

	A.	B.	C.	D.	E.	F.	G.	H.	I.	J.	K.	L.	M.	N.	O.	P.
	MONOCOQUE	F. SUSPENSION	R. SUSPENSION	F&R UPRIGHTS	PEDALS	ENG. INST. KIT	TRANSMISSION	OIL SYSTEM	WATER SYSTEM	FUEL SYSTEM	SPHERICAL JOINTS	HYDRAULICS	ELECTRICS	BODYWORK ETC.	WORKS MODS.	MOD KITS
782 BMW	22	21	22	21	7	37	25	33	33	35	20	22	22	20	3	3
783 TOYOTA/MARK 4	24	22	23	22	7	38	26	34	35	36	21	23	23	21	4	4
78B	23	23	24	23	7	39	27	35	37	37	22	24	24	22		5
782 HART	22	21	22	21	7	40	25	36	34	38	20	22	25	20		3
783 BMW						41			36	36			23			
783 SUPER VEE																6
783 TOYOTA/FT200			25			42	28				23	25				
781	21		26		7	36	24	32	38	34		21	21	19		7

PEDALS - 782, 783, 78B, 781

SHEET 1 OF 1

Issue	Signature	Date
1	Schutterworth	12 AUG 77
2	Schutterworth	19 AUG 77
3	Schutterworth	23 SEP 77
4	Schutterworth	7 OCT 77

SECTION 13 7

	Item	Part No	DRG No.	No. Off	Detail
1	CLUTCH PEDAL ASSEMBLY			1	
	COMPRISES:				
2	CLUTCH PEDAL	2-7-13	752-08-09	1	
3	CLUTCH PEDAL PIVOT BEARING	8-1-10	TD 126	2	06 DU 08
4	CLUTCH PEDAL PIVOT BUSH	4-5-11	712-08-07	1	
5	CLUTCH PEDAL INSERT	4-36-3	751-08-03	1	
6	CLUTCH CLEVIS	7-1-6	TD 1122	1	
7	CLUTCH CLEVIS PIN	4-3-15	752-08-03	1	
8	BRAKE PEDAL ASSEMBLY			1	
	COMPRISES:				
9	BRAKE PEDAL	2-7-14	752-08-10	1	
10	BRAKE PEDAL PIVOT BEARING	8-1-10	TD 126	2	06 DU 08
11	BRAKE PEDAL PIVOT BUSH	4-5-11	712-08-07	1	
12	BALANCE BAR SHAFT	4-3-11	752-08-02	1	
13	BALANCE BAR YOKE	4-5-14	703-08-01	2	
11	BALANCE BAR YOKE INSERT	4-5-13	703-08-03	2	
15	BALANCE BAR NUT	4-6-1	703-08-02	2	
16	THROTTLE PEDAL ASSEMBLY			1	
	COMPRISES:				
17	THROTTLE PEDAL	2-10-4	782-08-05	1	
18	THROTTLE PEDAL PIVOT BEARING	8-1-10	TD 126	2	06 DU 08
19	THROTTLE PEDAL PIVOT BUSH	4-5-11	712-08-07	1	
20	CLUTCH STOP/MASTER CYL. STUD	4-59-15	782-01-56	1	
21	CLUTCH PEDAL BUFFER RUBBER	8-16-11	TD 8-16-11	1	
22	CLUTCH PEDAL BUFFER SUPPORT	4-64-15	771-01-81	1	
23	THROTTLE STOP	4-73-12	782-01-57	1	
24	THROTTLE PEDAL BRACKET	3-36-11	762-08-03	1	

ELECTRICS - 782 (BMW)

SHEET 1 OF 2

Issue	Signature	Date
1	<i>R. Bullenworth</i>	14 OCT 77
7	<i>R. Bullenworth</i>	10 JAN 78

SECTION M 22

Item	Part No	DRG No.	No. Off	Detail	
1	BATTERY	9-9-2	TD 9-9-2	2	
2	BATTERY CABLE	9-7-14	TD 9-7-14		FFPSIL 6
3	BATTERY RETAINING BAND	8-21-3	TD 8-21-3	2	
4	BATTERY TERMINAL CAP	4-79-8	782-28-06	2	
5	BATTERY LEAD TERMINAL	9-9-4	TD 9-9-4		1/4"
6	BATTERY LEAD TERMINAL	9-8-7	TD 9-8-7		5/16"
7					
8	MASTER SWITCH	9-1-15	TD 428		
9	MASTER SWITCH MOUNTING BRACKET	3-23-6	762-01-74	1	
10	MASTER SWITCH MOUNTING GROMMET	8-15-12	TD 8-15-12	2	1/4x9/16x1/16
11	MASTER SWITCH MOUNTING SPACER	8-20-7	78B-01-05	2	
12	MASTER SWITCH KNOB	9-5-3	TD 428	1	
13	MASTER SWITCH SHAFT	4-76-12	782-01-35	1	
14	MASTER SWITCH LEVER	3-57-11	782-01-33	1	
15	FIRE PULL CLEVIS	3-51-8	TD 3-51-8	1	
16	FIRE PULL CLEVIS PIN	8-2-7	TD 36	1	
17	FIRE PULL HANDLE	3-48-10	782-22-01	1	
18	FIRE EXTINGUISHER FIRING BUTTON	9-1-2	TD 274	2	
19	FIRE EXTINGUISHER MASTER SWITCH	9-1-12	TD 426	1	
20	SPARK BOX	3-52-12	782-28-03	1	
21	SPARK BOX LID	3-52-13	782-28-04	1	
22	SPARK BOX SUPPORT - LONG	3-52-14	782-01-103	1	
23	SPARK BOX SUPPORT - SHORT	3-52-15	782-01-109	1	
24	FUEL PUMP SWITCH	9-1-12	TD 426	1	
25	IGNITION SWITCH	9-1-12	TD 426	1	
26	REAR LIGHT SWITCH	9-1-12	TD 426	1	
27	KILL SWITCH (STEERING WHEEL)	9-1-12	TD 426	1	
28	STARTER BUTTON	9-1-2	TD 274	1	
29	REAR LIGHT	9-1-5	TD 275	1	
30	REAR LIGHT RUBBER MOUNTING BUSH	8-20-4	TD 8-20-4	2	

ELECTRICS - 782 (BMW)

SHEET 2 OF 2

Issue	Signature	Date
1	<i>S. Butterworth</i>	14 OCT 77
2	<i>S. Butterworth</i>	15 NOV 77
3	<i>S. Butterworth</i>	18 NOV 77
4	<i>S. Butterworth</i>	9 DEC 77

SECTION M 22

	Item	Part No	DRG No.	No. Off	Detail
31	JUMP PLUG	9-5-13	TD 1101	1	
32	JUMP PLUG PROTECTIVE CAP	9-6-9	TD 1102	1	
33	JUMP PLUG BRACKET			1	
34	REAR LIGHT BRACKET	3-51-13	736-12-25	1	
35	SPARK BOX MOUNTING CLAMP	4-2-2	732-05-05	4	
36	OIL PRESSURE SWITCH	9-4-6	TD 951	1	
37	OIL PRESSURE WARNING LIGHT	9-3-15	TD 950	1	
38	WIRING LOOM	9-8-13	782-28-01	1	
39	BATTERY BOX	3-51-7	78B-01-18	2	
40					

Issue	Signature	Date
1	<i>S. Buttenworth</i>	7 OCT 77
7	<i>S. Buttenworth</i>	6 FEB 78

SECTION J 35

Item	Part No	DRG No.	No. Off	Detail
1	FUEL TANK LH	17-3-1	782-15-01	1
2	FUEL TANK RH	17-3-2	782-15-02	1
3	DOWTY SEAL - 3/4" I/D	20-3-12	TD 20-3-12	1 PP45-CC
4	FILTER	8-17-11	TD 8-17-11	1
5	FILTER OUTLET UNION	21-1-12	TD 314	1 -8 90°
6	HOSE-FILTER TO FUEL PUMP	21-2-10	TD 293	12" -8
7	FUEL PUMP INLET END CAP	4-13-6	752-15-04	1 -8 SIZE
8	FUEL PUMP ( CHARGED EXTRA TO CUSTOMER)	8-16-8	TD 8-16-8	1 BOSCH
9	FUEL PUMP MOUNTING BRACKET	3-19-12	753-15-14	1
10	FUEL PUMP OUTLET ADAPTOR	4-71-9	782-15-05	1 -6/11.85mm
11	FUEL PUMP OUTLET UNION	21-1-9	TD 313	1 -6 90° AEROQUIP
12	HOSE-FUEL PUMP TO METERING UNIT	21-2-9	TD 292	48" -6 AEROQUIP
13	METERING UNIT BANJO BOLT	4-80-5	782-15-17	1
14	METERING UNIT OUTLET ADAPTOR	4-80-3	782-15-16	1
15	METERING UNIT OUTLET UNION	3-30-7	76B-13-08	1 1/8" BSP 90°
16	HOSE-METERING UNIT TO COLLECTOR POT	8-8-5	TD 542	48" NYLON
17	FUEL COLLECTOR POT INLET UNION	3-30-7	76B-13-08	1 1/8" BSP 90°
18	FUEL FILLER	3-48-13	762-15-04	
19	FUEL FILLER CAP	4-20-1	722-18-11	1
20	FUEL FILLER CAP O-RING	8-8-9	TD 70	1
21	FUEL FILLER BRACKET	3-52-5	782-01-79	1
22	FUEL FILLER RUBBER HOSE	8-4-8	TD 755	6" 1 1/2" I.D.
23	FUEL FILLER BREATHER HOSE	8-10-7	TD 8-10-7	72" 3/8" I.D.
24	FUEL BREATHER VALVE	4-33-8	763-15-02	1
25	COMPRISES: BOTTOM	4-37-6	753-15-05	1
26	TOP	4-33-9	763-15-01	1
27	BALL	8-4-13	TD 287	1
28	COLLECTOR POT	3-48-3	782-15-03	1
29	METERING UNIT FILTER ELEMENT	4-76-13	783-15-05	1
30	PUMP-OUT ADAPTOR	4-80-1	782-15-06	2
31	PUMP-OUT BLANKING CAP	4-33-5	753-15-11	2
32	ADAPTOR LOCK NUT	4-13-1	752-17-02	2
33	METERING UNIT INLET UNION	21-1-8	TD 306	1 -6 45°
34	METERING UNIT INLET BANJO	4-80-6	782-15-18	1

