

	A.	B.	C.	D.	E.	F.	G.	H.	I.	J.	K.	L.	M.	N.	O.	P.
	MONOCOQUE	F. SUSPENSION	R. SUSPENSION	F&R UPRIGHTS	PEDALS	ENG. INST. KIT	TRANSMISSION	OIL SYSTEM	WATER SYSTEM	FUEL SYSTEM	SPHERICAL JOINTS	HYDRAULICS	ELECTRICS	BODYWORK ETC.	WORKS MODS.	MOD KITS
782 BMW	22	21	22	21	7	37	25	33	33	35	20	22	22	20	3	3
783 TOYOTA/MARK 4	24	22	23	22	7	38	26	34	35	36	21	23	23	21	4	4
78B	23	23	24	23	7	39	27	35	37	37	22	24	24	22		5
782 HART	22	21	22	21	7	40	25	36	34	38	20	22	25	20		3
783 BMW						41			36	36			23			
783 SUPER VEE																6
783 TOYOTA/FT200			25			42	28				23	25				
781	21		26		7	36	24	32	38	34		21	21	19		7

PEDALS - 782, 783, 78B, 781

SHEET 1 OF 1

Issue	Signature	Date
1	Schutterworth	12 AUG 77
2	Schutterworth	19 AUG 77
3	Schutterworth	23 SEP 77
4	Schutterworth	7 OCT 77

SECTION 13 7

	Item	Part No	DRG No.	No. Off	Detail
1	CLUTCH PEDAL ASSEMBLY			1	
	COMPRISES:				
2	CLUTCH PEDAL	2-7-13	752-08-09	1	
3	CLUTCH PEDAL PIVOT BEARING	8-1-10	TD 126	2	06 DU 08
4	CLUTCH PEDAL PIVOT BUSH	4-5-11	712-08-07	1	
5	CLUTCH PEDAL INSERT	4-36-3	751-08-03	1	
6	CLUTCH CLEVIS	7-1-6	TD 1122	1	
7	CLUTCH CLEVIS PIN	4-3-15	752-08-03	1	
8	BRAKE PEDAL ASSEMBLY			1	
	COMPRISES:				
9	BRAKE PEDAL	2-7-14	752-08-10	1	
10	BRAKE PEDAL PIVOT BEARING	8-1-10	TD 126	2	06 DU 08
11	BRAKE PEDAL PIVOT BUSH	4-5-11	712-08-07	1	
12	BALANCE BAR SHAFT	4-3-11	752-08-02	1	
13	BALANCE BAR YOKE	4-5-14	703-08-01	2	
11	BALANCE BAR YOKE INSERT	4-5-13	703-08-03	2	
15	BALANCE BAR NUT	4-6-1	703-08-02	2	
16	THROTTLE PEDAL ASSEMBLY			1	
	COMPRISES:				
17	THROTTLE PEDAL	2-10-4	782-08-05	1	
18	THROTTLE PEDAL PIVOT BEARING	8-1-10	TD 126	2	06 DU 08
19	THROTTLE PEDAL PIVOT BUSH	4-5-11	712-08-07	1	
20	CLUTCH STOP/MASTER CYL. STUD	4-59-15	782-01-56	1	
21	CLUTCH PEDAL BUFFER RUBBER	8-16-11	TD 8-16-11	1	
22	CLUTCH PEDAL BUFFER SUPPORT	4-64-15	771-01-81	1	
23	THROTTLE STOP	4-73-12	782-01-57	1	
24	THROTTLE PEDAL BRACKET	3-36-11	762-08-03	1	

Issue	Signature	Date
1	<i>Subbatharvel</i>	9 SEP 77
6	<i>Subbatharvel</i>	25 NOV 77
7	<i>Subbatharvel</i>	9 DEC 77

SHEET 1 OF 1

SECTION N 21

	Item	Part No	DRG No.	No. Off	Detail
1	NOSE	11-7-6	783-12-37	1	
2	BADGE	8-6-9	TD 8-6-9	1	
3	W-FLAP	3-53-1	783-12-28	2	
4	NOSE FRAME	3-38-5	783-01-14	1	
5	NOSE FRAME TIE ROD	3-38-6	783-01-12	2	
6	BATTERY BOX LID	3-52-10	783-01-21	1	
7	BATTERY BOX LID 'R' CLIP	23-7-1	TD 23-7-1	2	
8	RADIATOR OUTLET DUCT	11-8-10		1	
9	COCKPIT	11-8-2	783-12-36	1	
10	SCREEN	11-8-6	TD 11-8-6	1	
11	MIRROR LH	11-8-4	782-12-23	1	
12	MIRROR RH	11-8-8	782-12-48	1	
13	MIRROR SHROUD LH	11-8-5	782-12-71	1	
14	MIRROR SHROUD RH	11-8-9	782-12-72	1	
15	COCKPIT HEAD PANEL	11-6-15	782-12-54	1	
16	HEADREST	11-10-5		1	
17	SEAT	11-6-14	782-12-56	1	
18	REAR WING ASSEMBLY	46-1-12	783-12-15	1	
	INCLUDES:				
19	MAIN PLANE	45-7-10	783-12-16*	1	*PART DRAWING
20	FLAP	45-7-11	783-12-16*	1	*PART DRAWING
21	POST	45-7-12	783-12-21	1	
22	END PLATE LH	45-7-13	783-12-17	1	
23	END PLATE RH	45-7-14	783-12-18	1	
24	END PLATE CAP L.H.	11-10-3	783-12-23	1	
25	END PLATE CAP R.H.	11-10-4	783-12-24	1	
26	COCKPIT MOUNTING BRACKET	3-56-13	783-12-35	2	

Issue	Signature	Date
1	Sebuterworth	9 SEP 77
2	Sebuterworth	23 SEP 77
3	Sebuterworth	7 OCT 77
4	Sebuterworth	4 NOV 77
5	Sebuterworth	18 NOV 77
6	Sebuterworth	2 DEC 77

## SECTION M 23

	Item	Part No	DRG No.	No. Off	Detail
1	BATTERY	8-3-11	TD 124	1	
2	BATTERY LEAD (BATTERY TO MASTER SWITCH)	8-5-3	TD 626		
3	BATTERY LEAD (MASTER SWITCH TO EARTH)	8-5-3	TD 626		
4	BATTERY LEAD TERMINAL ( $\frac{1}{4}$ "	9-3-6	TD 1104	1	
5	BATTERY LEAD TERMINAL ( $\frac{5}{16}$ "	9-3-7	TD 1105	4	
6	BATTERY LEAD TERMINAL ( $\frac{3}{8}$ "	9-3-8	TD 1106	1	
7	BATTERY LEAD TERMINAL COVER	9-3-14	TD 915	4	
8	MASTER SWITCH	9-1-15	TD 428	1	
9	MASTER SWITCH BRACKET	3-23-6	762-01-74	1	
10	MASTER SWITCH BRACKET GROMMET	8-15-12	TD 8-15-12	2	$\frac{1}{2}$ " x $\frac{9}{16}$ " x $\frac{1}{16}$ "
11	MASTER SWITCH SHAFT	4-76-12	782-01-35	1	
12	MASTER SWITCH KNOB	9-5-3	TD 428	1	
13	MASTER SWITCH LEVER	3-51-11	782-01-33	1	
14	FIRE PULL CLEVIS	3-51-8	TD 3-51-8	1	
15	FIRE PULL CLEVIS PIN	8-2-7	TD 36	1	
16	FIRE PULL HANDLE	3-48-10	782-22-01	1	
17	FIRE EXTINGUISHER FIRING BUTTON	9-1-2	TD 274	2	
18	FIRE EXTINGUISHER MASTER SWITCH	9-1-12	TD 426	1	
19	FUEL PUMP SWITCH	9-1-12	TD 426	1	
20	IGNITION SWITCH	9-1-12	TD 426	1	
21	REAR LIGHT SWITCH	9-1-12	TD 426	1	
22	KILL SWITCH (STEERING WHEEL)	9-1-12	TD 426	1	
23	STARTER BUTTON SWITCH	9-1-2	TD 274	1	
24	REAR LIGHT	9-1-5	TD 275	1	
25	REAR LIGHT RUBBER MOUNTING BUSH	8-20-4	TD 8-20-4	2	
26	SPARK BOX MOUNT	3-49-11	783-16-06	1	
27	WIRING LOOM	9-9-3	783-28-01	1	
28	MASTER SWITCH BRACKET SPACER	8-20-7	783-01-05	2	
29	SPARK BOX	3-49-5	783-28-02	1	
30	SPARK BOX BASE	3-49-6	783-28-03	1	
31	REAR LIGHT BRACKET	3-52-9	783-12-25	1	

FRONT & REAR UPRIGHT- 783

SHEET 1 OF 2

Issue	Signature	Date
1	B. Butterworth	9 SEP 77
2	B. Butterworth	30 SEP 77
3	B. Butterworth	7 OCT 77
4	B. Butterworth	28 OCT 77
5	B. Butterworth	25 NOV 77

