH) | | 8-10-7 | 1 | ($\frac{3}{8}$ " I.D. GREY PLASTIC |
| 63 " " " " JUBILEE CLIP TD 720 | | 25-1-3 | 2 | (00 SIZE) |
| 64 FUEL FILLER BREATHER PIPE (56" LENGTH) | | 8-10-7 | 1 | ($\frac{3}{8}$ " I.D. GREY PLASTIC |
| 65 FUEL FILLER BREATHER PIPE JUBILEE CLIP | TD 720 | 25-1-3 | 2 | (00 SIZE) |
| 66 FUEL BREATHER VALVE | 763-15-02 | 4-33-8 | 1 | |
| 7 FUEL TANK BREATHER PIPE | | 8-10-7 | 1 | ($\frac{3}{8}$ " I.D. GREY PLASTIC) |
| 68 " " " " | | 8-10-7 | 1 | ($\frac{3}{8}$ " I.D. GREY PLASTIC) |
| 69 " " " PIPE JUBILEE CLIP TD 720 | | 25-1-3 | 4 | (00 SIZE) |
| 70 PANCAKE FILTER MTC. BKT. SPRING WSR. | TD 334 | 20-1-11 | 2 | $\frac{1}{2}$ " SQUARE SEC. |

OIL SYSTEM 763 BMW

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| ISSUE | SIGNATURE | DATE |
| 1 | <i>[Signature]</i> | 18-4-75 |
| PI | SCB | 16 MAR 76 |
| | | |
| | | |

H19
SECTION #8

| Item | Ref. No. | Matrix | No. Off | Detail |
|---|-----------|---------|---------|---|
| 1 OIL TANK | 763-14-01 | 3-20-1 | 1 | |
| 2 " " MOUNTING RAWL NUT | TD 1033 | 23-3-7 | | |
| 3 " " " BOLT | TD 504 | 12-9-4 | 2 | 3/8 UNC x 2 1/2 CH |
| 4 " " " NYLOC NUT | | | | |
| 5 " " MOUNT | 763-01-15 | 3-23-13 | 2 |  |
| 6 " " FILTER HOUSING | 762-14-06 | 4-33-2 | 1 | |
| 7 " " " GAUZE | 762-14-07 | 3-23-14 | 1 | |
| 8 " TIE-ROD TAKE-OFF BOSS | 762-14-04 | 4-33-3 | 1 | |
| " TANK DRAIN PLUG | 762-14-23 | 4-33-13 | 1 | |
| " " " " SEAL | TD 1025 | 20-3-4 | 1 | |
| 9 OIL TANK CAP | 722-18-11 | 4-20-1 | 1 | |
| 10 O-RING | TD 70 | 8-8-9 | 1 | |
| 11 FOAM CYLINDER | TD 69 | 8-5-15 | 1 | |
| 12 SPINDLE | 742-14-17 | 4-11-15 | 1 | |
| 13 BIGHEAD END WASHER | TD 71 | 8-5-14 | 2 | |
| 14 OIL TANK OUTLET UNION | TD 317 | 21-2-6 | 1 | (-16 90° AEROQUIP) |
| 15 HOSE-OIL TANK TO OIL PUMP (42" LENGTH) | TD 296 | 21-2-3 | 1 | (-16 AEROQUIP) |
| 16 OIL PUMP INLET UNION | TD 317 | 21-2-6 | 1 | (-16 90° AEROQUIP) |
| 17 OIL PUMP INLET ADAPTOR | | 4-19-4 | 1 | |
| 18 " " " " DOWTY WASHER | TD 1023 | 20-3-2 | 1 | |
| 19 " " " " OUTLET ADAPTOR | | 4-19-5 | 1 | |
| 20 " " " " DOWTY WASHER | TD 1023 | 20-3-2 | 1 | |
| 21 " " " " UNION | TD 317 | 21-2-6 | 1 | (-16 90° AEROQUIP) |
| 22 HOSE-OIL PUMP TO OIL TANK (46" LENGTH) | TD 296 | 21-2-3 | 1 | (-16 AEROQUIP) |
| 23 OIL TANK INLET UNION | TD 310 | 21-2-5 | 1 | (-16 45° AEROQUIP) |
| 24 CAM COVER BREATHER PIPE (4" LENGTH) | TD 739 | 8-7-9 | 1 | (5/8" ID CLEAR PLASTIC) |
| 25 " " " " PIPE JUBILEE CLIP | TD 721 | 25-1-4 | 2 | (0 SIZE) |
| 26 " " " 90° ELBOW | | 3-2-14 | 1 | (5/8" TO 1/2") |
| 27 " " " BREATHER PIPE (36" LENGTH) | TD 738 | 8-7-8 | 1 | (1/2" ID CLEAR PLASTIC) |
| 28 " " " " PIPE PINCH CLIP | | 23-4-3 | 2 | (3/4" SIZE) |
| 29 OIL TANK BREATHER PIPE (12" LENGTH) | TD 739 | 8-7-9 | 1 | (5/8" ID CLEAR PLASTIC) |
| 30 " " " " PIPE PINCH CLIP | | 23-4-5 | 1 | (1" SIZE) |
| 31 BREATHER BOTTLE | TD 420 | 8-4-1 | 1 | |
| 32 " " " BRACKET | TD 421 | 8-4-2 | 1 | |
| 33 " " " " BOLT | TD 529 | 12-2-4 | 4 | (2BA x 1/2" BH) |
| 34 " " " " NYLOC NUT | TD 410 | | 4 | (2BA FULL) |
| 31 OIL TANK MOUNT BOLT | TD 229 | 12-5-2 | 2 | 3/8 UNF x 1" CH |
| 32 CATCH TANK SIGHT TUBE | TD 736 | 8-7-12 | 1 | 1/2" ID PLASTIC |

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| ISSUE | SIGNATURE | DATE |
| 1 | <i>Schutte</i> | 2 FEB 76 |
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SECTION C13

| Item | Ref. No. | Matrix | No. Off | Detail |
|--|----------------------|-------------------|--------------|---------------------------|
| 1 TOP RADIUS ARM (TOYOTA) | 768-03-01 | 3-3-12 | 2 | 30.00 LENGTH |
| 2 BOTTOM RADIUS ARM | 768-03-02 | 3-3-13 | 2 | 28.00" LENGTH. |
| 3 RADIUS ARM SPHERICAL LOCK NUT | TD 387 | 13-4-8 | 8 | 3/8" UNF HALF |
| 4 RADIUS ARM FORWARD FIXING BOLT | TD 236 | 12-5-9 | 4 | (3/8" UNF x 2 1/4" CH) |
| 5 " " " NYLOC NUT | TD 380 | 13-3-3 | 4 | (3/8" UNF FULL) |
| 6 RADIUS ARM REARWARD FIXING BOLT | TD 586 | 12-13-4 | 4 | 3/8" UNF x 1 3/4" H.H. |
| 7 " " " NYLOC NUT | TD 380 | 13-3-3 | 4 | (3/8" UNF FULL) |
| 8 ** TOP CLEVIS | 763-03-01 | 4-26-1 | 2 | ** |
| 9 " " UPRIGHT WASHER | 712-03-20 | 4-2-15 | 4 | |
| 10 " " PLAIN WASHER | TD 326 | 20-1-10 | 2 | (1/2" T&C) |
| 11 " " NYLOC NUT | TD 382 | 13-3-5 | 2 | (1/2" UNF FULL) |
| 12 BOTTOM CLEVIS | 703-03-27 | 4-3-3 | 2 | |
| 13 " " UPRIGHT WASHER | 712-03-20 | 4-2-15 | 2 | |
| 14 " " WASHER | TD 326 | 20-1-10 | 2 | (1/2" T&C) |
| 15 " " NYLOC NUT | TD 382 | 13-3-5 | 2 | (1/2" UNF FULL) |
| 16 REAR CROSSMEMBER PLATE (TOYOTA ONLY) | 763-01-16 | 3-25-4 | 2 | |
| 17 " " " (BMW ONLY) | 763-01-16 | 3-25-4 | 2 | |
| 18 " " " | 753-01-54 | 1-6-4 | 2 | |
| 19 REAR CROSSMEMBER D.S. PLATE (TOYOTA) | 763-01-17 | 3-25-5 | 2 | |
| 20 " " " " BH ** | 753-01-20 | 3-4-1 | 1 | |
| 21 " " " " (BMW) | 763-01-17 | 3-25-5 | 2 | |
| 22 " " " " " BOLT | TD 574 | 12-12-7 | 2 | (5/16" UNF x 3 1/2" H.H.) |
| 23 " " " " SPACER | 752-01-130 | 4-31-6 | 2 | |
| 24 " " " " " PLAIN WASHER | TD 323 | 20-1-7 | 2 | (5/16" T&C) |
| 25 " " " " PLATE NYLOC NUT | TD 379 | 13-3-2 | 2 | (5/16" UNF FULL) |
| 26 TOP LINK | 703-03-06 | 4-6-6 | 2 | (4 1/2" LENGTH) |
| 27 " " SPACER (TOYOTA ONLY) | 763-01-19 | 4-31-7 | 2 | |
| 28 " " " " (BMW) | 763-01-19 | 4-31-7 | 2 | |
| 29 " " INNER ROSE JOINT LOCKNUT | TD 389 | 13-4-10 | 2 | (1/2" UNF HALF) |
| 30 " " OUTER ROSE JOINT LOCKNUT | TD 402 | 13-4-14 | 2 | (1/2" UNF LH HALF) |
| 31 REAR BOTTOM WISHBONE | 763-03-02 | 32-1-6 | 2 | |
| 32 RBWB SLEEVE NUT | 703-03-05 | 4-2-9 | 2 | |
| 33 " OUTER REAR ROSE JOINT LOCKNUT | TD 390 | 13-4-11 | 2 | (5/8" UNF HALF) |
| 34 " " " " " BOLT | TD 526 | 12-7-9 | 2 | (1/2" UNF x 3 1/2" CH) |
| 35 " " " " " UPRIGHT WASHER | 712-03-20 | 4-2-15 | 4 | |
| 36 " " " " " PLAIN WASHER | TD 326 | 20-1-10 | 2 | (1/2" T&C) |
| 37 " " " " " NYLOC NUT | TD 375 | 13-3-11 | 2 | 1/2" UNF HALF |
| 38 RBWB INNER ROSE JOINT CIRCLIP | TD 120 | 8-2-9 | 4 | |

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| ISSUE | SIGNATURE | DATE |
| 1 | <i>R. Buttenworth</i> | 2 FEB 76 |
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SECTION C13

| Item | Ref. No. | Matrix | No. Off | Detail |
|-------------------------------|-----------|----------|---------|------------------------|
| 39 RBWB INNER ROSE JOINT BOLT | TD 238 | 12-5-12 | 2 | 3/8" UNF x 3 1/2" C.H. |
| 40 " " " " SPACER | 712-02-09 | 4-2-12 | 4 | |
| 41 " " " " PLAIN WASHER | TD 324 | 20-1-8 | 2 | (3/8" T&C) |
| 42 " " " " NYLOC NUT | TD 380 | 13-3-3 | 2 | (3/8" UNF FULL) |
| 43 REAR DAMPER *** | TD 15 | 16-1-13 | 2 | (1180B SP6 KONI) |
| 44 " " INSERT | 712-02-09 | 4-2-12 | 4 | |
| 45 " " TOP BOLT | TD 594 | 12-13-11 | 2 | 3/8" UNF x 4 1/2" H.H. |
| 46 " " TOP NYLOC NUT | TD 373 | 13-3-9 | 2 | (3/8" UNF HALF) |
| 47 " " BOTTOM BOLT | TD 526 | 12-7-9 | 2 | (1/2" UNF x 3 1/2" CH) |
| 48 " " BOTTOM UPRIGHT WASHER | 712-03-20 | 4-2-15 | 4 | |
| 49 " " BOTTOM PLAIN WASHER | TD 326 | 20-1-10 | 2 | (1/2" T&C) |
| 50 " " BOTTOM NYLOC NUT | TD 382 | 13-3-5 | 2 | (1/2" UNF FULL) |
| 51 REAR SPRING | TD 122 | 16-1-2 | 2 | (8" x 220 1b) |
| 52 REAR HELPER SPRING | TD 683 | 16-3-10 | 2 | |
| 53 REAR SPRING ABUTMENT | 753-02-06 | 4-27-9 | 2 | |
| 54 REAR ANTI-ROLL BAR | 733-05-04 | 2-1-11 | 1 | (3/8" DIA x 16g) |
| 55 RARB MOUNTING | 733-05-05 | 4-2-3 | 4 | (7/8" ID) |
| 56 " " SPACER | 763-01-24 | 4-31-10 | 2 | |
| 57 " " BOLT (LOWER) | TD 207 | 12-3-5 | 2 | (1/4" UNF x 2" CH) |
| 58 " " PLAIN WASHER | TD 322 | 20-1-6 | 4 | (1/4" T&C) |
| 59 " " NYLOC NUT | TD 371 | 13-3-7 | 4 | (1/4" UNF HALF) |
| 60 RARB CLAMP * | 763-05-02 | 1-7-3 | 2 | (7/8" ID) |
| 61 " " BOLT | TD 204 | 12-3-2 | 2 | (1/4" UNF x 1 1/4" CH) |
| 62 " " NYLOC NUT | TD 378 | 13-3-1 | 2 | (1/4" UNF FULL) |
| 63 RARB LINK | 753-05-02 | 4-22-3 | 2 | (9 3/4" LENGTH) |
| 64 " " TOP BOLT | TD 216 | 12-4-3 | 2 | (5/16" UNF x 1" CH) |
| 65 " " TOP NYLOC | TD 372 | 13-3-8 | 2 | (5/16" UNF HALF) |
| 66 " " BOTTOM BOLT | TD 224 | 12-4-11 | 2 | (5/16" UNF x 3" CH) |
| 67 " " BOTTOM FORWARD WASHER | 703-02-12 | 4-1-15 | 2 | |
| 68 " " BOTTOM REARWARD WASHER | 722-05-12 | 4-1-14 | 2 | |
| 69 " " BOTTOM NYLOC NUT | TD 379 | 13-3-2 | 2 | (5/16" UNF FULL) |
| 70 " " ROSE JOINT LOCKNUT | TD 386 | 13-4-7 | 4 | (5/16" UNF HALF) |
| 71 TOP LINK SPACER (BMW ONLY) | 712-01-03 | 4-24-7 | 2 | |
| | 753-03-03 | 4-6-14 | | |

** CLEVIS (CAN BE USED WITH 1/2 UNF HALF NYLOC INSTEAD OF 763-03-01 UNTIL STOCK OF BLANKS USED UP)
 * USE STOCKS OF 712-05-06 FIRST
 *** TO BE REPLACED BY TD991 (15-2-3) WHEN STOCKS EXHAUSTED.

| ISSUE | SIGNATURE | DATE |
|-------|---------------------|----------|
| 1 | <i>Schutterhoff</i> | 2 FEB 76 |
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SECTION C13

| Item | Ref. No. | Matrix | No. Off | Detail |
|--|----------------------|-------------------|--------------|--------------------------|
| 72 BOTTOM RADIUS ARM (BMW) | 76B-03-02 | 3-3-13 | 2 | 28.00" LENGTH |
| 73 DAMPER BOTTOM SPACER | 702-16-03 | 4-20-13 | 2 | |
| 74 R.A.R.B. MOUNTING BOLT (UPPER) | TD 206 | 12-3-4 | 2 | ½" UNF x 1 ¾ C.H. |

