

CHASSIS - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAILS</u>
Tub Assembly	811 - 01 - 26		
Roll over Bar Assembly	811 - 01 - 13		
Seat			
Nose Box	811 - 01 - 77		
Front Top Rocker Mount Plate Forward	811 - 01 - 71		
Front Top Rocker Mount Plate Rear	811 - 01 - 70		
Front Top Rocker Stay L.H.	811 - 01 - 41		
Front Top Rocker Stay R.H.	811 - 01 - 42		
Brake Pedal Bracket	811 - 08 - 06		
Clutch Pedal Bracket	811 - 08 - 06		
Throttle Pedal Bracket	811 - 08 - 05		
Steering Column Support Mount Bracket			
Seat / Life Support Mount Bracket			
F.A.R.B. Adjuster Cable Bracket	811 - 01 - 76		
Shock Absorber Pick-up Lower Front Bracket R.H.	811 - 01 - 74		
Front Damper Pick-up Lower L.H.	811 - 01 - 75		

PEDALS - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
<u>Clutch Pedal Assembly Comprises:</u>			
Clutch Pedal	811 - 08 - 10	1	
Pivot Bearing	8 - 1 - 10	1	DU Bush
Clutch Clevis	4 - 26 - 11	1	
Clutch Clevis Bearing	8 - 18 - 1	1	
Clutch Clevis Pin	4 - 56 - 14	1	
Clutch Clevis Pivot Bush	4 - 5 - 11	1	
Split Pin 3/32"		1	
Clutch Pedal Stop		1	
Clutch Pedal Stop Rubber	8 - 16 - 11	1	
<u>Brake Pedal Assembly Comprises:</u>			
Brake Pedal	811 - 08 - 08	1	
Brake Pedal Pivot Bearing	8 - 1 - 10	1	DU Bush
Brake Pedal Pivot Bolt			
Balance Bar	811 - 08 - 09	1	
<u>Throttle Pedal Assembly Comprises:</u>			
Throttle Pedal	811 - 08 - 01	1	
Throttle Pedal Link	811 - 08 - 02	1	
Throttle Pedal Crank	811 - 08 - 03	1	
Throttle Link	811 - 08 - 04	1	
Throttle Crank Bush	811 - 08 - 07	1	
Throttle Pedal Stop			
Clutch & Brake Pedal Pad (Anti-slip Adhesive Tape)			
Clutch Foot Rest	811 - 08 - 11	1	
Brake Balance Driver Adjustable Kit Assembly	3 - 77 - 4	1	

ENGINE INSTALLATION - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Engine Mount Plate L.H.	811 - 16 - 11	1	
Engine Mount Plate R.H.	811 - 16 - 12	1	
Oil Feed Pump Pick-up	(McLaren)	1	Casting
Pancake Filter Housing (Complete)			
Pancake Filter Bracket			
Pancake Filter Double Banjo			
Throttle Cross Rod Mount Block			
Throttle Cross Shaft			
Throttle Cross Shaft Lever	811 - 16 - 16	1	
- 6 Banjo		4	
$\frac{1}{4}$ BSP Banjo Bolt		4	
- 6 to $\frac{1}{4}$ BSP Special Union.		1	c/w non return Valve
Adaptor Sump tp Scavange Return		1	
Exhaust Primaries L.H.		1	
Exhaust Primaries R.H.		1	
Tail Pipe L.H.		1	
Tail Pipe R.H.		1	
Hose Oil Tank Pick-up to Oil Pump		1	- 16
90° - 16 Fittings		3	
Exhaust Mount Bracket	811 - 16 - 17	1	
Exhaust Mount Springs		2	
Clutch with Engine (Ram)		1	
Lower Engine Mount Studs	811 - 23 - 05	2	
Lower Engine Mount Spacers		2	
Oil Tank Engine Mounting Studs	811 - 23 - 07	6	
Oil Tank Engine Mounting Studs	811 - 23 - 08	1	
Oil Tank Engine Mount Studs	811 - 23 - 09	2	
Tachometer 12,00 RPM		1	
Tachometer Drive Cable		1	10'
Oil Pressure / Temperature Gauge		1	10'
Fuel Pressure / Water Temperature Gauge		1	6'
Throttle Cable (Morse) Type		1	2.4 meters
Throttle Cable Rose Joints		2	10/32 UNF Female
Throttle Cable Clamp			

ENGINE INSTALLATION - CONTD.