SECTION D 22

	Item	Part No	DRG No.	No. Off	Detail
1	FRONT UPRIGHT ASSEMBLY LH			1	
	COMPRISES:				
2	TOP SPACER	4-44-15	762-02-08	1	
3	TOP PIN INSERT	4-73-1	783-02-05	1	
4	TOP BOLT WASHER	4-47-4	762-02-09	1	
5	UPRIGHT LH	4-46-13	772-06-01	1	
6	WHEEL STUD ASSEMBLY	3-8-8	753-06-01	1	
7					
8	WHEEL STUD SPIROL PIN	8-1-7	TD 154	2	3/32" x 3/4"
9	AXLE	4-27-7	751-06-01	1	
10	AXLE DRIVE PIN	4-1-9	711-07-04	3	
11	BRAKE DISC	7-11-6	783-06-01	1	
12	WHEEL BEARING	8-1-5	TD 1	2	
13	BEARING SPACER	4-1-5	711-06-07	1	
14	OUTER SPACER	4-1-13	711-07-05	1	
15	BOTTOM PIN	4-76-7	782-06-09	1	
16	FBWB OUTER JOINT INSERT	4-68-11	782-02-10	1	
17	FBWB OUTER JOINT RETAINING WASHER	4-1-10	782-20-10	1	
18	FRONT UPRIGHT ASSEMBLY RH			1	
	COMPRISES: AS ABOVE BUT				
19	UPRIGHT RH	4-46-14	772-06-02	1	
20	FRONT WHEEL	19-5-2	783-09-01	2	13x8 (4" OFFSET)
21	WHEEL WASHER	4-52-2	771-09-01	2	
22	WHEEL WASHER INSERT	4-6-11	712-07-11	2	
23	FRONT TYRE	10-2-1	TD 10-2-1	2	G54 SLICK
24	REAR UPRIGHT ASSEMBLY			2	
	COMPRISES:				
25	UPRIGHT (PREFERRED ALTERNATIVE)	4-34-6	722-07-01	1	
26	AXLE	4-1-11	722-07-02	1	
27	AXLE DRIVE PIN	4-1-9	711-07-04	3	
28	WHEEL BEARING	8-1-5	TD 1	2	
29	BEARING SPACER	4-1-12	712-07-05	1	
30	OUTER SPACER	4-1-13	711-07-05	1	
31					
32	REAR TYRE	10-2-2	TD 10-2-2	2	G54 SLICK
33	WHEEL WASHER	4-52-2	771-09-01	2	

Issue	Signature	Date
1	<i>Schullerworth</i>	30 SEP 77
2	<i>Schullerworth</i>	25 NOV 77

## SECTION D 22

Item	Part No	DRG No.	No. Off	Detail
35	26-4-12	TD 26-4-12	A.R.	LOCKTITE 35
36	26-4-11	TD 26-4-11	A.R.	LOCKTITE 'T'
37	19-4-5	763-09-26	2	13x10 (6 1/2" OFFSET)
COMPRISES :-				
38	19-2-11	752-09-06	1	
39	19-2-7	763-09-12	1	
40	19-2-8	TD 1021	2	
41	19-3-1	763-09-01	1	2"
42	19-3-9	763-09-09	1	8"
43	4-74-6	782-07-01	2	
44	4-82-7	782-20-45	4	

Issue	Signature	Date
1	<i>S. Buttenworth</i>	9 SEP 77
2	<i>S. Buttenworth</i>	23 SEP 77
3	<i>S. Buttenworth</i>	30 SEP 77
4	<i>S. Buttenworth</i>	28 OCT 77
5	<i>S. Buttenworth</i>	4 NOV 77

## SECTION B22

	Item	Part No	DRG No.	No. Off	Detail
1	FRONT TOP WISHBONE	32-4-1	783-02-03	2	
2	FRONT BOTTOM WISHBONE RH	32-3-12	783-02-06	1	
3	" " " LH	32-3-13	783-02-07	1	
4	FTWB FRONT SPACER	4-31-4	763-02-03	2	0.25" LONG
5	FTWB REAR SPACER (REARWARD)	4-78-11	783-02-04	2	0.33" LONG
6	FTWB SHIM (.016)	20-2-4	TD20-2-4	AS	REQUIRED
7	FTWB SHIM (.0246)	20-2-5	TD20-2-5	AS	REQUIRED
8	FTWB REAR SPACER (FORWARD)	4-78-12	783-02-10	2	0.17" THICK
9	FBWB SPACER	4-2-10	732-01-06	2	9.825" LENGTH
10	FBWB THROUGH BOLT	4-5-6	722-02-12	2	
11	FBWB BEARING JOURNAL	4-2-5	732-02-07	4	
12	FBWB INNER BRG BUSH (DELRIN)	4-5-8	722-02-07	4	
13	THRUST WASHER	4-2-6	722-02-08	AS	REQUIRED
14	F.B.W.B. SHIM (.010)	41-21-12	772-02-06	AS	REQUIRED
15	" " (.016)	41-21-13	772-02-07	AS	REQUIRED
16	" " (.025)	41-21-14	772-02-08	AS	REQUIRED
17	FBWB OUTER ROSE JOINT CIRCLIP	23-2-5	TD1080	2	RR 143
18	FRONT DAMPER	16-2-7	TD16-2-7	2	
19	FRONT DAMPER INSERT	4-2-12	712-02-09	8	
20	FRONT SPRING	16-3-2	TD461	2	7 x 200
21	STEERING RACK ASSEMBLY COMPRISES:	4-27-10	762-04-08	1	
22	HOUSING	8-17-2	772-04-02	1	
23	RACK	4-4-5	762-04-11	1	
24	PINION	4-4-6	712-04-16	1	
25	" BEARING	8-1-6	TD28	2	
26	PINION BEARING CIRCLIP	8-17-3	TD8-17-3	1	
27	SPRING	4-4-9	712-04-21	1	
28	" STOP	4-4-10	712-04-22	1	
29	" RETAINER	4-4-11	712-04-33	1	
30	TENSION CAP	4-4-8	712-04-19	1	
31	END PLATE	8-17-4	TD8-17-4	1	
32	SEAL	8-9-6	TD1022	2	
33	CLEVIS	4-63-5	783-04-01	2	
34	" LOCKNUT	13-2-14	762-04-07	2	
35	TRACK ROD	3-21-5	772-04-05	2	7 1/2" LONG
36	STEERING ARM PLATE	1-7-4	763-04-03	4	

FRONT SUSPENSION - 783

SHEET 2 OF 2

Issue	Signature	Date
1	<i>R. Butterworth</i>	4 SEP 77
7	<i>R. Butterworth</i>	10 JAN 78

SECTION B22

Item	Part No	DRG No.	No. Off	Detail
38	BUMPSTEER SPACER - BOTTOM	4-15-6	712-04-11	2 $\frac{3}{8}$ " LONG
39	FRONT ANTI-ROLL BAR	40-3-1	783-05-02	1 1" DIA x 14SWG
40	FARB MOUNTING BLOCK	4-73-3	782-05-02	2 1" ID
41	FARB ADJUSTING CLAMP	1-7-2	763-05-01	2
42	FARB LINK	4-77-6	783-05-06	2 3 " LONG
43	CLAMPING RING (STEERING RACK)	4-45-11	712-04-24	1
44	OILITE BUSH (STEERING RACK)	8-18-5	TD8-18-5	2
45	AEON	4-78-10	783-02-08	2 $\frac{3}{8}$ " LONG