CANCELED
AS TOYOTA

| ISSUE | SIGNATURE | DATE |
|-------|-------------------|-----------|
| 1 | J. H. H. H. H. H. | 18-4-75 |
| P1 | S.B. | 12 DEC 75 |
| P2 | S.B. | 16 MAR 76 |
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SECTION ~~8~~ 611

| | Item | Ref. No. | Matrix | No. Off | Detail |
|----|--------------------------------------|------------------------|-------------------|--------------|-------------------------------|
| | GEARBOX ASSEMBLY | | | | |
| 1 | GEARBOX | TD 2 | 18-1-1 | 1 | (HEWLAND MK9) |
| 2 | " OUTPUT FLANGE LH | TD 3 | 18-1-6 | 1 | |
| 3 | " " " RH | TD 3 | 18-1-7 | 1 | |
| 4 | " " " CIRCLIP | TD 106 | 18-2-8 | 2 | |
| 5 | CLUTCH SLAVE CYLINDER | | 18-2-12 | 1 | |
| 6 | " " " BOLT | TD 583 | 12-13-1 | 2 | 3/8 UNF x 1 H.H. |
| 7 | " " " WASHER | TD 324 | 20-1-8 | 2 | 3/8 T & C |
| 8 | " " " SPRING WASHER | | | 2 | |
| | CLUTCH PUSH ROD | | 18-1-14 | 1 | |
| 10 | " " " END CAP | 753-16-13 | 4-21-12 | 1 | |
| 11 | " " " LOCKNUT | TD 387 | 13-4-8 | 3 | |
| 12 | " " " STOP BRACKET | 743-16-11 | 4-21-13 | 1 | |
| 13 | " " " " " BOLT | | 12-1-7 | 2 | |
| 14 | " " " RETURN SPRING | | 8-10-14 | 1 | |
| 15 | GEARBOX END COVER | 763-16-02 | 6-3-11 | 1 | |
| 16 | GEAR SELECTOR STOP SPRING CAP | 763-16-14 | 4-37-10 | 1 | |
| 17 | CLUTCH RELEASE BEARING | TD 27 | 18-2-13 | 1 | |
| 18 | GEARBOX ADAPTOR PLATE STUD | 753-16-03 | 4-14-9 | 1 | |
| 19 | " " " WASHER | TD 343 | 20-1-4 | 1 | 7/16" THIN |
| 20 | " " " SPRING WASHER | TD 337 | 20-1-14 | 1 | 7/16" SQ. SEC. |
| 21 | " " " NUT | TD 388 | 13-4-9 | 1 | 7/16" HALF PLAIN |
| 22 | RLWB MOUNTING BRACKET | 713M-01-58 | 4-38-1 | 1 | |
| 23 | " " " STUD | 723-16-08 | 4-30-6 | 2 | |
| 24 | " " " WASHER | TD 343 | 20-1-4 | 2 | 7/16" THIN |
| 25 | " " " SPRING WASHER | TD 337 | 20-1-14 | 2 | 7/16" SQ SEC |
| 26 | " " " NUT | TD 388 | 13-4-9 | 2 | 7/16" HALF PLAIN |
| 27 | GEARBOX PLATE | 753-16-12 | 2-6-1 | 1 | |
| 28 | " " TO ADAPTOR PLATE | BOLT TD 498 | 12-9-3 | 1 | (3/8" UNC x 1" CH) |
| 29 | " " " " PLATE WASHER | TD 324 | 20-1-8 | 1 | 3/8 T & C |
| 30 | " " " " " SPRING WASHER | | | 1 | |
| 31 | " " TO GEARBOX BOLT | TD 498 | 12-9-3 | 2 | 3/8 UNC x 1" CH |
| 32 | " " " " WASHER | TD 324 | 20-1-8 | 4 | 3/8 T & C |
| | REAR CROSS MEMBER BOLT | | 1215-15 | 2 | |
| | " " " " WASHER | TD 324 | 20-1-8 | 2 | 3/8 T & C |
| | " " " " NYLOC NUT | TD 380 | 13-3-3 | 2 | |

CANCELLED
AS TOYOTA

| ISSUE | SIGNATURE | DATE |
|-------|--------------------------|---------|
| 1 | J. R. Holroyd | 18-4-75 |
| P1 | ScB | 12DEC75 |
| P2 | ScB | 16MAR76 |
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SECTION ^{G11}

| Item | Ref. No. | Matrix | No. Off | Detail |
|-----------------------------------|----------------------|--------------------|--------------|--|
| DRIVESHAFT ASSEMBLY | | | 2 | |
| COMPRISES: | | | | |
| 33 REAR DISC | 753-26-01 | 7-1-2 | 1 | |
| 34 PLUNGE JOINT HOUSING | TD 177 | 14-1-9 | 1 | (89 St JOINT) |
| 35 " " " BOLT | 722-10-10 | 12-1-2 | 6 | |
| 36 " " CAGE | TD 176 | 14-1-7 | 1 | (89 St JOINT) |
| 37 " " BALL | TD 175 | 14-1-8 | 6 | (89 St JOINT) |
| 38 PLUNGE JOINT INNER TRACK | TD 179 | 14-1-6 | 1 | (89 St JOINT) |
| 39 " " GAITER | TD 183 | 14-1-5 | 1 | |
| 40 " " " CLIP | TD 907 | 23-3-11 | 1 | |
| 41 DRIVESHAFT INNER CIRCLIP | TD 174 | 8-1-9 | 1 | |
| 42 DRIVESHAFT | 732-10-01 | 4-3-7 | 1 | |
| 43 DRIVESHAFT OUTER CIRCLIP | TD 180 | 8-1-8 | 1 | |
| 44 CONSTANT VELOCITY JOINT GAITER | TD 183 | 14-1-5 | 1 | |
| 45 " " " " CLIP | TD 907 | 23-3-11 | 1 | |
| * 46 " " " BELL * | 722-10-03 | 14-1-1 | 1 | * (100 AC JOINT) |
| 47 " " " CAGE | TD 182 | 14-1-3 | 1 | (100 AC JOINT) |
| 48 " " " BALL | TD 181 | 14-1-2 | 6 | (100 AC JOINT) |
| 49 " " " INNER TRACK | 711-10-10 | 14-1-4 | 1 | (100 AC JOINT) |
| 50 WHEEL RETAINING STUD | 703-06-08 | 4-1-8 | 1 | |
| 51 " " NUT | TD 16 | 13-1-1 | 1 | ($\frac{3}{4}$ " UNF FULL) |
| 52 FRONT GEAR ROD | 763-11-01 | 3-5-3 | 1 | |
| 53 " " " LOCKNUT | | | 1 | |
| 54 " " " REAR BOLT | TD | | 1 | $\frac{1}{4}$ UNF x |
| 55 " " " REAR NUT | TD 378 | 13-3-1 | 1 | $\frac{1}{4}$ UNF FULL NYLOC |
| 56 " " " ROSEJOINT LOCKNUT | TD 389 | 13-4-10 | 1 | $\frac{1}{2}$ UNF HALF PLAIN |
| 57 REAR GEAR ROD | 753-11-01 | 3-5-4 | 1 | |
| 58 " " " REAR BOLT | | | 1 | |
| 59 " " " NUT | TD 378 | 13-3-1 | 1 | $\frac{1}{4}$ UNF FULL NYLOC |
| 60 RLWB MOUNT | 733-01-10 | 4-38-3 | 1 | |
| 61 " " SIDEPLATE BOLT | TD 234 | 12-5-7 | 2 | $\frac{3}{8}$ UNF x 2 $\frac{1}{4}$ C.H. |
| 62 " " " WASHER | TD 342 | 20-1-3 | 4 | $\frac{3}{8}$ FLAT |
| 63 " " " NYLOC NUT | TD 380 | 13-3-3 | 2 | $\frac{3}{8}$ UNF FULL NYLOC |
| 64 RLWB BRACE | 733-01-11 | 3-1-8 | 1 | |
| 65 " " " SPACER | 753-01-50 | 4-17-12 | 1 | |
| 66 " " BOLT | TD 238 | 12-5-12 | 2 | $\frac{3}{8}$ UNF x 3 $\frac{1}{2}$ C.H. |
| 67 " " WASHER | TD 342 | 20-1-3 | 4 | $\frac{3}{8}$ FLAT |
| 68 " " NUT | TD 380 | 13-3-3 | 2 | $\frac{3}{8}$ UNF FULL NYLOC |
| 69 " " LOWERING SPACER | 753-01-51 | 4-21-14 | 2 | |
| 70 " " WASHER | | | 3 | |
| 71 " " NYLOC NUT | | | 2 | |

TRANSMISSION - 763 BMW

SHEET 3 OF 3

CANCELLED
AS TOYOTA

SECTION G II

| ISSUE | SIGNATURE | DATE |
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| PI | SCB | 16 MAR 76 |
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| Item | Ref. No. | Matrix | No. Off | Detail |
|------------------------------|-----------|----------|---------|----------------------|
| 69 FRONT GEAR ROD FRONT BOLT | TD 204 | 12-3-2 | 1 | 1/2" UNF x 1 1/4 CH. |
| 70 " " " " NUT | TD 378 | 13-3-1 | 1 | 1/2" UNF FULL NYLOC |
| 71 " " " " WASHER | TD 340 | 20-1-1 | 2 | 1/2" THIN |
| 72 " " " REAR " | TD 340 | 20-1-1 | 2 | 1/4" THIN |
| 73 REAR " " " " | TD 340 | 20-1-1 | 2 | 1/2" THIN |
| 74 WING PILLAR PINCH BOLT | TD 570 | 12-12-10 | 1 | 5/16" UNF x 2 1/2 HH |
| 75 " " " " NUT | TD 379 | 13-3-2 | 1 | 5/16" UNF FULL NYLOC |
| 76 " " " " WASHER | TD 341 | 20-1-2 | 2 | 5/16" THIN |
| 77 GEARBOX BREATHER PIPE | TD 542 | 8-8-5 | 12" | 5/32" I.D. NYLON |
| 78 " " UNION | TD 541 | 8-5-12 | 1 | 1/8" BSP |
| 79 " " ADAPTOR | 752-14-04 | 4-17-4 | 1 | |
| 80 " " WASHER | TD 689 | 20-2-14 | 1 | 3/8" THIN COPPER |

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| ISSUE | SIGNATURE | DATE |
| 1 | J. H. Lloyd | 18-4-75 |
| P1 | Sub | 16 MAR 76 |
| P2 | Sub | 18 MAR 76 |

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SECTION 38

| Item | Ref. No. | Matrix | No. Off | Detail |
|--|-------------------|-------------------|--------------|--------------------------------------|
| 1 RADIATOR LH | 768-13-01 | 27-2-8 | 1 | (WATER ONLY) |
| 2 "" MOUNTING SPACER | | 4-3-12 | 1 | |
| 3 "" "" BOLT | TD 218 | 12-4-5 | 2 | 5/16 UNF x 1 1/2" CH |
| 4 "" "" NYLOC NUT | TD 379 | 13-3-2 | 2 | 5/16 UNF FULL |
| 5 RADIATOR STONEGUARD | 763-13-03 | 2-4-5 | 1 | |
| 6 RADIATOR TIE-ROD | 753-01-04 | 3-8-13 | 1 | |
| 7 "" "" "" BOLT | TD 2568 | 12-12-9 | 1 | 5/16 UNF x 12" HH |
| 8 "" "" "" METALASTIC BUSH | TD 920 | 8-13-1 | 2 | 5/16 x 5/8 x 2 1/2 |
| 9 "" "" "" NYLOC NUT | TD 372 | 13-3-8 | 1 | 5/16 UNF HALF |
| 10 "" "" "" MOUNTING | 732-05-05 | 4-2-2 | 2 | (1" I.D. PLASTIC) |
| 11 "" "" "" "" BOLT | TD 570 | 12-12-10 | 1 | 5/16 UNF x 2 1/2" HH |
| 12 "" "" "" "" WASHER | TD 341 | 20-1-2 | 3 | 5/16 THIN |
| 13 "" "" "" "" NYLOC NUT | TD 379 | 13-3-2 | 2 | 5/16 UNF FULL |
| 14 RUBBER HOSE-RADIATOR TO WATER PIPE (4" LENGTH) | TD 753 | 8-4-7 | 1 | (1 1/4" I.D.) |
| 15 RUBBER HOSE JUBILEE CLIP | TD 725 | 25-1-8 | 2 | (1X SIZE) |
| 16 WATER PIPE (RADIATOR TO WATER PUMP) | 753-13-10 | 2-7-7 | 1 | |
| 17 135° RUBBER HOSE BEND-WATER PIPE TO WATER PUMP | | 8-6-1 | 1 | (1 1/4" I.D.) |
| 18 "" "" "" BEND JUBILEE CLIP | TD 725 | 25-1-8 | 1 | (1X SIZE) |
| 19 "" "" "" "" JUBILEE CLIP | TD 727 | 25-1-10 | 1 | (NO. 2 SIZE) |
| 20 WATER PIPE (CYLINDER HEAD TO SWIRL POT) | 753-13-11 | 2-7-8 | 1 | |
| 21 "" "" "" BOLT | TD 844 | 12-21-1 | 1 | (8mm x 30mm HH) |
| 22 "" "" "" SPRING WASHER | TD 335 | 20-1-12 | 1 | |
| 23 RUBBER HOSE-WATER PIPE TO SWIRL POT (2" LENGTH) | TD 753 | 8-4-7 | 1 | (1 1/4" I.D.) |
| 24 "" "" "" JUBILEE CLIP | TD 725 | 25-1-8 | 2 | (1X SIZE) |
| 25 SWIRL POT | 753-13-08 | 2-3-9 | 1 | |
| 26 RUBBER HOSE-SWIRL POT TO RADIATOR (3" LENGTH) | TD 753 | 8-4-7 | 1 | (1 1/4" I.D.) |
| 27 "" "" "" JUBILEE CLIP | TD 725 | 25-1-8 | 2 | (1X SIZE) |
| 28 HEADER TANK | 763-13-01 | 2-3-5 | 1 | |
| 29 "" "" "" CAP | TD 72 | 8-6-11 | 1 | |
| 30 "" "" MOUNTING TUBE (3" LENGTH) | TD 736 | 8-7-12 | 2 | (1/4" I.D. CLEAR PLASTIC) |
| 31 "" "" "" BOLT | TD 544 | 12-11-2 | 2 | 1/2 UNF x 3/4 HH |
| 32 "" "" "" WASHER | TD 340 | 20-1-1 | 2 | 1/2 FLAT |

WATER SYSTEM - 763 BMW

SHEET 2 OF 2

| ISSUE | SIGNATURE | DATE |
|-------|-----------|-----------|
| 1 | J. Helweg | 18-4-75 |
| P1 | SJB | 22 JAN 76 |
| P2 | SJB | 16 MAR 76 |
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SECTION

| Item | Ref. No. | Matrix | No. Off | Detail |
|---|-----------|---------|---------|---|
| 34 RUBBER HOSE - HEADER TANK TO WATER PIPE (21" LENGTH) | TD 748 | 8-7-10 | 1 | ($\frac{5}{8}$ " I.D.) |
| 35 RUBBER HOSE JUBILEE CLIP | TD 722 | 25-1-5 | 2 | (19-25mm SIZE) |
| 36 HEADER TANK BLANKING CAP | 763-13-10 | 4-8-11 | 1 | |
| 37 " " BREATHER PIPE (31" LENGTH) | TD 736 | 8-7-12 | 1 | ($\frac{1}{4}$ " I.D. CLEAR PLASTIC) |
| 38 BLEED PIPE-HEADER TANK TO RADIATOR (22" LENGTH) | TD 542 | 8-8-5 | 1 | ($\frac{5}{32}$ " ID NYLON |
| 39 BLEED PIPE STRAIGHT UNION | TD 541 | 8-5-12 | 2 | ($\frac{1}{8}$ " BSP SIZE) |
| 40 BLEED PIPE-HEADER TANK TO SWIRL POT (15" LENGTH) | TD 542 | 8-8-5 | 1 | ($\frac{5}{32}$ " ID NYLON |
| 41 " " STRAIGHT UNION | TD 541 | 8-5-12 | 2 | ($\frac{1}{8}$ " BSP SIZE) |
| 42 RADIATOR TIE ROD MOUNTING BOLT | TD 567 | 12-12-4 | 1 | $\frac{5}{16}$ " UNF x $1\frac{3}{4}$ " HH. |
| 43 " " " WASHER | TD 341 | 20-1-2 | 2 | $\frac{5}{16}$ " THIN |

| ISSUE | SIGNATURE | DATE |
|-------|-----------------------|-----------|
| 1 | <i>S. Buttenworth</i> | 25 NOV 75 |
| 2 | <i>S. Buttenworth</i> | 26 NOV 75 |
| 3 | <i>S. Buttenworth</i> | 19 DEC 75 |
| 4 | <i>S. Buttenworth</i> | 20 JAN 76 |
| 5 | <i>S. Buttenworth</i> | 4 FEB 76 |

| Item | Ref. No. | Matrix | SECTION N9 | |
|------|-----------|---------|------------|-----------------------|
| | | | Off | Detail |
| 1 | | 11-3-15 | 1 | |
| 2 | 763-01-23 | 1-7-8 | 1 | |
| 3 | TD217 | 12-4-4 | 2 | (5/16"UNF x 1 1/4"CH) |
| 4 | TD323 | 20-1-7 | 2 | (5/16" T&C) |
| 5 | TD379 | 13-3-2 | 2 | (5/16" UNF FULL) |
| 6 | TD218 | 12-4-5 | 2 | (5/16"UNF x 1 1/2"CH) |
| 7 | TD323 | 20-1-7 | 2 | (5/16" T&C) |
| 8 | TD379 | 13-3-2 | 2 | (5/16"UNF FULL) |
| 9 | TD386 | 13-4-7 | 2 | (5/16"UNF HALF) |
| 10 | 763-01-22 | 3-26-10 | 1 | |
| 11 | 762-01-87 | 3-23-10 | 1 | |
| 12 | TD | 23-7-1 | 3 | |
| 13 | | 3-14-1 | 2 | |
| 14 | | 23-1-1 | 2 | |
| 15 | | 23-1-5 | 2 | |
| 16 | | 11-5-1 | 1 | |
| 17 | | 4-15-9 | 2 | |
| 18 | | 23-1-1 | 1 | |
| 19 | | 23-1-5 | 1 | |
| 20 | | 11-5-6 | 1 | |
| | | 11-5-5 | 1 | |
| | | 3-31-14 | 1 | |
| | | 3-31-13 | 1 | |
| | | 3-26-15 | 1 | |
| 28 | 763-12-01 | 3-22-1 | 1 | |
| 29 | 763-12-07 | 3-22-3 | 1 | |
| 30 | TD205 | 12-3-3 | 1 | (1/4"UNF x 1 1/2"CH) |
| 31 | TD378 | 13-3-1 | 1 | (1/4"UNF FULL) |
| 32 | TD203 | 12-3-1 | 1 | (1/4"UNF x 1"CH) |
| 33 | TD378 | 13-3-1 | 1 | (1/4"UNF FULL) |
| 34 | 743-01-05 | 4-6-2 | 2 | |
| 35 | 743-01-12 | 4-6-3 | 2 | |
| 36 | 743-01-04 | 4-3-6 | 4 | |
| 37 | TD422 | 8-4-3 | 2 | |

