

MARCH ENGINEERING LTD.
832 KIT LIST

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|-----------|
| 1 | MONOCOQUE ASSEMBLY | 1 | 0 | £ 3000.00 |
| 2 | FRONT BULKHEAD | 1 | 832-01-10 | £ 95.00 |
| 3 | MID FRONT BULKHEAD (HONEYCOMB) | 1 | 832-01-06 | £ 360.00 |
| 4 | DASH PANEL B.HEAD (HONEYCOMB) | 1 | 832-01-07 | £ 375.00 |
| 5 | SEAT BACK PANEL (") | 1 | 832-01-15 | £ 124.00 |
| 6 | FUEL TANK SIDE PANEL RH (") | 1 | 832-01-12 | £ 74.00 |
| 7 | FUEL TANK SIDE PANEL LH (") | 1 | 832-01-13 | £ 74.00 |
| 8 | REAR BULKHEAD RH | 1 | 832-01-04 | £ 119.60 |
| 9 | REAR BULKHEAD LH | 1 | 832-01-05 | £ 119.60 |
| 10 | MONO/ENGINE LOWER MTG | 2 | 832-01-02 | £ 90.00 |
| 11 | MONO/ENGINE LOWER CORNER MTG | 2 | 832-01-03 | £ 14.50 |
| 12 | PEDAL BEAM 6-20-6 | 1 | 832-01-11 | £ 111.42 |
| 13 | FLWB REAR MTG RH 6-20-8 | 1 | 832-01-20 | £ 103.80 |
| 14 | FLWB REAR MTG LH 6-20-8 | 1 | 832-01-19 | £ 103.80 |
| 15 | BRAKE/CLUTCH PEDAL MTG CHANNEL | 2 | 832-01-38 | £ 59.37 |
| 16 | THROTTLE PEDAL MTG CHANNEL | 1 | 822-08-01 | £ 36.25 |
| 17 | INNER SKIN | 1 | 832-01-14 | £ 230.00 |
| 18 | OUTER SKIN RH | 1 | 832-01-16 | £ 60.00 |
| 19 | OUTER SKIN LH | 1 | 832-01-17 | £ 60.00 |
| 20 | OUTER LOWER SKIN RH | 1 | 832-01-22 | £ 60.00 |
| 21 | OUTER LOWER SKIN LH | 1 | 832-01-23 | £ 60.00 |
| 22 | TDF PANEL | 1 | 832-01-25 | £ 76.00 |
| 23 | DRIVER HEEL REST | 1 | 832-01-37 | £ 23.75 |
| 24 | DAMPER MTG SUPPORT BRK LH | 1 | 832-01-40 | £ 5.00 |
| 25 | DAMPER MTG SUPPORT BRKT RH | 1 | 832-01-41 | £ 5.00 |

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MARCH ENGINEERING LTD.
MONOCOQUE ASSY (CON. T)

| Description | No. | Part Number | Pounds |
|----------------------------------|-----|-------------|---------|
| 28 REAR CRASH HOOP | 1 | 832-01-43 | £ 86.10 |
| 29 UPPER PONTOON BULKHEAD RH | 1 | 832-01-46 | |
| 30 UPPER PONTOON BULKHEAD LH | 1 | 832-01-47 | |
| 29 DAMPER ACCESS HOLE DOUBLER | 1 | 832-01-48 | |
| 30 LEFT FOOT REST | 1 | 832-01-62 | |
| 31 WATER PIPE HOLE DOUBLER | 2 | 832-01-65 | |
| 32 FRT B/H CORNER ANGLE INNER RH | 1 | 832-01-70 | £ 18.45 |
| 33 FRT B/H CORNER ANGLE INNER LH | 1 | 832-01-71 | £ 18.45 |
| 34 FRT B/H CORNER ANGLE OUTER RH | 1 | 832-01-72 | £ 18.45 |
| 35 FRT B/H CORNER ANGLE OUTER LH | 1 | 832-01-73 | £ 18.45 |
| 36 FTR REAR PLATE GUSSET RH | 1 | 0 | |
| 37 FTR REAR PLATE GUSSET LH | 1 | 0 | |
| 38 INNER SKIN TOP PANEL FRONT RH | 1 | 0 | |
| 39 INNER SKIN TOP PANEL FRONT LH | 1 | 0 | |
| 40 INNER SKIN TOP PANEL REAR RH | 1 | 0 | |
| 41 INNER SKIN TOP PANEL REAR LH | 1 | 0 | |
| 42 INNER SKIN/MESH BRK RH | 1 | 832-01-74 | |
| 43 INNER SKIN/MESH BRK LH | 1 | 832-01-75 | |
| 44 SEAT DIMPLE | 1 | 822-01-74 | £ 16.00 |
| 45 DASH PANEL CORNER GUSSET RH | 1 | 0 | |
| 46 DASH PANEL CORNER GUSSET LH | 1 | 0 | |
| 47 SHOULDER CORNER BRK RH | 1 | 0 | |
| 48 SHOULDER CORNER BRK LH | 1 | 0 | |
| 49 SEAT BELT DIMPLE | 2 | 822-01-74 | £ 11.35 |
| 50 SEAT BELT RETAINING NUT PLATE | 4 | 782-01-48 | |

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MONOCOQUE ASSY (CON. T)

| Description | No. | Part Number | Pounds |
|-----------------------------------|-----|-------------|----------|
| 51 LOWER PONTOON ANGLE FRONT | 2 | 0 | |
| 52 LOWER PONTOON ANGLE MID | 2 | 0 | |
| 53 LOWER PONTOON ANGLE REAR | 2 | 0 | |
| 54 REAR CRASH HOOP DOUBLER FRT RH | 1 | 0 | |
| 55 REAR CRASH HOOP DOUBLER FRT LH | 1 | 0 | |
| 56 REAR CRASHHOOP DOUBLER REAR RH | 1 | 0 | |
| 57 REAR CRASHHOOP DOUBLER REAR LH | 1 | 0 | |
| 58 REAR BULKHEAD CORNER BOXING RH | 1 | 0 | £ 22.60 |
| 59 REAR BULKHEAD CORNER BOXING LH | 1 | 0 | £ 22.60 |
| 60 WITCH HAT SECTIONS | 1 | 792-01-142 | |
| 61 TUB FLOOR STIFFENERS | 2 | 792-01-60 | |
| 62 OUTER LWR SKIN FRONT ANGLE RH | 1 | 0 | |
| 63 OUTER LWR SKIN FRONT ANGLE LH | 1 | 0 | |
| 64 SEAT BACK LOWER ANGLE | 2 | 0 | |
| 65 SEAT BACK UPPER ANGLE | 4 | 0 | |
| 66 REAR PANEL | 1 | 832-01-18 | £ 103.75 |
| 67 REAR PANEL LOWER ANGLE | 1 | 0 | |
| 68 REAR PANEL SIDE ANGLE | 2 | 0 | |
| 69 GEARSHIFT CLOSURE FLATE | 1 | 832-01-66 | |
| 70 WATER PIPE HOLE DOUBLER | 2 | 832-01-65 | |
| 71 RACK HOLE DOUBLER LH | 1 | 832-01-67 | |
| 72 RACK HOLE DOUBLER RH | 1 | 832-01-68 | |
| 73 THROTTLE CABLE FRONT BRKT. | 1 | 792-01-87 | £ 11.40 |
| 74 SEAT BELT 2" SET | 1 | B-1-11 | £ 116.00 |
| 75 SEAT BELT BACKING PLATE | 2 | 782-01-48 | |

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MORCH ENGINEERING LTD
MONOCOQUE ASSY (CON, T)

| Description | No. | Part Number | Pounds |
|------------------------------------|-----|-------------|----------|
| 76 SEAT BELT JOGGLED PLATE | 2 | 722-01-75 | £ 8.58 |
| 77 SEAT BELT TOP MTG BRACKET | 4 | 792-01-132 | £ 3.60 |
| 78 SEAT BELT TOP MTG BRKT SPACER | 2 | 792-20-44 | £ 1.60 |
| 79 SEAT BELT TOP MTG BOLT | 2 | 12-19-15 | £ 2.62 |
| 80 DASH PANEL | 1 | 822-01-35 | £ 29.25 |
| 81 DASH PANEL MTG BUSHES | 3 | 8-20-4 | £ 0.42 |
| 82 GEAR LEVER | 1 | 782-11-08 | £ 35.20 |
| 83 GEAR LEVER PIVOT | 1 | 712-11-10 | £ 1.40 |
| 84 GEAR LEVER SPACER | 1 | 762-11-06 | £ 2.90 |
| 85 GEAR CHANGE BODY | 1 | 832-11-05 | £ 28.24 |
| 86 GEAR CHANGE SHAFT | 1 | 782-11-04 | £ 4.20 |
| 87 GEAR CHANGE LINK | 1 | 832-11-04 | £ 6.50 |
| 88 GEAR CHANGE LINK BEARINGS | 2 | 15-2-12 | £ 9.15 |
| 89 GEAR CHANGE BRG. FRONT SPACER | 2 | 832-11-03 | £ 2.40 |
| 90 FRONT GEAR ROD | 1 | 832-11-02 | £ 8.10 |
| 91 FRONT GEAR ROD/FRONT JOINT | 1 | 15-2-14 | £ 10.60 |
| 92 FRONT GEAR ROD/REAR JOINT | 1 | 15-4-14 | £ 17.07 |
| 93 MIDDLE GEAR ROD | 1 | 832-11-06 | £ 12.30 |
| 94 REAR GEAR ROD | 1 | 832-11-07 | £ 16.20 |
| 95 MID/REAR GEAR ROD JOINT 1/2" ID | 1 | 832-11-09 | £ 24.50 |
| 96 FRT/MED GEAR ROD JOINT 5/8" ID | 2 | 832-11-08 | £ 24.50 |
| 97 5.0 Kg FIRE BOTTLE | 1 | 29-1-8 | £ 140.00 |
| 98 5.0 Kg FIRE BOTTLE BRK. | 1 | 29-4-2 | £ 14.20 |
| 99 5.0 Kg FIRE BOTTLE STRAPS | 2 | 29-2-5 | £ 1.15 |
| 100 5.0-Kg FIRE BOTTLE OUTLET ADP | 1 | 0 | £ 3.15 |