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Throttle Cable Clamp Spacer		2	
Throttle Cable Clamp Stud		4	
Throttle Cable Clamp (Rear) Mounting Block		1	
Throttle Cable Return Spring Housing	811 - 16 - 18	1 pr	
Throttle Cable Return Spring		1	
Fuel Pressure Relief Valve		1	Normally wit Engine
Spark Box		1	"
Spark Box Mounting		1	"
Spark Box Mounting Clip		3	"
Spark Box Mounting Grommet		3	"
Top Engine Mounting Washer 5/16"		8	
Oil Line - 16 Bracket		1	
Wiring Loom Bracket	811 - 28 - 01	2	
Hot Water Pipe Bracket	811 - 13 - 07	1	
Dash Board		1	

COOLING SYSTEM - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Radiator		1	Citreon (CX 20
Radiator Cowl		1	
Radiator Bleed Bung		1	
Engine Water Rail	811 - 13 - 03	1	
'O' Ring Engine Water Rail		2	1/16" Dia. Rub
Top Water Pipe Support Bracket	811 - 13 - 07	1	
Water Pipe - Engine Water Rail - Radiator		1	2 piece pipe
Water Pipe Water Pump - Radiator		1	inc. -8 Weld c
Rubber Water Hose 1 $\frac{1}{4}$ " Diameter		2	4" long Type 2
Rubber Water Hose 1 $\frac{1}{2}$ " Diameter		3	4" long Type 2
Worm Drive Clips		6	32 - 50mm
Worm Drive Clips		4	
Header Tank	811 - 13 - 01	1	
Header Tank Bracket		1	
Pressure Cap (various) 13lbs/sq in Nominal		1	
Adaptor Temperature Send. Unit	811 - 13-- 05	1	for CX 2000 R
Bleed Union $\frac{1}{8}$ " BSP 90°		1	
Bleed Union $\frac{1}{8}$ " BSP Straight		3	
'O' Clips Nylon Bleed Pipe		4	
Nylon Bleed Hose 3/16" i.d.		5	foot approx
Rubber Connector Hose Header Tank		1	1 $\frac{1}{2}$ " Long
Valve Core Water Tank		1	
Aluminium Cover Asbestos			as required
Stainless Steel Lockwire			as required
Water Pump (Modified)	811 - 13 - 06	1	
Fill Pipe - 8			12" approx
Fill Pipe - 8 Union Straight		1	
Fill Pipe - 8 Union 45°		1	
Water Rail Studs $\frac{1}{4}$ " UNC x $\frac{1}{4}$ " UNF	811 -		
<u>COPPER RADIATOR SET-UP</u>			
Radiator	811 - 13 - 04	1	Serck
Water Pipe Top		1	as suit 12"
Water Pipe Lower		1	addition

FUEL SYSTEM - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Fuel Cell	811 - 15 - 25	1	ATL
Fuel Collector Pot	811 - 15 - 02	1	} welded Assembly
Fuel Filter Base	811 - 15 - 03	1	
Fuel Collector Flap Valve	811 - 15 - 08	2	
Fuel Collector Pot Retaining Strip		2	
BA Bolts & Nuts		4	
Fuel Filter Top	811 - 15 - 04	1	
Fuel Filter Stud	811 - 15 - 05	1	
Fuel Filter		1	CAV
Fuel Filter Seals		2	supplied with fil
Fuel Cell Hatch Panel	811 - 15 - 10	1	
Outlet Adaptor	811 - 15 - 13	1	
Banjo Bolt - Outlet Adaptor	811 - 15 - 14	1	
Valve Block	811 - 15 - 19	1	Assy inc -6 flaps
Dowty Seals		2	
Tank Breather Valve			$\frac{1}{8}$ " BSP
- 8 Hatch Panel Adaptor	811 - 15 - 21	1	
- 6 Hatch Panel Adaptor	811 - 15 - 22	1	
4 Hatch Panel Adaptor	811 - 15 - 23	1	
Fuel Pump - Bosch		1	inc. Mod -6 Weldc
Fuel Pump Mount Bracket	811 - 15 - 11	1	
Fuel Pump Outlet Adaptor	811- 15 - 12	1	
Fuel Filler Assembly		1	Avery Hardoll
Hatch Panel Studs		24	
Hatch Panel Nuts		24	$\frac{1}{4}$ " 'K' Nuts
- 6 180° Union		1	
- 6 90° Union		6	
- 6 45° Union		2	
- 6 0° Union		5	
- 6 Hose			as required
- 8 Blanking Cap		1	
- 3 0° Union		2	at interrupter
- 3 45° Union		2	at gauge at takeo
- 3 Hose			as required

FUEL SYSTEM - CONTD.