| ISSUE | SIGNATURE | DATE |
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| 7 | Schultz | 3 FEB 76 |
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SECTION N9

| Item | Ref. No. | Matrix | NO OFF |
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| 38 MIRROR MOUNT BOLT | | | 6 |
| 39 MIRROR MOUNT | 763-01-26 | 3-26-9 | 2 |
| 40 " " NYLOC NUT | | | 6 |
| 41 NOSE FRAME TOP SPACER | 762-04-04 | 4-31-15 | 2 |
| 42 ENGINE COVER SUPPORT | 763-01-27 | 3-26-15 | 1 |
| 42 SIDE - POD L.H. | | 11-5-8 | 1 |
| 43 SIDE - POD R.H. | | 11-5-9 | 1 |
| 44 SEAT | | 11-1-13 | 1 |

| ISSUE | SIGNATURE | DATE |
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| 1 | <i>S. Buttenworth</i> | 24 NOV 75 |
| 2 | <i>S. Buttenworth</i> | 1 DEC 75 |
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| | Item | Ref. No. | Matrix | SECTION M9 | | Detail |
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| | | | | No. Off | | |
| 1 | BATTERY | TD 124 | 8-3-11 | 1 | | |
| 2 | BATTERY LEAD (BATTERY TO MASTER SWITCH) | TD 1113 | 9-6-11 | 1 | | |
| 3 | " " (BATTERY TO STARTER MOTOR) | TD 1113 | 9-6-11 | 1 | | |
| 4 | BATTERY LEAD TERMINAL ($\frac{1}{2}$ ") | TD 1104 | 9-3-6 | 1 | | |
| 5 | " " " (5/16") | TD 1105 | 9-3-7 | 4 | | |
| 6 | " " " ($\frac{3}{8}$ ") | TD 1106 | 9-3-8 | 1 | | |
| 7 | " " " COVER | TD 915 | 9-3-14 | 4 | | |
| 8 | MASTER SWITCH | TD 428 | 9-1-15 | | | |
| 9 | " " MOUNTING BOLT | TD 530 | 12-18-11 | 2 | | 4BA x 1 C.H. |
| 10 | " " " NUT | TD 418 | 13-1-12 | 2 | | 4BA NYLOC |
| 11 | " " " WASHER | TD 353 | 20-2-9 | 4 | | 4BA THIN |
| 12 | " " " BRACKET | 762-01-74 | 3-23-6 | 1 | | |
| 13 | " " BRACKET BOLT | TD 545 | 12-11-3 | 2 | | $\frac{1}{4}$ UNF x 1 H.H. |
| 14 | " " " NUT | TD 378 | 13-3-1 | 2 | | $\frac{1}{4}$ UNF NYLOC |
| 15 | " " " WASHER | TD 340 | 20-1-1 | 4 | | $\frac{1}{4}$ " THIN |
| 16 | " " " BUSH | TD 84 | 8-8-4 | 2 | | |
| 17 | " " SHAFT | 762-01-65 | 4-30-1 | 1 | | |
| 18 | " " LEVER | 762-01-72 | 3-23-8 | 1 | | |
| 19 | " " " BOLT | TD 530 | 12-18-11 | 1 | | 4BA x 1 C.H. |
| 20 | FIRE PULL CLEVIS | TD 35 | 8-2-6 | 1 | | |
| 21 | " " " PIN | TD 36 | 8-2-7 | 1 | | |
| 22 | " " SPLIT PIN | TD 40 | 8-2-10 | 1 | | |
| 23 | " " HANDLE | 751-22-01 | 3-23-11 | 1 | | |
| 24 | " " " NUT | TD 412 | 13-1-2 | 2 | | 2BA |
| 25 | FIRE EXTINGUISHER STRIKER BOLT | TD 540 | 12-2-15 | 1 | | 2BA x $\frac{3}{4}$ B.H. |
| 26 | " " " NUT | TD 412 | 13-1-2 | 1 | | 2BA |
| 27 | FIRE EXTINGUISHER FIRING BUTTON | TD 274 | 9-1-2 | 2 | | |
| 28 | " " MASTER SWITCH | TD 427 | 9-1-13 | 1 | | |
| 29 | " " SWITCH TERMINALS | TD 629 | 9-2-9 | 5 | | |
| 30 | " " " SHEATH | TD 630 | 9-2-10 | 5 | | |
| 31 | " " 2 WAY RECEPTACLE HSG. | TD 634 | 9-2-14 | 3 | | |
| 32 | " " " TAB | TD 635 | 9-2-15 | 3 | | |
| 33 | " " RECEPTACLE | TD 953 | 9-3-11 | 6 | | |
| 34 | " " TAB | TD 637 | 9-3-2 | 6 | | |
| 35 | " " CABLE (APPROX 35ft) | | 8-5-2 | | | FEPSIL 18 |
| 36 | MASTER SWITCH LABEL | | 9-6-6 | | | |

| ISSUE | SIGNATURE | DATE |
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| 1 | <i>S. Butterworth</i> | 24 NOV 75 |
| 2 | <i>S. Butterworth</i> | 3 DEC 75 |
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SHEET 2 OF 2

SECTION M9

| Item | Ref. No. | Matrix | No. Off | Detail |
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| 37 COIL |) | | 1 | |
| 38 " MOUNTING CLAMP |) TD 992 | 9-2-3 | 1 | |
| 39 " " " BOLT |) | 12-11-3 | 2 | |
| 40 " " " WASHER | | 20-1-6 | 2 | |
| 41 " " " NYLOC NUT | | 13-3-1 | 2 | |
| 42 TOGGLE SWITCH - FUEL PUMP | TD 427 | 9-1-13 | 1 | |
| 43 " " - IGNITION | TD 427 | 9-1-13 | 1 | |
| 44 " " - CRASH LIGHT | TD 427 | 9-1-13 | 1 | |
| 45 KILL SWITCH (STEERING WHEEL) | TD 426 | 9-1-12 | 1 | (NSF) |
| 46 STARTER BUTTON SWITCH | TD 274 | 9-1-2 | 1 | |
| 47 REAR CRASH LIGHT | TD 715 | 9-5-11 | 1 | |
| 48 " " " LENS (RED) | TD 716 | 9-5-10 | 1 | |
| 49 " " " BULB | TD 717 | 9-5-9 | 1 | |
| 50 STARTER SOLENOID | TD 273 | 1-1-3 | 1 | |
| 50 BATTERY LEAD (MASTER SWITCH TO EARTH) | TD 1113 | 9-6-11 | 12" | |
| 51 | | | | |

FRONT SUSPENSION - 763

SHEET 1 OF 3

| | | |
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| ISSUE | SIGNATURE | DATE |
| 3 | <i>S. Butenroth</i> | 27 MAY 76 |
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SECTION B8

| Item | Ref. No. | Matrix | Off | Detail |
|---------------------------------------|-----------|---------|-----|------------------------|
| 1 FRONT TOP WISHBONE | 763-02-01 | 32-1-5 | 2 | |
| 2 FTWB INNER ROSE JOINT LOCKNUT | TD389 | 13-4-10 | 4 | (1/2" UNF HALF) |
| 3 " OUTER " " " | TD390 | 13-4-11 | 2 | (5/8" UNF HALF) |
| 4 FRONT BOTTOM WISHBONE LH | 753-02-03 | 1-3-7 | 1 | |
| 5 " " " RH | 753-02-02 | 1-3-8 | 1 | |
| 6 FORWARD FRONT SUSPENSION STRUT - RH | 763-01-08 | 1-8-1 | 1 | |
| 7 " " " " - LH | 763-01-09 | 1-8-2 | 1 | |
| 8 " " " " BOLT | TD231 | 12-5-4 | 2 | (3/8" UNF x 1 1/2" CH) |
| 9 " " " " PLAIN WASHER | TD324 | 20-1-8 | 2 | (3/8" T&C) |
| 10 " " " " NYLOC NUT | TD380 | 13-3-3 | 2 | 3/8" UNF FULL |
| 11 REARWARD FRONT SUSPENSION STRUT | 763-01-10 | 1-8-3 | 2 | |
| 12 " " " " BOLT | TD232 | 12-5-5 | 2 | 3/8" UNF x 1 3/4" CH |
| 13 " " " " SPRING WASHER | TD336 | 20-1-13 | 2 | 3/8" SQ. SEC. |
| 14 FTWB DOUBLE SHEAR BRACKET | 712-01-15 | 1-1-5 | 2 | |
| 15 " " " " SPACER | 712-02-08 | 4-2-7 | 2 | |
| 16 " " " " BOLT | TD234 | 12-5-7 | 2 | 3/8" UNF x 2 1/4" CH |
| 17 " " " " PLAIN WASHER | TD324 | 20-1-8 | 4 | 3/8" T&C |
| 18 " " " " NYLOC NUT | TD380 | 13-3-3 | 2 | 3/8" UNF FULL |
| 19 " " " " BOLT | TD220 | 12-4-7 | 2 | 5/16" UNF x 2" CH |
| 20 " " " " WASHER (PLAIN) | TD323 | 20-1-7 | 2 | 5/16" T&C |
| 21 " " " " NYLOC NUT | TD379 | 13-3-2 | 2 | 5/16" UNF FULL |
| 22 FTWB REAR FIXING BOLT | TD236 | 12-5-9 | 2 | 3/8" UNF x 2 3/4" CH |
| 23 " " SPACER | 763-02-03 | 4-31-4 | 2 | |
| 24 " " " WASHER | TD324 | 20-1-8 | 2 | 3/8" T&C |
| 25 " " " NYLOC NUT | TD380 | 13-3-3 | 2 | 3/8" UNF FULL |
| 26 FBWB SPACER | 732-02-06 | 4-2-10 | 2 | |
| 27 FBWB THROUGH BOLT | 722-02-12 | 4-5-6 | 2 | |
| 28 " " " WASHER | TD324 | 20-1-8 | 2 | 3/8" T&C |
| 29 FBWB BEARING JOURNAL | 732-02-07 | 4-2-5 | 4 | |
| 30 FBWB INNER BRG BUSH (DELTRIN) | 722-02-07 | 4-5-8 | 4 | |
| 31 THRUST WASHER | 722-02-08 | 4-2-6 | 4 | |
| 32 FBWB OUTER ROSE JOINT CIRCLIP | TD119 | 8-2-8 | 2 | |
| 33 FRONT DAMPER | TD12 | 16-1-12 | 2 | (1209B SP6 KONI) |
| 34 FRONT DAMPER INSERT | 712-02-09 | 4-2-12 | 8 | |
| 35 FRONT DAMPER TOP BOLT | TD238 | 12-5-12 | 2 | 3/8" UNF x 3 1/2" CH |
| 36 " " TOP NYLOC NUT | TD380 | 13-3-3 | 2 | 3/8" UNF FULL |

FRONT SUSPENSION - 763

SHEET 2 OF 3

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SECTION B8

| Item | Ref. No. | Matrix | Off | Detail |
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| 38 FRONT DAMPER BOTTOM NYLOC NUT | TD380 | 13-3-3 | 2 | 3/8" UNF FULL |
| 39 FRONT SPRING | TD18 | 16-1-1 | 2 | 7" x 180 lb |
| STEERING RACK ASSEMBLY | 762-04-08 | 4-27-10 | 1 | |
| 40 COMPRISES:- HOUSING | 712-04-15 | 4-4-4 | 1 | |
| 41 RACK | 762-04-11 | 4-4-5 | 1 | |
| 42 PINION | 712-04-16 | 4-4-6 | 1 | |
| 43 " BEARING | TD28 | 8-1-6 | 2 | |
| 44 SPRING | 712-04-21 | 4-4-9 | 1 | |
| 45 " STOP | 712-04-22 | 4-4-10 | 1 | |
| 46 " RETAINER | 712-04-23 | 4-4-11 | 1 | |
| 47 TENSION CAP | 712-04-19 | 4-4-8 | 1 | |
| 48 END PLATE | 712-04-24 | 4-4-7 | 1 | |
| 49 " " BOLT | TD544 | 12-11-2 | 4 | 1/4 UNF x 3/4 HEX |
| 50 " " WASHER | TD340 | 20-1-1 | 4 | 1/4" PLAIN |
| 51 SEAL | TD1022 | 8-9-6 | 2 | |
| 52 CLEVIS | 762-04-06 | 4-26-2 | 2 | |
| 53 " LOCK NUT | 762-04-07 | 13-2-14 | 2 | |
| 54 " BOLT | TD565 | 12-12-3 | 2 | 5/16 UNF x 1 1/2 HH |
| 55 " NUT | TD379 | 13-3-2 | 2 | 5/16 UNF FULL NYLOC |
| 56 TRACK ROD | 763-04-01 | 3-21-1 | 2 | |
| 57 " " INNER LOCK NUT | | 13-4-15 | 2 | 3/8" UNF LH HALF |
| 58 " " OUTER LOCK NUT | TD387 | 13-4-8 | 2 | 3/8" UNF HALF |
| 59 STEERING ARM PLATE | 763-04-03 | 1-7-4 | 4 | |
| 60 " " " BOLT | TD209 | 12-3-7 | 4 | 1/4" UNF x 2 1/2" CH |
| 61 " " " NYLOC NUT | TD378 | 13-3-1 | 4 | 1/4" UNF FULL |
| 62 " " " WASHER | TD340 | 20-1-1 | 8 | 1/4" FLAT |
| 63 " " " BOLT | TD220 | 12-4-7 | 2 | 5/16" UNF x 2" CH |
| 64 " " " WASHER | TD323 | 20-1-7 | 8 | 5/16" T&C |
| 65 " " " NYLOC NUT | TD379 | 13-3-2 | 2 | 5/16" UNF FULL |
| 66 BUMSTEER SPACER - THICK | 75R-04-02 | 4-13-5 | 2 | 3/8" LENGTH |
| 67 " " - THIN | 712-04-11 | 4-15-6 | 2 | 3/16" LENGTH |
| 68 FRONT ANTI-ROLL BAR | 753-05-04 | 2-8-8 | 1 | 1" DIA x 16SWG |
| 69 FARB MOUNTING | 732-05-05 | 4-2-2 | 4 | 1" ID |
| 70 " " BOLT | TD220 | 12-4-7 | 2 | 5/16" UNF x 2" CH |
| 71 " " WASHER | TD323 | 20-1-7 | 8 | 5/16" T&C |
| 72 " " NYLOC NUT | TD379 | 13-3-2 | 4 | 5/16" FULL |
| 73 " " BOLT | TD225 | 12-4-13 | 2 | 5/16" UNF x 3 1/2 CH |

| ISSUE | SIGNATURE | DATE |
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| 4 | <i>Scuttlerworth</i> | 27 MAY 76 |
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SECTION BS

| Item | Ref. No. | Matrix | No. Off | Detail |
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| 74 FARB ADJUSTING CLAMP * | 763-05-01 | 1-7-2 | 2 | 1" ID |
| 75 " " " BOLT | TD546 | 12-11-4 | 2 | 1/4" UNF x1 1/4 HH |
| 76 " " " NUT | TD378 | 13-3-1 | 2 | 1/4 UNF FULL NYLOC |
| 77 FARB LINK | 76B-05-01 | 4-28-4 | 2 | |
| 78 " " TOP BOLT | TD216 | 12-4-3 | 2 | 5/16" UNF x1" CH |
| 79 " " TOP NYLOC NUT | TD379 | 13-3-2 | 2 | 5/16" UNF FULL |
| 80 FARB LINK BOTTOM BOLT | TD221 | 12-4-8 | 2 | 5/16" UNF x2 1/4" CH |
| 81 " " " NYLOC NUT | TD379 | 13-3-2 | 2 | 5/16" UNF FULL |
| 82 " " ROSE JOINT LOCK NUT | TD386 | 13-4-7 | 4 | 5/16" UNF HALF |