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MARCH ENGINEERING LTD.
270, KENT ROAD, BUCKINGHAM
MARCH (CON, T)

| Description | No. | Part Number | Pounds |
|------------------------------------|-----|---------------|----------|
| 101 5.0 Kg F. BOTTLE O/LET UNION | 1 | 21-1-5 -4X45 | £ 4.75 |
| 102 5.0 Kg FIRE BOTTLE OUTLET HOSE | 1 | 21-2-6 -4X18" | £ 3.15 |
| 103 DASH PANEL FIRE NOZZLE | 1 | 763-22-01 | £ 5.20 |
| 104 DASH PANEL FIRE NOZZLE LOCKNUT | 1 | 763-22-02 | £ 1.30 |
| 105 2.5 Kg FIRE BOTTLE | 1 | 29-1-10 | £ 135.00 |
| 106 2.5 Kg FIRE BOTTLE BRK | 1 | 29-4-3 | £ 13.20 |
| 107 2.5 Kg FIRE BOTTLE STRAPS | 2 | 29-2-4 | £ 1.15 |
| 108 2.5 Kg F. BOTTLE OUTLET ADAPT | 1 | 0 | £ 3.20 |
| 109 2.5 Kg 1/4" OD BUNDY PIPE | 1 | 7-3-1 | £ 0.75 |
| 110 2.5 Kg BUNDY PIPE OLIVE | 1 | 29-4-8 | £ 0.10 |
| 111 2.5 Kg BUNDY PIPE NUT | 1 | 29-4-7 | £ 0.15 |
| 112 ENGINE BAY FIRE NOZZLE | 1 | 793-22-01 | £ 6.45 |
| 113 ENG. BAY FIRE NOZZLE MALE NUT | 1 | 7-8-7 | £ 0.35 |
| 114 LIFE SUPPORT BOTTLE | 1 | 29-3-14 | £ 82.40 |
| 115 LIFE SUPPORT BOTTLE BRK | 1 | 793-01-26 | £ 12.75 |
| 116 LIFE SUPPORT BOTTLE CLIPS | 2 | 0 | £ 0.95 |
| 117 LIFE SUPPORT BOTTLE HOSE | 1 | 29-3-9 | £ 1.50 |
| 118 FRONT CHASSIS SKID | 2 | 822-01-85 | £ 6.78 |

FRONT SUSP.

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MARCO ENGINEERING LTD
FRONT SUSPENSION.

| | Description | No. | Part Number | Pounds |
|----|-------------------------------|-----|-------------|----------|
| 1 | FRONT SUSPENSION PLATE | 1 | 832-01-24 | £ 62.90 |
| 2 | F.T.R. FRONT MTG. BLOCK | 2 | 832-02-08 | £ 32.40 |
| 3 | F.T.R. REAR MTG. PLATE LH | 1 | 832-02-07 | £ 115.00 |
| 4 | F.T.R. REAR MTG. PLATE RH | 1 | 832-02-06 | £ 115.00 |
| 5 | FRONT TOP ROCKER LH | 1 | 832-02-11 | £ 210.00 |
| 6 | FRONT TOP ROCKER RH | 1 | 832-02-12 | £ 210.00 |
| 7 | F.T.R. CASTER ADJUSTER SHIM | 4 | 832-20-01 | £ 0.60 |
| 8 | F.T.R. CASTER ADJUSTER SHIM | 4 | 832-20-02 | £ 0.60 |
| 9 | F.T.R. CASTER ADJUSTER SHIM | 2 | 832-20-03 | £ 0.60 |
| 10 | F.T.R. CASTER ADJUSTER SHIM | 4 | 832-20-04 | £ 0.60 |
| 11 | F.T.R. FRONT SWIVEL JOINT | 2 | 15-4-15 | £ 16.60 |
| 12 | F.T.R. REAR SWIVEL JOINT | 2 | 15-5-1 | £ 14.30 |
| 13 | F.T.R. REAR JOINT WASHER | 2 | 822-20-05 | £ 1.05 |
| 14 | F.T.R. PIVOT NUT | 2 | 832-03-02 | £ 2.60 |
| 15 | F.T.R. OUTER JOINT | 2 | 15-4-3 | £ 33.80 |
| 16 | F.T.R. OUTER JOINT INSERT | 4 | 803-02-16 | £ 3.65 |
| 17 | F.T.R. OUTER JOINT CIRCLIP | 2 | 25-5-13 | £ 0.15 |
| 18 | F.B.W.B. FRONT MTG. 6-20-8 | 2 | 832-01-21 | £ 84.24 |
| 19 | F.B.W.B. MTG. INSERT | 8 | 832-02-13 | £ 2.40 |
| 20 | FRONT BOTTOM WISHBONE | 2 | 832-02-01 | £ 155.00 |
| 21 | F.B.W.B. INNER JOINT | 2 | 15-4-10 | £ 14.60 |
| 22 | F.B.W.B. INNER JOINT INSERT | 8 | 822-03-02 | £ 2.40 |
| 23 | F.B.W.B. OUTER JOINT | 2 | 802-29-01 | £ 51.40 |
| 24 | F.B.W.B. OUTER JOINT LOCK NUT | 2 | 822-03-07 | £ 14.60 |
| 25 | FRONT TRACK ROD | 2 | 832-04-07 | £ 21.80 |

FRONT SUSP.
CON.

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MARCH ENGINEERING LTD
FRONT SUSPENSION (CONT.)

| Description | No. | Part Number | Pounds |
|---------------------------------|-----|-------------|----------|
| 26 F.T. ROD INNER JOINT | 2 | 15-3-2 | £ 11.30 |
| 27 F.T. ROD OUTER JOINT | 2 | 15-3-3 | £ 11.30 |
| 28 F.T. ROD INNER JOINT INSERT | 4 | 810-04-17 | £ 2.60 |
| 29 BUMP STEER SPACER LARGE | 4 | 712-04-11 | £ 0.95 |
| 30 BUMP STEER SPACER MED | 4 | 712-04-12 | £ 0.95 |
| 31 BUMP STEER SPACER SMALL | 6 | 75R-04-02 | £ 0.95 |
| 32 FRONT ANTI ROLL BAR 9.810" | 1 | 832-05-03 | £ 105.00 |
| 33 F.A.R.B. MTG BLOCK 6-12-15 | 2 | 832-05-02 | £ 28.00 |
| 34 F.A.R.B. MTG BLOCK BUSH | 2 | 812-05-15 | £ 15.24 |
| 35 F.A.R.B. THRUST WASHER | 2 | 812-05-09 | £ 2.85 |
| 36 F.A.R.B. RETAINING CLIP | 2 | 812-05-14 | £ 1.30 |
| 37 F.A.R.B. LINK | 2 | 832-05-05 | £ 6.50 |
| 38 F.A.R.B. LINK TOP JOINT | 2 | 15-5-3 | £ 9.60 |
| 39 F.A.R.B. LINK BOTTOM JOINT | 2 | 15-5-2 | £ 9.60 |
| 40 F.A.R.B. LEVER | 2 | 832-05-01 | £ 23.20 |
| 41 F.A.R.B. LEVER SLEEVE NUT | 2 | 832-05-09 | £ 3.40 |
| 42 FRONT SPRING 1800 X 5" | 2 | 16-10-6 | £ 24.50 |
| 43 FRONT SPRING PLATFORM | 2 | 822-02-12 | £ 17.55 |
| 44 FRONT LOWER DAMPER MTG. LH | 1 | 832-01-29 | £ 107.50 |
| 45 FRONT LOWER DAMPER MTG. RH | 1 | 832-01-28 | £ 107.50 |
| 46 FRONT LOWER DAMPER MTG. STUD | 2 | 822-16-18 | £ 1.45 |
| 47 FRONT DAMPER 1401BS | 2 | 16-6-8 | £ 178.00 |
| 48 FRONT LOWER DAMPER INSERT | 2 | 822-03-14 | £ 3.80 |
| 49 FRONT LOWER DAMPER BOLT | 2 | 822-03-13 | £ 9.45 |
| 50 FRONT DAMPER SAFETY WASHER | 2 | 822-03-33 | £ 2.43 |

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MARCH ENGINEERING LTD.

FRONT SUSPENSION (CON. T)

| | Description | No. | Part Number | Pounds | |
|----|----------------------------|-----|-------------|--------|-------|
| 51 | FRONT TOP DAMPER MTG. | 2 | 832-02-15 | £ | 85.00 |
| 52 | FRONT TOP DAMPER INSERT | 4 | 771-03-22 | £ | 2.70 |
| 53 | F.T.R./DAMPER THROUGH BOLT | 2 | 832-02-03 | £ | 6.87 |

STEERING ASSY.