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
- 3 Interrupter Valve Comprising:			
Valve Body		1	
Valve Top		1	
Piston		1	
Piston Seal		2	
Dowty Seal		1	

OIL SYSTEM - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>NO.</u>	<u>DETAIL</u>
Oil Tank	811 - 14 - 01	1	
Oil Tank Cover	811 - 14 - 05	1	
Oil Tank Temperature Take-off Adaptor	811 - 14 - 08	1	
Oil Tank Union (Pick-up)	811 - 14 - 09	1	
Oil Filter Assembly		1	
Seal (Dowty)		2	1 $\frac{1}{4}$ " BSP
Oil Tank Pick-up Tee-piece	811 - 14 - 06	1	
Oil Tank Pick-up Spacer	811 - 14 - 07	2	
'O' Ring		4	
Oil Tank Tower Assembly	811 - 14 - 15	1	
Oil Tank Thru-bolt Spacer	811 - 14 - 22	2	
'O' Ring		4	
Oil Tank Cap	4 - 20 - 1	1	
Oil Tank Cap Seal	8 - 8 - 9	1	
Oil Tank Tower Seal Ring		1	
Oil Tower Security Studs	811 - 23 - 11	4	
Oil Tank Tower Securing Washers	811 - 14 - 16	4	
Oil Tank Tower Securing Nuts		4	$\frac{1}{4}$ " 'K' Nuts
Oil Cooler (50 Row)		1	
- 16 x 45° Union		2	
- 16 x 90° Union		3	
- 10 x 90° Union		2	
- 10 x 45°		2	
- 16 Hose			As Required
- 10 Hose			As Required
Oil Catch Tank	811 - 14 - 21	1	
Oil Catch Tank Sight Tube			$\frac{1}{4}$ " Neoprene Hos
Clutch Release Piston	811 - 14- 03		
Clutch Release Piston Seal			CP 2561
Clutch Release Piston Ball			$\frac{1}{8}$ Ball Bearing
Clutch Release Nose Piece	811 - 14- 02		

OIL SYSTEM - 811 - Set 3

OBB Valve Return Spring		1
OBB Cable Clevises		2
OBB Nipple (Solderd)		2
-3 Jic 90°		1
-3 Banjo		1
$\frac{1}{8}$ UNF Banjo Bolt		1
$\frac{1}{8}$ Copper Washers		2
-3 Hose		As req
Rayshrink		As req
-6 Jic Straight		2
-6 Hose		As req
Rayshrink		As Req
External Connector Mnt. Bkt.		1
"        "        Male		1 on chassis
"        "        Female		1 in hand
R.L.W.B. FORWARD Mount Bracket Upper	811 - 03 - 19	2
R.L.W.B. Forward Mount Bracket Lower	811 - 03 - 18	2
R.L.W.B. Forward Mount Studs	811 - 03 - 17	8
Special Bolt with Short Hex		2

SYSTEM - 811 - Set 2

	<u>PART NO.</u>	<u>NO.</u>	<u>Detail</u>
"O" Ring (Nose piece to Cover Plate)		1	
"O" Ring (Nose piece to Oil Tank)		1	
Release Piston to Nose Piece Seal		1	CP3137
Clutch Release Beading		1	
Bleed Adaptor		1	
Bleed Nipple		1	
Bleed Nipple Lock Nut		1	$\frac{3}{8}$ UNF
Adaptor $\frac{3}{8}$ UNF --- -3 JIC		4	
-3 90° Jic Union		2	
-3 45° Jic Union		1	
-3 St. Jic Union		1	
-3 Hose		24"	
Copper crush washer $\frac{3}{8}$		5	
<u>AIR STARTER SYSTEM</u>			
Air starter Motor		1	<sup>SNZ</sup> 2100 Mod. to Nose
Starter Bendix Drive	811-16-05	1	
Starter Bendix Shaft	811-16-08	1	
Starter Bendix (Lucas)		1	
Air Starter Feed Union	811-16-04	1	
On Board Bottle		1	Luxfer NM7GBP11.
OBB to Valve Adaptor	811-24-02	1	
OBB Valve Assembly Comprising:			
Valve Body	811-24-03	1	
Valve	811-24-04	1	
Lever	811-24-05	1	
Washer -Lever Clamping		1	
Washer (Large)		1	
Spring Washer		1	
Washer Plain		2	3/16
Nut		2	10/32K
Gate	811-24-10	1	
OBB Cradle	811-24-01	2	
Hose Clips 4" $\emptyset$		2	
OBB Cockpit Lever	811-24-07	1	
OBB Cockpit Pivot Bkt.	811-24-08	1	
OBB Cockpit lever pivot Bush	811-24-09	1	
OBB Actuating Cable		1	Bowden Cable