Issue	Signature	Date

## SECTION L25

Item	Part No	DRG No.	No. Off	Detail
FRONT BRAKES				
1	PUSH ROD	7-1-7	TD7-1-7	1
2	MASTER CYLINDER	7-3-14	TD 1078	1 0.75" SIZE
3	MASTER CYLINDER RESEVOIR	7-3-13	TD 1120	1
4	BANJO BOLT	7-3-8	TD 690	1
5	BANJO	7-3-5	TD 691	1 2 WAY 90°
6	BANJO ADAPTOR	4-8-7	732-06-18	2 1/8" BSP/3/8" UNF
7	BANJO OUTLET UNION	21-1-3	TD 701	2 -3 90°
8	HOSE-MASTER CYLINDER TO CALIPERS	21-2-7	TD 290	54" -3 AFROQUIP
9	CALIPER INLET UNION	21-1-1	TD697	2 -3 STRAIGHT
10	CALIPER INLET ADAPTOR	4-8-7	732-06-18	2 1/8" BSP/3/8" UNF
11	CALIPER	7-2-3	TD 111	2
12	CALIPER SPACER	4-24-9	753-06-02	4
13	BRAKE PAD	7-2-8	TD 726	4
REAR BRAKES				
15	PUSH ROD	7-1-7	TD7-1-7	1
16	MASTER CYLINDER	7-3-14	TD 1078	1 0.75" SIZE
17	MASTER CYLINDER RESEVOIR	7-3-13	TD 1120	1
18	PIPE-MASTER CYLINDER TO REAR B.H.	7-8-2	TD7-8-2	6' 3/16" O/D
19	REAR BULKHEAD ADAPTOR	4-16-13	752-26-02	1
20	REAR BULKHEAD UNION	21-1-1	TD697	1 -3 STR
21	HOSE-REAR B.H. TO REAR CALIPER	21-2-7	TD 290	50" -3
22	HYDRAULIC LINE SUPPORT	3-31-5	762-16-30	1
23	CALIPER INLET UNION	21-1-3	TD 701	1 -3 90°
24	CALIPER INLET ADAPTOR	4-8-7	732-06-18	1 1/8" BSP/3/8" UNF
25	CALIPER	7-2-2	TD108	2
26	BRAKE PAD	7-2-9	TD277	4
27	CALIPER MOUNTING BLOCK	4-46-1	77B-10-01	2
28	CALIPER OUTLET ADAPTOR	4-8-7	732-06-18	1 1/8" BSP/3/8" UNF
29	CALIPER OUTLET UNION	21-1-3	TD 701	1 -3 90°
30	HOSE-RH CALIPER TO LH CALIPER	21-2-7	TD 290	14" -3
31	CALIPER INLET UNION	21-1-3	TD 701	1 -3
32	CALIPER INLET ADAPTOR	4-8-7	732-06-18	1 1/8" BSP/3/8" UNF
CLUTCH				
34	PUSH ROD	7-1-7	TD7-1-7	1
35	MASTER CYLINDER	7-3-14	TD1078	1 0.75" SIZE

Issue	Signature	Date

SECTION 125

Item	Part No	DRG No.	No. Off	Detail
36	7-3-13	TD1120	1	
37	7-8-9	TD7-8-9	1	$\frac{3}{8}$ " M.A.L.F./ $\frac{7}{16}$ " FEMALE
38	7-8-4	TD7-8-4	8'	$\frac{1}{4}$ " O/D
39	4-18-14	722-18-04	1	
40	21-1-4	TD698	1	-4 STR
41	21-2-8	TD291	42"	-4
42	21-1-4	TD698	1	-4 STR
43	4-8-8	722-18-08	1	
44	20-2-14	TD 689	A.R.	
45	20-2-13	TD 952	A.P.	
46	20-4-3	TD 688	A.P.	

SPHERICAL BEARINGS - 783 (FT200 GEARBOX)

SHEET 1 OF 1

Issue	Signature	Date

SECTION K23

Item	Part No	DRG No.	No. Off	Detail
1	FRONT TOP WISHBONE OUTER	15-3-4	TD15-3-4	2 RBJ 70UZ
2	FRONT TOP WISHBONE INNER	15-3-7	TD15-3-7	4 RC 6
3	FRONT BOTTOM WISHBONE OUTER	15-2-13	TD1012	2 RAC 12
4	TRACK ROD OUTER	15-3-2	TD15-3-2	2 RMR 5UF
5	TRACK ROD INNER	15-3-3	TD15-3-3	2 RMLR 5UF
6	F.A.R.B. LINK	15-1-11	TD 49	2 RMP 5U
7	F.A.R.B. LINK	15-3-5	TD15-3-5	2 RMLP 5U
8	R.A.R.B. LINK	15-1-11	TD 49	4 RMP 5U
9	RADIUS ARM	15-1-13	TD 51	8 RC 6H
10	TOP LINK INNER	15-1-14	TD 52	2 RC 6E
11	TOP LINK OUTER	15-1-15	TD 53	2 RCL 8H
12	BOTTOM LINK INNER	15-2-1	TD 54	4 RC 8H
13	BOTTOM LINK OUTER	15-1-15	TD 53	4 RCL 8H
14	GEAR LINKAGE REAR SUPPORT	15-2-2	TD 55	1 RMP 8U
15	GEAR LEVER LOCATION BEARING	15-2-12	TD 1013	2 RBJ 67U
16	THROTTLE CABLE SUPPORT	15-1-1	TD 17	2 RMP 4U
17	MIRROR MOUNT $\frac{1}{4}$ " x $\frac{1}{4}$ " UNF	4-73-11	782-12-25	2 RMP 4U (MOD)

Issue	Signature	Date
1	ScB	4 JAN 78

SHEET 1 OF 2

## SECTION G 28

Item	Part No	DRG No.	No. Off	Detail
1	GEARBOX ASSEMBLY			
	COMPRISES:			
2	GEARBOX	18-1-2	TD 161	1 (HEWLAND FT200)
3	INPUT SHAFT CIRCLIP	18-2-6	TD 103	1
4	CLUTCH SLAVE CYLINDER	7-7-1	TD 7-7-1	1 $\frac{3}{4}$ " BORE
5	CLUTCH SLAVE CYLINDER MFG. PLATE	3-45-6	77B-16-12	1
6	CLUTCH PUSHROD (SUPPLIED WITH GEARBOX)			1
7	CLUTCH PUSHROD END CAP	4-60-14	77B-16-13	1
8	CLUTCH RELEASE BEARING	18-2-9	TD 26	1
9	GEARBOX END COVER	4-69-9	782-16-01	1
10	GEARBOX END COVER BUNG	4-79-2	78B-16-12	1
11	OIL FILTER BLANKING CAP	3-52-1	78B-20-03	1
12	OIL FILTER BLANKING PLATE BUSH	4-78-6	782-20-27	1
13	GEARBOX/ADAPTOR PLATE STUD	4-14-6	74B-16-01	4
14	LINK ANCHOR PLATE	4-46-2	77B-01-01	1
15	L.A.P. STUD	4-30-11	762-01-106	4
16	L.A.P./ GEARBOX SPACER	4-78-9	782-20-30	4
17	REAR SKID	4-74-5	783-01-27	1
18	REAR DISC	7-11-3	78B-10-01	2
19	DRIVESHAFT ASSEMBLY			2
	COMPRISES:			
20	PLUNGE JOINT HOUSING	14-1-9	722-10-09	1
21	PLUNGE JOINT HOUSING BOLT	12-1-2	722-10-10	6
22	PLUNGE JOINT CAGE	14-1-7	TD 176	1 89st JOINT
23	PLUNGE JOINT BALL	14-1-8	TD 175	6 89st JOINT
24	PLUNGE JOINT INNER TRACK	14-1-6	TD 179	1 89st JOINT
25	PLUNGE JOINT GAITER	14-1-5	TD 183	1
26	PLUNGE JOINT GAITER CLIP	23-3-11	TD 907	1 MINOX No. 4
27	DRIVESHAFT INNER CIRCLIP	8-1-9	TD 174	1 1700-29
28	DRIVESHAFT	4-8-9	712-10-04	1 KE 805 MATERIAL
29	DRIVESHAFT OUTER CIRCLIP	8-1-8	TD 180	1 1000-125
30	CONSTANT VELOCITY JOINT GAITER	14-1-5	TD 183	1
31	CONSTANT VELOCITY JOINT GAITER CLIP	23-3-11	TD 907	1 MINOX No. 4
32	CONSTANT VELOCITY JOINT BELL	14-1-1	742-10-03	1 100AC JOINT
33	CONSTANT VELOCITY JOINT CAGE	14-1-3	TD 182	1 100AC JOINT
34	CONSTANT VELOCITY JOINT BALL	14-1-2	TD 181	1

Issue	Signature	Date
1	<i>ScB</i>	4 JAN 78

SECTION G 28

Item	Part No	DRG No.	No. Off	Detail	
34	CONSTANT VELOCITY JOINT INNER TRACK	14-1-4	711-10-10	1	100AC JOINT AS REQUIRED
35	JOINT GREASE	26-3-14	TD 26-3-14	1	
36	WHEEL RETAINING STUD	4-1-8	703-06-08	1	
37	FRONT GEAR ROD	3-27-7	78B-11-01	1	
38	REAR GEAR ROD	3-5-10	722-11-08	1	