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MARCH ENGINEERING LTD. B32 KIT LIST.

| | Description | No. | Part Number | Pounds |
|----|-------------------------------|-----|-------------|-----------|
| 1 | STEERING RACK ASSEMBLY * | 1 | 0 | £ 297.00 |
| 2 | STEERING WHEEL | 1 | 8-1-3 | £ 20.30 |
| 3 | S/WHEEL RETAINING WASHER | 1 | 712-04-07 | £ 4.05 |
| 4 | STEERING WHEEL RIVOT | 3 | 8-1-4 | £ 0.25 |
| 5 | STEERING COLUMN ASSY | 1 | 792-04-09 | £ 53.00 |
| 6 | STEERING COLUMN SAFETY RING | 1 | 812-20-76 | £ 2.65 |
| 7 | STEERING COLUMN BEARING BLOCK | 1 | 830-04-01 | £ 15.00 |
| 8 | STEERING COLUMN-MTG BRK. | 1 | 830-04-02 | £ 17.50 |
| 9 | STEERING RACK CLAMP | 2 | 832-04-03 | £ 29.70 |
| 10 | STEERING RACK HOUSING | 1 | 832-04-02 | *£ 108.15 |
| 11 | STEERING RACK BAR 23.13" | 1 | 822-04-05 | *£ 78.80 |
| 12 | STEERING RACK END PLUG | 2 | 822-04-05 | *£ 6.20 |
| 13 | 6 TOOTH FINION | 1 | 8-23-14 | *£ 31.60 |
| 14 | RACK FINION BEARING | 2 | 8-1-6 | *£ 5.45 |
| 15 | FINION SEAL | 1 | 8-22-11 | *£ 1.81 |
| 16 | FINION CLAMP RING | 1 | 8-27-4 | *£ 14.00 |
| 17 | FINION CLAMP TOP RING | 1 | 8-27-5 | *£ 14.00 |
| 18 | FINION CLAMP RING BOLT | 6 | 12-11-2 | *£ 0.20 |
| 19 | FINION CLAMP RING WASHER | 6 | 20-1-6-19 | *£ 0.05 |
| 20 | TENSION CAP | 1 | 712-04-19 | *£ 9.62 |
| 21 | SPRING | 1 | 712-04-21 | *£ 9.62 |
| 22 | SPRING STOP | 1 | 4-4-10 | *£ 0.75 |
| 23 | SPRING RETAINER | 1 | 712-04-23 | *£ 3.25 |
| 24 | GILITE BUSH | 2 | 8-18-5 | *£ 4.37 |
| 25 | GILITE BUSH SEAL | 2 | 8-9-6 | *£ 2.62 |

STEERING ASSY.
CON.

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ISSUE LIST
STEERING ASSEMBLY (CON. T)

| | Description | No. | Part Number | Pounds |
|----|----------------------|-----|-------------|---------|
| 26 | STEERING RACK STOP | 2 | 832-20-07 | £ 2.10 |
| 27 | STEERING RACK CLEVIS | 2 | 810-04-10 | £ 24.30 |
| 28 | RACK CLEVIS LOCK NUT | 2 | 832-04-07 | £ 3.22 |

REAR SUSP.

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832 KIT LIST.
REAR SUSPENSION

832-03-01

| | Description | 1 | | Quantity | Part Number | Price | Units | Total |
|----|------------------------------|---|---|----------|-------------|----------|-------|-------|
| 1 | REAR ROCKER SUSPENSION PLATE | 1 | ✓ | 1 | 832-03-01 | £ 84.50 | | |
| 2 | R.T.R. REAR MTG. BLOCK LH | 1 | | 1 | 822-03-17 | £ 38.00 | | |
| 3 | R.T.R. REAR MTG. BLOCK RH | 1 | | 1 | 822-03-16 | £ 38.00 | | |
| 4 | R.T.R. BACKING PLATE | 2 | | 2 | 822-03-15 | £ 36.00 | | |
| 5 | R.T.R. BACKING PLATE STUD | 6 | | 6 | 822-03-32 | £ 2.40 | | |
| 6 | R.T.R. FRONT MTG. BLOCK | 2 | | 2 | 822-03-25 | £ 73.50 | | |
| 7 | R.T.R. MTG. BLOCK STUD | 4 | | 4 | 822-16-18 | £ 1.45 | | |
| 8 | R.T.R. MTG/OIL TANK PLUG | 2 | | 2 | 822-03-29 | £ 7.40 | | |
| 9 | R.T.R. MTG/OIL TANK STUD | 8 | | 8 | 822-16-18 | £ 1.45 | | |
| 10 | REAR TOP ROCKER LH | 1 | | 1 | 822-03-23 | £ 245.00 | | |
| 11 | REAR TOP ROCKER RH | 1 | | 1 | 822-03-24 | £ 245.00 | | |
| 12 | R.T.R. FRONT SWIVEL JOINT | 2 | | 2 | 15-5-1 | £ 14.30 | | |
| 13 | R.T.R. REAR SWIVEL JOINT | 2 | | 2 | 15-4-15 | £ 16.60 | | |
| 14 | R.T.R. FRONT JOINT WASHER | 2 | | 2 | 822-20-05 | £ 1.05 | | |
| 15 | R.T.R. PIVOT NUT | 2 | | 2 | 832-03-02 | £ 2.60 | | |
| 16 | R.T.R. OUTER JOINT | 2 | | 2 | 15-4-3 | £ 33.80 | | |
| 17 | R.T.R. OUTER JOINT CIRCLIP | 2 | | 2 | 25-5-13 | £ 0.15 | | |
| 18 | R.B.W.B. REAR MTG STUD | 2 | | 2 | 832-16-01 | £ 9.50 | | |
| 19 | R.B.W.B. REAR MTG | 1 | | 1 | 832-16-02 | £ 78.50 | | |
| 20 | R.B.W.B. REAR MTG INSERT | 4 | | 4 | 822-03-01 | £ 2.40 | | |
| 21 | REAR LOWER WISHBONE | 2 | | 2 | 822-03-475 | £ 140.00 | | |
| 22 | R.B.W.B. INNER FRONT JOINT | 2 | | 2 | 15-4-11 | £ 31.90 | | |
| 23 | R.B.W.B. INNER REAR JOINT | 2 | | 2 | 15-4-10 | £ 14.60 | | |
| 24 | R.B.W.B. REAR JOINT INSERT | 4 | | 4 | 822-03-02 | £ 2.40 | | |
| 25 | R.B.W.B. REAR JOINT SPACER | 4 | | 4 | 822-03-03 | £ 0.98 | | |

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MARCH ENGINEERING LTD.
REAR SUSPENSION (CON. T.)

| Description | No. | Part Number | Pounds |
|----------------------------------|-----|-------------|----------|
| 26 R.B.W.B OUTER JOINT | 2 | 802-29-01 | £ 51.40 |
| 27 R.B.W.B. OUTER JOINT LOCK NUT | 2 | 822-03-07 | £ 14.60 |
| 28 REAR TRACK ROD 4.25" | 2 | 822-03-28 | £ 9.60 |
| 29 REAR TRACK ROD OUTER JOINT | 2 | 15-3-9 | £ 15.22 |
| 30 REAR TRACK ROD INNER JOINT | 2 | 15-1-14 | £ 14.06 |
| 31 R.T. ROD INNER JOINT SPACER | 4 | 73B-18-01 | £ 1.85 |
| 32 REAR ANTI ROLL BAR 1.570" | 1 | 822-05-09 | £ 116.60 |
| 33 R.A.R.B. MTG. BLOCK | 2 | 822-05-11 | £ 24.50 |
| 34 R.A.R.B. MTG. BLOCK STUD | 4 | 822-16-16 | £ 1.90 |
| 35 R.A.R.B. BLADE LH | 1 | 81C-05-11 | £ 82.60 |
| 36 R.A.R.B. ADJUSTERBLE BLADE RH | 1 | 81C-05-10 | £ 82.60 |
| 37 R.A.R.B. ADJ. BLADE BEARING | 2 | 8-25-11 | £ 4.20 |
| 38 R.A.R.B. LINK | 2 | 822-05-04 | £ 5.10 |
| 39 R.A.R.B. LINK TOP JOINT | 2 | 15-3-2 | £ 11.30 |
| 40 R.A.R.B. LINK BOTTOM JOINT | 2 | 15-3-3 | £ 11.30 |
| 41 R.A.R.B. LINK SPACER | 2 | 822-03-27 | £ 3.90 |
| 42 R.A.R.B. BLADE THRUST WASHER | 1 | 8-25-12 | £ 1.20 |
| 43 R.A.R.B. BLADE TIE CLAMP | 1 | 81A-05-02 | £ 19.20 |
| 44 R.A.R.B. TIE CLAMP CIRCLIP | 1 | 23-6-3 | £ 0.45 |
| 45 R.A.R.B. CABLE BRK | 1 | 832-05-10 | £ 12.40 |
| 46 R.A.R.B. CABLE BRK TOP BOLT | 1 | 822-05-12 | £ 3.75 |
| 47 R.A.R.B. CABLE CLAMP | 1 | 8-16-14 | £ 0.80 |
| 48 R.A.R.B. CABLE CLAMP SPACER | 1 | 772-01-06 | £ 1.00 |
| 49 R.A.R.B. CABLE 2.60 | 1 | 34-2-5 | £ 23.75 |
| 50 R.A.R.B. CABLE JOINT | 2 | 15-2-7 | £ 7.60 |