Issue	Signature	Date
1	Schillerwork	23 SEP 77
2	Schillerwork	11 NOV 77

OIL SYSTEM - 782 BMW

SHEET 1 OF 2

SECTION H 33

	Item	Part No	DRG No.	No. Off	Detail
1	OIL TANK ASSEMBLY			1	
	COMPRISES:				
2	OIL TANK	3-20-12	782-14-01	1	
3	FILTER HOUSING	4-71-5	782-14-03	1	
4	FILTER HOUSING SEAL	20-3-10	1	1	1" BSP DOWTY
5	FILTER GUAZE	3-48-11	782-14-05	1	
6	TEMP TAKE-OFF BOSS	4-33-3	762-14-04	1	
7	TAKE-OFF BOSS SEAL	20-3-10	TD 20-3-10	1	1" BSP DOWTY
8	DRAIN PLUG	4-33-13	762-14-23	1	
9	DRAIN PLUG SEAL	20-3-4	TD 1025	1	1" I.D. DOWTY
10	FILLER CAP	4-20-1	722-18-11	1	
11	O-RING	8-8-9	TD 70	1	
12	CATCH TANK SIGHT TUBE	8-7-12	TD 736	1 1/2"	I.D. PLASTIC
13	MOUNTING RAWLNUT	23-3-7	TD 1033	2	3/8" UNC
14	ENGINE OIL SYSTEM			1	
	COMPRISES:				
15	OIL TANK OUTLET UNION	21-2-5	TD 310	1	-16 45°
16	HOSE-OIL TANK TO OIL PUMP	21-2-13	TD 296	15"	-16
17	OIL PUMP INLET UNION	21-2-6	TD 317	1	-16 90°
18	OIL PUMP INLET ADAPTOR	4-12-5	752-14-03	1	-16/METRIC
19	OIL PUMP OUTLET ADAPTOR	4-12-4	732-14-02	1	-16 FLANGE
20	FILTER (PART OF ENGINE)	8-11-12	TD 8-11-12	1	
21	OIL PUMP OUTLET UNION	21-2-6	TD 317	1	-16 90°
22	HOSE-OIL PUMP TO OIL COOLER	21-2-13	TD 296	24"	-16
23	OIL COOLER INLET UNION	21-2-6	TD 317	1	-16 90°
24	OIL COOLER	39-1-1	TD 39-1-1	1	-16 x 25 ROW
25	OIL COOLER OUTLET UNION	21-2-6	TD 317	1	-16 90°
26	HOSE-OIL COOLER TO OIL TANK	21-2-13	TD 296	36"	-16
27	OIL TANK INLET UNION	21-2-6	TD 317	1	-16 90°
28	CYLINDER HEAD BREATHER PIPE (ALUM)			1	
29	CYLINDER HEAD BREATHER PIPE (RUBBER)	8-7-10	TD 748	4"	5/8" I/D RUBBER.
30	OIL TANK BREATHER	8-7-15	TD 741	24"	7/8" I.D. PLASTIC
31	GEARBOX OIL SYSTEM				
	COMPRISES:				
32	OUTLET BANJO	4-62-14	772-14-04	1	
33	OUTLET BANJO BOLT				

Issue	Signature	Date
1	S. Butterworth	23 SEP 77
2	S. Butterworth	18 NOV 77
3	S. Butterworth	4 DEC 77
4	S. Butterworth	23 JAN 78
5	S. Butterworth	6 FEB 78

## SECTION H 33

	Item	Part No	DRG No.	No. Off	Detail
34	OUTLET ADAPTOR	4-8-13	752-15-10	1	-6/-6
35	OUTLET UNION	21-1-7	TD 299	1	-6 STRAIGHT
36	HOSE-OUTLET TO PUMP	21-2-9	TD 292	8"	-6
37	PUMP INLET UNION	21-1-9	TD 313	1	-6x90°
38	PUMP INLET ADAPTOR	4-32-8	751-14-06	1	-6/3/8" BSP
39	PUMP INLET ADAPTOR SEAL	20-3-8	TD 20-3-8	1	3/8" BSP DOWTY
40	FILTER HOUSING (SERIES 1 & 2 CARS)	4-54-12	771-16-18	1	
41	FILTER ELEMENT	8-13-9	TD 8-13-9	1	
42	FILTER SPACER	4-55-5	771-14-12	1	
43	FILTER WASHER	4-51-6	771-16-38	1	
44	FILTER SPINDLE	4-54-11	771-16-16	1	
45	FILTER SPRING	16-6-2	771-16-39	1	
46	FILTER O-RING	8-21-1	TD 8-21-1	1	137377
47	FILTER O-RING	8-14-10	TD 8-14-10	1	
48	FILTER BRACKET	3-52-8	782-16-07	1	
49	FILTER OUTLET ADAPTOR	4-43-5	771-16-17	1	
50	FILTER OUTLET UNION	21-1-9	TD 313	1	-6x90°
51	HOSE-FILTER TO MAIN CASE	21-2-9	TD 292	24"	-6
52	MAIN CASE INLET UNION	21-1-9	TD 313	1	-6x90°
53	MAIN CASE INLET ADAPTOR	4-8-13	752-15-10	1	-6/-6
54	SPRAY TUBE	4-62-13	772-14-03	1	
55	OIL COOLER TIE	3-54-1	782-01-107	2	
56	OIL COOLER TIE BRACKET	3-54-3	782-01-106	2	
57	OIL COOLER CLAMP	3-54-7	782-01-22	2	
58	REAR SIDE PANEL (RH)	3-54-8	782-01-110	1	
59	OIL COOLER MOUNTING PANEL (L.H.)	3-54-9	782-01-111	1	
60	GROMMET (OIL COOLER TIE)	8-15-12	TD 8-15-12	2	1/4 x 9/16 x 1/16
61	SPACER (OIL COOLER TIE)	8-20-7	782-01-05	2	
62	OIL COOLER TIE BLOCKS	4-2-2	732-05-05	4	1" I/D NYLON
63	5/8" BSP DOWTY SEAL (GEARBOX SYSTEM)	20-3-2	TD 1023	3	
64	7/16" I/D DOWTY SEAL (GEARBOX SYSTEM)	20-3-3	TD 1024	2	
65	PIPE - CYLINDER HEAD TO SUMP	3-55-2	782-14-07	1	
66	FILTER TUBE (SERIES 3 ONWARDS)	4-81-13	782-16-21	1	
67	" END COVER (SERIES 3 ONWARDS)	4-81-14	782-16-20	1	
68	SPRAY-TUBE HOLE DETAILS		782-16-23		
69	FILTER ASSY DWG. (SERIES 3 ONWARDS)		782-16-22		

Issue	Signature	Date
1	<i>Schutterworth</i>	18 NOV 77
4	<i>Schutterworth</i>	16 DEC 77
5	<i>Schutterworth</i>	9 JAN 78
6	<i>Schutterworth</i>	7 FEB 78

SECTION I 33

	Item	Part No	DRG No.	No. Off	Detail
1	RADIATOR	27-4-3	782-13-01	1	
2	RADIATOR STAY	3-54-10	782-01-117	2	
3	RADSCREEN	2-10-7	782-13-05	1	
4	SWIRL POT	3-29-9	782-13-06	1	
5	RADIATOR BLEED CAP	4-8-11	763-13-10	1	3/8" BSP
6	FILLER CAP	8-6-11	TD 72	1	
7	PIPE - FRONT	3-42-8	782-13-09	2	
8	PIPE - SIDE	3-42-5	782-13-04	2	
9	PIPE - LH REAR	3-55-1	782-13-12	1	
10	PIPE - RH REAR (UNDER SEAT)	3-42-15	782-13-08	1	
11	PIPE - RH REAR (ENGINE BAY)	3-42-14	782-13-07	1	
12	CYLINDER HEAD BLEED ADAPTOR	4-15-2	75S-13-07	1	
13	RUBBER HOSE - 5/8" I.D.	8-7-10	TD 748	2'	
14	RUBBER HOSE - 1" I.D.	8-7-2	TD 751	2"	
15	RUBBER HOSE - 1 1/4" I.D.	8-4-7	TD 753	6"	
16					
17	90° RUBBER HOSE	8-6-12	TD 22	3	
18	RUBBER HOSE - PUMP INLET	8-20-13	TD 8-20-13	1	
19	5/16" I.D. PLASTIC HOSE	8-12-8	TD 742	2'	
20	NYLON BLEED PIPE - 5/32" I.D.	8-8-5	TD 542	100"	
21	1/8" BSP STRAIGHT UNION	8-5-12	TD 541	1	
22	AVIMO RUBBER - 1 1/2"	8-13-6	TD 966	2	
23	AVIMO PACKING - 1 1/2"	8-13-7	TD 965	4	
24	RADIATOR MOUNTING GROMMET	8-15-12	TD 8-15-12	2	1/4 x 9/16 x 1/16
25	RADIATOR MOUNTING SPACER	8-20-7	78B-01-05	2	
26	1/8" BSP 90° UNION	3-30-7	76B-13-08	3	

Issue	Signature	Date

SECTION 03

Item	Part No	DRG No.	No. Off	Detail
1 SPARK BOX	3-56-11	782-28-10	1	
2 SPARK BOX LID	3-56-12	782-28-11	1	
3 GEARBOX SPECIFICATION	35-2-2	782-16-31	1	
4 TANK BAY FRONT STOP R.H.	45-9-2	782-01-132	1	
5 " " " " L.H.	45-9-3	782-01-133	1	
6 FUEL FILLER	3-56-14	782-15-21	1	
7 REAR DAMPER INSERT	4-61-8	771-03-22	4	
8 GEARBOX OUTPUT FLANGE MOD.	4-83-8	782-10-09	2	
9 REAR POD BRACKET R.H.	3-57-1	782-01-145	1	
10 OIL PRESSURE TAKE-OFF	4-80-7	782-16-32	1	
11 CLUTCH PEDAL STOP BRACKET	3-57-9	782-08-07	1	
12 F.U.R. TOP PIN INSERT (PAU)	4-83-12	782-02-36	2	