* USE EXISTING STOCK OF 72X-05-19 FIRST

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| ISSUE | SIGNATURE | DATE |
| 1 | <i>R. Butterworth</i> | 21 NOV 75 |
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SECTION L9

| Item | Ref. No. | Matrix | No. Off | Detail |
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| <u>FRONT BRAKES</u> | | | | |
| 1 | | TD | 7-1-7 | 1 |
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| <u>REAR BRAKES</u> | | | | |
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| ISSUE | SIGNATURE | DATE |
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| 1 | <i>Schutterworth</i> | 21 NOV 75 |
| 2 | <i>Schutterworth</i> | 12 DEC 75 |
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SECTION L9

| Item | Ref. No. | Matrix | No. Off | Detail |
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| 31 | <u>REAR BRAKES (CONT'D)</u> | | | |
| BRAKE MASTER CYLINDER NYLOC NUT | TD 379 | 13-3-2 | 2 | (5/16"UNF FULL) |
| 32 | TD 290 | 21-2-7 | 1 | (-3 AEROQUIP) |
| 33 | TD 701 | 21-1-3 | 1 | (-3BSP 90° AEROQUIP) |
| 34 | 732-06-18 | 4-8-7 | 1 | ($\frac{1}{8}$ "BSP/ $\frac{3}{8}$ "UNF MALE/MALE) |
| 35 | | 20-2-13 | 1 | ($\frac{3}{8}$ " THICK) |
| 36 | TD 112 | 7-2-4 | 1 | |
| 37 | | 7-2-10 | 2 | |
| 38 | | 12-6-5 | 2 | |
| | | 20-1-9 | 2 | |
| 39 | 743-10-09 | 4-38-2 | 1 | |
| 40 | | 12-5-3 | 2 | |
| 41 | | 12-5-4 | 2 | |
| 42 | 732-06-18 | 4-8-7 | 1 | ($\frac{1}{8}$ "BSP/ $\frac{3}{8}$ "UNF MALE/MALE) |
| 43 | TD 689 | 20-2-14 | 1 | ($\frac{3}{8}$ " THIN) |
| 44 | | 21-1-2 | 1 | (-3BSP 45° AEROQUIP) |
| 45 | | 21-2-7 | 1 | (-3 AEROQUIP) |
| 46 | TD 701 | 21-1-3 | 1 | (-3BSP 90° AEROQUIP) |
| 47 | 732-06-18 | 4-8-7 | 1 | ($\frac{1}{8}$ "BSP/ $\frac{3}{8}$ "UNF MALE/MALE) |
| 48 | | 20-2-13 | 1 | |
| 49 | TD 112 | 7-2-4 | 1 | |
| 50 | | 7-2-10 | 2 | |
| 51 | | 12-6-5 | 2 | |
| 52 | | 20-1-9 | 2 | |

| ISSUE | SIGNATURE | DATE |
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| 1 | Schutterworth | 21 NOV 75 |
| 2 | Schutterworth | 10 DEC 75 |
| 3 | Schutterworth | 12 DEC 75 |

| Item | Ref. No. | SECTION L9 | | No. Off | Detail |
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| | | Matrix | | | |
| <u>REAR BRAKES (CONT'D)</u> | | | | | |
| 53 | BRAKE CALIPER MOUNTING BLOCK LH | 743-10-09 | 4-38-2 | 1 | |
| 54 | " " " " BOLT | | 12-5-3 | 2 | |
| 55 | " " " " BOLT | | 12-5-4 | 2 | |
| <u>CLUTCH</u> | | | | | |
| 56 | CLUTCH PUSH ROD | TD | 7-1-7 | 1 | |
| 57 | " " " LOCKNUT | | 13-4-7 | 3 | |
| 58 | CLUTCH MASTER CYLINDER | TD 1078 | 7-3-14 | 1 | (0.75" SIZE) |
| 59 | " " " RESERVOIR | TD 1120 | 7-3-13 | | |
| 60 | " " " BOLT | TD 222 | 12-4-9 | 1 | (5/16" UNF x 2 1/2 CF) |
| 61 | " " " WASHER | TD 323 | 20-1-7 | 4 | (5/16" T & C) |
| 62 | " " " NYLOC NUT | TD 319 | 13-3-2 | 2 | (5/16" UNF FULL) |
| 63 | " " " COPPER WASHER | TD 689 | 20-2-14 | 1 | (3/8" THIN) |
| 64 | " " " ADAPTOR | | 4-8-8 | 1 | |
| 65 | " " " UNION | TD 698 | 21-1-4 | 1 | (-4BSP St AEROQUIP) |
| 66 | HOSE-BULKHEAD ADAPTOR TO SLAVE CYLINDER | TD 291 | 21-2-8 | 1 | (-4 AEROQUIP) |
| 67 | CLUTCH SLAVE CYLINDER INLET UNION | TD 698 | 21-1-4 | 1 | (-4BSP St AEROQUIP) |
| 68 | " " " "ADAPTOR | 722-18-08 | 4-8-8 | 1 | (1/2" BSP / 3/8" UNF MALE/MALE) |
| 69 | " " " " " COPPER WASHER | TD 689 | 20-2-14 | 1 | (3/8" THIN) |
| 70 | BRAKE CALIPER MOUNTING BLOCK WASHER | | 20-1-3 | 2 | |
| 71 | " " " " BLOCK WASHER | | 20-1-3 | 2 | |
| 72 | MASTER CYLINDER DOWTY WASHER | TD | 20-3-7 | 3 | 7/16" I.D. |
| 73 | " " " BREATHER ADAPTOR | 752-26-05 | 4-24-13 | 3 | |
| 74 | " " " NUT | TD 378 | 13-3-1 | 3 | 1/2" UNF NYLOC |
| 75 | " " " WASHER | TD 340 | 20-1-1 | 6 | 1/2" THIN |
| 76 | REAR BRAKE M. CYL ADAPTOR | 732-06-18 | 4-8-7 | 1 | 1/8" B.S.P. / 3/8" UNF |
| 77 | " " " " COPPER WASHER | TD 689 | 20-2-14 | 1 | 3/8" THIN. |

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| ISSUE | SIGNATURE | DATE |
| 4 | <i>S. C. Butler</i> | 25 MAY 76 |
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SECTION A9

| Item | Ref. No. | Matrix | No. | | Detail |
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| | | | Off | | |
| MONOCOQUE ASSEMBLY | 763-01-06 | 1-7-6 | 1 | | |
| INCLUDES:- | | | | | |
| 1 SEAT PANEL | 752-01-137 | 1-7-7 | 1 | | |
| 2 " " BOLT | TD528 | 12-2-13 | 6 | | 2BA x $\frac{3}{8}$ " B.H. |
| 3 " " WASHER | TD365 | 20-2-11 | 6 | | 2BA T&C |
| 4 " " NUTSERT | TD1032 | 13-1-8 | 6 | | 2BA |
| 5 REAR DIAPHRAGM LH | 742-01-28 | 2-1-6 | 1 | | |
| 6 " " RH | 742-01-21 | 2-1-7 | 1 | | |
| 7 REAR DIAPHRAGM STRIP | 723-01-56 | 3-23-12 | 2 | | |
| 8 " " BOLT | | 12-18-5 | 30 | | 2BA x $\frac{5}{8}$ BH |
| 9 " " WASHER | TD365 | 20-2-11 | 60 | | 2BA T&C |
| 10 " " NYLOC NUT | TD410 | 13-1-3 | 30 | | 2BA FULL |
| 11 " " BOLT | TD543 | 12-11-1 | 14 | | $\frac{1}{4}$ " UNF x $\frac{1}{2}$ " HH |
| 12 " " SPRING WASHER | TD334 | 20-1-11 | 14 | | $\frac{1}{4}$ " SQ. SEC. |
| 13 " " METALASTIC BUSH | TD921 | 8-13-2 | 2 | | |
| 14 RACK MOUNTING BLOCK | 752-04-03 | 4-24-2 | 2 | | |
| 15 " " " HELICOIL | TD139 | 22-1-1 | 4 | | $\frac{1}{4}$ UNF x 2D |
| 16 " " " BOLT | TD207 | 12-3-5 | 4 | | $\frac{1}{4}$ UNF x 2CH |
| 17 " " " WASHER | TD322 | 20-1-6 | 4 | | $\frac{1}{4}$ " T&C |
| 18 5KG FIRE EXTINGUISHER MOUNTING | 752-01-89 | 1-7-1 | 1 | | |
| 19 LIFE SUPPORT/FIRE EXTINGUISHER MOUNTING BRACKET | 751-01-65 | 3-19-15 | 1 | | |
| 20 FRONT SUSPENSION PLATE | 753-01-64 | 1-6-7 | 2 | | $\frac{1}{8}$ " THICK |
| 21 " " " BOLT | TD216 | 12-4-3 | 4 | | $\frac{5}{16}$ " UNF x 1" CH |
| 22 " " " WASHER | TD323 | 20-1-7 | 4 | | $\frac{5}{16}$ " T&C |
| 23 LEFT FOOT REST | 763-01-05 | 1-7-5 | 1 | | |
| 24 " " " BOLT | TD529 | 12-2-14 | 4 | | 2BA x $\frac{1}{2}$ " BH |
| 25 " " " NYLOC NUT | TD410 | 13-1-3 | 4 | | 2BA FULL |
| 26 " " " WASHER | TD340 | 20-1-1 | 8 | | $\frac{1}{4}$ " FLAT |
| 27 HEEL REST | 712-01-80 | 1-1-12 | 1 | | |
| 28 SEAT BELT | TD10 | 8-1-11 | 1 | | |
| 29 " " PLATE-FLAT | 722-01-74 | 2-1-1 | 2 | | |
| 30 " " " -JOGGLED | 722-01-75 | 2-1-2 | 2 | | |
| 31 " " " BOLT | TD203 | 12-3-1 | 6 | | $\frac{1}{4}$ " UNF x 1" CH |
| 32 " " " NYLOC NUT | TD378 | 13-3-1 | 8 | | $\frac{1}{4}$ " UNF FULL |
| 33 " " " WASHER | TD340 | 20-1-1 | 16 | | $\frac{1}{4}$ " THIN |
| 34 CROTCH STRAP BOLT | TD206 | 12-3-4 | 2 | | $\frac{1}{4}$ UNF x $1\frac{3}{4}$ CH |
| 35 " " SPACER | 74S-12-08B | 4-36-15 | 2 | | $\frac{3}{8}$ x $\frac{1}{4}$ x $\frac{3}{8}$ DURAL |
| 36 DASH PANEL | 753-01-56 | 3-19-8 | 1 | | |

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| 3 | <i>Schultenort</i> | 25 MAY 76 |
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| Item | Ref. No. | Matrix | No. | | Detail |
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| 38 DASH PANEL MOUNTING NUT | TD410 | 13-1-3 | 2 | | 2BA FULL NYLOC |
| 39 " " " RUBBER | TD76 | 8-12-3 | 4 | | |
| 40 " " " BOLT | TD1051 | 12-18-12 | 4 | | 4BA x 3/4 CH |
| 41 " " " WASHER | TD353 | 20-2-9 | 8 | | 4BA PLAIN |
| 42 " " " NUT | TD411 | 13-1-11 | 4 | | 4BA FULL NYLOC |
| 43 ROLL OVER BAR | 762-01-68 | 3-19-10 | 1 | | |
| 44 " " " BOLT | TD539 | 12-5-13 | 2 | | 3/8" UNF x 3 3/4 CH (CUT DOWN) |
| 45 " " " NYLOC NUT | TD380 | 13-3-3 | 2 | | 3/8" UNF FULL |
| 46 ROLL OVER BAR STAY | 753-01-86 | 3-19-5 | 2 | | |
| 47 " " " " TOP BOLT | TD589 | 12-13-6 | 2 | | 3/8" UNF x 2 1/2" HH |
| 48 " " " " TOP SPRING WASHER | TD336 | 20-1-13 | 2 | | 3/8" SQUARE SEC. |
| 49 " " " " BOTTOM BOLT | TD230 | 12-5-3 | 2 | | 3/8" UNF x 1 1/4 CH |
| 50 SEAT BELT SHOULDER STRAP WASHER | TD324 | 20-1-8 | 2 | | 3/8" T&C |
| 51 " " " " NYLOC NUT | TD380 | 13-3-3 | 2 | | 3/8" UNF FULL |
| 52 FRONT SKID * | 751-01-62 | 4-33-10 | 1 | | |
| 53 " " BOLT | TD216 | 12-4-3 | 1 | | 5/16 UNF x 1 CH |
| 54 FRONT SKID WASHER | TD323 | 20-1-7 | 4 | | 5/16 T&C |
| 55 " " NUT | TD379 | 13-3-2 | 1 | | 5/16 UNF FULL NYLOC |
| 56 STEERING WHEEL | 742-04-02 | 8-1-3 | 1 | | |
| 57 " " RETAINER WASHER | 712-04-07 | 4-2-4 | 1 | | |
| 58 " " " RIVET | TD7 | 8-1-4 | 3 | | |
| 59 " " " BOLT | TD534 | 12-3-15 | 1 | | 5/16 x 1 BH |
| 60 STEERING COLUMN | 712-04-04 | 3-1-1 | 1 | | (30" LENGTH) |
| 61 " " SUPPORT | 723-04-02 | 4-2-1 | 2 | | |
| 62 " " " BOLT | TD549 | 12-11-7 | 1 | | 1/4" UNF x 2" HH |
| 63 " " " WASHER | TD340 | 20-1-1 | 2 | | 1/4" THIN |
| 64 " " " NYLOC NUT | TD378 | 13-3-1 | 1 | | 1/4" UNF FULL |
| 65 " " PINCH BOLT | TD1052 | 12-2-3 | 1 | | 2BA x 3/4 CH |
| 66 " " " " NUT | TD410 | 13-1-3 | 1 | | 2BA FULL |
| 67 " " " " WASHER | TD365 | 20-2-11 | 2 | | 2BA T&C |
| 68 " " UNIVERSAL JOINT | TD989 | 8-9-7 | 1 | | |
| 69 " " " JOINT BOLT | TD212 | 12-4-5 | 2 | | 5/16 UNF x 1 1/2 CH |
| 70 " " " " NYLOC NUT | TD379 | 13-3-2 | 2 | | 5/16" UNF FULL |
| 71 " " " " WASHER | TD341 | 20-1-2 | 4 | | 5/16" PLAIN |
| 72 CHASSIS PLATE | 732-01-48 | 8-4-4 | 1 | | |
| 73 CAUTION PLATE | 752-01-49 | 8-3-12 | 1 | | |
| * USE STOCKS OF 763-01-04 (4-27-5) | | FIRST | | | |

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| GEARCHANGE MECHANISM | | | | |
| COMPRISES: | | | | |
| 74 | GEAR LEVER | 762-11-04 | 4-27-1 | 1 |
| 75 | " " PIVOT | 712-11-11 | 4-5-2 | 1 |
| 76 | " " " BOLT | TD203 | 12-3-1 | 1 1/4" UNF x 1" CH |
| 77 | GEAR LEVER PIVOT NYLOC NUT | TD378 | 13-3-1 | 1 1/4" UNF FULL |
| 78 | " " " WASHER | TD340 | 20-1-1 | 2 1/4" FLAT |
| 79 | GEAR SHAFT | 762-11-03 | 4-27-6 | 1 |
| 80 | " LEVER SPACER | 762-11-06 | 4-27-3 | 2 |
| 81 | " " " NYLOC NUT | TD378 | 13-3-1 | 1 1/4 UNF FULL |
| 82 | " " BADGE | 752-11-05 | 8-6-10 | 1 |
| 83 | " CHANGE BEARING LINK | 762-11-05 | 4-27-4 | 1 |
| 84 | " " " LOCK NUT | TD386 | 13-4-7 | 2 5/16 UNF HALF |
| 85 | " " " RETAINING SCREW | TD204 | 12-3-2 | 1 1/4 UNF x 1 1/4 CH |
| 86 | ROSE JOINT LOCK NUT | TD389 | 13-4-10 | 1 1/2 UNF HALF |
| FIRE EXTINGUISHER SYSTEM | | | | |
| COMPRISES: | | | | |
| 87 | 5Kg BOTTLE | TD1008 | 29-1-8 | 1 |
| 88 | " " STRAPS | TD1063 | 29-2-5 | 2 |
| 89 | OPERATING HEAD | TD1005 | 29-2-12 | 2 |
| 90 | 1/4 BSP / 1/4 BSP ADAPTOR | TD1061 | 29-2-3 | 1 |
| 91 | PURPLE FLEXIBLE PIPE | TD1060 | 29-2-2 | 1 |
| 92 | DASHBOARD WASHER | TD1067 | 29-3-8 | 2 |
| 93 | COCKPIT NOZZLE ** | TD1065 | 29-2-9 | 1 |
| 94 | 2.5Kg BOTTLE | TD1009 | 29-1-10 | 1 |
| 95 | " " STRAP | TD1062 | 29-2-4 | 2 |
| 96 | 3/8 BSP / 1/4 BSP ADAPTOR | TD1066 | 29-3-6 | 1 |
| 97 | PURPLE FLEXIBLE PIPE | TD1010 | 29-2-1 | 1 |
| 98 | REAR BULKHEAD NOZZLE | TD1064 | 29-2-7 | 1 |
| 99 | BATTERY POWER PACK | TD1006 | 29-1-6 | 1 |
| 100 | 2-PIN PLUG | TD1006 | 29-1-6 | 1 |
| 101 | POWER PACK BOLT | TD528 | 12-2-13 | 4 2BA x 3/8 BH |
| 102 | " " WASHER | TD365 | 20-2-11 | 4 2BA T&C |
| 103 | " " RIVNUT | TD1032 | 13-1-8 | 4 2BA |
| 104 | LIFE SUPPORT SYSTEM | TD | 29-1-4 | 1 |
| 105 | " " " CLIP | TD727 | 25-1-10 | 2 No. 2 (38-54mm) |
| MONOCOQUE GROMMETS | | | | |
| 106 | DASHBOARD GROMMET | TD | 8-15-6 | 1 1" O.D. 3/4" I.D. |
| 107 | REAR DIAPHRAM GROMMET | TD | 8-15-7 | 2 1 1/4 x 1 x 1/32 |