REAR SUSPENSION - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>NO.</u>	<u>DETAIL</u>
Rear Top Rocker L.H.	811 - 03 - 07	1	
Rear Top Rocker R.H.	811 - 03 - 08	1	
RTR Inner Bearing Support	811 - 03 - 09	2	
RTR Centre Bearing (Small)		2	SNR 6002
RTR Centre Bearing (Large)		2	SNR 6202
RTR Centre Bearing Spacers (Rear)	811 - 02 - 09	2	Same as front rock
RTR Centre Bearing Spacers (Front)	811 - 03 - 10	2	
RTR Centre Bearing Pivot Bolt		4	$\frac{5}{8}$ " UNF x $1\frac{1}{4}$ Plain
RTR Castor Adjusters	811 - 03 - 11	2	
RTR Outer Bearings		2	RST 08 E
RTR Outer Bearing Spacer	811 - 03 - 01	4	
RTR OUTER Bearing Circlip		4	NAM 1300-12
RTR Outer Joint Bolt		2	$\frac{3}{8}$ " UNF
RTR Centre Journal Support Plate Insert	811 - 03 - 12	2	
Track Control Arm	811 - 03 - 13	2	
TCA Outer Joint		2	RC 6 E
TCA Outer Joint Spacers	811 - 03 - 02	4	
TCA Inner Joint		2	RCL 6 E ,
TCA Inner Joint Spacers	811 - 03 - 14	4	
TCA Joint Locknuts		2	each LH & RH Thre
TCA Inner Joint Bolts		2	5/16" UNF
TCA Inner Joint Nuts		2	5/16" 'K' Nuts
RLWB - L.H.	811 - 03 - 25	1	
RLWB - R.H.	811 - 03 - 26	1	
RLWB Outer Joint		2	NMB ARHT 10 ECR
RLWB Outer Joint Locknuts	811 - 02 - 15	2	
RLWB Inner Joints		2	RST 08 E
RLWB Inner Joints Spacers	811 - 03 - 20	4	
RLWB Inner Joints Circlips		2	NAM 1300 - 12
Front Inner Rod End Locknut		2	7/16" UNF
Front Inner Rod End		2	ARHT 6 ECR
Front Inner Rod End Spacer	811 - 07 - 07	2	
Rear Upright		2	
Rear Axle L.H.	811 - 07 - 01	1	
Rear Axle R.H.	811 - 07 - 02	1	
RLWB Mount Brackets	811 - 01 - 01		

Rear Suspension CONTD.

<u>ITEM</u>	<u>PART NO.</u>	<u>NO.</u>	<u>DETAILS</u>
Rear Wheel Bearing		4	LL 420549/510
Rear Wheel Bearing Seal		4	Nylos LL 420549
Rear Upright Double Shear Plates	811 - 07 - 08	4	
Rear Upright Double Shear Studs	811 - 23 - 10	8	
Axle Air Dam	811 - 06 - 11	2	
Rear Axle Drive Pin	811 - 07 - 05	12	
Brake Disc 1.1" L.H.	811 - 26 - 03	1 pr	CP 2261/314/315
Brake Disc 1.1" R.H.	811 - 26 - 02		
Disc Locator Bush	811 - 26 - 01	16	
Disc Securing Screws		16	$\frac{1}{4}$ UNF x $1\frac{1}{2}$
Disc Securing Screws		16	$\frac{1}{4}$ UNF Aero
Brake Caliper Studs	811 - 23 - 02	8	
Brake Caliper Stud Nuts		8	$\frac{1}{4}$ UNF 'K' Nuts
Rear Wheel Assembly 13" x 18" Wide		2	As reqd.
Rear Wheel Assembly 15" x 16"			
Wheel Nut (L.H. Thread)	811 - 09 - 01	1	Red
Wheel Nut (R.H. Thread)	811 - 09 - 02	1	Black
Wheel Nut Safety Return Spring		2	Ex M1 Type
Axle Bearing Spacer	811 - 07 - 03	2	

Alternative Disc Set Up

Disc 1" L.H.

Disc 1" R.H.

{ 1 pr CP 2261/160/161

REAR SUSPENSION - 811 - CONTD.