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PART LIST
REAR SUSPENSION (CON., T)

| Description | No. | Part Number | Pounds |
|----------------------------------|-----|-------------|----------|
| 51 R.A.R.B. OPERATING LEVER | 1 | 81A-05-04 | £ 20.46 |
| 52 R.A.R.B. OPERATING LEVER BASE | 1 | 81A-05-06 | £ 16.95 |
| 53 R.A.R.B. LEVER LOCATION PLATE | 1 | 813-05-11 | £ 2.44 |
| 54 R.A.R.B. LEVER PEG | 1 | 813-05-13 | £ 2.90 |
| 55 R.A.R.B. LEVER RETAINING BOLT | 1 | 81A-05-05 | £ 9.80 |
| 56 R.A.R.B. LEVER THRUST WASHER | 1 | 812-20-32 | £ 0.90 |
| 57 R.A.R.B. LEVER WAVED WASHER | 1 | 20-4-8 | £ 0.30 |
| 58 REAR SPRING 1700 X 5" | 2 | 16-10-7 | £ 22.20 |
| 59 REAR SPRING PLATFORM | 2 | 822-02-12 | £ 17.55 |
| 60 REAR LOWER DAMPER MTG LH | 1 | 822-03-11 | £ 24.25 |
| 61 REAR LOWER DAMPER MTG. RH | 1 | 822-03-12 | £ 24.25 |
| 62 REAR DAMPER 140489 | 2 | 6-16-12 | £ 178.00 |
| 63 REAR LOWER DAMPER INSERT | 2 | 822-03-14 | £ 3.80 |
| 64 REAR LOWER DAMPER BOLT | 2 | 822-03-13 | £ 9.45 |
| 65 REAR DAMPER SAFETY WASHER | 2 | 822-03-33 | £ 2.43 |
| 66 REAR DAMPER TOP INSERT | 4 | 822-03-26 | £ 2.65 |
| 67 R.T.R/DAMPER THROUGH BOLT | 2 | 12-18-8 | £ 1.20 |

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MORRIS ENGINEERING LTD
FRONT UPRIGHT

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|-----------|
| 1 | FRONT UPRIGHT ASSY * | 1 | 0 | £ 517.87 |
| 2 | FRONT UPRIGHT 6-10-15 | 2 | B02-06-03 | *£ 175.50 |
| 3 | FRONT AXLE | 2 | B22-06-03 | *£ 94.40 |
| 4 | FRONT AXLE DRIVE PIN | 6 | B22-06-04 | *£ 4.80 |
| 5 | WHEEL BEARING | 4 | B-1-5 | *£ 7.60 |
| 6 | WHEEL BEARING SPACER | 2 | 711-06-07 | *£ 5.70 |
| 7 | WHEEL BEARING OUTER SPACER | 2 | B22-06-05 | *£ 6.45 |
| 8 | WHEEL STUD | 2 | B22-06-01 | *£ 29.75 |
| 9 | WHEEL STUD WASHER | 2 | B22-06-02 | *£ 15.42 |
| 10 | WHEEL STUD LOCK NUT | 2 | B22-06-06 | *£ 12.00 |
| 11 | BRAKE DISC | 2 | 7-1-5 | £ 66.00 |
| 12 | BRAKE DISC BELL | 2 | B02-06-02 | £ 53.56 |
| 13 | DISC BELL BOLT | 12 | 771-10-17 | £ 0.55 |
| 14 | DISC BELL BOLT NUT | 12 | 13-2-6 | £ 0.15 |
| 15 | BOTTOM PIN | 2 | B02-06-01 | *£ 43.20 |
| 16 | BOTTOM PIN SPACER | 2 | B02-06-04 | *£ 2.86 |
| 17 | W.B. OUTER JOINT SAFETY WASHER | 2 | B02-06-07 | *£ 2.45 |
| 18 | UPRIGHT D/S TOP PLATE | 2 | B32-04-05 | *£ 10.50 |
| 19 | UPRIGHT D/S BOTTOM PLATE | 2 | B32-04-06 | *£ 10.50 |
| 20 | UPRIGHT D/S PLATE SPACER | 2 | B02-06-06 | *£ 34.00 |
| 21 | UPRIGHT SPACER PLATE | 2 | B0A-06-01 | *£ 8.44 |
| 22 | UPRIGHT D/S PLATE SPACER STUD | 5 | B02-16-25 | *£ 1.95 |
| 23 | D/S PLATE ROCKER PIVOT INSERT | 4 | B32-04-06 | *£ 2.40 |
| 24 | D/S PLATE T/ROD PIVOT INSERT | 4 | B32-04-04 | *£ 2.40 |
| 25 | FRONT BRAKE DUCT (SMALL) | 2 | B22-12-41 | £ 36.00 |

FRONT UPRIGHT
CON.

Section Number: 5 Page Number: 2 Date: 20/09/83

MARCH ENGINEERING LTD.

FRONT UPRIGHT (CONT.)

| | Description | No. | Part Number | Pounds |
|----|-----------------------------|-----|-------------|----------|
| 26 | BRAKE DUCT BRK LH | 1 | 822-12-43 | £ 6.18 |
| 27 | BRAKE DUCT BRK RH | 1 | 822-12-42 | £ 6.18 |
| 28 | WHEEL WASHER | 2 | 771-09-01 | *£ 8.85 |
| 29 | WHEEL WASHER INSERT | 2 | 712-07-11 | *£ 9.55 |
| 30 | WHEEL RETAINING NUT | 2 | 13-1-1 | *£ 1.30 |
| 31 | FRONT WHEEL 30"X5.5"X13"DIA | 2 | 782-09-09 | £ 200.00 |
| 32 | FRONT TYRE | 2 | 0 | |

REAR UPRIGHT

Section Number: 6 Page Number: 1 Date: 20/09/83

MARSH ENGINEERING LTD
C/O...
REAR UPRIGHT

| | Description | No. | Part Number | Pounds |
|----|-------------------------------|-----|-------------|-----------|
| 1 | REAR UPRIGHT ASSEMBLY * | 1 | 0 | £ 555.15 |
| 2 | REAR UPRIGHT 6-17-01 | 2 | 822-07-01 | *£ 325.00 |
| 3 | REAR AXLE | 2 | 802-07-01 | *£ 77.00 |
| 4 | REAR AXLE DRIVE PIN | 12 | 711-07-04 | *£ 0.80 |
| 5 | WHEEL BEARING | 4 | 8-1-5 | *£ 7.60 |
| 6 | WHEEL BEARING SPACER | 2 | 711-06-7 | *£ 5.70 |
| 7 | WHEEL BEARING OUTER SPACER | 2 | 711-07-05 | *£ 6.45 |
| 8 | REAR WHEEL SPACER | 2 | 792-09-03 | £ 16.40 |
| 9 | BRAKE DISC | 2 | 7-1-5 | £ 66.00 |
| 10 | BRAKE DISC BELL | 2 | 802-06-02 | £ 53.56 |
| 11 | DISC BELL BOLT | 12 | 711-10-17 | £ 0.55 |
| 12 | DISC BELL BOLT NUT | 12 | 13-2-6 | £ 0.15 |
| 13 | BOTTOM PIN | 2 | 802-06-01 | *£ 43.20 |
| 14 | BOTTOM PIN SPACER | 2 | 802-06-04 | *£ 2.86 |
| 15 | WB OUTER JOINT SAFETY WASHER | 2 | 802-06-07 | *£ 2.45 |
| 16 | REAR UPRIGHT D/S BRK. RH | 2 | 822-07-02 | *£ 25.40 |
| 17 | REAR UPRIGHT D/S BRK. LH | 2 | 822-07-03 | *£ 25.40 |
| 18 | R. UPRIGHT D/S BRK LONG STUD | 4 | 822-07-04 | *£ 1.90 |
| 19 | R. UPRIGHT D/S BRK SHORT STUD | 4 | 822-07-05 | *£ 1.80 |
| 20 | REAR UPRIGHT DOWEL | 2 | 822-20-02 | *£ 0.85 |
| 21 | R. T. R. OUTER JOINT SPACER | 4 | 812-03-09 | £ 3.90 |
| 22 | R. TRACK ROD OTR JOINT SPACER | 4 | 812-03-12 | £ 4.60 |
| 23 | WHEEL RETAINING WASHER | 2 | 771-09-01 | *£ 9.55 |
| 24 | WHEEL WASHER INSERT | 2 | 712-07-11 | *£ 1.84 |
| 25 | WHEEL RETAINING NUT | 2 | 13-1-1 | *£ 1.30 |

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MARCH ENGINEERING LTD
REAR UPRIGHT (CON. T)

| Description | No. | Part Number | Pounds |
|-------------------------------|-----|-------------|----------|
| 26 REAR WHEEL 14"X5.5"X13"DIA | 2 | 802-09-01 | £ 280.00 |
| 27 REAR TYRE | 2 | 0 | |

Section Number: 7 Page Number: 1 Date: 20/09/83

CLUTCH PEDALS
BRAKE PEDALS

| | Description | No. | Part Number | Pounds | |
|----|------------------------------|-----|-------------|--------|-------|
| 1 | CLUTCH PEDAL | 1 | 803-08-02 | £ | 68.80 |
| 2 | CLUTCH PEDAL PIVOT BEARING | 2 | 8-1-10 | £ | 0.95 |
| 3 | CLUTCH PEDAL PIVOT BUSH | 1 | 712-08-07 | £ | 0.72 |
| 4 | CLUTCH CLEVIS | 1 | 771-08-04 | £ | 14.30 |
| 5 | CLUTCH CLEVIS PIN | 1 | 771-08-09 | £ | 2.38 |
| 6 | CLUTCH CLEVIS PIN RTG CLIP | 1 | 23-7-1 | £ | 0.60 |
| 7 | CLUTCH PEDAL CLEVIS BEARING | 1 | 8-18-1 | £ | 0.80 |
| 8 | CLUTCH PEDAL STOP | 1 | 822-01-99 | £ | 12.40 |
| 9 | CLUTCH PEDAL BUFFER | 1 | 832-01-52 | £ | 2.20 |
| 10 | BRAKE PEDAL | 1 | 752-08-10 | £ | 72.90 |
| 11 | BRAKE PEDAL PIVOT BEARING | 2 | 8-1-10 | £ | 0.95 |
| 12 | BRAKE PEDAL PIVOT BUSH | 1 | 712-08-07 | £ | 0.75 |
| 13 | BRAKE BALANCE ASSEMBLY * | 0 | 0 | £ | 86.88 |
| 14 | BALANCE BAR SHAFT | 1 | 802-08-01 | *£ | 20.90 |
| 15 | BALANCE BAR YOKE | 2 | 802-08-02 | *£ | 21.45 |
| 16 | BALANCE BAR CABLE | 1 | 8-24-13 | *£ | 4.50 |
| 17 | BALANCE BAR CABLE COVER | 1 | 8-8-5 | *£ | 0.30 |
| 18 | BALANCE BAR ADJUSTER | 1 | 792-26-04 | *£ | 8.48 |
| 19 | BALANCE BAR ADJUSTER BODY | 1 | 810-26-02 | *£ | 8.40 |
| 20 | BALANCE BAR ADJUSTER SPACER | 1 | 802-20-22 | *£ | 0.88 |
| 21 | BALANCE BAR ADJUSTER KNOB | 1 | 9-5-3 | *£ | 0.52 |
| 22 | THROTTLE PEDAL | 1 | 812-08-01 | £ | 54.20 |
| 23 | THROTTLE PEDAL PIVOT BEARING | 2 | 8-1-10 | £ | 0.95 |
| 24 | THROTTLE PEDAL PIVOT BUSH | 1 | 712-08-07 | £ | 0.75 |
| 25 | THROTTLE PEDAL STOP | 1 | 822-01-99 | £ | 12.40 |

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CON.