Issue	Signature	Date
1	Schubert	9 SEP 77
7	Schubert	2 DEC 77
9	Schubert	9 DEC 77

SECTION J 36

	Item	Part No	DRG No.	No. Off	Detail
1	FUEL TANK	17-3-4	783-15-04	1	
2	COLLECTOR POT	3-49-8	783-15-02	1	
3	FILTER	8-17-11	TD 8-17-11	1	
4	FUEL PUMP INLET END CAP	4-13-6	752-15-04	1	- 8
5	FUEL PUMP (CHARGED EXTRA TO CUSTOMER)	8-16-8	TD 8-16-8	1	BOSCH
6	FUEL PUMP MOUNTING BRACKET	3-19-12	753-15-14	1	
7	FUEL PUMP OUTLET ADAPTOR	4-71-9	782-15-05	1	- 6/11.85mm
8	METERING UNIT FILTER HOUSING	4-71-15	783-15-03	1	
9	METERING UNIT FILTER ELEMENT	4-76-13	783-15-05	1	
10	METERING UNIT OUTLET ADAPTOR	3-51-15	783-15-06	1	
11	FUEL FILLER	3-48-13	782-15-04	1	
12	FUEL FILLER CAP	4-20-1	722-18-11	1	
13	FUEL FILLER CAP 'O' RING	8-8-9	TD 70	1	
14	FUEL FILLER RUBBER HOSE	8-4-8	TD 755	4"	1 1/2" I.D.
15	FUEL FILLER BRACKET	3-52-5	782-01-79	1	
16	PUMP-OUT ADAPTOR	4-80-1	782-15-06	1	
17	PUMP-OUT BLANKING CAP	4-33-5	783-15-11	1	
18	ADAPTOR LOCK NUT	4-13-1	752-17-02	1	
19	FUEL BREATHER VALVE	4-33-8	763-15-02	1	
	COMPRISES:				
20	BOTTOM	4-37-6	753-15-05	1	
21	TOP	4-33-9	763-15-01	1	
22	BALL	8-4-13	TD 287	1	
23	AEROQUIP -6 HOSE	21-2-9	TD 292	50"	
24	AERQOUIP -6 STRAIGHT UNION	21-1-7	TD 299	1	
25	AEROQUIP -6 45° UNION	21-1-8	TD 306	1	
26					
27	AEROQUIP -8 HOSE	21-2-10	TD 293	12"	
28	AEROQUIP -8 UNION	21-1-10	TD 300	1	
29	NYLON HOSE - 5/32" I.D.	8-8-5	TD 542	50"	
30	TEKPLAS HOSE - 3/8" I.D.	8-10-7	TD 8-10-7	120"	
31	DOWTY SEAL - 3/4" I/D	20-3-12	TD20-3-12	1	PP45-CC
32	3/8" BSP 90° UNION	3-30-7	76B-13-08	2	

HYDRAULICS - 783 (MARK 9 GEARBOX)

Issue	Signature	Date
1	Schutterworth	9 SEP 77
2	Schutterworth	11 NOV 77
3	Schutterworth	2 DEC 77

SHEET 1 OF 2

SECTION L 23

Item	Part No	DRG No.	No. Off	Detail
<b>FRONT BRAKES</b>				
1	PUSH ROD	7-1-7	TD 7-1-7	1
2	MASTER CYLINDER	7-3-14	TD 1078	1 0.75" SIZE
3	MASTER CYLINDER RESEVOIR	7-3-13	TD 1120	1
4				
5	BANJO BOLT	7-3-8	TD 690	1
6	BANJO	7-3-5	TD 691	1 2 WAY 90°
7	BANJO ADAPTOR	4-8-7	732-06-18	2 1/8" BSP/3/8" UNF
8	BANJO OUTLET UNION	21-1-3	TD 701	2 -3 90°
9	HOSE-MASTER CYLINDER TO CALIPERS	21-2-7	TD 290	54" -3 AEROQUIP
10	CALIPER INLET UNION	21-1-1	TD 697	2 -3 STRAIGHT
11	CALIPER INLET ADAPTOR	4-8-7	732-06-18	2 1/8" BSP/3/8" UNF
12	CALIPER	7-2-3	TD 111	2
13	CALIPER SPACER	4-24-9	753-06-02	4
14	BRAKE PAD	7-2-8	TD 726	4
<b>REAR BRAKES</b>				
16	PUSH ROD	7-1-7	TD 7-1-7	1
17	MASTER CYLINDER	7-3-14	TD 1078	1 0.75" SIZE
18	MASTER CYLINDER RESEVOIR	7-3-13	TD 1120	1
19	HYDRAULIC LINE SUPPORT	3-31-5	762-16-30	1
20	MASTER CYLINDER NUT	7-8-5	TD 7-8-5	1 3/8" UNF MALE
21	PIPE-MASTER CYLINDER TO REAR B.H.	7-8-2	TD 7-8-2	6" 3/16" O/D
22	REAR BULKHEAD NUT	7-8-6	TD 7-8-6	1 3/8" UNF FEMALE
23	REAR BULKHEAD ADAPTOR	4-16-13	752-26-02	1
24	REAR BULKHEAD UNION	21-1-1	TD 697	1 -3 STR
25	HOSE-REAR B.H. TO REAR CALIPER	21-2-7	TD 290	50" -3
26	CALIPER INLET UNION	21-1-3	TD 701	1 -3 90°
27	CALIPER INLET ADAPTOR	4-8-7	732-06-18	1 1/8" BSP/3/8" UNF
28	CALIPER	7-2-2	TD 108	2
29	BRAKE PAD	7-2-9	TD 277	4
30	CALIPER MOUNTING BLOCK	4-58-7	773-10-01	2
31	CALIPER OUTLET ADAPTOR	4-8-7	732-06-18	1 1/8" BSP/3/8" UNF
32	CALIPER OUTLET UNION	21-1-3	TD 701	1 -3 90°
33	HOSE-RH CALIPER TO LH CALIPER	21-2-7	TD 290	14" -3

HYDRAULICS - 783 (MARK 9 GEARBOX)

SHEET 2 OF 2

Issue	Signature	Date
1	Schutterworth	9 SEP 77
2	Schutterworth	23 SEP 77
3	Schutterworth	11 NOV 77
4	Schutterworth	2 DEC 77

SECTION L 23

Item	Part No	DRG No.	No. Off	Detail
34	CALIPER INLET UNION	21-1-3	TD 701	1 -3 90°
35	CALIPER INLET ADAPTOR	4-8-7	732-06-18	1 1/8" BSP / 3/8" UNF
36	CLUTCH			
37	PUSH ROD	7-1-7	TD 7-1-7	1
38	MASTER CYLINDER	7-3-14	TD 1078	1 0.75" SIZE
39	MASTER CYLINDER RESEVOIR	7-3-13	TD 1120	1
40				
41	MASTER CYLINDER NUT	7-8-7	TD 7-8-7	1 3/16" UNF MALE
42	PIPE-MASTER CYLINDER TO REAR B.H.	7-8-4	TD 7-8-4	8' 1/2" O/D
43	REAR BULKHEAD NUT	7-8-8	TD 7-8-8	1 3/16" UNF FEMALE
44	REAR BULKHEAD ADAPTOR	4-16-14	722-18-04	1
45	REAR BULKHEAD UNION	21-1-4	TD 698	1 -4 STR.
46	HOSE-REAR B.H. TO SLAVE CYLINDER	21-2-8	TD 291	42' -4
47	SLAVE CYLINDER INLET UNION	21-1-4	TD 698	1 -4 STR
48	SLAVE CYLINDER INLET ADAPTOR	4-8-8	722-18-08	1
49	COPPER WASHER 3/8" I.D. THIN	20-2-14	TD 689	A.P.
50	COPPER WASHER 3/8" I.D. THICK	20-2-13	TD 952	A.P.
51	COPPER WASHER 7/16" I.D. THIN	20-4-3	TD 688	A.P.
52	MASTER CYLINDER ADAPTOR (CLUTCH)	7-8-9	TD 7-8-9	1 3/8" MALE / 7/16" FEMALE
53				
54				

Issue	Signature	Date
1	<i>S. Butterworth</i>	30 SEP 77
2	<i>S. Butterworth</i>	19 OCT 77
3	<i>S. Butterworth</i>	11 NOV 77

## SECTION A 24

	Item	Part No	DRG No.	No. Off	Detail
1	MONOCOQUE ASSEMBLY	38-1-5	782-01-105	1	
	COMPRISES:				
2	SEAT PANEL	45-4-10		1	
3	FRONT BULKHEAD	47-1-1	782-01-11	1	
4	M.F.B.H.	4-69-3	782-01-16	2	
5	REAR BUTRESS LH	4-69-1	782-01-05	1	
6	REAR BUTRESS RH	4-69-2	782-01-06	1	
7	REAR BULKHEAD	45-3-15	782-01-04	1	
8	INNER SKIN	45-4-5	782-01-08	1	
9	OUTER SKIN LH	45-4-7	782-01-09	1	
10	OUTER SKIN RH	45-4-8	782-01-10	1	
11	FRONT DAMPER SUPPORT	45-5-5	782-01-12	2	
12	REAR TOP PANEL	45-4-9	782-01-47	1	
13	FRONT CRASH HOOP	45-4-13	782-01-23	1	
14	STEERING RACK CLAMP	4-69-8	782-04-06	2	
15	5kg FIRE EXTINGUISHER BRACKET	1-7-1	752-01-89	1	
16	2.5kg FIRE EXTINGUISHER BRACKET	45-6-1	782-01-25	1	
17	NOSE ATTACHMENT BRACKET	3-49-10	782-12-31	4	
18	FTWB D.S. BRACKET LH	3-52-7	783-01-11	1	
19	FTWB D.S. BRACKET RH	3-52-6	783-01-10	1	
20	LEFT FOOT REST	3-49-3	782-01-54	1	
21	SEAT BELT	8-1-11	TD 10	1	
22	SEAT BELT BACKING PLATE	3-48-14	782-01-48	2	
23	SEAT BELT PLATE - JOGGLED	2-1-2	722-01-75	2	
24	DASH PANEL (ALUMINIUM OPTION)	3-48-4	782-01-21	1	
25	DASH PANEL MOUNTING RUBBER	8-20-4	TD 8-20-4	3	
26	DASH PANEL DOME NUTS	13-7-2	TD 13-7-2	3	
27	ROLL OVER BAR	3-48-8	782-01-19	1	
28	FRONT SKID	4-76-8	782-01-27	1	
29	STEERING WHEEL	8-1-3	742-04-02	1	
30	STEERING WHEEL RETAINING WASHER	4-2-4	712-04-07	1	
31	STEERING WHEEL RETAINING RIVET	8-1-4	TD 7	3	
32	STEERING COLUMN (ALUMINIUM)	3-48-9	782-04-02	1	