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
R.L.W.B. Forward Mount Bracket	811 - 03 - 18	1	
R.L.W.B. Forward Mount Bracket	811 - 03 - 19	1	

FRONT SUSPENSION - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Shock Absorber to Rocker Bridge	811 - 02 - 22	2	
Front Top Rocker L.H.	811 - 02 - 21	1	
Front Top Rocker R.H.	811 - 02 - 20	1	
F.T.R. Outer Joint Insert	811 - 02 - 01	4	
F.T.R. Outer Joint Insert Circlip		2	NAM 1300/150
F.T.R. Centre Journal Bushes	811 - 02 - 06 *	4	
F.T.R. Spacer Tube	811 - 02 - 07 *	2	
F.T.R. Centre Journal Inner Bearing SP	811 - 02 - 09	4	
F.T.R. Centre Journal Outer Bearing SP	811 - 02 - 09	4	
<del>F.T.R. Centre Journal Outer Bearing SP</del>	<del>811 - 02 - 09</del>	<del>4</del>	
F.T.R. Centre Journal Support Plate Insert	811 - 02 - 12	4	
F.T.R. Double Shear Spacer Washers	811 - 02 - 08	4	
F.T.R. Centre Journal Bolt	811 - 02 - 13	2	
F.T.R. Centre Journal Nut		2	3/8" 12 point Nu
Outer Rose Joint		2	RBF 8B
<del>Journal Bearing F.T.R.</del>		4	SNR 6002E
<del>Outer Joint thro' Bolt F.T.R.</del>		2	3/8" UNF x 3 1/4"
<del>Outer Joint thro' Bolt Clamping Washer F.T.R.</del>		4	
<del>Outer Joint thro' Bolt Nut F.T.R.</del>		2	3/8" UNF 12 poin
F.L.W.B. L.H.	811 - 02 - 23	1	
F.L.W.B. R.H.	811 - 02 - 23	1	
F.L.W.B. Outer Joint		2	ARHT 10E
F.L.W.B. Outer Joint Locknut	811 - 02 - 15	2	
F.L.W.B. Outer Joint / Upright Securing Nuts		2	1/2" 12 point Nu
F.L.W.B. Outer Joint Spacer Insert	811 - 06 - 06	2	
F.L.W.B. Inner Joint		4	ARHT 5 ECR
F.L.W.B. Inner Joint Locknut		4	3/8" half nut
F.L.W.B. Inner Joint Spacer		8	
F.L.W.B. Inner Joint Securing Bolts		4	5/16" UNF
F.L.W.B. Inner Joint Securing Nut		4	5/16" 'K' nut
Track Rod	811 - 04 - 09	2	
Track Rod Inner Joint		2	RMR 5 UF
Track Rod Outer Joint		2	RMLR 5 UF
Track Rod Inner & Outer Joint Locknut		2	Each 3/8" UNF r&
Track Rod Outer Joint Insert	811 - 02 - 02	4	

\* Part of FTR Assembly

FRONT SUSPENSION - CONTD.

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Track Rod Inner Joint Insert	811 - 04 - 10	4	
Track Rod Rack Clevis Securing Bolt		2	$\frac{1}{4}$ " UNF x $\frac{3}{4}$ Plain
Track Rod Rack Clevis Securing Nut		2	$\frac{1}{4}$ " UNF 'K' nut
Front Damper Top Insert		4	
Front Damper Bottom Insert		4	
Front Damper Assembly		2	8212-1400-B8X
Front Spring 6" - various			
<u>Steering Rack Comprising:</u>			
Rack Housing	811 - 04 - 01	1	
Rack Housing Extension L.H.	811 - 04 - 03	1	
Rack Housing Extension R.H.	811 - 04 - 04	1	
Rack	811 - 04 - 02	1	782 Mod
Pinion	8 - 23 - 14		
Pinion Bearing	8 - 1 - 6		
Rack Clevis	811 - 04 - 11	2	
Rack Clevis Locknut	4 - 53 - 2	2	
Spring	4 - 14 - 19	1	
Spring Retainer	4 - 4 - 11	1	
Spring Tension Cap	4 - 8 - 8	1	
Seal	8 - 9 - 6	1	
Circlip		1	
Rack Mounting Block Inner	811 - 04 - 05	2	
Rack Mounting Block Outer	811 - 04 - 06	2	
Rack Mounting Block Bearings		2	
Steering Column Mount Block		1	Nylon
Steering Column Assembly		1	782
Steering Wheel		1	
Steering Wheel Rivet		3	

FRONT SUSPENSION - CONTD.