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MORCH ENGINEERING LTD.
200, ...
PEDALS (CON. T)

| | Description | No. | Part Number | Pounds |
|----|-----------------------|-----|-------------|--------|
| 26 | THROTTLE PEDAL BUFFER | 1 | 832-01-52 | £ 2.20 |

ENGINE INSTALLATION

Section Number: 6 Page Number: 1 Date: 20/09/83

MARCH ENGINEERING LTD.

270, HILL STREET
LONDON, W14 0LH

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|----------|
| 1 | ENGINE (SUPPLIED BY CUSTOMER) | 1 | BMW | |
| 2 | CLUTCH (SUPPLIED WITH ENGINE) | 1 | CP2125 | £ 184.00 |
| 3 | ENGINE SIDE FRAME LH (H/COMB) | 1 | 832-01-33 | £ 240.00 |
| 4 | ENGINE SIDE FRAME RH (H/COMB) | 1 | 832-01-34 | £ 240.00 |
| 5 | SIDE FRAME/MOND INNER STUD | 2 | 832-16-09 | £ 1.90 |
| 6 | SIDE FRAME REAR INSERT | 2 | 822-01-76 | £ 3.40 |
| 7 | ENGINE MTG TOP PLATE | 1 | 832-01-27 | £ 62.00 |
| 8 | ENGINE MTG TOP PLATE STUD | 4 | 822-16-18 | £ 1.45 |
| 9 | ENGINE MTG TOP BEAM 6-16-14 | 1 | 822-01-37 | £ 97.50 |
| 10 | TOP/BEAM/ENGINE OUTER BOLT | 2 | 12-5-15 | £ 0.70 |
| 11 | TOP BEAM/ENGINE INNER BOLT | 2 | 12-22-10 | £ 0.60 |
| 12 | ENGINE MTG LOWER BEAM | 1 | 832-01-26 | £ 120.00 |
| 13 | ENGINE LOWER BEAM INSERT | 2 | 832-01-35 | £ 6.20 |
| 14 | ENGINE LOWER BEAM MTG STUD | 2 | 832-01-36 | £ 14.20 |
| 15 | ENGINE/OIL TOP STUD | 2 | 822-16-13 | £ 2.44 |
| 16 | ENG/OIL TANK MED-UPPER STUD RH | 1 | 822-16-14 | £ 2.20 |
| 17 | ENG/OIL TANK MED-UPPER BOLT LH | 1 | 12-4-9 | £ 0.60 |
| 18 | ENG/OIL TANK MED-BOLT LH | 1 | 12-5-11 | £ 0.70 |
| 19 | ENG/OIL TANK MED LOWER BOLT | 2 | 12-20-6 | £ 0.60 |
| 20 | ENG/OIL TANK BOTTOM BOLT | 2 | 12-22-2 | £ 0.60 |
| 21 | ENGINE/OIL TANK BOWL | 1 | 832-20-08 | £ 1.20 |
| 22 | EXHAUST SYSTEM | 1 | 24-4-83 | £ 420.00 |
| 23 | EXHAUST BRACKET | 1 | BMW | £ 17.28 |
| 24 | EXHAUST MTG BUSH | 2 | 8-13-1 | £ 9.60 |
| 25 | EXHAUST MTG BUSH INSERT | 4 | 803-05-02 | £ 2.20 |

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MARCH ENGINEERING LTD.

ENGINE INSTALLATION (CON. T)

| Description | No. | Part Number | Pounds |
|-----------------------------------|-----|----------------|----------|
| 26 AIR BOX (742 SPEC) | 1 | 822-12-08 | £ 160.00 |
| 27 AIR BOX BASE (742 SPEC) | 1 | 832-12-26 | £ 19.80 |
| 28 AIR BOX BASE INNER CLAMP | 2 | 822-12-80 | £ 5.60 |
| 29 AIR BOX CLAMP | 2 | 752-01-110 | £ 5.60 |
| 30 AIR BOX STONE GUARD | 1 | 832-12-27 | £ 22.00 |
| 31 AIR BOX SEALING RING | 4 | 782-01-51 | £ 0.38 |
| 32 THROTTLE CABLE 2.20 | 1 | 34-2-6 | £ 23.75 |
| 33 THROTTLE CABLE JOINTS | 2 | 15-2-7 | £ 7.60 |
| 34 THROTTLE CABLE CLAMP | 2 | 8-16-14 | £ 0.80 |
| 35 THROTTLE CABLE CONNECTOR | 1 | 762-16-42 | £ 3.60 |
| 36 THROTTLE CABLE CLAMP SPACER | 1 | 772-01-06 | £ 1.00 |
| 37 BOWDEN INNER CABLE 9" | 1 | 8-2-2 | £ 0.30 |
| 38 BOWDEN OUTER CABLE 6" | 1 | 8-2-1 | £ 0.30 |
| 39 NIPPLE | 1 | 8-2-5 | £ 0.12 |
| 40 TACHOMETER 0.12000 | 1 | 34-2-7 | £ 156.60 |
| 41 TACHOMETER CABLE 7FT | 1 | 34-2-8 | £ 8.10 |
| 42 OIL PRESSURE TAKE OFF ADAPTOR | 1 | 762-16-19 | £ 6.64 |
| 43 OIL PRESS TAKE OFF UNION | 1 | 21-1-3 -3X90 | £ 4.20 |
| 44 OIL PRESSURE LINE | 1 | 21-2-7 -3X6' | £ 3.08 |
| 45 OIL PRESS GAUGE INLET UNION | 1 | 21-1-2 -3X45 | £ 4.50 |
| 46 OIL PRESS/TEMP GAUGE B.F.T. | 1 | 34-1-14 | £ 42.43 |
| 47 SUMP/HEAD OIL BREATHER ADAPTOR | 2 | 802-14-15 | £ 12.60 |
| 48 SUMP/HEAD ADAPTOR UNION | 2 | 21-2-3 -12X90 | £ 32.20 |
| 49 SUMP/HEAD HOSE | 1 | 21-2-12 -12X24 | £ 11.64 |

AIR STARTER SYSTEM

Section Number: 9 Page Number: 1 Date: 20/09/83

MARCH ENGINEERING LTD.

AIR STARTER SYSTEM.

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|---------------|----------|
| 1 | AIR STARTER ASSY | 1 | 0 | £ 553.08 |
| 2 | BENDIX SHAFT ASSY * | 1 | 0 | £ 167.50 |
| 3 | AIR STARTER G.A. DRAWING | 1 | B22-24-12 | |
| 4 | RING GEAR (SUPP. WITH ENGINE)✓ | 1 | BMW | |
| 5 | AIR MTR DESOUTTER SRBMZR3000 | 1 | B-27-10 | £ 327.28 |
| 6 | AIR MOTOR BELL HSG 6-18-3 | 1 | B22-16-17 | £ 55.30 |
| 7 | BENDIX SHAFT. | 1 | B22-16-19 | *£ 58.37 |
| 8 | 9.7 PINION (LUCAS 54244242) | 1 | B-27-12 | £ 12.28 |
| 9 | PINION | 1 | B22-16-40 | *£ 48.60 |
| 10 | PINION LINER BUSH | 1 | B22-16-56 | *£ 1.80 |
| 11 | BENDIX SPRING RETAINER | 1 | B22-16-58 | *£ 3.60 |
| 12 | BENDIX HELIX LUCAS 54258243 | 1 | B-27-13 | *£ 6.40 |
| 13 | BENDIX SLEEVE LUCAS 54258243 | 1 | B-27-14 | *£ 7.60 |
| 14 | BENDIX SPRING LUCAS 54258243 | 1 | B-27-15 | *£ 1.80 |
| 15 | PINION SPRING LUCAS 54258243 | 1 | B-28-1 | *£ 1.70 |
| 16 | THRUST WASHER LUCAS 54258243 | 1 | B-28-2 | *£ 0.40 |
| 17 | SHAFT CIRCLIP LUCAS 54258243 | 1 | B-28-3 | *£ 0.15 |
| 18 | PINION BODY CIRCLIP 54258243 | 1 | B-28-4 | *£ 0.48 |
| 19 | AIR MOTOR BAND | 1 | B22-24-04 | £ 30.20 |
| 20 | AIR MOTOR BAND BOLT | 1 | B22-24-05 | £ 6.40 |
| 21 | BAND BOLT BODY SEAL 11716 RD | 1 | 20-3-8 | £ 0.60 |
| 22 | AIR BOTTLE FRONT BRK | 2 | B22-01-67 | £ 8.20 |
| 23 | AIR BOTTLE MTS REAR BRK | 1 | B32-01-77 | £ 8.20 |
| 24 | AIR BOTTLE BRK CLIP | 2 | 25-2-3 90-110 | £ 0.40 |
| 25 | AIR BOTTLE (LUXFER P226BK) | 1 | B-28-5 | £ 35.90 |