Issue	Signature	Date
1	<i>S. Butlerworth</i>	30 SEP 77
2	<i>S. Butlerworth</i>	7 OCT 77
3	<i>S. Butlerworth</i>	29 OCT 77
4	<i>S. Butlerworth</i>	11 NOV 77
5	<i>S. Butlerworth</i>	31 JAN 78

SECTION A 24

	Item	Part No	DRG No.	No. Off	Detail
33	STEERING COLUMN SUPPORT	4-2-2	732-05-05	2	
34	CHASSIS PLATE	8-4-4	732-01-48	1	
35	GEAR LEVER ASSEMBLY		782-11-07	1	
	COMPRISES:				
36	GEAR LEVER	49-1-2	782-11-08	1	
37	GEAR LEVER BADGE	8-6-10	752-11-05	1	
38	GEAR LEVER PIVOT	4-5-2	712-11-10	1	
39	GEAR LEVER SPACER	4-27-3	762-11-06	2	
40	GEAR SHAFT	4-76-5	782-11-04	1	
41	GEAR CHANGE BEARING LINK	4-77-1	782-11-06	1	
42	FIRE EXTINGUISHER SYSTEM			1	
	COMPRISES:				
43	5kg BOTTLE	29-1-8	TD 1008	1	
44	5kg BOTTLE STRAPS	29-2-5	TD 1063	2	
45	OPERATING HEAD	29-2-12	TD 1005	2	
46	1/4" BSP / 1/4" BSP ADAPTOR	29-2-3	TD 1061	1	
47	PURPLE FLEXIBLE PIPE	29-2-2	TD 2060	1	
48	COCKPIT NOZZLE	4-44-4	763-22-01	1	
49	COCKPIT NOZZLE LOCKNUT	13-7-1	763-22-02	1	
50	COCKPIT NOZZLE WASHER	29-3-8	TD 1067	1	
51	2.5kg BOTTLE	29-1-10	TD 1009	1	
52	2.5kg BOTTLE STRAP	29-2-4	TD 1062	2	
53	7/16" UNF / 1/4" BSP ADAPTOR	4-71-10	782-22-02	1	
54	2.5kg BOTTLE NUT	7-8-8	TD 7-8-8	1	7/16" UNF FEMALE
55	PIPE-2.5kg BOTTLE TO REAR B.H.	7-8-4	TD 7-8-4	5	
56	REAR BULKHEAD NUT	7-8-7	TD 7-8-7	1	
57	ENGINE BAY NOZZLE	4-83-10	782-01-134	1	
58	BATTERY POWER PACK	29-1-6	TD 1006	1	
59	2-PIN PLUG	29-1-6	TD 1006	1	
60	FRONT BULKHEAD TIE ROD	3-52-2	782-01-14	2	
61	DASH PANEL (FIBREGLASS OPTION)	11-8-7		1	
62	FRONT SKID PACKER	3-56-6	782-01-80	2	
63	FUEL TANK OUTLET GROMMET	8-15-13	TD 8-15-13	1	1 3/4" I.D. x 2" O.D.
64	GEAR ROD MOUNTING	49-1-1	782-11-05	1	
65	GEARSHIFT SHAFT PIN	8-1-7	TD 154	1	3/32" DIA x 3/4" L.
66	GEAR CHANGE BODY	4-79-1	782-11-03	1	

Issue	Signature	Date
1	<i>S. Butlerworth</i>	14 OCT 77

SECTION A24

Item	Part No	DRG No.	No. Off	Detail
67 TANK CLOSURE PLATE L.H.	3-51-3	783-01-13	1	
68 " " " R.H.	3-51-2	782-01-76	1	
69 STEERING COLUMN (STEEL)	3-57-10	782-04-09	1	

Issue	Signature	Date
1	<i>R. Butterworth</i>	30 SEP 77
7	<i>R. Butterworth</i>	31 JAN 78
8	<i>R. Butterworth</i>	6 FEB 78

SHEET 1 OF 1

SECTION P 4

Item	Part No	DRG No.	No. Off	Detail
1	FRONT DAMPER	16-1-12	TD 12	2 KONI 1209B SP6
2	REAR DAMPER	16-2-3	TD 991	2 KONI 1133B SP6
3	TACHOMETER (WORKS ONLY)	8-3-8	TD 424	1
4	DASH PANEL (FOR USE WITH ITEM 3)	3-49-7	782-01-52	1
5	LIGHTWEIGHT FRONT DISC	7-6-12	773-06-02	2
6	LIGHTWEIGHT REAR DISC	7-6-13	77B-10-02	2
7	LIFE-SUPPORT BOTTLE	29-3-7	TD29-3-7	1
8	LIFE-SUPPORT TUBE	29-3-9	TD29-3-9	1
9	LIFE-SUPPORT BRACKET	3-49-9	78B-01-06	1
10	NOSE SKID	4-51-6	762-12-17	3
11	LIGHTWEIGHT CRASH HOOP (REAR)	3-54-12	782-01-116	1
12	LIGHTWEIGHT FRONT SPRING	16-9-1	TD16-9-1	2 180-01
13	LIGHTWEIGHT FRONT SPRING	16-9-2	TD16-9-2	2 200-01
14	LIGHTWEIGHT REAR SPRING	16-9-3	TD16-9-3	2 220-01
15	LIGHTWEIGHT REAR SPRING	16-7-11	TD16-7-11	2 250-01
16	LIGHTWEIGHT FRONT DAMPER	16-2-9	TD16-2-9	2 BILSTEIN
17	LIGHTWEIGHT REAR DAMPER	16-2-10	TD16-2-10	2 BILSTEIN
18	30½" STEERING COLUMN	3-54-15	783-04-02	1
19	ENGINE TOP MOUNTING (1978 ENGINE)	4-81-9	783-16-11	1
20	LIGHTWEIGHT FRONT CRASH HOOP	45-8-10	782-01-121	1
21	AXIALLY DRILLED REAR DISC	7-11-9	782-10-08	2
22	STEERING COLUMN BEARING	4-83-3	782-04-08	1
23	AXIALLY-DRILLED FRONT DISC	7-11-10	783-06-02	2
24	SOLID AEON (FOR KONIS)	4-78-15	783-02-11	4
25	REAR BULKHEAD WASHER	3-57-2	782-01-149	2
26	MONOCOQUE REAR SKID	4-83-11	782-01-150	2

REAR SUSPENSION - 783 (FT200 GEARBOX)