Issue	Signature	Date
1	<i>Seibullerwork</i>	1A OCT 77
5	<i>Seibullerwork</i>	4 DEC 77
6	<i>Seibullerwork</i>	11 APR 78

SHEET 1 OF 1

SECTION N 20

Item	Part No	DRG No.	No. Off	Detail
1 NOSE	11-7-5	782-12-55	1	
2 W-FLAP	3-53-5	782-12-73	2	
3 NOSE FRAME	3-38-4	782-01-39	1	
4 NOSE FRAME TIE ROD	3-38-7	782-01-49	2	
5 COCKPIT	11-8-1	782-12-53	1	
6 SCREEN	11-8-6	TD 11-8-6	1	
7 MIRROR LH	11-8-4	782-12-23	1	
8 MIRROR RH	11-8-8	782-12-48	1	
9 MIRROR SHROUD LH	11-8-5	782-12-71	1	
10 MIRROR SHROUD RH	11-8-9	782-12-72	1	
11 SEAT	11-6-14	782-12-56	1	
12 COCKPIT HEAD PANEL	11-6-15	782-12-54	1	
13 HEADREST	11-10-5		1	
14 CRUSHABLE SIDEPOD LH (FRONT)	11-9-1	782-12-49	1	
15 CRUSHABLE SIDEPOD RH (FRONT)	11-9-2	782-12-50	1	
16 REAR SIDEPOD LH	11-9-5	782-12-51	1	
17 REAR SIDEPOD RH	11-9-6	782-12-52	1	
18 REAR WING ASSEMBLY	46-1-13	782-12-35	1	
19 INCLUDES:				
20 MAIN PLANE	45-8-3	782-12-32	1	
21 FLAP	45-8-4	782-12-33	1	
22 END PLATE LH	45-8-5	782-12-37	1	
23 END PLATE RH	45-8-6	782-12-36	1	
24 POST	45-7-7		1	
25 SHROUD LH	11-8-11		1	
26 SHROUD RH	11-8-12		1	
27 END PLATE CAP L.H.	11-8-13	782-12-41	1	
28 END PLATE CAP R.H.	11-8-14	782-12-42	1	
29 COCKPIT MOUNTING BRACKET	3-51-14	782-12-45	2	

ENGINE INSTALLATION KIT - 782 BMW

SHEET 1 OF 2

Issue	Signature	Date
1	<i>Schuttner</i>	23SEP77
2	<i>Schuttner</i>	14OCT77
3	<i>Schuttner</i>	2DEC77
4	<i>Schuttner</i>	9DEC77
5	<i>Schuttner</i>	9JAN78

SECTION F 37

Item	Part No	DRG No.	No. Off	Detail
1			1	
2	ENGINE (SUPPLIED BY CUSTOMER)			
2	ENGINE SIDEFAME RH	36-1-6	782-01-44	1
3	ENGINE SIDEFAME LH	36-1-7	782-01-45	1
4	SIDEFAME BOLT	4-59-14	782-01-13	2
5	ENGINE MOUNT LH	36-1-13	782-01-59	1
6	ENGINE MOUNT RH	36-1-14	782-01-60	1
7	ENGINE BAY TRUSS	36-1-10	782-01-61	1
8				
9	ENGINE TOP DOUBLE SHEAR PLATE	3-5-2	752-16-04	1
10	ENGINE BOTTOM DOUBLE SHEAR PLATE	3-5-1	752-16-05	1
11	REAR CROSSMEMBER	4-34-2	76B-01-01	1
12	REAR CROSSMEMBER GEARBOX SPACER	4-31-8	76B-01-13	2 $\frac{3}{8}$ " LENGTH
13	ADAPTOR PLATE	4-58-13	772-16-05	1
14	ADAPTOR PLATE DOWEL	4-15-1	742-16-07	2
15	CLUTCH SHAFT	18-17-2	TD 18-17-2	1
16	CLUTCH BOBBIN	4-48-5	782-16-05	1
17	CLUTCH BOBBIN SPIGOT	18-10-14	TD 18-10-14	1
18	STARTER MOTOR (SUPPLIED WITH ENGINE)	9-6-2	TD 911	1 BOSCH
19	FLYWHEEL STONEGUARD	1-1-13	735-16-05	1
20	EXHAUST SYSTEM	24-2-11	TD 24-2-11	1
21	EXHAUST BRACKET	3-34-4	782-01-128	1
22	EXHAUST BRACKET METALISTIC BUSH	8-13-1	TD 920	2 $\frac{5}{16} \times \frac{5}{8} \times \frac{21}{32}$
23	TACHOMETER	34-1-1	TD 958	1 0-12000
24	TACHOMETER ANGLE DRIVE	34-1-4	TD 961	1
25	TACHOMETER FLEXIBLE DRIVE	8-3-3	TD 64	1 7ft
26	GUAGE (OIL PRESSURE/OIL TEMP)	8-9-9	TD 68	1 6FT CAPILLARY
27	OIL PRESSURE LINE ASSEMBLY			1
COMPRISES:				
28	UNION	3-30-7	76B-13-08	2 $\frac{1}{8}$ " BSP90°
29	HOSE	8-8-5	TD 542	7ft NYLON
30	UNION	8-5-12	TD 541	2 $\frac{1}{8}$ " BSP STRAIGHT
31	PRESSURE SWITCH T-PIECE	7-3-9	TD 696	1
32	T-PIECE SPACER	4-15-6	712-04-11	1
33	T-PIECE ADAPTOR	4-8-7	732-06-18	2 $\frac{1}{8}$ " BSP/ $\frac{3}{8}$ UNF

Issue	Signature	Date
1	Schutterworth	23 SEP 77
2	Schutterworth	25 NOV 77
3	Schutterworth	2 DEC 77
4	Schutterworth	9 DEC 77
5	Schutterworth	16 DEC 77
6	Schutterworth	6 JAN 78

## SECTION F 37

Item	Part No	DRG No.	No. Off	Detail	
34	COPPER WASHER	20-2-13	TD 952	2	$\frac{3}{8}$ " THICK
35	GUAGE (FUEL PRESSURE/WATER TEMP)	8-9-9	TD 68	1	6ft CAPILLARY
36	FUEL PRESSURE LINE ASSEMBLY			1	
	COMPRISES:				
37	UNION	3-30-7	76B-13-08	2	$\frac{1}{8}$ " BSP 90 <sup>o</sup>
38	AIRBOX	11-8-15	782-12-43	1	
39	AIRBOX BASE	3-35-8	782-01-46	1	
40	AIRBOX BASE CLAMP	3-18-9	782-01-110	2	
41	AIRBOX STONEGUARD	2-10-5	782-12-14	1	
42	THROTTLE CABLE	8-16-15	TD 8-16-15	1	1.83M LONG
43	THROTTLE CABLE CLAMP	8-16-14	TD 8-16-14	2	
44	THROTTLE CABLE CONNECTOR	4-45-6	762-16-42	1	
45	HOSE (FUEL PRESSURE LINE)	8-8-5	TD 542	5'	NYLON
46	CLUTCH (SUPPLIED WITH ENGINE)	7-12-1	TD 7-12-1	1	
47	OIL PRESSURE TAKE-OFF	4-80-2	762-16-19	1	
48	AIRBOX BASE SEALING RING	35-2-1	782-01-51	4	

FRONT & REAR UPRIGHTS - 782

SHEET 1 OF 2

Issue	Signature	Date
1	<i>S. C. Butlerworth</i>	23 SEP 77
4	<i>S. C. Butlerworth</i>	23 JAN 78

SECTION D21

Item	Part No	DRG No.	No. Off	Detail	
1	FRONT UPRIGHT ASSEMBLY LH		1		
	COMPRISES:				
2	TOP SPACER	4-44-15	762-02-08	1	
3	TOP PIN INSERT	4-68-7	772-02-13	1	
4	TOP BOLT WASHER	4-47-4	762-02-09	1	
5	UPRIGHT LH	4-46-13	772-06-01	1	
6	AXLE	4-27-7	751-06-01	1	
7	AXLE DRIVE PIN	4-1-9	711-07-04	3	
8	WHEEL BEARING	8-1-5	TD1	2	
9	BEARING SPACER	4-1-5	711-06-07	1	
10	OUTER SPACER	4-1-13	711-07-05	1	
11	WHEEL STUD ASSEMBLY	3-8-8	753-06-01	1	
12	WHEEL STUD SPIROL PIN	8-1-7	TD154	2	
13	BRAKE DISC	7-1-5	TD116	1	13/16" VENTED
14	BRAKE DISC BELL	4-6-5	732-06-17	1	
15	BOTTOM PIN	4-76-7	782-06-09	1	
16	BOTTOM PIN RETAINING COMPOUND	26-4-12	TD26-4-12	A.R.	LOCKTITE 35
17	RETAINING COMPOUND PRIMER	26-4-11	TD26-4-11	A.R.	LOCKTITE 'T'
18	FBWB OUTER JOINT INSERT	4-68-11	782-02-10	1	
19	FBWB OUTER JOINT RETAINING WASHER	41-1-10	782-20-10	1	
20	FRONT UPRIGHT ASSEMBLY RH		1		
	COMPRISES AS ABOVE BUT:				
21	UPRIGHT RH	4-46-14	772-06-02	1	
22	FRONT WHEEL	19-5-3	782-09-09	2	13x10(5 1/2" OFF SET
23	WHEEL WASHER	4-52-2	771-09-01	2	
24	WHEEL WASHER INSERT	4-6-11	712-07-11	2	
25	FRONT TYRE	10-1-1	TD928	2	G 50
26	REAR UPRIGHT ASSEMBLY		2		
	COMPRISES:				
27	REAR UPRIGHT (PREFERRED OPTION)	4-34-6	722-07-01	1	
28	REAR AXLE	4-1-11	722-07-02	1	
29	REAR AXLE DRIVE PIN	4-1-9	711-07-04	6	
30	REAR BEARING SPACER	4-1-12	712-07-05	1	
31	REAR OUTER SPACER	4-1-13	711-07-05	1	
32	REAR WHEEL BEARING	8-1-5	TD 1	2	
33	REAR WHEEL ASSEMBLY	19-4-8		2	13x14(6 1/2" OFF SET)
	COMPRISES:				