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MARCH ENGINEERING LTD.
AIR STARTER SYSTEM (CON. T)

| Description | No. | Part Number | Pounds |
|-----------------------------------|-----|----------------|---------|
| 26 AIR BOTTLE/VALVE ADAPTOR | 1 | 822-24-15 | £ 18.60 |
| 27 AIR BOTTLE VALVE. S.V. 121K04 | 1 | 8-28-6 | £ 28.60 |
| 28 AIR BOTTLE COIL. S.V. 4270a265 | 1 | 8-28-7 | £ 28.60 |
| 29 AIR VALVE OUTLET ADAPTOR | 1 | 822-24-14 | £ 5.34 |
| 30 AIR VALVE OUTLET UNION | 1 | 21-1-3 -3X90 | £ 4.20 |
| 31 AIR BOTTLE/MOTOR HOSE | 1 | 21-2-7 -3X3' | £ 3.08 |
| 32 AIR MOTOR INLET UNION | 1 | 21-1-3 -3X90 | £ 4.20 |
| 33 AIR SUPPLY VALVE ADP. 2063.6-8 | 2 | 8-28-9 | £ 3.20 |
| 34 AIR SUPPLY VALVE 8936BW | 1 | 8-28-8 | £ 6.80 |
| 35 AIR SUPPLY VALVE OUTLET UNION. | 1 | 21-1-10 -8XSTR | £ 8.95 |
| 36 AIR VALVE/SUPPLY SOCKET HOSE | 1 | 21-2-10 -9X24" | £ 7.82 |
| 37 AIR SUPPLY SOCKET INLET UNION | 1 | 21-1-10 -8XSTR | £ 8.95 |
| 38 AIR SUPPLY SOCKET INLET ADAFT | 1 | 8-28-9 | £ 3.20 |
| 39 AIR SUPPLY SOCKET. BS601-6-6 | 1 | 8-28-10 | £ 10.40 |
| 40 AIR SUPPLY PLUG. BS602-6-6 | 1 | 8-28-12 | £ 3.84 |
| 41 AIR SUPPLY PLUG BRKT. | 1 | 832-24-01 | £ 2.80 |
| 42 AIR SUPPLY PLUG ADP. 2063.6-6 | 1 | 8-28-11 | £ 3.20 |
| 43 AIR SUPPLY PLUG OUTLET UNION. | 1 | 21-1-8 -6X45 | £ 13.46 |
| 44 AIR PLUG/AIR MOTOR HOSE | 1 | 21-2-9 -6X3' | £ 8.00 |
| 45 AIR MOTOR INLET UNION. | 1 | 21-1-9 -6X90 | £ 13.46 |

OIL TANK ASSY

Section Number: 10 Page Number: 1 Date: 20/09/83

MARCH ENGINEERING LTD.

270, MILL LANE

WIDEN, WEST YORKS.

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|---------------|-----------|
| 1 | OIL TANK BMW | 1 | 822-14-01 | £ 2530.00 |
| 2 | OIL TANK FILLER TUBE | 1 | 822-14-13 | £ 129.60 |
| 3 | OIL FILLER FLANGE 'O' RING | 1 | 8-28-13 BS643 | £ 0.35 |
| 4 | OIL TANK FILLER CAP | 1 | 722-18-11 | £ 7.88 |
| 5 | OIL FILLER CAP 'O' RING | 1 | 8-8-9 BS224 | £ 0.23 |
| 6 | OIL TANK RH BLANKING PLUG | 1 | 822-14-19 | £ 16.80 |
| 7 | RH BLANKING PLUG 'O' RING | 1 | 8-28-14 BS126 | £ 0.23 |
| 8 | OIL TANK FILTER HOUSING | 1 | 822-14-07 | £ 24.50 |
| 9 | OIL TANK FILTER GAUZE | 1 | 822-14-05 | £ 17.50 |
| 10 | OIL TANK FILTER 'O' RING | 2 | 8-28-14 BS126 | £ 0.23 |
| 11 | OIL TANK OUTLET FLANGE | 1 | 822-14-21 | £ 16.50 |
| 12 | OIL TANK CORE PLUG 1" OD | 6 | 8-24-6 | £ 0.60 |
| 13 | OIL TANK CORE PLUG 1.5/16" OD | 1 | 8-31-15 | £ 0.65 |
| 14 | OIL TANK CORE PLUG 1.3/8" OD | 1 | 8-32-1 | £ 0.40 |
| 15 | OIL TANK/GEAR ROD JOINT | 1 | 15-5-4 | £ 9.82 |
| 16 | OIL TANK JOINT CIRCLIP RTT100 | 1 | 23-5-2 | £ 0.25 |
| 17 | BENDIX SHAFT BUSH LD710 | 1 | 8-27-11 | £ 1.55 |
| 18 | OIL TANK/SIDE FRAME INSERT | 6 | 822-01-76 | £ 3.40 |
| 19 | RLWB FRONT JOINT UPPER INSERT | 2 | 822-03-08 | £ 3.80 |
| 20 | RLWB FRONT JOINT LOWER BUSH | 2 | 822-03-43 | £ 6.20 |
| 21 | RLWB FRT JOINT LWR BUSH INSERT | 2 | 832-04-06 | £ 2.40 |
| 22 | OIL TANK/ENGINE DOWEL | 2 | 832-20-08 | £ 1.80 |
| 23 | NOSE PIECE ANTI-ROTATION PINS | 2 | 826-16-21 | £ 6.18 |
| 24 | NOSE PIECE | 1 | 822-16-07 | £ 34.60 |
| 25 | NOSE PIECE/OIL TANK 'O' RING | 2 | 8-27-9 BS125 | £ 0.10 |

OIL TANK ASSY
CON.

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MARCH ENGINEERING LTD.

OIL TANK ASSY (CON. T)

| Description | No. | Part Number | Pounds |
|-----------------------------------|-----|-------------|---------|
| 26 NOSE PIECE/CLUTCH PISTON SEAL | 1 | B-24-5 | £ 1.26 |
| 27 CLUTCH RELEASE PISTON | 1 | B22-16-06 | £ 30.80 |
| 28 OIL TANK/CLUTCH PISTON SEAL | 1 | B-25-3 | £ 1.26 |
| 29 CLUTCH RELEASE BEARING | 1 | 18-5-8 | £ 31.48 |
| 30 OIL TANK/GEAR BOX TOP STUD | 2 | B22-16-10 | £ 1.80 |
| 31 O/TANK/GEARBOX MED UPPER STUD | 2 | B02-16-19 | £ 1.80 |
| 32 OIL TANK/GEARBOX-MED BOLT | 2 | 0 | £ 0.60 |
| 33 OIL TANK/LOWER DAMPER MTG STUD | 2 | B22-16-11 | £ 1.80 |
| 34 OIL TANK/GEARBOX BOTTOM STUD | 2 | B22-16-10 | £ 1.80 |
| 35 OIL TANK SKID | 2 | B22-01-93 | £ 2.90 |
| 36 OIL TANK SKID RACKER | 2 | B22-01-92 | £ 0.80 |

MAINCASE

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MARCH ENGINEERING LTD.

MAINCASE.

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|-----------|
| 1 | GEARBOX FT-200 | 1 | 18-3-3 | £ 3555.00 |
| 2 | MAINCASE & MODS | 1 | 822-16-09 | £ 676.74 |
| 3 | PINION SPRAY TUBE | 1 | 826-16-42 | £ 29.60 |
| 4 | PINION SPRAY TUBE DOWTY SEAL | 1 | 20-3-14 | £ 0.70 |
| 5 | PINION BEARING RET. BOLT | 4 | FT2251 | £ 0.35 |
| 6 | PINION BEARING TAB WASHER | 2 | FT2252 | £ 1.08 |
| 7 | PINION BEARING SHIMS 0.003" | 0 | FT2253 | £ 1.08 |
| 8 | PINION BEARING SHIMS 0.005" | 0 | FT2253 | £ 1.08 |
| 9 | PINION BEARING SHIMS 0.010" | 0 | FT2253 | £ 1.08 |
| 10 | PINION BEARING SHIMS 0.015" | 0 | FT2253 | £ 1.08 |
| 11 | PINION BEARING SHIMS 0.025" | 0 | FT2253 | £ 1.08 |
| 12 | PINION BEARING | 1 | FT2221 | £ 46.00 |
| 13 | PINION BEARING CLAMP PLATE | 1 | FT225 | £ 21.00 |
| 14 | MAINCASE TO BRG. CARRIER DOWEL | 2 | FT2015 | £ 0.75 |
| 15 | REVERSE IDLER COMPLETE | 1 | FT237 | £ 40.00 |
| 16 | REVERSE IDLER GEAR | 1 | FT2371 | £ 18.00 |
| 17 | REVERSE IDLER GEAR BEARING | 1 | FT2372 | £ 5.25 |
| 18 | REVERSE IDLER SPIGOT | 1 | FT2373 | £ 18.00 |
| 19 | REVERSE IDLER WASHER | 1 | FT2374 | £ 5.75 |
| 20 | REVERSE IDLER NUT | 1 | FT2375 | £ 0.29 |
| 21 | REVERSE IDLER RET. BOLT | 1 | FT2376 | £ 0.60 |
| 22 | REVERSE IDLER SPLIT PIN | 1 | FT2377 | £ 0.10 |
| 23 | MAINCASE TO BRG. CARRIER STUD | 4 | FT2014 | £ 0.66 |
| 24 | SIDE PLATE STUD | 4 | 802-16-06 | £ 1.70 |
| 25 | SIDE PLATE STUD | 4 | 802-16-07 | £ 2.55 |

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MARCH ENGINEERING LTD.