Issue	Signature	Date
1	SCB	4 JAN 78

SHEET 1 OF 1

SECTION C 25

Item	Part No	DRG No.	No. Off	Detail	
1	TOP RADIUS ARM	37-1-15	783-03-01	2	28" LENGTH
2	BOTTOM RADIUS ARM	37-2-1	783-03-02	2	30" LENGTH
3	BOTTOM ARM FORWARD SAFETY WASHER	4-15-13	73B-18-01	8	
4	TOP CLEVIS	4-26-1	763-03-01	2	
5	TOP CLEVIS UPRIGHT WASHER	4-2-15	712-03-20	4	
6	BOTTOM CLEVIS	4-26-1	763-03-01	2	
7	BOTTOM CLEVIS UPRIGHT WASHER	4-2-15	712-03-20	4	
8	TOP LINK	4-77-4	711-03-40	2	5 1/2" LONG
9	BOTTOM LINK	3-4-3	73S-03-04	4	9.5" LENGTH
10	BOTTOM LINK INNER L.A. PLATE WASHER	4-2-15	712-03-20	8	
11	BOTTOM LINK UPRIGHT WASHER	4-2-15	712-03-20	4	
12	DAMPER	16-2-8	TD 16-2-8	2	BILSTEIN
13	DAMPER INSERT	4-2-12	712-02-09	4	
14	DAMPER BOTTOM WASHER	4-2-15	712-03-20	4	
15	DAMPER BOTTOM SPACER	4-31-8	76B-01-13	2	1/2" I.D. 1" O.D. 3/8" LENGTH
16	REAR SPRING	16-1-2	TD 122	2	8"x2201b
17	REAR HELPER SPRING	16-3-10	TD 683	2	
18	REAR ANTI-ROLL BAR	40-3-3	783-05-05	1	7/8" DIA x 16swg
19	R.A.R.B. MOUNTING BLOCK	4-79-3	783-05-07	2	
20	R.A.R.B. CLAMP	1-7-3	763-05-02	2	7/8" I.D.
21	R.A.R.B. LINK			2	
22	R.A.R.B. LINK BOTTOM FORWARD WASHER	4-1-15	703-02-12	2	
23	R.A.R.B. LINK BOTTOM REARWARD WASHER	4-1-14	722-05-12	2	
24	RXM FRONT PLATE	3-40-15	783-01-06	2	
25	RXM REAR PLATE LH	3-50-7	783-01-25	1	
26	RXM REAR PLATE RH	3-50-8	783-01-26	1	
27	RXM D.S. PLATE LH	3-50-9	783-01-23	1	
28	RXM D.S. PLATE RH	3-50-10	783-01-24	1	

REAR SUSPENSION - 783 (MARK 9 GEARBOX)

SHEET 1 OF 1

Issue	Signature	Date
1	<i>Schulterworth</i>	9 SEP 77
7	<i>Schulterworth</i>	18 NOV 77
8	<i>SB</i>	6 JAN 78

SECTION C23

Item	Part No	DRG No.	No. Off	Detail
1	BTM RADIUS ARM	37-1-15	783-03-01	2 28" LONG
2	TOP RADIUS ARM	37-2-1	783-03-02	2 30" LONG
3	TOP CLEVIS	4-26-1	763-03-01	2
4	" " UPRIGHT WASHER	4-2-15	712-03-20	4
5	BOTTOM CLEVIS	4-26-1	763-03-01	2
6	" " UPRIGHT WASHER	4-2-15	712-03-20	4
7	TOP LINK	4-77-4	711-03-40	2 5 1/2" LONG
8	" " SPACER	4-78-4	782-20-2A	2
9	REAR BOTTOM WISHBONE	32-2-2	773-03-02	2
10	RBWB SLEEVE NUT	4-2-9	703-03-05	2
11	" OUTER REAR JOINT WASHER	4-41-12	723-03-03	2
12	RBWB OUTER REAR JOINT SLEEVE	4-41-13	773-03-06	2
13	REAR UPRIGHT INSERT - REAR	4-41-14	773-03-04	2
14	" " " - FRONT	4-41-15	773-03-05	2
15	RBWB INNER JOINT SPACER (INSERT)	4-2-12	712-02-09	4
16	RBWB INNER JOINT CIRCLIP	8-2-9	TD120	4 1700-31
17	REAR DAMPER	16-2-8	TD16-2-8	2
18	" " INSERT	4-2-12	712-02-09	4
19	" " BOTTOM SPACER	4-36-11	752-01-166	2 5/8" THICK
20	" " BOTTOM UPRIGHT WASHER	4-2-15	712-03-20	4
21	REAR SPRING	16-1-2	TD122	2 8" x 220 LB
22	REAR HELPER SPRING	16-3-10	TD683	2
23	R.B.W.B. INNER JOINT SPACER	4-78-5	783-20-01	2
24	REAR ANTI-ROLL BAR	40-3-3	783-05-05	1 2 1/2" x 16 SWG
25	RARB MOUNTING BLOCK	4-76-11	783-05-04	2 7/8" ID
26	RARB CLAMP	1-7-3	763-05-02	2 7/8" ID
27	RARB LINK	4-28-3	762-05-06	2 10 1/4" LENGTH
28	" " BOTTOM FORWARD WASHER	4-1-15	703-02-12	2
29	" " BOTTOM REARWARD WASHER	4-1-14	722-05-12	2
30	REAR CROSSMEMBER PLATE (REAR) LH	3-50-3	783-01-19	1
31	" " " ( " ) RH	3-50-4	783-01-20	1
32	REAR CROSSMEMBER D.S. PLATE LH	3-50-5	783-01-17	1
33	" " " " RH	3-50-6	783-01-18	1
34	RADIUS ARM FORWARD SAFETY WASHER	4-15-13	738-18-01	8
35	REAR CROSSMEMBER FRONT PLATE	3-40-15	783-01-06	2

## SPHERICAL BEARINGS - 783

Issue	Signature	Date
1	B. Butterworth	9 SEP 77
2	B. Butterworth	23 SEP 77
3	B. Butterworth	7 OCT 77
4	B. Butterworth	28 OCT 77
5	B. Butterworth	11 NOV 77

SHEET 1 OF 1

## SECTION K 21

Item	Part No	DRG No.	No. Off	Detail
1	FRONT TOP WISHBONE OUTER	15-3-4	TD 15-3-4	2 RBJ 70UZ
2	FRONT TOP WISHBONE INNER	15-3-7	TD 15-3-7	4 RC 6
3	FRONT BOTTOM WISHBONE OUTER	15-2-13	TD 1012	2 RAC 12
4	TRACK ROD OUTER	15-3-2	TD 15-3-2	2 RMR 5UF
5	TRACK ROD INNER	15-3-3	TD 15-3-3	2 RMLR 5UF
6	F.A.R.B. LINK	15-1-11	TD 49	2 RMP 5U
7	F.A.R.B. LINK	15-3-5	TD 15-3-5	2 RMLP 5U
8	R.A.R.B. LINK	15-1-11	TD 49	4 RMP 5U
9	RADIUS ARM	15-1-13	TD 51	8 RC 6H
10	TOP LINK INNER	15-1-14	TD 52	2 RC 6E
11	TOP LINK OUTER	15-1-15	TD 53	2 RCL 8H
12	REAR BOTTOM WISHBONE OUTER FRONT	15-2-1	TD 54	2 RC 8H
13	REAR BOTTOM WISHBONE OUTER REAR	15-2-4	TD 57	2 RC 8
14	REAR BOTTOM WISHBONE INNER	15-2-3	TD 56	2 RSTWR 08E
15				
16	GEAR LINKAGE REAR SUPPORT	15-2-2	TD 55	1 RMP 8U
17	GEAR LEVER LOCATION BEARING	15-2-12	TD 1013	2 RBJ 67U
18	THROTTLE CABLE SUPPORT	15-1-1	TD 17	2 RMP 4U
19				
20	MIRROR MOUNT	4-73-11	782-12-25	2 RMP 4U(MOD)

ENGINE INSTALLATION KIT - 783 TOYOTA/FT200

Issue	Signature	Date
1	<i>Butterworth</i>	16 DEC 77

SHEET 1 OF 2

SECTION F 42

Item	Part No	DRG No.	No. Off	Detail
1	ENGINE (NORMALLY SUPPLIED BY CUSTOMER)		1	
2	ENGINE SIDEFAME LH	36-1-11	783-01-03	1
3	ENGINE SIDEFAME RH	36-1-12	783-01-04	1
4	SIDEFAME BOLT	4-59-14	782-01-13	2
5	REAR CROSSMEMBER	4-74-3	783-01-22	1
6	REAR CROSSMEMBER GEARBOX SPACER	4-78-8	782-20-29	2
7	ENGINE MOUNTING FRAME LH	36-2-1	783-01-29	1
8	ENGINE MOUNTING FRAME RH	36-2-2	783-01-30	1
9	ENGINE MOUNTING TOP	4-76-1	783-16-01	1
10	ENGINE MOUNTING BOTTOM	4-76-2	783-16-02	1
11	ENGINE MOUNTING LH	4-76-3	783-16-03	1
12	ENGINE MOUNTING RH	4-76-4	783-16-04	1
13	STARTER MOTOR (SUPPLIED WITH ENGINE)		1	
14	CLUTCH (SUPPLIED WITH ENGINE)	7-3-11	TD 7-3-11	1 CP 2125
15	ADAPTOR PLATE	4-69-15	743-16-08	1
16	GEARBOX INPUT SHAFT	18-17-5	783-16-07	1
17	CLUTCH BOBBIN	4-48-8	783-16-08	1
18	CLUTCH BOBBIN SPIGOT			1
19	EXHAUST SYSTEM			1
20	EXHAUST BRACKET			1
21	TACHOMETER	34-1-2	TD 959	1 (0-9000RPM)
22	TACHOMETER ANTI-VIBRATION O' RING	8-14-3	TD 8-14-3	1
23	TACHOMETER ANTI-VIBRATION GROMMET	8-15-4	TD 1140	1
24	TACHOMETER ANTI-VIBRATION GROMMET	8-15-5	TD 1141	1
25	TACHOMETER ANGLE DRIVE	34-1-4	TD 961	1
26	TACHOMETER FLEXIBLE DRIVE	8-3-3	TD 64	1 7ft LENGTH
27	GUAGE (OIL PRESSURE/OIL TEMP)	34-1-10	TD 34-1-10	1 7ft CAPILLARY
28	GUAGE (FUEL PRESSURE/WATER TEMP)	34-1-10	TD 34-1-10	1 7ft CAPILLARY
29	ENGINE THROTTLE CABLE ASSEMBLY	8-8-10	TD 29	1
COMPRISES:				
30	PEDAL CLEVIS	8-2-6	TD 35	1
31	SOLDER-ON NIPPLE	8-2-5	TD 34	1
32	INNER CABLE	8-2-2	TD 31	8'
33	CABLE ADJUSTER	8-2-3	TD 32	1