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| 1 | <i>Schulterworth</i> | 25 MAY 76 |
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| Item | Ref. No. | Matrix | No. Off | Detail |
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| 108 REAR DIAPHRAM GROMMET | TD | 8-15-6 | 2 | 1 x $\frac{3}{4}$ x 1/32 |
| 109 FIRE PULL HANDLE GROMMET | TD999 | 8-15-1 | 1 | |
| 110 FRONT SUSPENSION PLATE GROMMET | TD | 8-15-8 | 2 | 1 x $\frac{3}{4}$ x 3/32 |
| 111 FLEXI GROMMET | TD | 8-4-5 | 1 | |

** TO BE SUPERCEDED BY:-
COCKPIT NOZZLE

| | | |
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| 763-22-01 | 4-44-4 | 1 |
| 763-22-02 | 13-7-1 | 1 |

" " LOCKNUT

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| 1 | <i>Schutterworth</i> | 19 NOV 75 |
| 2 | <i>Schutterworth</i> | 24 FEB 76 |
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SECTION

E3

| Item | Ref. No. | Matrix | No. Off | Detail |
|--|-------------------|-------------------|--------------|------------------------------|
| CLUTCH PEDAL ASSEMBLY | | | 1 | |
| COMPRISES: | | | | |
| 1 CLUTCH PEDAL | 752-08-09 | 2-7-13 | 1 | (DURAL) |
| 2 " " PIVOT BEARING | TD 126 | 8-1-10 | 2 | 06 DU 08 |
| 3 " " " BUSH | 712-08-07 | 4-5-11 | 1 | |
| 4 " " INSERT | 751-08-03 | 4-36-3 | 1 | |
| 5 CLUTCH CLEVIS | TD 1122 | 7-1-6 | 1 | |
| 6 " " PIN | 752-08-03 | 4-3-15 | 1 | |
| 7 " " SPLIT PIN | TD | 23-1-14 | 1 | (3/32" x 1") |
| 8 " " PLAIN WASHER | TD 341 | 20-1-2 | 2 | (5/16" THIN.) |
| BRAKE PEDAL ASSEMBLY | | | 1 | |
| COMPRISES: | | | | |
| 9 BRAKE PEDAL | 752-08-10 | 2-7-14 | 1 | (DURAL) |
| 10 " " SPRING | | | 1 | |
| 11 BALANCE BAR SHAFT | 752-08-02 | 4-3-11 | 1 | |
| 12 " " YOKE | 703-08-01 | 4-5-14 | 2 | |
| 13 " " " INSERT | 703-08-03 | 4-5-13 | 2 | |
| 14 " " NUT | 703-08-02 | 4-6-1 | 2 | |
| 15 BRAKE PEDAL PIVOT BEARING | TD 126 | 8-1-10 | 2 | 06 DU 08 |
| 16 " " PIVOT BUSH | 712-08-07 | 4-5-11 | 1 | |
| THROTTLE PEDAL ASSEMBLY | | | 1 | |
| COMPRISES: | | | | |
| 17 THROTTLE PEDAL | 751-08-09 | 2-7-15 | 1 | (DURAL) |
| 18 " " PIVOT BEARING | TD 126 | 8-1-10 | 2 | 06 DU 08 |
| 19 " " PIVOT BUSH | 712-08-07 | 4-5-11 | 1 | |
| 20 PEDAL BRACKET SPACER (C/PEDAL TO B/PEDAL) | 712-08-11 | 4-5-15 | 1 | (3 3/8" LENGTH) |
| 21 CLUTCH PEDAL BEARING BOLT | TD 207 | 12-3-5 | 1 | 1/4" UNF x 2" H.H. |
| 22 " " " SPRING WASHER | TD 334 | 20-1-11 | 1 | (1/4" SQ. SEC.) |
| 23 " " " PLAIN WASHER | TD 340 | 20-1-1 | 1 | 1/2" FLAT |
| 24 CLUTCH STOP | 752-08-04 | 4-14-5 | 1 | |
| 25 " " WASHER | TD 323 | 20-1-7 | 1 | (5/16" T & C) |
| 26 " " ADJUSTING BOLT | TD 567 | 12-12-4 | 1 | (5/16" UNF x 1 3/4" HH) |
| 27 " " " NUT | TD 386 | 13-4-7 | 1 | (5/16" UNF HALF) |
| 28 FORWARD THROTTLE STOP | 712-08-11 | 4-5-15 | 1 | (3 3/8" LENGTH) |

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SECTION E3

| Item | Ref. No. | Matrix | No. Off | Detail |
|---|---------------|----------------|---------|---|
| THROTTLE PEDAL ASSEMBLY (CONT'D) | | | | |
| 29 FORWARD THROTTLE STOP ADJUSTING BOLT | TD 547 | 12-11-5 | 1 | ($\frac{1}{2}$ " x $1\frac{1}{2}$ " HH) |
| 30 FORWARD THROTTLE STOP ADJUSTING NUT | TD 385 | 13-4-6 | 1 | ($\frac{1}{4}$ " UNF HALF) |
| 31 FORWARD THROTTLE STOP BOLT | TD 545 | 12-11-3 | 1 | ($\frac{1}{4}$ " UNF x 1" H.H.) |
| 32 " " "SPRING WASHER | TD 334 | 20-1-11 | 1 | ($\frac{1}{4}$ " SQ. SEC.) |
| 33 " " "PLAIN WASHER | TD 322 | 20-1-6 | 1 | ($\frac{1}{4}$ " T & C) |
| 34 THROTTLE PEDAL SPACER | 712-08-16 | 4-5-12 | 1 | |
| 35 THROTTLE & BRAKE PEDAL BEARING BOLT | TD 558 | 12-11-15 | 1 | $\frac{1}{2}$ " UNF x $4\frac{1}{2}$ " H.H. |
| 36 THROTTLE & BRAKE PEDAL BEARING WASHER | TD 340 | 20-1-1 | 1 | $\frac{1}{4}$ " THIN |
| 37 THROTTLE & BRAKE PEDAL BEARING SPRING WASHER | TD 334 | 20-1-11 | 1 | $\frac{1}{4}$ " SQ. SEC. |

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| 1 | <i>S. Butterworth</i> | 24 NOV 75 |
| 2 | <i>S. Butterworth</i> | 26 NOV 75 |
| 3 | <i>S. Butterworth</i> | 10 MAR 76 |
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SECTION K8

| | Ref. No. | Matrix | No. | | Detail |
|--|-------------------|--------------------|--------------|--------|------------------|
| | | | Off | Detail | |
| FRONT TOP WISHBONE OUTER | TD 45 | 15-1-2 | 2 | | (RBJ76GU) |
| 2 " " " INNER | TD 52 | 15-1-14 | 4 | | (RC6E) |
| 3 FRONT BOTTOM WISHBONE OUTER | TD 46 | 15-1-3 | 2 | | (RSTWR12) |
| 4 TRACK ROD OUTER | TD 47 | 15-1-4 | 2 | | (RBJ341) |
| 5 ANTI-ROLL BAR LINK | TD 49 | 15-1-11 | 8 | | (RMP5U) |
| 6 RADIUS ARM | TD 51 | 15-1-13 | 8 | | (RC6H) |
| 7 TOP LINK INNER | TD 52 | 15-1-14 | 2 | | (RC6E) |
| 8 TOP LINK OUTER | TD 53 | 15-1-15 | 2 | | (RCL8H) |
| 9 REAR BOTTOM WISHBONE OUTER FRONT | TD 1011 | 15-2-14 | 2 | | RAC8 |
| 10 " " " " REAR | TD 57 | 15-2-4 | 2 | | (RC 8) |
| 11 " " " INNER | TD 56 | 15-2-3 | 2 | | (RSTWR 08E) |
| 12 GEAR LINKAGE FRONT SUPPORT | TD 55 | 15-2-2 | 1 | | (RMP8U) |
| 13 " " REAR " | TD 55 | 15-2-2 | 1 | | (RMP8U) |
| 14 THROTTLE CABLE FRONT SUPPORT | TD 17 | 15-1-1 | 1 | | (RMP4U) |
| 15 NOSE FRAME | TD 49 | 15-1-11 | 2 | | (RMP5U) |
| 16 TRACK ROD INNER | TD957 | 15-2-11 | 2 | | (RBJ342) |
| 17 GEAR LEVER LOCATION BEARING | TD1013 | 15-2-12 | 2 | | RBJ 67U |
| 18 ANTI-ROLL BAR LINK (FRONT UPPER) | TD1013 | 15-2-12 | 2 | | RMP5U |

ENGINE INSTALLATION KIT - 763 TOYOTA

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| 3 | Schutterworth | 16 DEC 75 |
| 4 | Schutterworth | 27 FEB 76 |
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SECTION F19

| Item | Ref. No. | Matrix | No. Off | Detail |
|---|-------------------|----------|--------------|--|
| 1 ENGINE (NORMALLY SUPPLIED BY CUSTOMER) | | | 1 | |
| 2 ENGINE SIDEFAME LH | 763-01-03 | 2-9-1 | 1 | |
| 3 " " RH | 763-01-02 | 2-9-2 | 1 | |
| 4 " " TOP MOUNTING BOLT | TD 526 | 12-7-9 | 2 | ($\frac{1}{2}$ "UNF x $3\frac{1}{2}$ "CH) |
| 5 " " " " BOLT SPRING WASHER | TD 338 | 20-1-15 | 2 | ($\frac{1}{2}$ "SQ. SEC.) |
| 6 " " BOTTOM MOUNTING BOLT | TD 525 | 12-7-10 | 2 | ($\frac{1}{2}$ "UNF x 4" CH) |
| 7 " " " " SPRING WASHER | TD 338 | 20-1-15 | 2 | ($\frac{1}{2}$ " SQ. SEC.) |
| 8 " " ENGINE PAD BOLT | TD 255 | 12-7-3 | 2 | ($\frac{1}{2}$ "UNF x $1\frac{1}{2}$ "CH) |
| 9 " " " " SPRING WASHER | TD 338 | 20-1-15 | 2 | ($\frac{1}{2}$ " SQ. SEC.) |
| 10 ENGINE MOUNTING PAD LH | 753-16-24 | 4-39-1 | 1 | |
| 11 " " " RH | 753-16-25 | 4-39-2 | 1 | |
| 12 " " " BOLT | TD 1054 | 12-1-8 | 4 | M10 x 25 H.H. |
| 18 " " " WASHER (SUPPLIED WITH TD 1053) | | | 8 | |
| 14 " " " BOLT | TD 1053 | 12-1-13 | 8 | M8 x 40 H.H. |
| 15 " " " WASHER | TD 343 | 20-1-4 | 4 | $\frac{3}{16}$ " THIN |
| 16 ENGINE STARTER MOTOR (NORMALLY SUPPLIED WITH ENGINE) | | | 1 | |
| 17 ENGINE STARTER MOTOR BOLT | TD 586 | 12-13-4 | 1 | $\frac{3}{8}$ "UNF x $1\frac{3}{4}$ " H.H. |
| 18 " " " WASHER | TD 342 | 20-1-3 | 2 | $\frac{3}{8}$ " THIN |
| 19 " " " NYLOC NUT | TD 380 | 13-3-3 | 1 | $\frac{3}{8}$ "UNF FULL |
| 20 ENGINE ADAPTOR PLATE | 743-16-12 | 4-38-5 | 1 | |
| 21 " " " BOLT | TD 1055 | 12-1-9 | 4 | M12 x 30 H.H. |
| 22 " " " WASHER | TD 344 | 20-1-5 | 5 | $\frac{1}{2}$ " THIN |
| 23 " " " BOLT | 763-16-12 | 12-18-13 | 1 | (THIN-HEAD) |
| 24 " " " WASHER | 20-1-5 | | 4 | (FLAT THIN) |
| 25 REAR CROSSMEMBER | 763-01-07 | 4-34-4 | 1 | |
| 26 " " SIDEFAME BOLT | TD 259 | 12-7-8 | 2 | $\frac{1}{2}$ "UNF x 3" C.H. |
| 27 " " " SPRING WASHER | TD 338 | 20-1-15 | 2 | $\frac{1}{2}$ " SQ. SEC. |
| 28 " " GEARBOX SPACER | 763-01-11 | 4-31-1 | 2 | |
| 29 REAR SKID | 753-01-41 | 4-14-2 | 1 | |
| 30 " " BOLT | TD 211 | 12-18-6 | 3 | $\frac{1}{4}$ "UNF x 3 CH) |
| 31 " " WASHER | TD 340 | 20-1-1 | 3 | $\frac{1}{4}$ " THIN |
| 32 " " NYLOC NUT | TD 378 | 13-3-1 | 3 | $\frac{1}{2}$ "UNF FULL |
| ENGINE EXHAUST SYSTEM | | | 1 | |
| 33 COMPRISES: PRIMARY PIPE TAIL PIPE | TD467 | 24-1-1 | 4 1 | |
| 34 " " SPLIT PIN | TD 1082 | 23-6-1 | 1 | 3/16 x 3 |

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| 2 | <i>Schutterworth</i> | 21 NOV 75 |
| 3 | <i>Schutterworth</i> | 27 FEB 76 |

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F19

| Item | Ref. No. | Matrix | No. | | Detail |
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| | | | Off | Detail | |
| 35 ENGINE EXHAUST FLANGE NUT | | 13-2-13 | 5 | | (BRASS-8mm COARSE |
| 36 " " " STUD (SUPPLIED WITH ENGINE) | | | 5 | | |
| 37 ENGINE EXHAUST BRACKET | 763-01-25 | 3-26-4 | 1 | | |
| 38 " " " NUT | TD 379 | 13-3-2 | 2 | | 5/16" UNF FULL NYL |
| 39 " " " JUBILEE CLIP | TD 730 | 25-1-13 | 1 | | NO 3 (50-70mm) |
| 40 GEARBOX INPUT SHAFT | TD 102 | 18-1-10 | 1 | | |
| 41 " " " CIRCLIP | TD 4 | 18-2-7 | 1 | | |
| 42 " CLUTCH BOBBIN | TD 917 | 18-2-1 | 1 | | (TWIN PLATE) |
| ENGINE THROTTLE CABLE ASSEMBLY | | | 1 | | |
| COMPRISES: | | | | | |
| 43 PEDAL CLEVIS | TD 35 | 8-2-6 | 1 | | |
| 44 " " BOLT | TD 1052 | 12-2-3 | 1 | | 2 BA x 3/4 C.H. |
| 45 " " LOCK NUT | TD 412 | 13-1-2 | 1 | | 2 BA PLAIN |
| 46 SOLDER-ON NIPPLE | TD 34 | 8-2-5 | 1 | | |
| 47 INNER CABLE | TD 31 | 8-2-2 | 1 | | |
| 48 CABLE ADJUSTER | TD 32 | 8-2-3 | 1 | | |
| 49 FERRULE | TD 33 | 8-2-4 | 1 | | |
| 50 OUTER CABLE | TD 30 | 8-2-1 | 1 | | |
| 51 FERRULE | TD 33 | 8-2-4 | 1 | | |
| 52 CABLE ADJUSTER | TD 32 | 8-2-3 | 1 | | |
| 53 CABLE ADJUSTER NUT | TD 42 | 8-2-12 | 2 | | |
| 54 SOLDER-ON NIPPLE | TD 34 | 8-2-5 | 1 | | |
| 55 CLEVIS | TD 35 | 8-2-6 | 1 | | |
| 56 CLEVIS PIN | TD 36 | 8-2-7 | 1 | | |
| 57 " " WASHER | | | 1 | | |
| 58 " " SPLIT PIN | TD 40 | 8-2-10 | 1 | | (1/16" DIA x 1" LONG) |
| 59 REAR THROTTLE BRACKET | 763-16-03 | 3-23-1 | 1 | | |
| 60 METERING UNIT THROTTLE BRACKET BOLT | TD 529 | 12-17-4 | 1 | | (2BA x 1" BH) |
| 61 " " " BRACKET NYLOC NUT | TD 410 | 13-1-3 | 1 | | (2BA FULL) |
| 62 " " " " BOLT | TD 517 | 12-3-11 | 1 | | (1/4" UNF x 1/2" CH) |
| 63 " " " " SPACER | | | | | |
| 64 TACHOMETER | TD 334 TD 959 | 20-1-11 34-1-2 | 1 1 | | (1/4" SQ. SEC.) 0-9000 RPM) |
| 65 " HOUSING | 763-01-01 | 4-25-4 | 1 | | |
| 66 " ANTI-VIBRATION O-RING | TD | 8-14-3 | 1 | | |
| 67 " " " GROMMET | TD 1140 | 8-15-4 | 1 | | |
| 68 " " " " | TD 1141 | 8-15-5 | 1 | | |
| 69 " ANGLE DRIVE | TD 961 | 34-1-4 | 1 | | |