FRONT & REAR UPRIGHTS - 782

SHEET 2 OF 2

Issue	Signature	Date
1	<i>Schuttnerworth</i>	23SEP77
4	<i>Schuttnerworth</i>	23JAN78

SECTION D21

Item	Part No	DRG No.	No. Off	Detail
35 CLAMPING RING	4-34-14	752-09-01	2	
36 O-RING	8-3-10	TD191	2	
37 OUTER RIM	19-2-12	732-09-05	1	4½"
38 INNER RIM	19-2-13	732-09-13	1	8½"
39 REAR TYRE	10-1-9	TD929	2	G50
40 WHEEL WASHER	4-52-2	771-09-01	2	
41 WHEEL WASHER INSERT	4-6-11	712-07-11	2	
42 REAR UPRIGHT (ALTERNATIVE TO ITEM 27)	4-74-6	782-07-01	2	
43 SPACER (USE WITH ITEM 42)	4-82-7	782-20-45	4	

FRONT SUSPENSION - 782

Issue	Signature	Date
1	<i>S. Butterworth</i>	23 SEP 77
2	<i>S. Butterworth</i>	11 NOV 77

SHEET 1 OF 2

SECTION B 21

Item	Part No	DRG No.	No. Off	Detail
1	FRONT TOP WISHBONE LH	32-3-7	782-02-01	1
2	FRONT TOP WISHBONE RH	32-3-8	782-02-02	1
3	F.T.W.B. FORWARD SPACER	4-31-4	763-02-03	2 0.25" LONG
4	F.T.W.B. REARWARD SPACER	4-2-7	712-02-08	2 0.5" LONG
5	F.T.W.B. SHIM (0.016)	20-2-4	TD 20-2-4	AS REQUIRED
6	F.T.W.B. SHIM (0.0246)	20-2-5	TD 20-2-5	AS REQUIRED
7	FRONT BOTTOM WISHBONE RH	32-3-10	782-02-08	1
8	FRONT BOTTOM WISHBONE LH	32-3-11	782-02-09	1
9	F.B.W.B. OUTER ROSE JOINT CIRCLIP	23-2-5	TD 1080	2 RR 143
10	F.T.W.B. REAR JOINT SAFETY WASHER	4-15-13	73B-18-01	2
11	F.B.W.B. SPACER	4-2-10	732-02-06	2 9.825" LONG
12	F.B.W.B. THROUGH BOLT	4-5-6	722-02-12	2
13	F.W.B. BEARING JOURNAL	4-2-5	732-02-07	4
14	F.B.W.B. INNER BEARING BUSH (DELRIN)	4-5-8	722-02-07	4
15	THRUST WASHER	4-2-6	722-02-08	4
16	F.W.B. SHIM (.010)	41-21-12	772-02-06	AS REQUIRED
17	F.W.B. SHIM (.016)	41-21-13	772-02-07	AS REQUIRED
18	F.W.B. SHIM (.025)	41-21-14	772-02-08	AS REQUIRED
19	FRONT DAMPER	16-2-4	TD 1041	2 KONI 1133B
20	FRONT DAMPER INSERT	4-2-12	712-02-09	8
21	FRONT SPRING	16-4-8	TD 16-4-8	2 7 x 300
22	FRONT HELPER SPRING	16-3-10	TD 683	2
23	STEERING RACK ASSEMBLY	4-27-10	762-04-08	1
COMPRISES:				
24	HOUSING	8-17-2	772-04-02	1
25	RACK	4-4-5	762-04-11	1
26	PINION	4-4-6	712-04-16	1
27	PINION BEARING SHIM	8-17-5	TD 8-17-5	AS REQUIRED
28	PINION BEARING CLAMPING RING	4-45-11	712-04-24	1
29	END PLATE	8-17-4	TD 8-17-4	1
30	END PLATE CIRCLIP	8-17-3	TD 8-17-3	1
31	SPRING	4-4-9	712-04-21	1
32	SPRING STOP	4-4-10	712-04-22	1
33	SPRING RETAINER	4-4-11	712-04-23	1

Issue	Signature	Date
1	<i>S. Butterworth</i>	23 SEP 77
2	<i>S. Butterworth</i>	7 OCT 77
3	<i>S. Butterworth</i>	18 OCT 77

SECTION B 21

	Item	Part No	DRG No.	No. Off	Detail
34	TENSION CAP	4-4-8	712-04-19	1	
35	OILITE BUSH	8-18-5	TD 8-18-5	2	
36	SEAL	8-9-6	TD 1022	2	
37	PINION BEARING	8-1-6	TD 28	2	
38	CLEVIS	4-26-2	762-04-06	2	
39	CLEVIS LOCK NUT	13-2-14	762-04-07	2	
40	TRACK ROD	3-21-2	762-04-09	2	
41	STEERING ARM PLATES	1-7-4	763-04-03	4	
42	BUMP STEER SPACER UPPER	4-13-5	75R-04-02	2	1/2" LONG
43	BUMP STEER SPACER LOWER	4-15-6	712-04-11	2	3/8" LONG
44	F.A.R.B.	2-8-7	762-05-05	1	1" O/D 16 S.W.G.
45	F.A.R.B. MOUNTING BLOCK	4-73-3	782-05-02	2	
46	F.A.R.B. MOUNTING SPACER	4-40-4	762-01-134	2	
47	F.A.R.B. ADJUSTING SPACER	4-36-8	762-05-11	2	
48	F.A.R.B. LINK	4-28-14	782-05-03	2	3 1/2" LONG

ELECTRICS - 782 HART

SHEET 1 OF 1

Issue	Signature	Date
1	SB	6 JAN 78
2	SB	23 JAN 78

SECTION M 25

Item	Part No	DRG No.	No. Off	Detail
1	BATTERY	9-9-2	TD 9-9-2	2
2	BATTERY CABLE	9-9-14	TD 9-7-14	FEPSIL 6
3	BATTERY RETAINING BAND	8-21-3	TD 8-21-3	2
4	BATTERY TERMINAL CAP	4-79-8	782-28-06	2
5	BATTERY LEAD TERMINAL	9-9-4	TD 9-9-4	1/4"
6	BATTERY LEAD TERMINAL	9-8-7	TD 9-8-7	5/16"
7	MASTER SWITCH GROMMET	8-15-12	TD 8-15-12	2
8	MASTER SWITCH	9-1-15	TD 428	
9	MASTER SWITCH MOUNTING BRACKET	3-23-6	762-01-74	1
10	MASTER SWITCH SHAFT	4-76-12	782-01-35	1
11	MASTER SWITCH KNOB	9-5-3	TD 428	1
12	MASTER SWITCH LEVER	3-51-11	782-01-33	1
13	FIRE PULL CLEVIS	3-51-9	TD 3-51-8	1
14	FIRE PULL HANDLE	3-48-10	782-22-01	1
15	FIRE EXTINGUISHER FIRING BUTTON	9-1-2	TD 274	2
16	FIRE EXTINGUISHER MASTER SWITCH	9-1-12	TD 426	1
17	SPARK BOX	SUPPLIED WITH ENGINE		1
18	SPARK BOX CARRIER (FRONT)	3-54-14	762-01-131	1
19	FUEL PUMP SWITCH	9-1-12	TD 426	1
20	IGNITION SWITCH	9-1-12	TD 426	1
21	REAR LIGHT SWITCH	9-1-12	TD 426	1
22	KILL SWITCH (STEERING WHEEL)	9-1-12	TD 426	1
23	STARTER BUTTON	9-1-2	TD 274	1
24	REAR LIGHT	9-1-5	TD 275	1
25	REAR LIGHT RUBBER MOUNTING BUSH	8-20-4	TD 8-20-4	2
26	JUMP PLUG	9-5-13	TD 1101	1
27	JUMP PLUG PROTECTIVE CAP	9-6-9	TD 1102	1
28	MASTER SWITCH SPACER	8-20-7	788-01-05	2
29	REAR LIGHT BRACKET	3-51-13	788-12-25	1
30	SPARK BOX MOUNT (REAR)	3-31-10	762-01-120	1
31	OIL PRESSURE SWITCH	9-4-6	TD 951	1
32	OIL PRESSURE WARNING LIGHT	9-3-15	TD 950	1
33	WIRING LOOM			1
34	STARTER SOLENOID	9-1-3	TD 273	1
35	BATTERY BOX	3-51-7	788-01-18	2

Issue	Signature	Date
1	Schutterworth	16 DEC 77
2	S.B.	4 JAN 78
3	Schutterworth	9 MAY 78

SHEET 1 OF 1

## SECTION F 40

Item	Part No	DRG No.	No. Off	Detail
1			1	ENGINE (NORMALLY SUPPLIED BY CUSTOMER)
2			1	CLUTCH (SUPPLIED WITH ENGINE)
3	36-2-4	782-01-126	1	ENGINE SIDEFAME RH
4	36-1-7	782-01-45	1	ENGINE SIDEFAME LH
5	4-59-14	782-01-13	2	SIDE FRAME BOLT
6	4-79-9	782-16-09	1	TOP ENGINE MOUNTING PLATE L.H.
7	4-79-10	782-16-10	1	" " " " R.H.
8	4-79-11	782-16-11	1	BOTTOM " " " L.H.
9	4-74-4	782-16-12	1	" " MOUNT R.H.
10	4-34-2	76B-01-01	1	REAR CROSSMEMBER
11	4-31-8	76B-01-13	2	REAR CROSSMEMBER GEARBOX SPACER
12	4-69-14	782-16-03	1	ADAPTOR PLATE
13	18-17-3	TD18-17-3	1	CLUTCH SHAFT
14	4-48-6	782-16-08	1	CLUTCH BOBBIN
15	18-10-14	TD18-10-14	1	CLUTCH BOBBIN SPIGOT
16	9-9-5	TD9-9-5	1	STARTER MOTOR
17	24-2-12	TD24-2-12	1	EXHAUST SYSTEM
18	3-34-6	JIG	1	EXHAUST SYSTEM BRACKET
19	8-13-1	TD920	2	EXHAUST SYSTEM BRACKET METALASTIC BUSH
20	8-16-15	TD8-16-15	1	THROTTLE CABLE
21	8-16-14	TD 8-16-14	1	THROTTLE CABLE CLAMP
22				
23				
24	34-1-1	TD 9-5-8	1	TACHOMETER
25	34-1-4	TD 961	1	TACHOMETER ANGLE DRIVE
26	34-1-6	TD 1131	1	TACHOMETER FLEXIBLE DRIVE
27	8-9-9	TD 68	1	GAUGE (OIL PRESSURE/OIL TEMP)
28	7-3-9	TD 696	1	PRESSURE SWITCH T-PIECE
29	4-15-6	712-04-11	1	T-PIECE SPACER
30	4-8-7	782-06-18	2	T-PIECE ADAPTOR
31	8-9-9	TD 68	1	GAUGE-(FUEL PRESSURE/WATER TEMP)
32	11-10-8		1	AIRBOX
33	3-31-1	762-12-09	1	AIRBOX BASE
34	3-31-2	762-12-10	2	AIRBOX BASE CLAMP
35	2-10-5	782-12-19	1	AIRBOX STONEGUARD
36				ENGINE MOUNTING FRAME L.H.