ENGINE INSTALLATION KIT - 783 TOYOTA/FT200

Issue	Signature	Date
1	<i>Seibalterwork</i>	16 DEC 77

SHEET 2 OF 2

SECTION F 42

Item	Part No	DRG No.	No. Off	Detail
34 FERRULE	8-2-4	TD 33	1	
35 OUTER CABLE	8-2-1	TD 30	7'	
36 FERRULE	8-2-4	TD 33	1	
37 CABLE ADJUSTER	8-2-3	TD 32	1	
38 SOLDER-ON NIPPLE	8-2-5	TD 34	1	
39 CLEVIS	8-2-6	TD 35	1	
40 CLEVIS PIN	8-2-7	TD 36	1	
41 RXM/GEARBOX BOLT	4-75-9	783-16-16	2	

ENGINE INSTALLATION KIT - 783 TOYOTA / MARK 9

Issue	Signature	Date
1	<i>Schuttner</i>	9 SEP 77
2	<i>Schuttner</i>	30 SEP 77
3	<i>Schuttner</i>	4 NOV 77
4	<i>Schuttner</i>	11 NOV 77
5	<i>Schuttner</i>	23 JAN 78

SHEET 1 OF 2

SECTION F 38

Item	Part No	DRG No.	No. Off	Detail
1	ENGINE (NORMALLY SUPPLIED BY CUSTOMER)		1	
2	ENGINE SIDEFAME LH	36-1-11	783-01-03	1
3	ENGINE SIDEFAME RH	36-1-12	783-01-04	1
4	SIDEFAME BOLT	4-59-14	782-01-13	2
5	REAR CROSSMEMBER	4-34-4	763-01-07	1
6	REAR CROSSMEMBER GEARBOX SPACER	4-31-1	763-01-11	2
7	ENGINE MOUNTING - TOP	4-76-1	783-16-01	1
8	ENGINE MOUNTING - BOTTOM	4-76-2	783-16-02	1
9	ENGINE MOUNTING - L. H.	4-76-3	783-16-03	1
10	ENGINE MOUNTING - R. H.	4-76-4	783-16-04	1
11				1
12	STARTER MOTOR (SUPPLIED WITH ENGINE)	9-9-5	TD 9-9-5	1
13	CLUTCH (SUPPLIED WITH ENGINE)	7-3-11	TD 7-3-11	1 CP 2125
14	ADAPTOR PLATE	4-38-5	743-16-12	1
15	ADAPTOR PLATE BOLT	12-18-13	763-16-12	1 (THIN HEAD)
16	GEARBOX INPUT SHAFT	18-1-10	TD 102	1
17	CLUTCH BOBBIN	18-2-1	TD 917	1 0.35" LONG
18	ENGINE MOUNTING FRAME L.H.	36-2-1	783-01-29	1
19	ENGINE MOUNTING FRAME R.H.	36-2-2	783-01-30	1
20				
21	EXHAUST SYSTEM	24-2-10	TD 24-2-10	1
22	EXHAUST BRACKET	3-34-5		1
23	TACHOMETER	34-1-2	TD 959	1 (0-9000 RPM)
24	TACHOMETER ANTI-VIBRATION O' RING	8-14-3	TD 8-14-3	1
25	TACHOMETER ANTI-VIBRATION GROMMET	8-15-4	TD 1140	1
26	TACHOMETER ANTI-VIBRATION GROMMET	8-15-5	TD 1141	1
27	TACHOMETER ANGLE DRIVE	34-1-4	TD 961	1
28	TACHOMETER FLEXIBLE DRIVE	8-3-3	TD 64	1 7FT LENGTH
29	GUAGE (OIL PRESSURE/OIL TEMP)	34-1-10	TD 34-1-10	1 7FT CAPILLARY
30	OIL PRESSURE LINE ASSEMBLY			
	COMPRISES:			
31	UNION	8-4-10	TD 705	1 1/8" BSP 90°
32	HOSE	8-4-9	TD 704	90°

ENGINE INSTALLATION KIT - 783 TOYOTA / MARK 9

Issue	Signature	Date
1	<i>S. Butlerworth</i>	9 SEP 77

SHEET 2 OF 2

SECTION F 38

Item	Part No	DRG No.	No. Off	Detail
33 UNION	8-4-10	TD 705	1	1/8" BSP 90°
34 GAUGE (FUEL PRESSURE/WATER TEMP)	34-1-10	TD 34-1-10	1	7FT CAPILLARY
35 FUEL PRESSURE LINE ASSEMBLY				
36 UNION	8-4-10	TD 705	1	1/8" BSP 90°
37 HOSE	8-4-9	TD 704	60"	
38 UNION	8-4-10	TD 705	1	1/8" BSP 90°
39 ENGINE THROTTLE CABLE ASSEMBLY	8-8-10	TD 29	1	
40 PEDAL CLEVIS	8-2-6	TD 35	1	
41 SOLDER-ON NIPPLE	8-2-5	TD 34	1	
42 INNER CABLE	8-2-2	TD 31	8'	
43 CABLE ADJUSTER	8-2-3	TD 32	1	
44 FERRULE	8-2-4	TD 33	1	
45 OUTER CABLE	8-2-1	TD 30	7'	
46 FERRULE	8-2-4	TD 33	1	
47 CABLE ADJUSTER	8-2-3	TD 32	1	
48 SOLDER-ON NIPPLE	8-2-5	TD 34	1	
49 CLEVIS	8-2-6	TD 35	1	
50 CLEVIS PIN	8-2-7	TD 36	1	

Issue	Signature	Date
1	<i>Schutterworth</i>	9 SEP 77
2	<i>Schutterworth</i>	23 SEP 77
3	<i>Schutterworth</i>	4 NOV 77

## SECTION H34

	Item	Part No	DRG No.	No. Off	Detail
1	OIL TANK ASSEMBLY COMPRISES:			1	
2	OIL TANK	3-20-11	78B-14-01	1	
3					
4					
5	FILTER HOUSING	4-71-6	782-14-04	1	
6	" GAUZE	3-48-11	782-14-05	1	
7	FILTER HOUSING SEAL	20-3-10	TD20-3-10	1	
8	TEMP TAKE-OFF BOSS	4-33-3	762-14-04	1	
9	TEMP TAKE-OFF BOSS SEAL	20-3-10	TD20-3-10	1	
10	DRAIN PLUG	4-33-13	762-14-23	1	
11	DRAIN PLUG SEAL	20-3-4	TD1025	1	1" I.D. DOWTY
12	MOUNTING RAWLNUT	23-3-7	TD1033	2	$\frac{3}{8}$ " UNC
13	CATCH TANK SIGHT TUBE	8-7-12	TD736	1 $\frac{1}{2}$ "	$\frac{1}{4}$ " ID PLASTIC
14	CAP	4-20-1	722-18-11	1	
15	CAP O-RING	8-8-9	TD70	1	
16	OIL TANK OUTLET UNION	21-2-2	TD309	1	-12 45° AEROQUIP
17	HOSE-OIL TANK TO OIL PUMP	21-2-12	TD295	18"	-12 AEROQUIP
18	OIL PUMP INLET UNION	21-2-3	TD316	1	-12 90° AEROQUIP
19	" " " ADAPTOR	4-71-14	783-14-03	1	-12x $\frac{1}{2}$ BSP
20	" " " " SEAL	20-3-5	TD1027	1	$\frac{1}{2}$ " BSP
21	" " OUTLET "	4-71-8	783-14-02	1	-12x $\frac{1}{2}$ BSP WAISTED
22	" " " " SEAL	20-3-5	TD1027	1	$\frac{1}{2}$ " BSP
23	" " " UNION	21-2-3	TD316	1	-12 90° AEROQUIP
24	HOSE-OIL PUMP TO OIL FILTER	21-2-12	TD295	12"	-12 AEROQUIP
25	OIL FILTER INLET UNION	21-2-3	TD316	1	-12 90° AEROQUIP
26	OIL FILTER ASSEMBLY COMPRISES:			1	
27	ELEMENT	8-7-3	TD75	1	
28	HOUSING	9-20-5	TD8-20-5	1	
29	ADAPTOR	4-71-11	783-14-02	2	-12x $\frac{1}{2}$ BSP
30	ADAPTOR SEAL	20-3-5	TD1027	2	$\frac{1}{2}$ " BSP DOWTY
31	OIL FILTER OUTLET UNION	21-2-3	TD316	1	-12 90° AEROQUIP
32	HOSE-OIL FILTER TO ENGINE BLOCK	21-2-12	TD295	12"	-12 AEROQUIP
33	ENGINE BLOCK INLET UNION	21-2-3	TD316	1	-12 90° AEROQUIP
34	" " " ADAPTOR	4-8-10	753-14-03	1	
35	OIL PUMP SCAVENGE OUTLET ADAPTOR	4-71-11	783-14-02	1	-12x $\frac{1}{2}$ BSP