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SHEET 3 OF 3

| ISSUE | SIGNATURE | DATE |
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| 1 | <i>Schutterworth</i> | 19 NOV 75 |
| 2 | <i>Schutterworth</i> | 27 FEB 76 |
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SECTION F19

| Item | Ref. No. | Matrix | No. | | Detail |
|---|-----------|----------|-----|--|--------------------------------|
| | | | Off | | |
| 70 TACHOMETER FLEXIBLE DRIVE | TD 65 | 8-3-4 | | | 6FT LENGTH |
| 71 GAUGE (OIL PRESSURE/OIL TEMP) | TD 963 | 8-11-2 | | | 8FT CAPILLARY |
| OIL PRESSURE LINE ASSEMBLY | | | | | |
| COMPRISES: | | | | | |
| 72 UNION | TD 705 | 8-4-10 | 1 | | ($\frac{1}{8}$ " BSP 90°) |
| 73 HOSE | TD 704 | 8-4-9 | 90" | | ($\frac{1}{8}$ " I.D.) |
| 74 UNION | TD 705 | 8-4-10 | 1 | | ($\frac{1}{8}$ " BSP 90°) |
| 75 GAUGE (FUEL PRESSURE/WATER TEMP) | TD 963 | 8-11-2 | 1 | | (8FT CAPILLARY) |
| 76 FUEL PRESSURE LINE ASSEMBLY | | | | | |
| COMPRISES: | | | | | |
| 76 UNION | TD 705 | 8-4-10 | 1 | | ($\frac{1}{8}$ " BSP 90°) |
| 77 HOSE | TD 704 | 8-4-9 | 70" | | ($\frac{1}{8}$ " I.D.) |
| 78 UNION | TD 706 | 8-4-11 | 1 | | $\frac{1}{8}$ " BSP STRAIGHT |
| 79 PANCAKE FILTER ADAPTOR | 752-14-04 | 4-17-4 | 1 | | |
| 80 " " " DOWTY WASHER | TD | 20-3-1 | 1 | | $\frac{1}{8}$ " B.S.P. |
| 81 ENGINE STARTER MOTOR STUD (NORMALLY SUPPLIED WITH STARTER MOTOR) | | | 1 | | |
| 82 " " " WASHER NUT | TD | 13-6-7 | 1 | | M 10 |
| 83 " " " WASHER | TD 343 | 20-1-4 | 1 | | $\frac{3}{16}$ " THIN |
| 84 " " " SPRING WASHER | TD 337 | 20-1-14 | 1 | | $\frac{3}{16}$ " SQ. SEC. |
| 85 GEARBOX TO RXM BOLT | TD 597 | 12-13-14 | 2 | | $\frac{3}{8}$ " UNF x 6" H.H. |
| 86 " " " NUT | TD 380 | 13-3-3 | 2 | | $\frac{3}{8}$ " UNF FULL NYLOC |
| 87 " " " WASHER | TD 342 | 20-1-3 | 4 | | $\frac{3}{8}$ " THIN |
| 88 EXHAUST BRACKET STUD WASHER | TD 341 | 20-1-2 | 2 | | $\frac{5}{16}$ " THIN |
| 89 THROTTLE CABLE ADJUSTER LOCK NUT | TD 42 | 8-2-12 | 2 | | |

| ISSUE | SIGNATURE | DATE |
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| 1 | <i>Schulten</i> | 24 NOV 75 |
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| Item | Ref. No. | SECTION | | |
|---|-----------|---------|---------|-------------------|
| | | J19 | No. Off | Detail |
| 1 FUEL TANK | 732-15-02 | 17-1-7 | 1 | |
| 2 COLLECTOR POT BLANKING BRACKET | 75R-15-01 | 2-5-7 | 1 | |
| 3 COLLECTOR POT | 752-15-15 | 3-19-6 | 1 | |
| 4 " " JUBILEE CLIP | TD 725 | 25-1-8 | 2 | SIZE 1X |
| 5 " DRAIN LOWER UNION | TD 299 | 21-1-7 | 1 | -6 STRAIGHT |
| 6 " " PIPE | TD 292 | 21-2-9 | | -6 AEROQUIP |
| 7 " " UPPER UNION | TD 306 | 21-1-8 | 1 | -6 x 45° |
| 8 " " BULKHEAD ADAPTOR | 752-15-13 | 4-12-15 | 1 | |
| 9 " " BLANKING CAP | 753-15-11 | 4-33-5 | 2 | |
| 10 BULKHEAD ADAPTOR LOCKNUT | 752-17-02 | 4-13-1 | 1 | 9/16 UNF |
| 11 FUEL COLLECTOR POT OUTLET UNION | | | 1 | -8 |
| 12 HOSE-COLLECTOR POT TO FUEL FILTER (8" LENGTH) | TD 293 | 21-2-10 | 1 | (-8 AEROQUIP |
| 13 FUEL FILTER INLET UNION | TD 314 | 21-1-12 | 1 | (-8 90° AEROQUIP) |
| 14 " " " ADAPTOR | 752-15-11 | 4-8-14 | 1 | (-8/-8 MALE/MALE |
| 15 " " " END | 753-15-03 | 4-11-8 | 1 | |
| 16 " " ELEMENT | TD 914 | 8-10-5 | 1 | |
| 17 " " OUTLET END | 753-15-02 | 4-11-7 | 1 | |
| 18 " " " " BOLT | | | | |
| 19 " " " " WASHER | | | | |
| 20 " " " " PLUG | 753-15-06 | 4-8-12 | 1 | (-6 SIZE) |
| 21 " " " " PLUG | 752-17-08 | 4-19-10 | 1 | (1/8" BSP SIZE) |
| 22 " " " " " DOWTY WASHER | TD | 20-3-1 | 1 | (1/8" BSP) |
| 23 " " MOUNTING BRACKET | 762-15-08 | 3-23-4 | 4 | |
| 24 " " OUTLET ADAPTOR | 753-15-07 | 4-8-15 | 1 | (-6/-8 MALE/MALE) |
| 25 " " " UNION | TD 314 | 21-1-12 | 1 | (-8 90° AEROQUIP) |
| 26 HOSE-FUEL FILTER TO FUEL PUMP (8" LENGTH) | TD 293 | 21-2-10 | 1 | (-8 AEROQUIP) |
| 27 " JUBILEE CLIP | TD 720 | 25-1-3 | 1 | (00 SIZE) |
| 28 FUEL PUMP INLET END CAP | 752-15-04 | 4-13-6 | 1 | (-8 SIZE) |
| 29 FUEL PUMP (NORMALLY SUPPLIED BY CUSTOMER) | | | 1 | (BOSCH) |
| 30 " " JUBILEE CLIP | TD 728 | 25-1-11 | 1 | (2X SIZE) |
| 31 " " MOUNTING BRACKET | 753-15-14 | 3-19-12 | 1 | |
| 32 " " " " BOLT | | | 2 | |
| 33 " " " " SPRING WASHER | | | 2 | |
| 34 " " TERMINAL (LARGE) | | | | |
| 35 " " " (SMALL) | | | | |

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| ISSUE | SIGNATURE | DATE |
| 1 | <i>S. Butlerworth</i> | 22 NOV 75 |
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| Item | Ref. No. | SECTION Matrix | J19 | | Detail |
|--|-----------|-------------------|---------|--|-------------------|
| | | | No. Off | | |
| 36 FUEL PUMP TERMINAL NUT (LARGE) | TD 1091 | 13-6-2 | 1 | | M5 FULL PLAIN |
| 37 " " " " (SMALL) | TD 1090 | 13-6-1 | 1 | | M5 " " |
| 38 FUEL PUMP OUTLET END CAP | 752-15-05 | 3-16-7 | 1 | | (-6 SIZE) |
| 39 " " " JUBILEE CLIP | TD 722 | | 1 | | (18-28mm SIZE) |
| 40 HOSE-FUEL PUMP TO PANCAKE FILTER (14" LENGTH) | TD 292 | 21-2-9 | 1 | | (-6 AEROQUIP) |
| 41 PANCAKE FILTER INLET UNION | TD 306 | 21-1-8 | 1 | | (-6 45° AEROQUIP) |
| 42 " " " ADAPTOR | 752-15-10 | 4-8-13 | 1 | | (-6/-6MALE/MALE) |
| 43 " " " DOWTY WASHER | TD 1024 | 20-3-3 | 1 | | 3/16" ID |
| <u>PANCAKE FILTER ASSEMBLY</u> | | | | | |
| COMPRISES: | | | | | |
| 44 FILTER HOUSING | 751-15-06 | 4-11-11 | 1 | | |
| 45 FILTER LID | 751-15-07 | 4-11-12 | 1 | | |
| 46 FILTER GAUZE | 751-15-08 | 3-2-15 | 1 | | |
| 47 FILTER FELT | 751-15-09 | 8-4-12 | 1 | | |
| 48 FILTER O-RING | TD 288 | 8-5-1 | 1 | | |
| 49 FILTER CIRCLIP | TD 289 | 23-1-8 | 1 | | |
| 50 PANCAKE FILTER MOUNTING BRACKET | 753-15-13 | 3-19-13 | 1 | | |
| 51 | <hr/> | | | | |
| 52 " " JUBILEE CLIP | TD 732 | 25-2-2 | 1 | | SIZE 4 |
| 53 " " " BOLT | | | 2 | | |
| 54 " " " SPRING WASHER | | | 2 | | |
| 55 PANCAKE FILTER OUTLET ADAPTOR | 752-15-10 | 4-8-13 | 1 | | (-6/-6MALE/MALE) |
| 56 " " " " DOWTY WASHER | TD 1024 | 20-3-3 | 1 | | 3/16" I.D. |
| 57 " " " UNION | TD 306 | 21-1-8 | 1 | | (-6 45° AEROQUIP) |
| 58 HOSE-PANCAKE FILTER TO METERING UNIT (36" LENGTH) | TD 292 | 21-2-9 | 1 | | (-6 AEROQUIP) |
| 59 HOSE JUBILEE CLIP | TD 718 | 25-1-1 | 1 | | (000 SIZE) |
| 60 METERING UNIT INLET END CAP | 752-15-05 | 4-16-7 | 1 | | (-6 SIZE) |
| 61 " " OUTLET " " | 752-16-05 | 4-16-7 | 1 | | (-6 SIZE) |
| 62 HOSE JUBILEE CLIP | TD 718 | 25-1-1 | 1 | | (000 SIZE) |
| 63 HOSE-METERING UNIT TO COLLECTOR POT (42" LENGTH) | TD 292 | 21-2-9 | 1 | | (-6 AEROQUIP) |
| 64 COLLECTOR POT INLET UNION | TD 313 | 21-1-9 | 1 | | (-6 90° AEROQUIP) |
| 65 FUEL FILLER | 762-15-07 | 3-23-5 | 1 | | |
| 66 " " CAP | 722-18-11 | 4-20-1 | 1 | | * |
| 67 " " " O-RING | TD 70 | 8-8-9 | 1 | | |
| 68 " " JUBILEE CLIP | | | 1 | | |

FUEL SYSTEM - 763 TOYOTA

SHEET 3 OF 3

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|-------|-----------------------|-----------|
| ISSUE | SIGNATURE | DATE |
| 1 | <i>R. Butterworth</i> | 24 NOV 75 |
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SECTION J19

| Item | Ref. No. | Matrix | No. Off | Detail |
|---|------------|---------|---------|--------------------------------------|
| 69 FUEL FILLER RUBBER HOSE (5" LENGTH) | TD 757 | 8-10-6 | 1 | ($\frac{3}{4}$ " I.D.) |
| 70 " " " " JUBILEE CLIP | TD 727 | 25-1-10 | 2 | (NO 2 SIZE) |
| 71 FUEL FILLER BOLLOVER BAR BRACKET | 762-01-100 | 3-24-3 | 1 | |
| 72 " " " " " BOLT | TD 529 | 12-2-14 | 2 | 2 BA x $\frac{1}{2}$ " BH |
| 73 FUEL TANK BREATHER TUBE | | 3-11-14 | 2 | (ALLOY) |
| 74 " " " " JUBILEE CLIP | | 25-1-1 | 2 | |
| 75 FUEL TANK BREATHER PIPE (6" LENGTH) | | 8-10-7 | 1 | ($\frac{3}{8}$ " I.D. GREY PLASTIC) |
| 76 " " " " JUBILEE CLIP | TD 720 | 25-1-3 | 2 | (00 SIZE) |
| 77 FUEL FILLER BREATHER PIPE (56" LENGTH) | | 8-10-7 | 1 | ($\frac{3}{8}$ " I.D. GREY PLASTIC) |
| 78 FUEL FILLER BREATHER PIPE JUBILEE CLIP | TD 720 | 25-1-3 | 2 | (00 SIZE) |
| 79 FUEL BREATHER VALVE | 763-15-02 | 4-33-8 | 1 | |
| 80 FUEL TANK BREATHER PIPE | | 8-10-7 | 1 | ($\frac{3}{8}$ " I.D. GREY PLASTIC) |
| 81 " " " " | | 8-10-7 | 1 | ($\frac{3}{8}$ " I.D. GREY PLASTIC) |
| 82 " " " PIPE JUBILEE CLIP | TD 720 | 25-1-3 | 4 | (00 SIZE) |
| 83 FUEL FILLER BRACKET WASHER | TD 351 | 20-2-1 | 2 | 2 BA PLAIN |
| 84 " " " SPRING WASHER | TD 367 | 20-2-2 | 2 | 2 BA SQUARE SEC. |
| 85 " " TYRAP | TD 194 | 8-3-14 | 2 | MEDIUM |
| 86 COLLECTOR POT BLANKING HOSE | TD 751 | 8-7-2 | 3" | 1" I.D. |

| ISSUE | SIGNATURE | DATE |
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| 1 | <i>J. Buttenworth</i> | 20 NOV 75 |
| 2 | <i>J. Buttenworth</i> | 8 MAR 76 |
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SECTION H18

| Item | Ref. No. | Matrix | No. | | Detail |
|---|-----------|---------|-----|--------|-----------------------------|
| | | | Off | Detail | |
| 1 OIL TANK | 763-14-01 | 3-20-1 | 1 | | |
| 2 " " MOUNTING RAWLNU T | TD 1033 | 23-3-7 | 2 | | |
| 3 " " " BOLT | TD 504 | 12-9-9 | 2 | | 3/8" UNC x 2 1/2" CH. |
| 4 " " MOUNT BOLT | TD 229 | 12-5-2 | 2 | | 3/8" UNF x 1" CH. |
| 5 " " MOUNT | 763-01-15 | 3-23-13 | 2 | | |
| 6 " " FILTER HOUSING | 762-14-06 | 4-33-2 | 1 | | |
| 7 " " " GAUZE | 762-14-07 | 3-33-14 | 1 | | |
| 8 " TEMP TAKE-OFF BOSS | 762-14-04 | 4-33-3 | 1 | | |
| 9 " TANK DRAIN PLUG | 762-14-23 | 4-33-13 | 1 | | |
| 10 " TANK DRAIN PLUG SEAL | TD 1025 | 20-3-4 | 1 | | 1" ID DOWTY |
| 11 OIL TANK CAP | 722-18-11 | 4-20-1 | 1 | | |
| 12 O-RING | TD 70 | 8-8-9 | 1 | | |
| 13 OIL TANK OUTLET UNION | TD 316 | 21-2-3 | 1 | | -12 90° AEROQUIP) |
| 14 HOSE-OIL TANK TO OIL PUMP (30" LENGTH) | TD 295 | 21-2-12 | 14" | | (-12 AEROQUIP) |
| 15 OIL PUMP INLET UNION | TD 316 | 21-2-3 | 1 | | (-12 90° AEROQUIP) |
| 16 " " " ADAPTOR | 753-14-05 | 4-32-1 | 1 | | -12 x 1/2" BSP x 3 13/16" |
| 17 " " OUTLET " | 753-14-05 | 4-32-1 | 1 | | -12 x 1/2" BSP x 3 13/16" |
| 18 " " " UNION | TD 316 | 21-2-3 | 1 | | (-12 90° AEROQUIP) |
| 19 HOSE-OIL PUMP TO OIL FILTER (20" LENGTH) | TD 295 | 21-2-12 | 20" | | (-12 AEROQUIP) |
| 20 OIL FILTER INLET UNION | TD 316 | 21-2-3 | 1 | | (-12 90° AEROQUIP) |
| 21 " " " ADAPTOR | 743-14-07 | 4-13-14 | 1 | | -12 x 1/2" B.S.P. |
| 22 " " " " DOWTY WASHER | TD 1027 | 20-3-5 | 1 | | 1/2" B.S.P. |
| OIL FILTER ASSEMBLY | | | | | 1 |
| COMPRISES: | | | | | |
| 23 ELEMENT | TD 75 | 8-7-3 | 1 | | |
| 24 HOUSING | 75B-14-07 | 3-19-9 | 1 | } | |
| 25 HOUSING WASHER | | | | | |
| 26 HOUSING BOLT | | | | | |
| 27 MOUNTING BOLT | TD 583 | 12-13-1 | 2 | | (3/8" UNF x 1" H.H. |
| 28 MOUNTING WASHER | TD 342 | 20-1-3 | 4 | | 3/8" THIN |
| 29 MOUNTING NYLOC NUT | TD 380 | 13-3-3 | 2 | | (3/8" UNF FULL) |
| 30 OIL FILTER OUTLET ADAPTOR | 743-14-07 | 4-13-14 | 1 | | (1/2" BSP/-12 MALE/MALE) |
| 31 OIL FILTER OUTLET ADAPTOR DOWTY WASHER | TD 1027 | 20-3-5 | 1 | | 1/2" B.S.P. |
| 32 " " " UNION | TD 316 | 21-2-3 | 1 | | -12 90° AEROQUIP) |
| 33 HOSE-OIL FILTER TO ENGINE BLOCK (28" LENGTH) | TD 295 | 21-2-12 | 28" | | (-12 AEROQUIP) |
| 34 ENGINE BLOCK INLET UNION | TD 316 | 21-2-3 | 1 | | (-12 90° AEROQUIP) |
| 35 " " " ADAPTOR | 753-14-03 | 4-8-10 | 1 | | (METRIC/-12 MALE/MALE) |

| ISSUE | SIGNATURE | DATE |
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| 1 | <i>S. Butterworth</i> | 20 NOV 75 |
| 2 | <i>S. Butterworth</i> | 8 MAR 76 |
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SECTION H18

| Item | Ref. No. | Matrix | No. Off | Detail |
|--|-----------|---------|---------|---------------------------|
| 36 OIL PUMP SCAVENGE OUTLET ADAPTOR | 743-14-07 | 4-13-14 | 1 | 1/2" BSP/-12 |
| 37 " " " " UNION | TD 302 | 21-2-1 | 1 | -12 STR. AEROQUIP |
| 38 HOSE-OIL PUMP SCAVENGE TO OIL TANK (18" LENGTH) | TD 295 | 21-2-12 | 16" | (-12 AEROQUIP) |
| 39 OIL TANK INLET UNION | TD 309 | 21-2-2 | 1 | (-12 45° AEROQUIP) |
| 40 OIL TANK BREATHER PIPE (18" LENGTH) | TD 741 | 8-7-15 | 18" | 3/8" I.D. CLEAR PLASTIC) |
| 41 " " " " TYRAP | TD 194 | 8-13-14 | 1 | MEDIUM |
| 42 CAM COVER BREATHER PIPE (20" LENGTH) | TD 740 | 8-7-13 | 6" | (3/4" I.D. CLEAR PLASTIC) |
| 43 " " " " JUBILEE CLIP | TD 721 | 25-1-4 | 4 | (0 SIZE) |
| 44 " " " " | TD 739 | 8-7-9 | 30" | 5/8" ID CLEAR PLASTIC |
| 45 " " " " REDUCER | | 3-32-13 | 1 | 5/8" / 3/4" |
| 46 OIL PUMP INLET ADAPTOR SEAL | TD 1027 | 20-3-5 | 1 | 1/2" BSP |
| 47 CATCH TANK SIGHT TUBE | TD 736 | 8-7-12 | 1 1/2" | 1/4" I.D. CLEAR PLASTIC |
| 48 " " " " TYRAP | TD 193 | 8-3-13 | 2 | SMALL |
| 49 OIL PUMP OUTLET ADAPTOR SEAL | TD 1027 | 20-3-5 | 1 | 1/2" BSP. |