FUEL SYSTEM - 782 HART

SHEET 1 OF

Issue	Signature	Date
1	S. Chatterjee	16 DEC 77
2	S. Chatterjee	9 MAY 78

SECTION J38

	Item	Part No	DRG No.	No. Off	Detail
1	FUEL TANK LH	17-3-1	782-15-01	1	
2	FUEL TANK RH	17-3-2	782-15-02	1	
3	COLLECTOR POT	3-48-3	782-15-03	1	
4	FUEL DRAIN BLANKING CAP	4-33-5	753-15-11	2	
5	FILTER	8-17-11	TD8-17-11	1	
6	FUEL SYSTEM ASSEMBLY DRAWING		782-15-15		
7	FUEL PUMP (CHARGED EXTRA TO CUSTOMER)	8-16-8	TD 8-16-8	1	BOSCH
8	T-PIECE - 8 NUT	4-79-4	782-15-11	1	
9	FUEL PUMP BOTTOM MOUNTING BRACKET			1	
10	FUEL FILTER OUTLET T-PIECE	4-79-6	782-15-08	1	
11	T-PIECE THREADED INSERT	4-79-5	782-15-09	1	
12					
13	FUEL PUMP OUTLET T-PIECE	4-79-7	782-15-14	1	
14					
15	ONE WAY FLAP VALVE	21-2-14	TD 319	1	
16	MECHANICAL PUMP INLET BANJO	4-43-7	762-15-05	1	
17	MECHANICAL PUMP INLET BANJO BOLT	4-60-15	711-15-20	1	
18	MUCH PUMP OUTLET ADAPTOR	4-32-11	76A-15-12	1	
19	METERING UNIT INLET ADAPTOR	4-32-8	751-14-06	1	-6/8" BSP
20					
21					
22					
23	PRESSURE REGULATING VALVE (SUPPLIED WITH ENGINE)			1	
24	P.R.V. OUTLET ADAPTOR	4-32-10	762-15-02	1	
25	FUEL FILLER	3-48-13	782-15-04		
26	FUEL FILLER CAP	4-20-1	722-18-11	1	
27	FUEL FILLER BRACKET	3-52-5	782-01-79	1	
28	FUEL BRATHER VALVE COMPRISES:-	4-33-8	763-15-02	1	
29	BOTTOM	4-37-6	753-15-05	1	
30	TOP	4-33-9	763-15-01	1	
31	BALL	8-4-13	TD 287	1	
32	PUMP-OUT ADAPTOR	4-80-1	782-15-06	2	
33	ADAPTOR LOCK NUT	4-13-1	752-17-02	2	
34	COUPLING NUT (PRV OUTLET)	13-2-15	762-15-03	1	
35					

Issue	Signature	Date
1	30B	4 JAN 78
2	ScBakerwork	9 MAY 78

SHEET 1 OF 2

## SECTION H 36

Item	Part No	DRG No.	No. Off	Detail	
1	OIL TANK	3-20-11	78B-14-01	1	+ -16 INLET UNION
2	FILTER HOUSING	4-71-6	782-14-04	1	
3	FILTER GAUZE	3-48-11	782-14-05	1	
4	TEMP TAKE-OFF BOSS	4-33-3	762-14-04	1	
5	DRAIN PLUG	4-33-13	762-14-23	1	
6	FILLER CAP	4-20-1	722-18-11	1	
7	OIL PUMP INLET ADAPTOR	4-80-9	755-14-09	1	-12/5/8" B.S.P. SHORT.
8	OIL PUMP OUTLET ADAPTOR	4-80-8	782-14-06	1	-12/5/8" B.S.P. LONG
9	FILTER ASSEMBLY	8-20-5	TD 8-20-5	1	
10	FILTER ELEMENT	8-7-3	TD 75	1	
11	FILTER ADAPTOR	4-71-11	78B-14-02	2	1/2" BSP/-12
12	CYLINDER BLOCK INLET ADAPTOR	4-71-11	78B-14-02	1	1/2" BSP/-12
13	SCAVENGE PUMP OUTLET ADAPTOR	4-32-7	755-14-11	1	-16/3/4" B.S.P. SHORT
14	OIL COOLER	39-1-1	TD 39-1-1	1	-16x25 ROW
15	OIL COOLER MOUNTING PANEL (R H.)	3-54-6	78B-01-21	1	
16	OIL COOLER MOUNTING BRACKET	3-54-4	78B-01-27	1	
17	OIL COOLER CLAMP	3-54-7	78B-01-22	1	
18	REAR SIDE PANEL (L H)	3-54-5	78B-01-23	1	
19	OIL COOLER TIE	3-54-1	782-01-107	2	
20	OIL COOLER TIE BRACKET	3-54-3	782-01-106	2	
21	-10 AEROQUIP HOSE	21-2-11	TD 294		
22	-12 AEROQUIP HOSE	21-2-12	TD 295		
23	-10 STRAIGHT AEROQUIP UNION	21-1-13	TD 301		
24	-10 x 45° AEROQUIP UNION	21-1-14	TD 308		
25	-10 x 90° AEROQUIP UNION	21-1-15	TD 315		
26	-12 STRAIGHT AEROQUIP UNION	21-2-1	TD 302		
27	-12 x 45° AEROQUIP UNION	21-2-2	TD 309		
28	-12 x 90° AEROQUIP UNION	21-2-4	TD 316		
29	GEARBOX OIL SYSTEM				
	COMPRISES:				
30	OUTLET BANJO	4-62-14	772-14-04	1	
31	OUTLET BANJO BOLT	4-62-15	772-14-05	1	

Issue	Signature	Date
1	ScB	4 JAN 78
2	ScB	6 FEB 78

SHEET 2 OF 2

## SECTION H 36

	Item	Part No	DRG No.	No. Off	Detail
32	OUTLET ADAPTOR	4-8-13	752-15-10	1	-6/-6
33	PUMP INLET ADAPTOR	4-32-8	751-14-06	1	-6/ $\frac{3}{8}$ " BSP
34	FILTER HOUSING (SERIES 1 & 2 CARS)	4-54-12	771-16-18	1	
35	FILTER ELEMENT	8-13-9	TD 8-13-9	1	
36	FILTER SPACER	4-55-5	771-14-12	1	
37	FILTER WASHER	4-61-6	771-16-38	1	
38	FILTER SPINDLE	4-54-11	771-16-16	1	
39	FILTER SPRING	16-6-2	771-16-39	1	
40	FILTER O' RING	8-21-1	TD 8-21-1	1	137377
41	FILTER O' RING	8-14-10	TD 8-14-10	1	
42	FILTER BRACKET	3-52-8	782-16-07	1	
43	FILTER OUTLET ADAPTOR	4-43-5	771-16-17	1	
44	MAIN CASE INLET ADAPTOR	4-8-13	752-15-10	1	-6/-6
45	SPRAY TUBE	4-62-13	772-14-03	1	
46	AEROQUIP -6 HOSE	21-2-9	TD 292	32'	
47	AEROQUIP -6 STRAIGHT UNION	21-1-7	TD 299	1	
48	AEROQUIP -6 90° UNION	21-1-9	TD 313	3	
49	$\frac{3}{8}$ " BSP DOWTY SEAL	20-3-8	TD 20-3-8	1	
50	$\frac{5}{8}$ " BSP DOWTY SEAL	20-3-2	TD 1023	3	
51	$\frac{9}{16}$ " 1/D DOWTY SEAL	20-3-3	TD 1024	2	
52	FILTER TUBE (SERIES 3 ONWARDS)	4-81-13	782-16-21	1	
53	" END COVER (SERIES 3 ONWARDS)	4-81-14	782-16-20	1	
54	" O-RING (SERIES 3 ONWARDS)	8-21-5	TD 8-21-5	1	R 4162
55	" ASSY. DRAWING (SERIES 3 ONWARDS)		782-16-22		
56	SPRAY-TUBE HOLE DETAILS		782-16-23		

WATER SYSTEM - 782 HART

SHEET 1 OF 1

Issue	Signature	Date
1	<i>S. Bullenworth</i>	4 JAN 78
2	<i>S. Bullenworth</i>	23 JAN 78
3	<i>S. Bullenworth</i>	9 MAY 78

SECTION I 34

Item	Part No	DRG No.	No. Off	Detail
1	RADIATOR	27-4-3	782-13-01	1
2	SWIRL POT	3-29-11	782-13-14	1
3	FILLER CAP	8-6-11	TD 72	1
4	WATER PIPE - SIDE	3-42-5	782-13-04	2
5	WATER PIPE - L.H. REAR	3-42-7	788-13-03	1
6	WATER PIPE - R.H. REAR	3-55-3	PATTERN	1
7	WATER PIPE - FRONT	3-42-8	782-13-09	2
8	90° RUBBER HOSE	8-6-12	TD 22	2
9	RADSCREEN	2-10-7	782-13-05	1
10	RADIATOR STAY	3-54-10	782-01-117	2
11	RADIATOR MOUNTING GROMMET	8-15-12	TD 8-15-12	2
12	RADIATOR MOUNTING SPACER	8-20-7	788-01-05	2