OIL SYSTEM - 783 TOYOTA

SHEET 2 OF 2

Issue	Signature	Date
1	<i>B. Butterworth</i>	9 SEP 77
2	<i>B. Butterworth</i>	23 SEP 77
3	<i>B. Butterworth</i>	7 OCT 77

SECTION H34

Item	Part No	DRG No.	No. Off	Detail
36	OIL PUMP SCAVENGE OUTLET UNION	21-2-2	TD309	1 -12 45° AEROQUIP
37	HOSE - SCAVENGE PUMP TO TANK	21-2-12	TD295	30" -12 AEROQUIP
38	OIL TANK INLET UNION	21-2-2	TD309	1 -12 45°
39	OIL TANK BREATHER PIPE	8-7-15	TD741	18" 7/8" ID PLASTIC
40	CAM COVER BREATHER PIPE	8-7-9	TD739	36" 5/8" ID PLASTIC
41	OIL PUMP SANDWICH PLATE	4-73-4	783-16-05	1
42	SCAVENGE OIL PIPE	8-20-14	TDS-20-14	18" 5/8" I/D RUBBER
43				
44				
45				
46				
47				

TRANSMISSION - 783 (TOYOTA)

Issue	Signature	Date
1	Schutterworth	9 SEP 77
2	Schutterworth	20 SEP 77
3	Schutterworth	4 NOV 77
4	Schutterworth	11 NOV 77

SHEET 1 OF 2

SECTION G 26

	Item	Part No	DRG No.	No. Off	Detail
	GEARBOX ASSEMBLY				
	COMPRISES:				
1	GEARBOX	18-1-1	TD 2	1	(HEWLAND MK 9)
2	GEARBOX MODIFICATIONS	4-33-4	763-16-04	1	
3	CLUTCH SLAVE CYLINDER	7-4-8	TD 910	1	
4	CLUTCH PUSH ROD SUPPORT BRACKET	4-12-14	743-16-11	1	
5	CLUTCH PUSH ROD RETURN SPRING (SUPPLIED WITH GEARBOX)			1	
6	CLUTCH RELEASE BEARING	18-2-13	TD 27	1	
7					
8					
9	EXHAUST BRACKET STUD	4-30-7	763-16-08	1	2 1/2" LONG
10	EXHAUST BRACKET STUD	4-30-8	763-16-09	1	3" LONG
11	GEARBOX BREATHER PIPE	8-8-5	TD 542	12"	5/32" ID NYLON
12	GEARBOX BREATHER UNION	8-5-12	TD 541	1	1/8" BSP
13	GEARBOX BREATHER ADAPTOR	4-17-4	752-14-04	1	
14	GEARBOX BREATHER WASHER	20-2-14	TD 689	1	3/8" THIN COPPER
15	ADAPTOR PLATE STUD	4-14-9	753-16-03	2	7/16UNCx7/16UNFx3
16	RBWB MOUNTING BRACKET	4-38-1	713M-01-58	1	
17	RBWB MOUNTING BRACKET STUD	4-14-8	753-16-02	2	7/16UNCx7/16UNFx5 1/2"
18	RBWB MOUNT	4-38-3	733-01-10	1	
19	RBWB MOUNTING BRACKET BRACE	3-1-8	733-01-11	1	
20	REAR SKID	4-72-2	773-03-11	1	
21	REAR BRAKE DISC	7-11-3	78B-10-01	2	
22	DRIVESHAFT ASSEMBLY			2	
	COMPRISES:				
23	PLUNGE JOINT HOUSING	14-1-9	722-10-09	1	(89 ST JOINT)
24	PLUNGE JOINT HOUSING BOLT	12-1-2	722-10-10	6	
25	PLUNGE JOINT CAGE	14-1-7	TD 176	1	(89 ST JOINT)
26	PLUNGE JOINT BALL	14-1-8	TD 175	6	(89 ST JOINT)
27	PLUNGE JOINT INNER TRACK	14-1-6	TD 179	1	(89 ST JOINT)
28	PLUNGE JOINT GAITER	14-1-5	TD 183	1	
29	PLUNGE JOINT GAITER CLIP	23-3-11	TD 907	1	No. 4 SIZE
30	JOINT GREASE	26-3-14	TD 26-3-14		
31	DRIVESHAFT INNER CIRCLIP	8-1-9	TD 184	1	1700-29
32	DRIVESHAFT	4-3-7	732-10-01	1	
33	DRIVESHAFT OUTER CIRCLIP	8-1-8	TD 180	1	1000-125

TRANSMISSION - 783 (TOYOTA)

SHEET 2 OF 2

Issue	Signature	Date
1	<i>Schuttnerworth</i>	9 SEP 77
2	<i>Schuttnerworth</i>	7 OCT 77
3	<i>Schuttnerworth</i>	4 NOV 77
4	<i>Schuttnerworth</i>	11 NOV 77
5	<i>Schuttnerworth</i>	25 NOV 77

SECTION G 26

	Item	Part No	DRG No.	No. Off	Detail
34	CONSTANT VELOCITY JOINT GAITER	14-1-5	TD 183	1	
35	CONSTANT VELOCITY JOINT GAITER CLIP	23-3-11	TD 907	1	No. 4 SIZE
36	CONSTANT VELOCITY JOINT BELL	14-1-1	742-10-03	1	(100 AC JOINT)
37	CONSTANT VELOCITY JOINT CAGE	14-1-3	TD 182	1	(100 AC JOINT)
38	CONSTANT VELOCITY JOINT BALL	14-1-2	TD 181	6	(100 AC JOINT)
39	CONSTANT VELOCITY JOINT INNER TRACK	14-1-4	711-10-10	1	(100 AC JOINT)
40	WHEEL RETAINING STUD	4-1-8	703-06-08	1	
41	FRONT GEAR ROD	3-27-7	78B-11-01	1	
42	REAR GEAR ROD	3-27-8	783-11-02	1	
43	R.B.W.B. BRACE SPACER	4-72-1	773-03-10	1	
44	WING MOUNTING STUD (LONG)	4-75-7	783-12-26	2	3 1/2" LONG.
45	" " " (SHORT)	4-75-8	783-12-27	2	1 9/16" LONG.

WATER SYSTEM - 783 TOYOTA

SHEET 1 OF 1

Issue	Signature	Date
1	<i>Schuttner</i>	9 SEP 77
2	<i>Schuttner</i>	30 SEP 77
3	<i>Schuttner</i>	19 OCT 77
4	<i>Schuttner</i>	14 NOV 77
5	<i>Schuttner</i>	15 NOV 77
6	<i>Schuttner</i>	16 DEC 77

SECTION I 35

Item	Part No	DRG No.	No. Off	Detail
1 RADIATOR	27-4-4	783-13-01	1	
2 RADIATOR STONEGUARD	2-10-6	783-13-03	1	
3 SWIRL POT/HEADER TANK	3-29-7	783-13-04	1	
4				
5 HEADER TANK CAP	8-6-11	TD 72	1	
6 HEADER TANK OVERFLOW PIPE	8-12-8	TD 742	30"	5/15" I.D. PLASTIC
7 WATER PIPE - TOP	3-42-9	783-13-06	1	
8 " " - BOTTOM	3-42-10	783-13-07	1	
4 " " - FRONT LOWER	3-42-11	783-13-02	1	
10 " " - FRONT UPPER	3-42-12		1	
11 " " - REAR	3-42-13		1	
12 RADIATOR RETAINING BAND	8-21-4	TD8-21-4	2	

WORKS MODS - 783

SHEET 1 OF 1

Issue	Signature	Date

SECTION 04

Item	Part No	DRG No.	No. Off	Detail
1 GEARBOX BEARING CARRIER MOD.	4-83-4	783-16-14	1	
2 " PLUNGER REVERSE STOP MOD.	4-83-5	783-16-15	1	
3 " OUTPUT FLANGE MOD (RH)	4-83-6	783-10-02	1	
4 " " " (LH)	4-83-7	783-10-03	1	