| | Description | No. | Part Number | Pounds |
|----|------------------------------|-----|-------------|----------|
| 26 | SIDE PLATE THRD STUD | 3 | 802-16-05 | £ 2.75 |
| 27 | INPUT SHAFT CIRCLIP | 1 | FT2390 | £ 0.35 |
| 28 | CIRCLIP SPIGOT HOUSING | 1 | FT24410 | £ 0.55 |
| 29 | INPUT SHAFT BEARING FT 24412 | 1 | 18-20-2 | £ 6.60 |
| 30 | INPUT SHAFT OIL SEAL | 1 | FT24411 | £ 2.55 |
| 31 | INPUT SHAFT SPIGOT HOUSING | 1 | 832-16-08 | £ 32.50 |
| 32 | SPIGOT HSG. RET. SCREWS | 3 | FT24413 | £ 0.30 |
| 33 | INPUT SHAFT EMW | 1 | 822-16-05 | £ 76.80 |
| 34 | INPUT SHAFT HONDA | 1 | 822-16-59 | £ 76.80 |
| 35 | RET. BOLT LAYSHAFT NOSE BRG. | 1 | FT2342 | £ 0.95 |
| 36 | LAYSHAFT NOSE BEARING | 1 | FT2291 | £ 13.00 |
| 37 | CROWN WHEEL & PINION 9.31 | 11 | FT221A | £ 145.00 |
| 38 | CROWN WHEEL & PINION 8.31 | 1 | FT221B | £ 150.00 |
| 39 | MAGNET | 1 | 18-19-4 | £ 2.65 |

DIFF. ASSY.

Drawing Number: 11 Price Number: 1 Date: 20/09/87

MARCH ENGINEERING LTD.

| Description | Qty. | Part Number | Pounds |
|---------------------------------|------|-------------|-----------|
| 1 COMPLETE DIFF ASSY * | 1 | 0 | £ 1050.00 |
| 2 OUTPUT FLANGE LH | 1 | E32-16-15 | £ 126.00 |
| 3 OUTPUT FLANGE RH | 1 | E32-16-14 | £ 126.00 |
| 4 SIDE PLATE LH | 1 | E22-16-03 | £ 328.50 |
| 5 SIDE PLATE RH | 1 | E22-16-02 | £ 328.50 |
| 6 OIL SEAL OUTPUT FLANGE | 2 | FT2054 | £ 3.14 |
| 7 BEARING OUTPUT FLANGE | 2 | 18-20-1 | £ 8.92 |
| 8 CIRCLIP OUTPUT FLANGE | 2 | FT2191 | £ 0.75 |
| 9 BEARING SPACER LH | 1 | E32-16-05 | £ 15.75 |
| 10 BEARING SPACER RH | 1 | E32-16-04 | £ 15.75 |
| 11 SIDE PLATE SHIM 0.003" | 0 | FT2061 | £ 1.00 |
| 12 SIDE PLATE SHIM 0.005" | 0 | FT2061 | £ 1.00 |
| 13 SIDE PLATE SHIM 0.010" | 0 | FT2061 | £ 1.00 |
| 14 SIDE PLATE SHIM 0.015" | 0 | FT2061 | £ 1.00 |
| 15 SIDE PLATE SHIM 0.020" | 0 | FT2061 | £ 1.00 |
| 16 DIFF CARRIER BEARING & TRACK | 2 | 18-20-4 | £ 12.75 |
| 17 DIFF END COVER | 1 | E02-16-46 | *£ 199.50 |
| 18 DIFF CASE | 1 | E02-16-45 | *£ 310.50 |
| 19 POWERLOCK SHIM 0.030" | 0 | E22-16-48 | £ 2.25 |
| 20 POWERLOCK SHIM 0.025" | 0 | E22-16-49 | £ 2.25 |
| 21 POWERLOCK SHIM 0.020" | 0 | E22-16-50 | £ 2.25 |
| 22 POWERLOCK SHIM 0.015" | 0 | E22-16-51 | £ 2.25 |
| 23 POWERLOCK SHIM 0.010" | 0 | E22-16-52 | £ 2.25 |
| 24 POWERLOCK SHIM 0.007" | 0 | E22-16-53 | £ 2.25 |
| 25 POWERLOCK SHIM 0.005" | 0 | E22-16-54 | £ 2.25 |

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DIFFERENTIAL ASSEMBLY (CON. T)

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|-----------|
| 26 | POWERLOCK SHIM 0.003" | 0 | 802-16-55 | £ 2.25 |
| 27 | SIDE RING GEAR 45 DEG. RAMP LH | 1 | 802-16-52 | *£ 172.00 |
| 28 | SIDE RING GEAR 45 DEG. RAMP RH | 1 | 802-16-50 | *£ 172.00 |
| 29 | SIDE GEARS | 2 | 18-5-10 | *£ 29.00 |
| 30 | PLANET WHEELS | 4 | 18-5-13 | *£ 17.50 |
| 31 | DISC FLAT | 4 | 18-5-14 | *£ 8.50 |
| 32 | DISC SPLINED | 4 | 18-5-12 | *£ 5.50 |
| 33 | CW TAB WASHER | 4 | FT2212 | £ 0.63 |
| 34 | CW BOLT | 8 | 832-16-03 | £ 0.86 |

END COVER + OIL PUMP.

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MARCH ENGINEERING LTD.

END COVER & OIL PUMP.

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|----------|
| 1 | END COVER 6-11-12 | 1 | 802-16-04 | £ 270.00 |
| 2 | END COVER STUD | 2 | 802-16 | £ 0.95 |
| 3 | END COVER STUD | 5 | FT2026 | £ 0.84 |
| 4 | END COVER BUNG | 1 | 753-15-06 | £ 2.30 |
| 5 | END COVER RET. NUT | 17 | FT2013 | £ 0.35 |
| 6 | END COVER WASHER | 17 | FT2027 | £ 0.10 |
| 7 | OIL FILTER SPINDLE WASHER | 1 | 802-16-22 | £ 4.53 |
| 8 | OIL FILTER SPINDLE | 1 | 802-16-24 | £ 22.10 |
| 9 | OIL FILTER ELEMENT | 1 | 18-20-9 | £ 7.15 |
| 10 | OIL FILTER WASHER | 1 | 771-16-38 | £ 0.95 |
| 11 | OIL FILTER SPRING | 1 | 16-6-2 | £ 1.20 |
| 12 | OIL FILTER BOWL | 1 | B12-16-41 | £ 51.30 |
| 13 | OIL FILTER BOWL O-RING | 1 | B-26-9 | £ 0.40 |
| 14 | OIL FILTER BOWL RET. BOLT | 1 | 802-16-23 | £ 7.20 |
| 15 | OIL FILTER RET. BOLT O-RING | 1 | B-14-10 | £ 0.40 |
| 16 | GEARBOX OIL PUMP ASSY. | 1 | FGA6625 | £ 85.00 |
| 17 | GEARBOX OIL PUMP DRIVE GEAR | 1 | FT2657 | £ 19.00 |
| 18 | GEARBOX OIL PUMP DRIVE KEY | 1 | DB2656 | £ 0.90 |
| 19 | GEARBOX OIL PUMP DRIVE CIRCLIP | 1 | DB2658 | £ 0.30 |
| 20 | SHAFT OIL PUMP GEAR | 1 | FT2659 | £ 14.00 |
| 21 | OIL PUMP RET. SCREW | 5 | DB2651 | £ 0.25 |
| 22 | OIL PUMP END COVER | 1 | FGA6.2652A | £ 0.25 |
| 23 | OIL PUMP DRIVING ROTOR | 1 | DB2657 | £ 21.00 |
| 24 | OIL PUMP IDLER ROTOR | 1 | DB2655 | £ 19.00 |
| 25 | OIL PUMP BODY | 1 | FGA6.2652 | £ 23.00 |

END COVER + OIL Pump
CON.

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MARCH ENGINEERING LTD.

END COVER & OIL PUMP (CON.)

| | Description | No. | Part Number | Pounds |
|----|------------------------------|-----|---------------|---------|
| 24 | OIL PUMP FRONT COVER | 1 | FGA6.2653 | £ 18.00 |
| 25 | OIL PUMP BODY RET. SCREW | 4 | FGA.26510 | £ 0.25 |
| 27 | OIL PUMP OUTLET BANJO | 1 | 792-16-10 | £ 30.13 |
| 28 | OIL PUMP OUTLET BANJO BOLT | 1 | 792-16-11 | £ 7.18 |
| 29 | OUTLET BANJO BOLT DOWTY SEAL | 2 | 20-3-3 | £ 0.50 |
| 31 | OIL PUMP OUTLET UNION | 2 | 21-1-8 -6X45 | £ 13.46 |
| 32 | SPRAY TUBE INLET UNION | 1 | 21-1-9 -6X90 | £ 13.46 |
| 33 | SPRAY TUBE HOSE | 1 | 21-2-9 -6X18" | £ 8.00 |

GEAR SELEC. MECH.

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MARSH ENGINEERING LTD.

GEAR SELEC. MECH.