$\frac{1}{4} \times \frac{1}{16} \times \frac{1}{16}$

Issue	Signature	Date
1	<i>Schutterworth</i>	7 OCT 77
2	<i>Schutterworth</i>	11 NOV 77
3	<i>Schutterworth</i>	2 DEC 77

SECTION L 22

Item	Part No	DRG No.	No. Off	Detail
1	FRONT BRAKES			
2	PUSH ROD	7-1-7	TD 7-1-7	1
3	MASTER CYLINDER	7-3-14	TD 1078	1 0.75" SIZE
4	MASTER CYLINDER RESEVOIR	7-3-13	TD 1120	1
5				
6	BANJO BOLT	7-3-8	TD 690	1
7	BANJO	7-3-5	TD 691	1 2 WAY 90°
8	BANJO ADAPTOR	4-8-7	732-06-18	2 1/8" BSP/3/8" UNF
9	BANJO OUTLET UNION	21-1-3	TD 701	2 -3 90°
10	HOSE-MASTER CYLINDER TO CALIPERS	21-2-7	TD 290	60' -3 AEROQUIP
11	CALIPER INLET UNION	21-1-1	TD 697	2 -3 STRAIGHT
12	CALIPER INLET ADAPTOR	4-8-7	732-06-18	2 1/8" BSP/3/8" UNF
13	CALIPER	7-2-1	TD 107	2
14	BRAKE PAD	7-2-8	TD 276	4
15	REAR BRAKES			
16	PUSH ROD	7-1-7	TD 7-1-7	1
17	MASTER CYLINDER	7-3-14	TD 1078	1 0.75" SIZE
18	MASTER CYLINDER RESEVOIR	7-3-13	TD 1120	1
19				
20	MASTER CYLINDER NUT	7-8-5	TD 7-8-5	1 3/8" UNF MALE
21	PIPE- MASTER CYLINDER TO REAR B.H.	7-8-2	TD 7-8-2	8' 3/16" O.D.
22	REAR BULKHEAD NUT	7-8-6	TD 7-8-6	1 3/8" UNF FEMALE
23	REAR BULKHEAD ADAPTOR	4-16-13	752-26-02	1
24	REAR BULKHEAD UNION	21-1-1	TD 697	1 -3 STRAIGHT
25	HOSE-REAR BULKHEAD TO RH CALIPER	29-2-7	TD 290	50' -3
26	CALIPER INLET UNION	21-1-3	TD 701	1 -3 90°
27	CALIPER INLET ADAPTOR	4-8-7	732-06-18	1 1/8" BSP/3/8" UNF
28	CALIPER	7-2-2	TD 108	2
29	BRAKE PAD	7-2-9	TD 277	4
30	CALIPER MOUNTING BLOCK	4-46-1	77B-10-01	2
31	CALIPER OUTLET ADAPTOR	4-8-7	732-06-18	1 1/8" BSP/3/8" UNF MALE/MALE
32	CALIPER OUTLET UNION	21-1-2	TD 699	1 -3 45°
33	HOSE- RH CALIPER TO LH CALIPER	21-2-7	TD 290	12' -3 AEROQUIP

Issue	Signature	Date
1	<i>R. Butterworth</i>	7 OCT 77
2	<i>R. Butterworth</i>	11 NOV 77
3	<i>R. Butterworth</i>	2 DEC 77

SECTION 1. 22

Item	Part No	DRG No.	No. Off	Detail	
34	CALIPER INLET UNION	21-1-2	TD 699	1	-3 45°
35	CALIPER INLET ADAPTOR	4-8-7	732-06-18	1	1/8" BSP/3/8" UNF
36	CLUTCH				
37	PUSH ROD	7-1-7	TD 7-1-7	1	
38	MASTER CYLINDER	7-3-14	TD 1078	1	0.75" SIZE
39	MASTER CYLINDER RESEVOIR	7-3-13	TD 1120	1	
40					
41	MASTER CYLINDER ADAPTOR	7-8-9	TD 7-8-9	1	3/8" MALE/7/16" FEMALE
42	MASTER CYLINDER NUT	7-8-7	TD 7-8-7	1	7/16" UNF MALE
43	PIPE- MASTER CYLINDER TO REAR B.H.	7-8-4	TD 7-8-4	8'	1/4" O.D.
44	REAR BULKHEAD NUT	7-8-8	TD 7-8-8	1	7/16" UNF FEMALE
45	REAR BULKHEAD ADAPTOR	4-16-14	722-18-04	1	
46	REAR BULKHEAD UNION	21-1-4	TD 698	1	-4 STRAIGHT
47	HOSE	21-2-8	TD 291	50'	AEROQUIP -4
48	HYDRAULIC LINE SUPPORT	3-31-5	762-16-30	3	
49	SLAVE CYLINDER INLET UNION	21-1-6	TD 702	1	-4 90°
50	SLAVE CYLINDER INLET ADAPTOR	4-8-8	722-18-08	1	1/4" BSP/3/8" UNF
51					
52	COPPER WASHER 3/8" THIN	20-2-14	TD 689	A.P.	
53	COPPER WASHER 3/8" THICK	20-2-13	TD 952	A.P.	
54	COPPER WASHER 7/16" THIN	20-4-3	TD 688	A.P.	
55					

Issue	Signature	Date
1	S. Buttenworth	9 SEP 77
6	S. Buttenworth	4 NOV 77
7	S. Buttenworth	11 NOV 77
8	S. Buttenworth	23 JAN 78

SECTION A 22

	Item	Part No	DRG No.	No. Off	Detail
1	MONOCOQUE ASSEMBLY	38-1-5	782-01-105	1	
	COMPRISES:				
2	FRONT BULKHEAD	47-1-1	782-01-11	1	
3	M.F.B.H.	4-69-3	782-01-16	2	
4	FRONT CRASH HOOP	45-4-13	782-01-23	1	
5	REAR BULKHEAD	45-3-15	782-01-04	1	
6	REAR BUTRESS LH	4-69-1	782-01-05	1	
7	REAR BUTRESS RH	4-69-2	782-01-06	1	
8	INNER SKIN	45-4-5	782-01-08	1	
9	OUTER SKIN LH	45-4-7	782-01-09	1	
10	OUTER SKIN RH	45-4-8	782-01-10	1	
11	FRONT DAMPER SUPPORT	45-5-5	782-01-12	2	
12	REAR TOP PANEL	45-4-9	782-01-47	1	
13	SEAT PANEL	45-4-10		1	
14	5kg FIRE EXTINGUISHER BRACKET	1-7-1	752-01-89	1	
15	2.5kg FIRE EXTINGUISHER BRACKET	45-6-1	782-01-25	1	
16	LIFE SUPPORT BOTTLE BRACKET	45-6-2	782-01-24	1	
17	TANK BAY CLOSURE PLATE	3-51-2	782-01-76	2	
18	FRONT BULKHEAD TIE ROD	3-52-2	78B-01-14	2	
19	DASH PANEL (ALUMINIUM OPTION)	3-48-4	782-01-21	1	
20	DASH PANEL MOUNTING RUBBER	8-20-4	TD 8-20-4	3	
21	ROLL OVER BAR	3-48-8	782-01-19	1	
22	FRONT SKID	4-76-8	782-01-27	2	
23	STEERING WHEEL	8-1-3	742-04-02	1	
24	STEERING WHEEL RETAINING WASHER	4-2-4	712-04-07	1	
25	STEERING COLUMN (ALUMINIUM)	3-48-9	782-04-02	1	
26	STEERING COLUMN SUPPORT	4-2-2	732-05-05	2	
27	STEERING RACK CLAMP	4-69-8	782-04-06	2	
28	GEAR LEVER ASSEMBLY		782-11-07	1	
	COMPRISES:				
29	GEAR LEVER	49-1-2	782-11-08	1	
30	GEAR LEVER BADGE	8-6-10	752-11-05	1	

Issue	Signature	Date
1	Schutterworth	9 SEP 77
2	Schutterworth	4 NOV 77
7	Schutterworth	11 NOV 77
8	Schutterworth	25 NOV 77
9	Schutterworth	31 JAN 78

SHEET 2 OF 2

## SECTION A 22

Item	Part No	DRG No.	No. Off	Detail	
31	GEAR LEVER PIVOT	4-5-2	712-11-10	1	
32	GEAR LEVER SPACER	4-27-3	762-11-06	2	
33	GEAR SHAFT	4-76-5	782-11-04	1	
34	GEAR ROD MOUNTING	49-1-1	782-11-05	1	
35	GEARCHANGE BODY	4-79-1	782-11-03	1	
36	GEAR CHANGE BEARING LINK	4-77-1	782-11-06	1	
37	LEFT FOOT REST	3-49-3	782-01-54	1	
38	SEAT BELT	8-1-11	TD 10	1	
39	SEAT BELT PLATE - JOGGLED	2-1-2	722-01-75	2	
40	SEAT BELT BACKING PLATE	3-48-14	782-01-48	2	
41	FTWB D.S. BRACKET L.H	3-52-3	782-01-41	1	
42	FTWB D.S. BRACKET R.H	3-52-4	782-01-42	1	
43	NOSE ATTACHMENT BRACKET	3-49-10	782-12-31	4	
44	FRONT SKID PACKER	3-56-6	782-01-80	2	
45	CHASSIS PLATE	8-4-4	732-01-48	1	
46	FIRE EXTINGUISHER SYSTEM			1	
	COMPRISES:				
47	5kg BOTTLE	29-1-8	TD 1008	1	
48	5kg BOTTLE STRAPS	29-2-5	TD 1063	2	
49	OPERATING HEAD	29-2-12	TD 1005	2	
50	1/4" BSP / 1/4" BSP ADAPTOR	29-2-3	TD 1061	1	
51	PURPLE FLEXIBLE PIPE	29-2-2	TD 2060	1	
52	COCKPIT NOZZLE	4-44-4	763-22-01	1	
53	COCKPIT NOZZLE LOCKNUT	13-7-1	763-22-02	1	
54	COCKPIT NOZZLE WASHER	29-3-8	TD 1067	1	
55	2.5kg BOTTLE	29-1-10	TD 1009	1	
56	2.5kg BOTTLE STRAP	29-2-4	TD 1062	2	
57	7/16" UNF / 1/4" BSP ADAPTOR	4-71-10	782-22-02	1	
58	PIPE - 2.5kg BOTTLE TO REAR B.H.	7-8-4	TD 7-8-4	5'	
59	BATTERY POWER PACK	29-1-6	TD 1006	1	
60	2 - PIN PLUG	29-1-6	TD 1006	1	
61	LIFE SUPPORT BOTTLE	29-3-7	TD 29-3-7	1	GRAVINER
62	LIFE SUPPORT TUBE	29-3-9	TD 29-3-9	3'	
63	DASH PANEL (FIBREGLASS OPTION)	11-8-7		1	
64	THROTTLE CABLE CLAMP BRACKET	3-51-12	782-01-53	1	
65	ENGINE BAY NOZZLE	4-83-10	782-01-124	1	