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Front Upright	811 - 06 - 01	2	
Double Shear Plate Spacer R.H.	811 - 06 - 02	1	
Double Shear Plate Spacer L.H.	811 - 06 - 03	1	
Double Shear Plate	811 - 06 - 04	2	
Double Shear Plate Studs	811 - 06 - 13	8	
Bottom Pin	811 - 06 - 05	1	
Bottom Pin Safety Washer	811 - 06 - 06	1	
Bottom Pin Lock Screws 4ba Cap		2	
Wheel Bearing	LL 217849	4	
Wheel Bearing Cone	LL 217810	4	
Bearing Seal - Nylas	LL 217849/810	4	
Axle Clamp Ring	811 - 06 - 10	2	
Axle Clamp Ring Screws		12	10/32 x 5/8" Cap
Axle Air Dam	811 - 06 - 11	2	
Axle L.H.	811 - 06 - 08	1	
Axle R.H.	811 - 06 - 09	1	
Front Axle Drive Pin	811 - 09 - 06	6	Fitted to Wheel
Brake Disc 1.1" L.H.	811 - 26 - 02	1	CP2261/314
Brake Disc 1.1" R.H.	811 - 26 - 03	1	CP2261/315
Disc Locator Bush	811 - 26 - 01	16	
Brake Disc 1" L.H.	811 - 26 - 02	1	CP2261/160
Brake Disc 1" R.H.	811 - 26 - 03	1	CP2261/161
Disc Securing Screws		16	1/4" UNF x 1 1/2"
Disc Securing Screw Nut		16	1/4" UNF Aero
Brake Caliper Securing Stud	811 - 23 - 02	4	
<del>Wheel Nuts R.H.</del>	<del>811 - 09 - 01</del>	<del>1</del>	
Wheel Nuts R.H.	811 - 09 - 01	1	
Wheel Nuts L.H.	811 - 09 - 02	1	
Wheel Retaining Clip		2	M1 Type
Axle Bearing Spacer	811 - 06 - 07	2	



REAR ANTI - ROLL BAR - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>NO.</u>	<u>DETAIL</u>
Rear Anti Roll Bar	811 - 05 - 24	1	Various Sizes
RARB Fixed Blade	811 - 05 - 01	1	
<del>RARB Fixed Blade Clamp Bolt</del>		1	1" x 5/16" Cap
<del>RARB Adjustable Blade</del>		1	
<del>RARB Adjustable Blade Clamp Bolts</del>		2	
RARB Blade Ball Ends		2	
RARB Blade Ball Ends Nuts		2	5/16" 'K' Nuts
RARB Mount Blocks	811 - 05 - 03	2	
RARB Mount Block Bush		2	
RARB Mount Block Bolts		4	1 1/4" x 5/16" Cap
RARB Spacer Bush	811 - 05 - 07	1	

TRANSMISSION - 811

1 FGB Kit Excluding: Side Plates, Output Flanges, End Cover & Oil Pump,  
Side Plate Bearings.

Including: Clutch Shaft - FGB 2395 and Spigot FG 2442S

<u>ITEM</u>	<u>PART NO.</u>	<u>NO.</u>	<u>DETAIL</u>
Output Flange	811 - 16 - 01	2	
Side Plate Bearings		2	SNR 6208
Side Plate L.H.	811 - 16 - 02	1	
Side Plate R.H.	811 - 16 - 03	1	
End Cover	(802 - 16 - 04)	1	4-99-4
Oil Pump		1	
Gear		1	FT 2657
Gear		1	FT 2695
Key		1	DG 2656
Oil Filter Element		1	8-13-9
Filter Tube	782 - 16 - 21	1	4-81-13
Oil Filter End Cover	782 - 16 - 20	1	4-81-14
Oil Filter Bolt	802 - 16 - 23	1	4-10-29
'O' Ring	Gaco R2050	1	8-14-10
Spring	711 - 16 - 39	1	16-6-2
Oil Filter Spindle	802 - 16 - 24	1	4-10-37
Studs		3	
Banjo Bolt (Oil Pick-up)	811 - 14 - 20	1	} Welded Assembly
Banjo (Oil Pick-up)	811 - 14 - 18 + 19	1	
Gearbox Breather Union		1	90° 1/8 BSP
Plastic Breather Pipe			3/16" Nylon
- 6 x 90° Union		2	8090 - 6
- 6 x 3/8 90°		2	8490 - 6
- 6 x 180° Union		1	8180 - 6
10 Row Oil Cooler		1	with - 6 Weld-on'
Cooler Mount Bracket		1	
Cooler Mount Grommet		4	
Damper Lower Mount Beam	811 - 01 - 02	1	
Damper Lower Mount Stay L.H.	811 - 01 - 03	1	
Damper Lower Mount Stay R.H.	811 - 01 - 04	1	

TRANSMISSION CONTD.