REAR SUSPENSION - 763 TOYOTA

SHEET 1 OF 3

| ISSUE | SIGNATURE | DATE |
|-------|-----------------------|-----------|
| 1 | <i>S. Buttenworth</i> | 17 NOV 75 |
| 2 | <i>S. Buttenworth</i> | 2 FEB 76 |
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| Item | Ref. No. | Matrix | SECTION C9 | | Detail |
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| | | | No. Off | | |
| 1 TOP RADIUS ARM (TOYOTA) | 763-03-04 | 3-3-10 | 2 | | (29-50 LENGTH) |
| 2 BOTTOM RADIUS ARM | 741-03-01 | 3-3-11 | 2 | | 27.25" LENGTH. |
| 3 RADIUS ARM SPHERICAL LOCK NUT | TD 387 | 13-4-8 | 8 | | 3/8" UNF HALF |
| 4 RADIUS ARM FORWARD FIXING BOLT | TD 236 | 12-5-9 | 4 | | (3/8" UNF x 2 3/4" CH) |
| 5 " " " NYLOC NUT | TD 380 | 13-3-3 | 4 | | (3/8" UNF FULL) |
| 6 RADIUS ARM REARWARD FIXING BOLT | TD 586 | 12-13-4 | 4 | | 3/8" UNF x 1 3/4 H.H. |
| 7 " " " NYLOC NUT | TD 380 | 13-3-3 | 4 | | (3/8" UNF FULL) |
| 8 ** TOP CLEVIS | 763-03-01 | 4-26-1 | 2 | | ** |
| 9 " " UPRIGHT WASHER | 712-03-20 | 4-2-15 | 4 | | |
| 10 " " PLAIN WASHER | TD 326 | 20-1-10 | 2 | | (1/2" T&C) |
| 11 " " NYLOC NUT | TD 382 | 13-3-5 | 2 | | (1/2" UNF FULL) |
| 12 BOTTOM CLEVIS | 703-03-27 | 4-3-3 | 2 | | |
| 13 " " UPRIGHT WASHER | 712-03-20 | 4-2-15 | 2 | | |
| 14 " " WASHER | TD 326 | 20-1-10 | 2 | | (1/2" T&C) |
| 15 " " NYLOC NUT | TD 382 | 13-3-5 | 2 | | (1/2" UNF FULL) |
| 16 REAR CROSSMEMBER PLATE (TOYOTA ONLY) | 752-01-34 | 3-2-7 | 2 | | |
| 17 " " " (BMW ONLY) | 763-01-18 | 3-25-4 | 2 | | |
| 18 " " " | 753-01-54 | 1-6-4 | 2 | | |
| 19 REAR CROSSMEMBER D.S. PLATE LH (TOYOTA) | 753-01-21 | 3-4-2 | 1 | | |
| 20 " " " " RH | 753-01-20 | 3-4-1 | 1 | | |
| 21 " " " " (BMW) | 763-01-17 | 3-25-5 | 2 | | |
| 22 " " " " " BOLT | TD 574 | 12-12-7 | 2 | | (5/16" UNF x 3 1/2 H.H.) |
| 23 " " " " SPACER (BMW) | 752-01-130 | 4-31-6 | 2 | | |
| 24 " " " " " PLAIN WASHER | TD 323 | 20-1-7 | 2 | | (5/16" T&C) |
| 25 " " " " PLATE NYLOC NUT | TD 379 | 13-3-2 | 2 | | (5/16" UNF FULL) |
| 26 TOP LINK | 703-03-06 | 4-6-6 | 2 | | (4 1/2" LENGTH) |
| 27 " " SPACER (TOYOTA ONLY) | 753-01-52 | 4-27-11 | 2 | | |
| 28 " " " " (B.M.W.) | 763-01-19 | 4-31-7 | 2 | | |
| 29 " " INNER ROSE JOINT LOCKNUT | TD 389 | 13-4-10 | 2 | | (1/2" UNF HALF) |
| 30 " " OUTER ROSE JOINT LOCKNUT | TD 402 | 13-4-14 | 2 | | (1/2" UNF LH HALF) |
| 31 REAR BOTTOM WISHBONE | 763-03-02 | 32-1-6 | 2 | | |
| 32 RBWB SLEEVE NUT | 703-03-05 | 4-2-9 | 2 | | |
| 33 " OUTER REAR ROSE JOINT LOCKNUT | TD 390 | 13-4-11 | 2 | | (5/8" UNF HALF) |
| 34 " " " " " BOLT | TD 526 | 12-7-9 | 2 | | (1/2" UNF x 3 1/2" CH) |
| 35 " " " " " UPRIGHT WASHER | 712-03-20 | 4-2-15 | 4 | | |
| 36 " " " " " PLAIN WASHER | TD 326 | 20-1-10 | 2 | | (1/2" T&C) |
| 37 " " " " " NYLOC NUT | TD 375 | 13-3-11 | 2 | | 1/2" UNF HALF |
| 38 RBWB INNER ROSE JOINT CIRCLIP | TD 120 | 8-2-0 | 4 | | |

REAR SUSPENSION - 763 TOYOTA

SHEET 2 OF 3

| ISSUE | SIGNATURE | DATE |
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| 1 | J. Buttenworth | 17 NOV 75 |
| 2 | J. Buttenworth | 2 FEB 76 |
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SECTION C9

| Item | Ref. No. | Matrix | No. Off | Detail |
|------|----------------------|--------------------|--------------|------------------------|
| 39 | TD 238 | 12-5-12 | 2 | 3/8" UNF x 3 1/2" C.H. |
| 40 | 712-02-09 | 4-2-12 | 4 | |
| 41 | TD 324 | 20-1-8 | 2 | (3/8" T&C) |
| 42 | TD 380 | 13-3-3 | 2 | (3/8" UNF FULL) |
| 43 | TD 15 | 16-1-13 | 2 | (1180B SP6 KONI) |
| 44 | 712-02-09 | 4-2-12 | 4 | |
| 45 | TD 594 | 12-13-11 | 2 | 3/8" UNF x 4 1/2" H.H. |
| 46 | TD 373 | 13-3-9 | 2 | (3/8" UNF HALF) |
| 47 | TD 526 | 12-7-9 | 2 | (1/2" UNF x 3 1/2" CH) |
| 48 | 712-03-20 | 4-2-15 | 4 | |
| 49 | TD 326 | 20-1-10 | 2 | (1/2" T&C) |
| 50 | TD 382 | 13-3-5 | 2 | (1/2" UNF FULL) |
| 51 | TD 122 | 16-1-2 | 2 | (8" x 220 1b) |
| 52 | TD 683 | 16-3-10 | 2 | |
| 53 | 753-02-06 | 4-27-9 | 2 | |
| 54 | 733-05-04 | 2-1-11 | 1 | (7/8" DIA x 16g) |
| 55 | 733-05-05 | 4-2-3 | 4 | (7/8" ID) |
| 56 | 763-01-24 | 4-31-10 | 2 | |
| 57 | TD 207 | 12-3-5 | 2 | (1/4" UNF x 2" CH) |
| 58 | TD 322 | 20-1-6 | 4 | (1/4" T&C) |
| 59 | TD 371 | 13-3-7 | 4 | (1/4" UNF HALF) |
| 60 | 763-05-02 | 1-7-3 | 2 | (7/8" ID) |
| 61 | TD 204 | 12-3-2 | 2 | (1/4" UNF x 1 1/4" CH) |
| 62 | TD 378 | 13-3-1 | 2 | (1/4" UNF FULL) |
| 63 | 753-05-02 | 4-22-3 | 2 | (9 3/4" LENGTH) |
| 64 | TD 216 | 12-4-3 | 2 | (5/16" UNF x 1" CH) |
| 65 | TD 372 | 13-3-8 | 2 | (5/16" UNF HALF) |
| 66 | TD 224 | 12-4-11 | 2 | (5/16" UNF x 3" CH) |
| 67 | 703-02-12 | 4-1-15 | 2 | |
| 68 | 722-05-12 | 4-1-14 | 2 | |
| 69 | TD 379 | 13-3-2 | 2 | (5/16" UNF FULL) |
| 70 | TD 386 | 13-4-7 | 4 | (5/16" UNF HALF) |
| 71 | 712-01-03 | 4-24-7 | 2 | |

** CLEVIS (CAN BE USED WITH 753-03-03 4-6-14
 1/2 UNF HALF NYLOC INSTEAD
 OF 763-03-01 UNTIL STOCK OF BLANKS USED UP)
 * USE STOCKS OF 712-05-06 FIRST
 *** TO BE REPLACED BY TD991
 (16-2-3) WHEN STOCKS EXHAUSTED

REAR SUSPENSION - 763 TOYOTA

SHEET 3 OF 3

| ISSUE | SIGNATURE | DATE |
|-------|----------------------|-----------|
| 1 | <i>Schutterworth</i> | 18 DEC 75 |
| 2 | <i>Schutterworth</i> | 2 FEB 76 |
| | | |
| | | |
| | | |

SECTION C9

| Item | Ref. No. | Matrix | No. Off | Detail |
|--|----------------------|-------------------|--------------|--------------------------|
| 72 BOTTOM RADIUS ARM (BMW) | 76B-03-02 | 3-3-13 | 2 | 28.00" LENGTH |
| 73 DAMPER BOTTOM SPACER | 702-16-03 | 4-20-13 | 2 | |
| 74 R.A.R.B. MOUNTING BOLT (UPPER) | TD 206 | 12-3-4 | 2 | 1/2" UNF x 1 3/4 C.H. |
| | | | | |
| | | | | |
| | | | | |

| ISSUE | SIGNATURE | DATE |
|-------|-----------|-----------|
| 1 | Schuttner | 20 NOV 75 |
| 2 | Schuttner | 6 JAN 76 |
| 3 | Schuttner | 12 MAR 76 |
| 4 | Schuttner | 26 MAR 76 |
| | No. | |
| | Off | Detail |

| Item | Ref. No. | Matrix | SECTION I19 | |
|--|----------------------|------------------|--------------|--------------------------|
| | | | No. | Detail |
| 1 RADIATOR LH | 763-13-02 | 27-2-7 | 1 | (WATER ONLY) |
| 2 " MOUNTING SPACER | | | 1 | (3" LENGTH) |
| 3 " " BOLT | TD 218 | 12-4-5 | 2 | 5/16 UNF x 1 1/2" CH. |
| 4 " " WASHER | TD 341 | 20-1-2 | 2 | 5/16 THIN |
| 5 " " NYLOC NUT | TD 379 | 13-3-2 | 2 | 5/16 FULL |
| 6 RADIATOR STONEGUARD | 763-13-03 | 2-4-5 | 1 | |
| 7 RADIATOR TIE-ROD | 763-01-28 | 3-30-8 | 1 | |
| 8 " " " BOLT | TD 568 | 12-12-9 | 1 | 5/16" x 2" HH. |
| 9 " " " METALASTIC BUSH | TD 920 | 8-13-1 | 2 | 5/16" x 5/8 x 2 1/32 |
| 10 " " " NYLOC NUT | TD 372 | 13-3-8 | 1 | 5/16 UNF HALF |
| 11 " " " MOUNTING | 732-05-05 | 4-2-2 | 2 | (1" I.D.) |
| 12 " " " " BOLT | TD 570 | 12-12-10 | 1 | 5/16 UNF x 2 1/2 HH. |
| 13 " " " " WASHER | TD 341 | 20-1-2 | 3 | 5/16" THIN. |
| 14 " " " " NYLOC NUT | TD 379 | 13-3-2 | 2 | 5/16 UNF FULL |
| 15 RUBBER HOSE-RADIATOR TO WATER PIPE (3" LENGTH) | TD 753 | 8-4-7 | 3" | (1 1/4" I.D.) |
| 16 " " JUBILEE CLIP | TD 725 | 25-1-8 | 2 | (IX SIZE) |
| 17 WATER PIPE (RADIATOR TO WATER PUMP) | 763-13-09 | 3-28-7 | 1 | |
| 18 90° RUBBER HOSE BEND-WATER PIPE TO WATER PUMP | TD | 8-6-1 | 1 | 1 1/2 / 1 1/2 STEP DOWN. |
| 19 " " " BEND JUBILEE CLIP | TD 725 | 25-1-8 | 1 | (IX SIZE) |
| 20 WATER PUMP INLET JUBILEE CLIP | TD 727 | 25-1-10 | 1 | SIZE 2 |
| 21 ENGINE THERMOSTAT HOUSING | 753-13-07 | 3-9-7 | 1 | |
| 22 " " " BOLT | | | 2 | |
| 23 " " " SPRING WASHER | | | 2 | |
| 24 " " " WASHER | | | 2 | |
| 25 RUBBER HOSE - ENGINE TO SWIRL POT | TD 753 | 8-4-7 | 3" | 1 1/2" I.D. |
| 26 " " CLIP | TD 725 | 25-1-8 | 2 | (IX SIZE) |
| 27 SWIRL POT | 753-13-12 | 2-3-13 | 1 | |
| 28 RUBBER HOSE-SWIRL POT TO WATER PIPE (5" LENGTH) | TD 753 | 8-4-7 | 3" | 1 1/2" I.D. |
| 29 " " JUBILEE CLIP | TD 725 | 25-1-8 | 2 | (IX SIZE) |
| 30 HEADER TANK | 763-13-01 | 2-3-5 | 1 | |
| 31 " " MOUNTING BOLT | TD 544 | 12-11-2 | 2 | 1/4 UNF x 3/4 HH |
| 32 " " " WASHER | TD 340 | 20-1-1 | 2 | 1/4 FLAT |
| 33 " " " RAWLNUT | TD 1031 | 23-3-1 | 2 | 1/4 UNF |
| 34 HEADER TANK CAP | TD 72 | 8-6-11 | 1 | |
| 35 " " RUBBER HOSE (36" LENGTH) | TD 748 | 8-7-10 | 36" | (5/8" I.D.) |

| ISSUE | SIGNATURE | DATE |
|-------|---------------|-----------|
| 1 | Schultenworth | 20 NOV 75 |
| 2 | Schultenworth | 22 JAN 76 |
| 3 | Schultenworth | 12 MAR 76 |
| | | |
| | | |