Issue	Signature	Date
1	<i>S. Butterworth</i>	30 SEP 77
3	<i>S. Butterworth</i>	9 DEC 77
4	<i>S. Butterworth</i>	23 JAN 78

SHEET 1 OF 4

SECTION P 3

Item	Part No	DRG No.	No. Off	Detail
1	TACHOMETER (WORKS ONLY)	8-3-2	TD 61	1
2	DASH PANEL (FOR USE WITH ITEM 1)	3-49-7	782-01-52	1
3	FRONT BULKHEAD INSERT	4-78-2	782-01-75	2
4	NOSE SKID	4-51-6	762-12-17	3
5	TWIN POT CALIPER REAR BRAKE KIT			1
	COMPRISES:			
6	GEARBOX SIDE-PLATE LH	4-74-1	772-16-07	1
7	GEARBOX SIDE-PLATE RH	4-74-2	772-16-08	1
8	SIDEPLATE STUD	4-75-1	772-18-09	2 10.12" LONG
9	SIDEPLATE STUD	4-75-2	772-16-09	8 2.06" LONG
10	SIDEPLATE STUD	4-75-3	772-16-09	2 8.62" LONG
11	SIDEPLATE STUD	4-75-4	772-16-09	2 3.00" LONG
12	SIDEPLATE STUD	4-75-5	772-16-09	2 1.50" LONG
13	SIDEPLATE STUD	4-75-6	772-16-09	2 7.87" LONG
14	SIDEPLATE BEARING	8-20-8	TD 8-20-8	2
15	BEARING SPACER LH/RH	4-79-13/14	772-16-11/12	2
16	GEARBOX OUTPUT FLANGE	4-79-10	772-16-10	2
17	OUTPUT FLANGE SEAL	18-7-2	TD 18-7-2	2 FT 2054
18	OUTPUT FLANGE CIRCLIP	18-9-2	TD 18-9-2	2 FT 2191 A
19	DISC (SOLID OPTION)	7-6-10	773-10-04	2
20	DISC (VENTED OPTION)	7-1-5	TD 116	2 13/16" THICK
21	BELL ( FOR VENTED DISC)	4-66-5	772-10-02	2
22	CALIPER - LH (FOR SOLID DISC)	7-5-8	TD 7-5-8	1
23	CALIPER - RH (FOR SOLID DISC)	7-5-9	TD 7-5-9	1
24	CALIPER - LH (FOR VENTED DISC)	7-5-1	TD 967	1
25	CALIPER - RH (FOR VENTED DISC)	7-5-2	TD 968	1
26	DRIVESHAFT	4-29-5	772-10-03	2
27	SECOND FILTER ASSEMBLY	35-1-14	762-15-10	1
	COMPRISES:			
28	BASIC FILTER ASSEMBLY	8-19-1	TD 8-19-1	1
29	OUTLET ADAPTOR	4-62-7	762-15-11	1
30	CAP	4-62-8	762-15-12	1
31	BUSH	44-8-1	762-15-13	1
32	HOUSING MODIFICATION	3-45-14	762-15-14	1

Issue	Signature	Date
1	<i>S. Buttenworth</i>	9 DEC 77
4	<i>S. Buttenworth</i>	23 JAN 78

SECTION P3

Item	Part No	DRG No.	No. Off	Detail
33 ELEMENT	8-19-2	TD8-19-2	1	
34 SECOND FILTER MOUNTING BRACKET	3-19-12	752-15-14	1	
35 CLUTCH RELEASE BEARING	8-19-3	TD8-19-3	1	(HEAVY DUTY)
36 BMW CLUTCH BOBBIN (FOR ITEM 35)	4-48-4	782-16-02	1	
37 HART CLUTCH BOBBIN (FOR ITEM 35)	4-48-6	782-16-04	1	
38 13x14 LIGHTWEIGHT WHEEL	19-5-5	782-09-06	2	
COMPRISES:-				
39 INBOARD RIM	19-6-1	782-09-03	1	7½"
40 OUTBOARD RIM	19-6-2	782-09-02	1	6½"
41 SEALING RING	19-7-1	782-09-05	1	
42 O-RING	19-7-2	TD19-7-2	2	
43 CIRCLIP	23-5-6	TD23-5-6	1	
44 WHEEL WASHER	19-7-3	782-09-08	1	
45 WASHER INSERT	4-6-11	712-07-11	1	
46 13x15 LIGHTWEIGHT WHEEL	19-5-6	782-09-06	2	
COMPRISES:-				
47 INBOARD RIM	19-6-1	782-09-03	1	7½"
48 OUTBOARD RIM	19-6-3	782-09-04	1	7½"
49 SEALING RING	19-7-1	782-09-05	1	
50 O-RING	19-7-2	TD19-7-2	2	
51 BOLT	12-4-8	TD221	6	5/16" UNF x 2¼"
52 CIRCLIP	23-5-6	TD23-5-6	1	
53 WASHER	19-7-3	782-09-08	1	
54 WASHER INSERT	4-6-11	712-07-11	1	
55 LIGHTWEIGHT CRASH HOOP (REAR)	3-54-12	782-01-116	1	
56 PRO-SQUAT KIT				
COMPRISES:-				
57 DAMPER CLEVIS	4-26-14	771-03-17	2	
58 CLEVIS INSERT	4-61-1	771-03-21	4	
59 SPACER	4-53-4	771-03-13	2	
60 SPACER	4-53-15	771-03-19	4	
61 CLEVIS OUTER WASHER	4-78-7	771-03-21	4	
62 RADIUS ROD (BOTTOM)	37-2-2	782-03-04	2	28 11/16" LONG
63 LIGHTWEIGHT FRONT SPRING	16-7-11	TD16-7-11	2	250-01
64 LIGHTWEIGHT FRONT SPRING	16-7-12	TD16-7-12	2	300-01
65 LIGHTWEIGHT FRONT SPRING	16-7-13	TD16-7-13	2	350-03
66 LIGHTWEIGHT REAR SPRING	16-7-14	TD16-7-14	2	350-04
67 LIGHTWEIGHT REAR SPRING	16-7-15	TD16-7-15	2	400-01

Issue	Signature	Date
1	Schutterworth	23 JAN 78
2	Schutterworth	6 FEB 78

SECTION P3

Item	Part No	DRG No.	No. Off	Detail
68 LIGHTWEIGHT REAR SPRING	16-8-13	TD16-8-13	2	450-04
69 LIGHTWEIGHT REAR SPRING	16-8-14	TD16-8-14	2	500-04
70 LIGHTWEIGHT REAR SPRING	16-8-15	TD16-8-15	2	550-04
71 POWER-LOCK DIFF. ASSEMBLY		782-16-15		
COMPRISES AS ITEM 5 EXCEPT :-				
72 OUTPUT FLANGE R.H.	4-81-2	782-16-16	1	
73 " " L.H.	4-81-3	782-16-17	1	
74 BEARING SPACER R.H.	4-81-4	782-16-18	1	
75 " " L.H.	4-81-5	782-16-19	1	
76 QUICK CHANGE WHEEL WASHER ASSY	35-2-3	782-09-10	4	
COMPRISES:-				
77 WASHER	4-79-15	782-09-11	1	
78 INSERT	4-78-13	782-09-12	1	
79 NUT	4-81-1	782-09-13	1	
80 SPIROLOX CLIP	23-5-2	TD23-5-2	1	
81 BRAKE DUCT (ALUM) L.H. (FRONT)	4-36-11	77B-26-01	1	1 1/2" WIDE
82 " " ( " ) R.H. (FRONT)	4-36-12	77B-26-02	1	
83 FRONT BRAKE DUCT (GRP) LH	11-6-13	MARK II	1	
84 " " " ( " ) RH	11-6-12	MARK II	1	
85 REAR BRAKE DUCT LH			1	
86 " " " RH			1	
87 1" x 12 SWG F.A.R.B.	2-8-6	762-05-04	1	
88 1" x 14 SWG "	2-8-5	762-05-03	1	
89 1" x 18 SWG "	40-3-7	762-05-13	1	
90 WING L-FLAP (3/2")	46-1-15	782-12-65	1	
91 " " (1/2')	46-2-1	782-12-28	1	
92 " " (1/2')	46-2-2	782-12-29	1	
93 " " (1')	46-2-3	782-12-30	1	
94 QUICK RELEASE AEON SPACER (0.16")	4-82-1	782-02-32	AR	
95 " " " " (1/2")	4-82-2	782-02-31	AR	
96 " " " " (3/8")	4-82-3	782-02-30	AR	
97 " " " " (1/2")	4-82-4	782-02-29	AR	
98 " " " " (5/8")	4-82-5	782-02-28	AR	
99 " " " " (3/4")	4-82-6	782-02-34	AR	
100 LIGHTWEIGHT FRONT CRASH HOOP	45-8-10	782-01-121	1	