<u>ITEM</u>	<u>PART NO.</u>	<u>NO.</u>	<u>DETAIL</u>
Front Sandwich Plate	811 - 01 - 07	1	
Rear Support Beam	811 - 01 - 08	1	
Rear Support Double Shear Bracket	811 - 01 - 09	2	
Rear Suspension Top Brace R.H.	811 - 01 - 10	1	
Rear Suspension Top Brace L.H.	811 - 01 - 11	1	
Special Stud	811 - 16 - 20	1	
R.L.W.B. Mount Bracket Stud	811 - 23 - 03	2	

GEARCHANGE & LINKAGE - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Gearchange Mounting	811 - 11 - 01	1	
Gearchange Lever	811 - 11 - 02	1	
Gearchange Bell	811 - 11 - 03	1	
Gearchange Clevis	811 - 11 - 04	1	
Gearchange Clevis Pin	811 - 11 - 05	1	
Primary Gearchange Rod	811 - 11 - 08	1	
Primary Gearchange Rod Lock Nut		1	$\frac{1}{2}$ " UNF
Secondary Gearchange Rod	811 - 11 - 09	1	
Third Gearchange Rod	811 - 11 - 10	1	
Gearchange Rod Support	811 - 11 - 11	2	
Gearchange Knob	811 - 11 - 12	1	
Gearchange Knob Locknut $\frac{3}{8}$ " UNF Halfnut		1	
Gearchange Doubler Plate	811 - 11 - 13	1	
Gearshift Housing Bearings		4	RBJ 207L
Helicopter Joint $\frac{1}{2}$ " - $\frac{1}{2}$ "		2	
Helicopter Joint $\frac{5}{8}$ " - $\frac{5}{8}$ "		1	
Helicopter Joint $\frac{5}{8}$ " Reducer		1	
Gearchange Mounting Stud		3	
Gearchange Rod Support Stud		4	
Gearshift Bearing Circlip $3/32$ " Wire		4	

DRIVE SHAFT ASSEMBLY - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Drive Shaft	811 - 10 - 01	1	
Drive Shaft Circlip	23 - 5 - 5		Anderton 1300
Outer Joint Housing	811 - 07 - 04	1	
Outer Joint Housing Bolt	811 - 07 - 06	6	
Outer Joint Housing Nut		6	$\frac{3}{8}$ " UNF 'K' Nut
Outer Joint Housing Ball		6	Lobro
Outer Joint Housing Cage		1	Lobro
Outer Joint Housing Inner Track		1	
Outer Joint Housing Gaiter		1	Lobro
Inner Joint Housing	811 - 10 - 02	1	
Inner Joint Housing Bolt	811 - 16 - 14	6	
Inner Joint Housing Nut		6	$\frac{3}{8}$ " UNF 'K' Nut
Inner Joint Housing Ball		6	Lobro
Inner Joint Housing Cage		1	Lobro
Inner Joint Housing Inner Track		1	
Inner Joint Housing Gaiter		1	Lobro
Outer CV Joint Retainer	811 - 07 - 16	1	

HYDRAULICS - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Brakes Caliper		8	
Brake Pads		16	
Brake Master Cylinder		2	.75 Bore
Brake Master Cylinder Dust Rubber Cover		2	
Brake Master Cylinder Reservoir		2	Girling (Large)
Master Cylinder Push Rod		2	
Reservoir Diaphragm		2	
10mm Banjo Bolts (Caliper)		6	Stainless
- 3 Double Banjo Unions		5	"
- 3 Single Banjo Unions		4	"
- 3 90° Unions		2	"
- 3 Straight		3	"
- 3 'T' Piece		1	"
- 3 45° Unions		1	"
- 3 Aeroquip Pipe			As Required
$\frac{3}{8}$ " Diameter 'Rayshrink'			As Required
10mm Copper Washers		17	
- 3 $\frac{3}{8}$ " UNF Male/Male Union		2	
Brake Master Cylinder Reservoir Adaptor Nut & Seal		2	
$\frac{3}{8}$ " UNF Banjo Bolt (for master cylinder)		1	
10mm Dowty Washers		8	
- 3 JIC - 10mm Adaptor		2	
L.H. Front Brake Duct		1	
R.H. Front Brake Duct		1	
L.H. Rear Brake Duct		1	
R.H. Rear Brake Duct		1	
Brake Duct Stud		16	
Brake Duct Stud Nut $\frac{1}{4}$ " UNF 'K' Nut		16	

HYDRAULICS - 811CLUTCH

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Master Cylinder .70 diameter		1	
Master Cylinder .70 diameter Dust Rubber Cover		1	
Master Cylinder Reservoir		1	Girling (Small)
Master Cylinder Seal		1	
Master Cylinder Diaphragm		1	
Master Cylinder Push Rod		1	
- 3 $\frac{3}{8}$ " UNF Adaptor		5	
- 3 45° Union		2	Stainless
- 3 90° Union		3	Stainless
Oil Tank Clutch Bleed		1	- 3 JIC
Oil Tank Clutch Bleed Lock Nut		1	$\frac{3}{8}$ " UNF
Clutch Bleed Nipple		1	
- 3 Aeroquip Hose			As Required
Master Cylinder Adaptor Nut & Seal (Small)		1	