SECTION I19

| Item | Ref. No. | Matrix | No. Off | Detail |
|------|---------------------------------|---------|--------------|------------------------|
| 36 | TD 721 | 25-1-4 | 2 | (6 SIZE) |
| 37 | 763-13-10 | 4-8-11 | 1 | |
| 38 | TD 542 | 8-8-5 | 18" | (5/32" I.D. NYLON) |
| 39 | TD 541 | 8-5-12 | 2 | (1/8" BSP SIZE) |
| 40 | TD 542 | 8-8-5 | 16" | (5/32" I.D. NYLON) |
| 41 | TD 541 | 8-5-12 | 2 | (1/8" BSP SIZE) |
| 42 | TD 742 | 8-12-8 | 30" | 5/16" I.D. PLASTIC |
| 43 | " " " " JUBILEE CLIP | | = | |
| 44 | TD 567 | 12-12-4 | 1 | 5/16" UNF x 1 3/4" HH. |
| 45 | TD 341 | 20-1-2 | 2 | 5/16" THIN. |
| 46 | PATTERN | 3-28-8 | 1 | |
| 47 | TD 753 | 8-4-7 | 3" | 1 1/2" I.D. |
| 48 | TD 725 | 25-1-8 | 2 | SIZE IX |

| ISSUE | SIGNATURE | DATE |
|-------|---------------------|-----------|
| 1 | <i>Schutteworth</i> | 20 NOV 75 |
| 2 | <i>Schutteworth</i> | 12 DEC 75 |
| 3 | <i>Schutteworth</i> | 16 DEC 75 |
| 4 | <i>Schutteworth</i> | 23 JAN 76 |
| 5 | <i>Schutteworth</i> | 27 FEB 76 |

SECTION G10

| Item | Ref. No. | Matrix | No. | | Detail |
|----------------------------|---|---------------|----------------|--------|---|
| | | | Off | Detail | |
| <u>GEARBOX ASSEMBLY</u> | | | | | |
| COMPRISES: | | | | | |
| 1 | GEARBOX | TD 2 | 18-1-1 | 1 | (HEWLAND MK9) |
| 2 | " OUTPUT FLANGE LH | TD 3 | 18-1-6 | 1 | |
| 3 | " " " RH | TD 3 | 18-1-7 | 1 | |
| 4 | " " " CIRCLIP | TD 106 | 18-2-8 | 2 | |
| 5 | CLUTCH SLAVE CYLINDER | TD 910 | 7-4-8 | 1 | |
| 6 | " " " BOLT | TD 665 | 12-16-2 | 2 | $\frac{3}{8}$ " UNC x 1" H.H. |
| 7 | " " " SPRING WASHER | TD 336 | 20-1-13 | 2 | $\frac{3}{8}$ " SQ. SEC. |
| 8 | CLUTCH PUSH ROD) | | | 1 | |
| 9 | " " " END CAP) | | | 1 | |
| 10 | " " " LOCKNUT) | | | 3 | |
| 11 | " " " SUPPORT BRACKET | 743-16-11 | 4-12-14 | 1 | |
| 12 | " " " " " BOLT | TD 891 | 12-1-7 | 2 | $\frac{1}{2}$ " UNF x $\frac{3}{4}$ " CSK. |
| 13 | " " " RETURN SPRING (SUPPLIED WITH GEARBOX) | | | 1 | |
| 14 | GEARBOX END COVER | 763-16-02 | 4-38-15 | 1 | |
| | <u>GEAR SELECTOR STOP SPRING CAP</u> | 763-16-14 | 4-37-10 | 1 | |
| 15 | ADAPTOR PLATE STUD | 753-16-03 | 4-14-9 | 2 | $\frac{7}{16}$ UNC x $\frac{7}{16}$ UNF x 3" |
| 16 | RBWB MOUNTING BRACKET | 713M-01-58 | 4-38-1 | 1 | |
| 17 | " " " STUD | 753-16-02 | 4-14-8 | 2 | $\frac{7}{16}$ UNC x $\frac{7}{16}$ UNF x 5 $\frac{1}{2}$ " |
| 18 | " " " WASHER | TD 343 | 20-1-4 | 2 | $\frac{7}{16}$ " THIN |
| 19 | " " " SPRING WASHER | TD 337 | 20-1-14 | 2 | $\frac{7}{16}$ " SQ. SEC. |
| 20 | " " " NUT | TD 388 | 13-4-9 | 2 | $\frac{7}{16}$ " UNF HALF PLAIN |
| <u>DRIVESHAFT ASSEMBLY</u> | | | | | |
| COMPRISES: | | | | | |
| 21 | REAR DISC | 753-26-01 | 7-1-2 | 1 | |
| 22 | PLUNGE JOINT HOUSING | TD 177 | 14-1-9 | 1 | (89 ST JOINT) |
| 23 | " " " BOLT | 722-10-10 | 12-1-2 | 6 | |
| 24 | " " " CAGE | TD 176 | 14-1-7 | 1 | (89 ST JOINT) |
| 25 | " " " BALL | TD 175 | 14-1-8 | 6 | (89 ST JOINT) |
| 26 | " " " INNER TRACK | TD 179 | 14-1-6 | 1 | (89 ST JOINT) |
| 27 | " " " GAITER | TD 183 | 14-1-5 | 1 | |
| 28 | " " " CLIP | TD 907 | 23-3-11 | 1 | NO 4 SIZE) |
| 29 | DRIVESHAFT INNER CIRCLIP | TD 174 | 8-1-9 | 1 | 1700-29 |

| ISSUE | SIGNATURE | DATE |
|-------|---------------|-----------|
| 1 | Schutterworth | 20 NOV 75 |
| 2 | Schutterworth | 12 DEC 75 |
| 3 | Schutterworth | 27 FEB 76 |
| | | |
| | No. | |
| | Off | Detail |

SECTION G10

| Item | Ref. No. | Matrix | No. Off | Detail |
|-------------------------------------|--------------------------------|-----------|----------|----------------------------|
| <u>DRIVESHAFT ASSEMBLY (CONT'D)</u> | | | | |
| 30 | DRIVESHAFT | 732-10-01 | 4-3-7 | 1 |
| 31 | DRIVESHAFT OUTER CIRCLIP | TD 180 | 8-1-8 | 1 1000-125 |
| 32 | CONSTANT VELOCITY JOINT GAITER | TD 183 | 14-1-5 | 1 |
| 33 | " " " " CLIP | TD 907 | 23-3-11 | 1 No 4 SIZE |
| 34 | " " " BELL | 722-10-03 | 14-1-1 | 1 *(100 AC JOINT) |
| 35 | " " " CAGE | TD 182 | 14-1-3 | 1 (100 AC JOINT) |
| 36 | " " " BALL | TD 181 | 14-1-2 | 6 (100 AC JOINT) |
| 37 | " " " INNER TRACK | 711-10-10 | 14-1-4 | 1 (100 AC JOINT) |
| 38 | WHEEL RETAINING STUD | 703-06-08 | 4-1-8 | 1 |
| 39 | " " NUT | TD 16 | 13-1-1 | 1 (3/8" UNF FULL) |
| 40 | FRONT GEAR ROD | 763-11-01 | 3-5-3 | 1 |
| 41 | " " " FRONT BOLT | TD 204 | 12-3-2 | 1 1/2" UNF x 1 1/4" C.H. |
| 42 | " " " REAR BOLT | TD 547 | 12-11-5 | 1 1/2" UNF x 1 1/2" H.H. |
| 43 | " " " REAR NUT | TD 378 | 13-3-1 | 1 1/2" UNF FULL NYLOC |
| 44 | " " " " WASHER | TD 340 | 20-1-1 | 2 1/2" THIN |
| 45 | REAR GEAR ROD | 753-11-01 | 3-5-4 | 1 |
| 46 | " " " REAR BOLT | TD 547 | 12-11-5 | 1 1/2" UNF x 1 1/2" H.H. |
| 47 | " " " REAR NUT | TD 378 | 13-3-1 | 1 1/2" UNF FULL NYLOC |
| 48 | RLWB MOUNT | 733-01-10 | 4-38-3 | 1 |
| 49 | " " SIDEPLATE BOLT | TD 234 | 12-5-7 | 2 (3/8" UNF x 2 1/2" CH. |
| 50 | " " " WASHER | TD 342 | 20-1-3 | 4 3/8" THIN |
| 51 | " " " NYLOC NUT | TD 380 | 13-3-3 | 2 3/8" UNF FULL |
| 52 | RLWB BRACE | 733-01-11 | 3-1-8 | 1 |
| 53 | " " BOLT | TD 238 | 12-5-12 | 2 (3/8" UNF x 3 1/2" CH. |
| 54 | " " WASHER | TD 342 | 20-1-3 | 4 3/8" THIN |
| 55 | " " NUT | TD 380 | 13-3-3 | 2 3/8" UNF FULL NYLOC |
| 56 | CLUTCH RELEASE BEARING | TD 27 | 18-2-13 | 1 |
| 57 | EXHAUST BRACKET STUD | 763-16-08 | 4-30-7 | 1 8mm x 5/16" UNF x 2 1/2" |
| 58 | " " " " | 763-16-09 | 4-30-8 | 1 8mm x 5/16" UNF x 3" |
| 59 | FRONT GEAR ROD FRONT NUT | TD 378 | 13-3-1 | 1 1/2" UNF FULL NYLOC. |
| 60 | " " " " WASHER | TD 340 | 20-1-1 | 2 1/2" THIN |
| 61 | REAR " " REAR " | TD 340 | 20-1-1 | 2 1/2" THIN |
| 62 | WING PILLAR PINCH BOLT | TD 570 | 12-12-10 | 1 5/16" UNF x 2 1/2" H.H. |
| 63 | " " " NUT | TD 379 | 13-3-2 | 1 5/16" UNF FULL NYLOC |
| 64 | " " " WASHER | TD 341 | 20-1-2 | 2 5/16" THIN |
| 65 | CLUTCH SLAVE CYLINDER WASHER | TD 342 | 20-1-3 | 2 3/8" THIN |

| | | |
|-------|-----------------|-----------|
| ISSUE | SIGNATURE | DATE |
| 1 | <i>Schulter</i> | 27 FEB 76 |
| | | |
| | | |
| | | |
| No. | | |

SECTION G 10

| Item | Ref. No. | Matrix | No. | Off | Detail |
|---------------------------------------|-----------|---------|-----|-----|---------------------|
| 66 GEARBOX BREATHER PIPE | TD 542 | 8-8-5 | 12" | | 5/32" ID NYLON |
| 67 " " UNION | TD 541 | 8-5-12 | 1 | | 1/8" BSP |
| 68 " " ADAPTOR | 752-14-04 | 4-17-4 | 1 | | |
| 69 " " WASHER | TD 689 | 20-2-14 | 1 | | 3/8" THIN COPPER |
| 70 ADAPTOR PLATE NUT | TD 388 | 13-4-9 | 1 | | 3/16" HALF PLAIN |
| 71 " " WASHER | TD 343 | 20-1-4 | 1 | | 3/16" THIN |
| 72 " " SPRING WASHER | TD 337 | 20-1-14 | 1 | | 3/16" SQ. SEC. |
| 73 FRONT GEAR-ROD ROSE-JOINT LOCK NUT | TD 389 | 13-4-10 | 1 | | 1/2" UNF HALF PLAIN |

| ISSUE | SIGNATURE | DATE |
|-------|------------------|-----------|
| 1 | <i>Schuttner</i> | 19 NOV 75 |
| 2 | <i>Schuttner</i> | 9 DEC 75 |
| 3 | <i>Schuttner</i> | 15 DEC 75 |
| 4 | <i>Schuttner</i> | 14 JAN 76 |
| 5 | <i>Schuttner</i> | 17 FEB 76 |

| Item | Ref. No. | Matrix | SECTION D9 | |
|----------------------------------|------------------------------|--------------------|-------------------|--|
| | | | Off | Detail |
| FRONT UPRIGHT ASSEMBLY LH | | | | |
| COMPRISES: | | | | |
| 1 | TD 375 | 13-3-11 | 1 | ($\frac{1}{2}$ " UNF HALF) |
| 2 | TD 926 | 20-4-10 | 1 | ($\frac{1}{2}$" T&C) |
| 3 | " WASHER | 752-02-07 | 4-17-3 | 1 |
| 4 | FRONT UPRIGHT WASHER - SMALL | 722-03-10 | 4-15-11 | 1 |
| 5 | " " " - LARGE | 703-03-20 | 4-15-10 | 1 |
| 6 | TOP BOLT | TD 526 | 12-7-9 | 1 |
| 7 | FRONT UPRIGHT LH | 762-06-01 | 4-38-8 | 1 |
| 8 | " " HELICOIL | TD 147 | 22-1-7 | 2 |
| 9 | " " GRUB SCREW | TD 153 | 12-1-1 | 1 |
| 10 | FRONT WHEEL STUD ASSEMBLY | 753-06-01 | 3-8-8 | 1 |
| 11 | " " " SPIROL PIN | TD 154 | 8-1-7 | 2 |
| 12 | " " NUT | TD 16 | 13-1-1 | 1 |
| 13 | FRONT AXLE | 751-06-01 | 4-27-7 | 1 |
| 14 | " " DRIVE PIN | 711-07-04 | 4-1-9 | 3 |
| 15 | " BRAKE DISC | 703-06-01 | 7-1-1 | 1 |
| 16 | " BEARING SPACER | 711-06-07 | 4-1-5 | 1 |
| 17 | " OUTER SPACER | 711-07-05 | 4-1-13 | 1 |
| 18 | " WHEEL BEARING | TD 1 | 8-1-5 | 2 |
| 19 | BOTTOM PIN | 707-06-08 | 4-1-10 | 1 |
| 20 | FBWB OUTER JOINT INSERT | 707-06-09 | 4-1-3 | 1 |
| 21 | " " " RETAINING WASHER | 703-03-21 | 4-1-2 | 1 |
| 22 | BOTTOM NYLOC NUT | TD 375 | 13-3-11 | 1 |
| FRONT UPRIGHT ASSEMBLY RH | | | | |
| COMPRISES AS ABOVE BUT | | | | |
| 23 | FRONT UPRIGHT RH | 762-06-02 | 4-38-9 | 1 |
| FRONT WHEEL ASSEMBLY | | | | |
| COMPRISES: | | | | |
| 24 | ROAD WHEEL - 8" CAST * | 703-09-01 | 19-1-1 | 1 |
| 25 | WHEEL WASHER | 712-07-10 | 4-6-10 | 2 |
| 26 | WHEEL WASHER INSERT | 712-07-11 | 4-6-11 | 2 |
| 27 | FRONT TYRE | TD 926 | 10-2-1 | 2 |
| REAR UPRIGHT ASSEMBLY | | | | |
| COMPRISES: | | | | |
| 28 | REAR UPRIGHT | 722-07-01 | 4-34-6 | 1 |
| 29 | " AXLE | 752-07-11 | 4-27-18 | 1 |
| 30 | " " DRIVE PIN | 711-07-04 | 4-1-9 | 3 |
| 31 | " BEARING SPACER | 712-07-05 | 4-1-12 | 1 |

G54 DRY

| ISSUE | SIGNATURE | DATE |
|-------|----------------------|-----------|
| 1 | <i>Schutterworth</i> | 19 NOV 75 |
| 2 | <i>Schutterworth</i> | 9 DEC 75 |
| 3 | <i>Schutterworth</i> | 14 JAN 76 |
| | | |
| | No. | |
| | Off | Detail |

SECTION

D9

| Item | Ref. No. | Matrix | No. | Off | Detail |
|---|-------------------|---------|-----|-----|-----------------------|
| 32 REAR OUTER SPACER | 711-07-05 | 4-1-13 | 1 | | |
| 33 " WHEEL BEARING | TD 1 | 8-1-5 | 2 | | |
| 34 FRONT UPRIGHT BOTTOM PIN HELICOIL | | | 2 | | |
| REAR WHEEL ASSEMBLY (10" COMPOSITE) | 763-09-26 | 19-4-5 | 2 | | 13x10 (6 1/2" OFFSET) |
| 35 COMPRISES: WHEEL HUB | 752-09-06 | 19-2-11 | 1 | | |
| 36 OUTER RIM (2" WIDE) | 763-09-01 | 19-3-1 | 1 | | |
| 37 INNER RIM (8" WIDE) | 763-09-09 | 19-3-9 | 1 | | |
| 38 SEALING RING | 763-09-12 | 19-2-7 | 1 | | |
| 39 RUBBER O-RING | TD 1021 | 19-2-8 | 2 | | |
| 40 BOLT | TD 204 | 12-3-2 | 12 | | 1/2 UNF x 1 1/4 CH |
| 41 NUT | TD 378 | 13-3-1 | 12 | | 1/2 UNF FULL NYLOC |
| 42 WASHER | TD 322 | 20-1-6 | 24 | | 1/2" T & C |
| 43 REAR TYRE | TD 712 | 10-2-2 | 2 | | G54 DRY |
| 44 WHEEL WASHER | 712-07-10 | 4-6-10 | 2 | | |
| 45 " " INSERT | 712-07-11 | 4-6-11 | 2 | | |
| * WHEN STOCKS ARE EXHAUSTED CHANGE TO :- | | | | | |
| FRONT WHEEL ASSEMBLY | 763-09-24 | 19-4-3 | 2 | | 13x8 (4" OFFSET) |
| CONSISTS OF :- | | | | | |
| HUB | 762-09-01 | 19-2-9 | 1 | | |
| SEALING RING | 763-09-12 | 19-2-7 | 1 | | |
| O-RING | TD 1021 | 19-2-8 | 2 | | |
| OUTBOARD SPINNING | 763-09-01 | 19-3-1 | 1 | | 2" |
| INBOARD " | 763-09-15 | 19-3-12 | 1 | | 6" |
| NUT | TD 378 | 13-3-1 | 12 | | 1/2 UNF FULL NYLOC |
| BOLT | TD 204 | 12-3-2 | 12 | | 1/2 UNF x 1 1/4 C.H. |
| WASHER | TD 322 | 20-1-6 | 24 | | 1/2" T & C |