OPTIONS & MODIFICATIONS - 782

SHEET 4 OF 4

Issue	Signature	Date
1	<i>S. Butterworth</i>	6 FEB 78

SECTION P 3

Item	Part No	DRG No.	No. Off	Detail
101 AXIALLY DRILLED FRONT DISC LH	7-11-7	TD7-11-7	1	(NOT DRILLED)
102 " " " " RH	7-11-8	TD7-11-8	1	
103 " " REAR "	7-11-9	782-10-08	2	
104 LIGHTWEIGHT " "	7-6-13	77B-10-02	2	
105 1" x 14 SWG RARB	40-4-1	782-05-14	1	
106 1" x 18 SWG "	40-4-2	782-05-16	1	
107 1" x 20 SWG "	40-4-3	782-05-17	1	
108 FIRE BUTTON PROTECTION BRACKET	3-56-7	782-01-129	1	
109 BEARING CARRIER MODS.	4-81-15	782-16-25	1	
110 SELECTOR FINGER HOUSING MODS	4-83-1	782-16-26	1	
111 STEERING COLUMN BEARING	4-83-3	782-04-08	1	
112 JUMP PLUG SOCKET	9-5-12	TD1100	1	
113 REAR POD W-FLAP L.H.	3-53-3	782-12-69	1	
114 " " " R.H.	3-53-4	782-12-70	1	
115 QUICK CHANGE WHEEL WASHER SOCKET	4-83-9	782-09-15		
116 HIGH AMBIENT NOSE	11-7-7		1	
117 OIL COOLER MOUNT L.H.	3-57-3	782-01-144	1	
118 " " " R.H.	3-57-4	782-01-147	1	
119 " " " BRACKET LH	3-57-5	782-01-143	1	
120 " " " " RH	3-57-6	782-01-148	1	
121 REAR BULKHEAD WASHER	3-57-2	782-01-149	2	
122 1" x 12 SWG RARB	40-4-4	782-01-18	1	
123 MONOCOQUE REAR SKID	4-83-11	782-01-150	2	

Issue	Signature	Date
1	Schutterworth	23 SEP 77
7	Schutterworth	9 SEP 77
8	Sch	6 JAN 78
4	SB	10 FEB 78

REAR SUSPENSION - 782

SHEET 1 OF 1

SECTION C 22

Item	Part No	DRG No.	No. Off	Detail	
1	TOP RADIUS ARM	37-1-12	782-03-02	2	31.38" LENGTH
2	BOTTOM RADIUS ARM	37-1-10	773-03-07	2	29.5" LENGTH
3	RADIUS ARM FORWARD SAFETY WASHER	4-15-13	73B-18-01	8	
4	TOP CLEVIS	4-26-1	763-03-01	2	
5	BOTTOM CLEVIS	4-26-1	763-03-01	2	
6	TOP LINK	4-6-6	703-03-06	2	
7	TOP LINK OUTER WASHER	4-2-15	712-03-20	4	
8	BOTTOM LINK	3-4-3	735-03-04	4	9.5" LENGTH
9	BOTTOM LINK INNER WASHER	4-2-15	712-03-20	8	
10	BOTTOM LINK OUTER WASHER	4-2-15	712-03-20	8	
11	DAMPER	16-2-2	TD 956	2	1133B SP4 KONI
12	DAMPER INSERT	4-2-12	712-02-09	4	
13	DAMPER BOTTOM WASHER	4-2-15	712-03-20	4	
14	REAR SPRING	16-1-8	TD 438	2	8x400
15	REAR HELPER SPRING	16-3-10	TD 683	2	
16	REAR ANTI-ROLL BAR (SERIES 1 CARS)	40-3-5	782-05-05	1	1" x 16 SWG
17	RARB MOUNTING BLOCK	4-76-6	78B-05-02	2	1" I.D.
18	RARB ADJUSTING CLAMP	1-7-2	763-05-01	2	1" I.D.
19	RARB LINK	4-77-2	782-05-04	2	5 1/4" LONG
20	RARB LINK BOTTOM FORWARD WASHER	4-1-15	703-02-12	2	
21	RARB LINK BOTTOM REARWARD WASHER	4-1-14	722-05-12	2	
22	RXM PLATE RH	3-50-2	78B-01-10	1	
23	RXM PLATE LH	3-50-1	78B-01-09	1	
24	TOP LINK D.S. PLATE	3-25-3	76B-01-06	2	
25	TOP LINK D.S. SPACER	4-31-5	76B-01-09	2	
26	R.A.R.B. MOUNT SPACER	41-1-11	78B-20-01	2	1/2" HOLE
27	" " "	41-1-12	78B-20-02	1	5/16" HOLE
28	D.S PLATE SPACER	4-78-3	72X-12-12	2	
29	R.A.R.B. ARM (SERIES 1 CARS)	40-3-6	782-05-06	1	1" x 16 SWG
30	R.A.R.B. ARM CIRCLIP	23-5-7	TD 23-5-7	1	1400-7/8
31	DAMPER BOTTOM SPACER	4-31-8	76B-01-13	2	3/8" THICK
32	R.A.R.B. (SERIES 2 ONWARDS)	40-3-14	782-05-15	1	1" x 16 SWG
33	" ARM (SERIES 2 ONWARDS)	40-3-15	782-05-13	1	1" x 16 SWG

Issue	Signature	Date
1	<i>Schultz</i>	7 OCT 77
2	<i>Schultz</i>	28 OCT 77

SHEET 1 OF 1

SECTION K 20

Item	Part No	DRG No.	No. Off	Detail	
1	FRONT TOP WISHBONE OUTER	15-3-4	TD 15-3-4	2	RBJ 70 UZ
2	FRONT TOP WISHBONE INNER	15-3-7	TD 15-3-7	4	RC 6
3	FRONT BOTTOM WISHBONE OUTER	15-2-13	TD 1012	2	RAC 12
4	TRACK ROD OUTER	15-3-2	TD 15-3-2	2	RMR 5UF
5	TRACK ROD INNER	15-3-3	TD 15-3-3	2	RMLR 5UF
6	F.A.R.B. LINK	15-1-11	TD 49	2	RMP 5U
7	F.A.R.B. LINK	15-3-5	TD 15-3-5	2	RMLP 5U
8	R.A.R.B. LINK	15-1-11	TD 49	4	RMP 5U
9	RADIUS ARM	15-1-13	TD 51	8	RC 6H
10	TOP LINK INNER	15-1-14	TD 52	2	RC 6E
11	TOP LINK OUTER	15-1-15	TD 53	2	RCL 8H
12	BOTTOM LINK INNER	15-2-1	TD 54	4	RC 8H
13	BOTTOM LINK OUTER	15-1-15	TD 53	4	RCL 8H
14	GEAR LEVER LOCATION BEARING	15-2-12	TD 1013	2	RBJ 67U
15	GEAR LINKAGE REAR SUPPORT	15-2-2	TD 55	1	RMP 8U
16	THROTTLE CABLE TO PEDAL JOINT	15-2-7	TD 15-2-7	1	RF 3U
17	MIRROR MOUNT	4-73-11	782-12-25	2	RMP 4U (MOD)

Issue	Signature	Date
1	Schutterworth	23 SEP 77
2	Schutterworth	14 OCT 77
3	Schutterworth	9 DEC 77
4	Schutterworth	6 FEB 78

SHEET 1 OF 2

## SECTION G 25

Item	Part No	DRG No.	No. Off	Detail
1	GEARBOX ASSEMBLY			
	COMPRISES:			
2	18-1-2	TD 161	1	(HEWLAND FT200)
3	4-62-12	782-16-24	1	
4	18-10-12	TD 18-10-12	1	
5	7-7-1	TD 7-7-1	1	$\frac{3}{4}$ " BORE
6	3-45-6	77B-16-12	1	
7			1	
8	4-60-14	77B-16-13	1	
9	18-2-9	TD 26	1	
10	4-69-9	782-16-01	1	
11	4-14-6	74B-16-01	3	
12	4-46-2	778-01-01	1	
13	4-64-5	772-01-28	1	
14	4-58-6	772-01-27	1	
15	4-59-5	772-01-36	2	
16	4-30-9	768-16-10	2	
17	4-30-10	762-01-107	2	
18	7-11-3	788-10-01	2	
19			2	
	COMPRISES:			
20	14-1-9	722-10-09	1	
21	12-1-2	722-10-10	6	
22	14-1-7	TD 176	1	(89ST JOINT)
23	14-1-8	TD 175	6	(89ST JOINT)
24	14-1-6	TD 179	1	(89ST JOINT)
25	14-1-5	TD 183	1	
26	23-3-11	TD 907	1	MINOX No.4
27	8-1-9	TD 174	1	1700-29
28	4-3-9	712-10-04	1	KE 805 MATERIAL
29	8-1-8	TD 180	1	1000-125
30	14-1-5	TD 183	1	
31	23-3-11	TD 907	1	MINOX No.4
32	14-1-1	742-10-03	1	(100AC JOINT)

Issue	Signature	Date
1	<i>S. Butterworth</i>	23SEP77
2	<i>S. Butterworth</i>	7OCT77

## SECTION G 25

Item	Part No	DRG No.	No. Off	Detail
33	CONSTANT VELOCITY JOINT CAGE	14-1-3	TD 182	1 (100AC JOINT)
34	CONSTANT VELOCITY JOINT BALL	14-1-2	TD 181	6 (100 AC JOINT)
35	CONSTANT VELOCITY JOINT INNER TRACK	14-1-4	711-10-10	1 (100 AC JOINT)
36	JOINT GREASE	26-3-14	TD 26-3-14	AS REQUIRED
37	WHEEL RETAINING STUD	4-1-8	703-06-08	1
38	FRONT GEAR ROD	3-27-7	78B-11-01	1
39	REAR GEAR ROD	3-5-10	722-11-08	1
40	1/8 BSP UNION	8-5-12	TD 541	1 BREATHER
41	1/8 BSP / 3/8" UNF ADAPTOR	4-8-7	732-06-18	1 BREATHER
42	1/8 BSP DOWTY SEAL	20-3-1	TD20-3-1	1 BREATHER
43	NYLON PIPE	8-8-5	TD 542	9" BREATHER