FIRE SYSTEM - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
5kg Fire Bottle		1	
2½kg Fire Bottle		1	
Fire Bottle Bracket - Large		1	
Fire Bottle Bracket - Small		1	
Fire Bottle Securing Clips - Large		2	Norma 6"
Fire Bottle Securing Clips - Small		2	Norma 5"
Pipe - Bottles to Roll Hoop			6mm Bundy (Alloy)
Banjo Connector		3	⅜" BSP
Banjo Bolt		3	⅜" BSP
Nut - Pipe to Banjo		3	⅜" BSP
Nozzle Drivers Compment		1	
Life Support Bottle		1	
Life Support Hose			As Required

ELECTRICS - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
12 Volt Battery		1	
Master Switch Bracket		1	
Fire Pull Handle & Link	811 - 22 - 01 → 03	1	
Label			
Fire Pull Switch (Master Switch)			
Spark Box			
Wiring Loom (16, 14, 20 Fepsil)			
Ignition Switch			
Fuel Pump Switch			
Kill Switch			
Fire Extinguisher Switch			
Oil Pressure Switch			
Lucas Zenor Diode (Hi-energy Ignition)			
Oil Warning Light			
Rear Light			
Fire Extinguisher Power Pack		1	
3 pin Din Plugs (Male)		4	
Retard Switch (Contactless Ignition)		1	
Rear Light Switch		1	
Lucas 3 pin Plug (Hi-energy)		1	
Lucas 5 pin Plug (Hi-energy)		1	
HT Lead 7" Long		1	
90° Angle Connector		1	
90° Rubber Cap		1	
Lucas 7 pin Plug (Contactless)		1	
Cosworth Type Diode (Contactless)		1	

BODY WORK & WINGS - 811

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Cockpit Section		1	
Under Nose Panel L.H.		1	
Under Nose Panel R.H.		1	
Engine Cover		1	c/w Gauze
Rear Deck		1	
Side Wing Top L.H.		1	
Side Wing Top R.H.		1	
Roll Bar Shroud L.H.		1 pr	
Roll Bar Shroud R.H.		1 pr	
Side Under Wing L.H.		1	
Side Under Wing R.H.		1	
Stone Guard		2	
Mirrors		1 pr	8oz Type
Side Wing Mount Frame L.H. Front		1	
Side Wing Mount Frame L.H. Middle		1	
Side Wing Mount Frame L.H. Rear		1	
Side Wing Mount Frame R.H. Front		1	
Side Wing Mount Frame R.H. Middle		1	
Side Wing Mount Frame R.H. Rear		1	
Oddie Clips			As Required
Skirt Box Inner Panel L.H.		1	
Skirt Box Inner Panel R.H.		1	
Skirt Box Outer Panel L.H.		1	
Skirt Box Outer Panel R.H.		1	
Skirt Blade		2	
Ceramic Rods		8	
Ceramic Holders		8	
Delron Strip			As Required
Skirt Blade Top Roller			
Skirt Blade Top Roller Bearings			
Skirt Box Lower Roller			
Skirt Box Lower Roller Bearings			
Skirt Drive Roller		4	
Skirt Drive Roller Bobbin		4	

BODY WORK & WINGS - CONTD.

<u>ITEM</u>	<u>PART NO.</u>	<u>QTY</u>	<u>DETAIL</u>
Skirt Spring		4	
Skirt Spring Pivot Bobbin		4	
Brush Strip			As Required
Rear Wing	811 - 12 - 68	2	
Rear Wing Flap	811 - 12 - 67	1	
Rear Wing Side Plates	811 - 12 - 73	1	
Rear Wing Pylon	811 - 12 - 57/58/59		
Rear Wing Pylon Mount Blocks	811 - 12 - 60	4	
Rear Wing Pylon Mount Blocks Inner Spacer	811 - 12 - 62	2	
Rear Wing Pylon Mount Block Outer Spacer	811 - 12 - 66	4	
Rear Wing Pylon Mount Block Metalastic Bush		4	
Rear Wing Pylon Mount Plates	811 - 12 - 63	2	
Rear Wing Pylon Mount Plates Jacking Plate	811 - 12 - 64	1	
Front Wings	811 - 12 - 33		
Front Wings Adjuster Bar	811 - 12 - 10	2	
Front Wing Mount Blocks		2	
Front Wing Side Plates			
Barrel Threaded (Adjuster F.W.)	811 - 12 - 09	1	
Barrel Plain	811 - 12 - 11	1	
Mounting Bracket (Adjuster F.W.)	811 - 12 - 12	1	