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|----------|
| 1 | SELECTOR FINGER HOUSING | 1 | FT203 | £ 134.00 |
| 2 | SELECTOR FINGER HOUSING GASKET | 1 | FT261 | £ 0.96 |
| 3 | LAY SHAFT NUT | 2 | 812-16-40 | £ 8.00 |
| 4 | PINION NUT | 2 | 812-16-37 | £ 8.00 |
| 5 | BEARING LAY SHAFT TAIL | 1 | FT2343 | £ 16.00 |
| 6 | BEARING PINION TAIL | 1 | FT2291 | £ 14.00 |
| 7 | SELEC. FINGER HSG. RET. STUD | 4 | FT2025 | £ 0.60 |
| 8 | 1ST/REV PLUNGER | 1 | FT2030 | £ 4.50 |
| 9 | 1ST/REV PLUNGER SPRING | 1 | FT2034 | £ 0.50 |
| 10 | 1ST/REV PLUNGER LIMITER ROD | 1 | 0 | £ 0.90 |
| 11 | 1ST/REV PLUNGER PLUG | 1 | FT2035 | £ 1.85 |
| 12 | 1ST/REV PLUNGER DETENT BALL | 1 | FT2033 | £ 0.25 |
| 13 | 1ST/REV PLUNGER DETENT SPRING | 1 | FT2032 | £ 0.60 |
| 14 | DETENT SCREW | 2 | FT2028 | £ 0.50 |
| 15 | SELECTOR FINGER | 1 | FT252 | £ 24.00 |
| 16 | SELECTOR FINGER PUSH | 2 | FT2036 | £ 1.25 |
| 17 | SELECTOR FINGER SEAL | 1 | FT20378 | £ 2.05 |
| 18 | BEARING CARRIER | 1 | FT202 | £ 289.00 |
| 19 | PINION TAIL BEARING RET. SCREW | 1 | FT2293 | £ 1.70 |
| 20 | SELECTOR ROD 1ST/REV | 1 | FT246 | £ 30.00 |
| 21 | SELECTOR ROD 2ND/3RD | 1 | FT247 | £ 30.00 |
| 22 | SELECTOR ROD 4TH/5TH | 1 | FT248 | £ 30.00 |
| 23 | SELECTOR ROD SHIM | 3 | FT2463 | £ 1.26 |
| 24 | 1ST/REV SELECTOR FORK | 1 | FGB 249 | £ 42.00 |
| 25 | 2ND/3RD SELECTOR FORK | 1 | FT250 | £ 37.50 |

GEAR SELEC. MECH.

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MARCH ENGINEERING LTD.

| Description | No. | Part Number | Pounds |
|---------------------------------|-----|-------------|---------|
| 4TH/5TH SELECTOR FORK | 1 | FT251 | £ 37.50 |
| SELECTOR FORK RET. NUT | 3 | FT2462 | £ 0.42 |
| SELECTOR FINGER HOUSING SPACER | 1 | FT20310 | £ 1.30 |
| SELEC. FINGER HSG. SPACER BOLT | 1 | FT20311 | £ 0.50 |
| INTERLOCK | 2 | FT2024 | £ 2.75 |
| SELECTOR ROD DETENT SPRING | 4 | FT2022 | £ 0.75 |
| SELECTOR ROD DETENT BALL | 4 | FT2021 | £ 0.50 |
| SELECTOR ROD DETENT SCREW | 3 | FT2023 | £ 0.55 |
| 1ST/REV SLIDING GEAR | 1 | FT231 | £ 40.00 |
| 1ST/REV HUB | 1 | FT226 | £ 45.00 |
| GEAR NEEDLE ROLLER | 5 | FT2261 | £ 4.50 |
| CLUTCH RING | 2 | DS232 | £ 32.00 |
| 2ND/3RD HUB | 1 | FT227 | £ 47.00 |
| 4TH/5TH HUB | 1 | FT228 | £ 45.00 |
| INNER TRACK 5TH GEAR | 1 | FT229 | £ 14.50 |
| THRUST WASHER 5TH PINION GEAR | 1 | FT2294 | £ 10.80 |
| THRUST WASHER 5TH L. SHAFT GEAR | 1 | FT2345 | £ 7.20 |
| 4TH/5TH SPACER LAY SHAFT | 1 | FT2346 | £ 7.20 |
| 1ST GEAR RATIO PAIR | 1 | FT234 | £ 79.00 |
| 2ND GEAR RATIO PAIR | 1 | FTM | £ 40.00 |
| 5TH GEAR RATIO PAIR | 1 | FTM | £ 39.00 |

DRIVE SHAFT ASSY.

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MARCH ENGINEERING LTD.

270, KENT STREET

WIDEN, WEST YORKSHIRE LS19 7EJ

| | Description | No. | Part Number | Pounds |
|----|---------------------------|-----|-------------|----------|
| 1 | DRIVE SHAFT ASSY * | 1 | B-34-1 | £ 130.64 |
| 2 | PLUNGE JOINT ASSY | 4 | B-34-2 | £ 39.32 |
| 3 | DRIVE SHAFT | 2 | B-34-3 | *£ 52.00 |
| 4 | CV JOINT OUTER TRACK | 4 | B-34-4 | *£ 9.50 |
| 5 | CV JOINT INNER TRACK | 4 | B-34-5 | *£ 9.00 |
| 6 | CV JOINT CAGE | 4 | B32-10-03 | *£ 9.00 |
| 7 | CV JOINT BALL | 24 | B-34-7 | *£ 4.80 |
| 8 | CV JOINT BAITER | 4 | B-34-8 | *£ 6.10 |
| 9 | CV JOINT CIRCLIP | 4 | B-34-9 | *£ 0.20 |
| 10 | DUCKHAMS 5795 GREASE 3 kg | 4 | B-34-10 | *£ 0.72 |
| 11 | CV JOINT RETAINING BOLT | 24 | B32-10-05 | £ 4.95 |
| 12 | CV JOINT RETAINING NUT | 12 | 13-2-2 | £ 0.95 |
| 13 | CV JOINT OUTER FLANGE | 2 | B32-10-04 | £ 126.00 |
| 14 | REAR WHEEL RETAINING STUD | 2 | B02-07-07 | £ 19.25 |

OIL SYSTEM

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MARCH ENGINEERING LTD.

| Description | No. | Part Number | Pounds |
|---------------------------------|-----|----------------|---------|
| OIL TANK OUTLET HOSE 7/8"ID | 1 | 8-13-4 | £ 3.25 |
| OIL TANK/ENGINE ALLOY PIPE | 1 | 800-14-00 | £ 14.60 |
| BMW ENGINE INLET HOSE 3/8"ID | 1 | 8-10-4 | £ 3.25 |
| OIL IN/OUTLET HOSE CLIPS | 4 | 25-1-4 27-32 | £ 0.15 |
| BMW ENGINE INLET ADAPTOR | 1 | 800-14-17 | £ 12.40 |
| BMW ENGINE OUTLET ADAPTOR | 1 | 800-14-00 | £ 23.10 |
| ENGINE OUTLET UNION | 1 | 21-2-4 -16X90 | £ 35.75 |
| ENGINE OUTLET HOSE | 1 | 21-2-13 -16X24 | £ 17.50 |
| OIL COOLER INLET UNION | 1 | 21-2-4 -16BTH | £ 26.26 |
| OIL COOLER BRK | 1 | 800-01-42 | £ 15.70 |
| OIL COOLER 16 ROW | 1 | 8-11-8 | £ 60.50 |
| O/COOLER OUTLET UNION | 1 | 21-2-5 -16X48 | £ 35.75 |
| OIL COOLER OUTLET HOSE | 1 | 21-2-13 -16X48 | £ 17.50 |
| OIL TANK INLET UNION | 1 | 21-2-6 -16X90 | £ 17.89 |
| O/TANK BREATHER UNION | 1 | 21-1-5 -6X90 | £ 13.46 |
| O/TANK BREATHER HOSE 3/8IDX36" | 1 | 8-10-7 | £ 1.35 |
| CATCH POT INLET UNION | 1 | 21-1-9 -6X90 | £ 13.46 |
| CATCH POT IN/OUT ADAPTOR -6X-6 | 2 | 700-15-10 | £ 3.50 |
| CATCH POT ADAPTOR LOCK NUT | 2 | 700-17-00 | £ 1.57 |
| CATCH POT 6000754 | 1 | 8-02-9 | £ 9.52 |
| CATCH POT BRK 1425354 | 1 | 8 | £ 9.55 |
| CATCH POT MTS BRK | 1 | 800-01-76 | £ 6.40 |
| CATCH POT BRK 1425354 | 2 | 8-01-10 | £ 3.75 |
| CATCH POT OUTLET UNION | 1 | 21-1-9 -6X90 | £ 13.46 |
| CATCH POT OUTLET HOSE 3/8IDX60" | 1 | 8-10-7 | £ 1.35 |

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MARCH ENGINEERING LTD

OIL SYSTEM (CON. T)

| | Description | No. | Part Number | Pounds |
|----|-------------------------------|-----|--------------|--------|
| 24 | BMW BREATHER BUNG | 1 | 802-14-10 | £ 5.40 |
| 27 | BMW BREATHER BUNG UNION | 1 | 21-1-3 -3X90 | £ 4.20 |
| 28 | BMW BREATHER BUNG HOSE | 1 | 21-2-7 -3X48 | £ 3.08 |
| 29 | CATCH POT INLET UNION | 1 | 21-1-3 -3X90 | £ 4.20 |
| 30 | C/POT INLET ADP 3/BUNFX1/BBSP | 1 | 732-06-18 | £ 3.15 |

FUEL SYSTEM

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BOM KIT LIST FUEL SYSTEM

| | Description | No. | Part Number | Pounds |
|----|-------------------------------|-----|---------------|----------|
| 1 | FUEL TANK | 1 | 832-15-01 | £ 640.00 |
| 2 | FUEL TANK BOLT RING 6-20-12 | 1 | 832-15-04 | £ 102.37 |
| 3 | FUEL COLLECTOR POT | 1 | 832-15-03 | £ 114.37 |
| 4 | COLLECTOR POT CAV FILTER 296 | 1 | 8-31-13 | £ 8.07 |
| 5 | C.A.V. FUEL FILTER TOP | 1 | 832-15-05 | £ 12.93 |
| 6 | C.A.V. FILTER BOLT RING | 1 | 8-31-1 ES108 | £ 0.15 |
| 7 | C.A.V. FILTER OUTLET UNION | 1 | 21-1-12 -8X90 | £ 18.48 |
| 8 | C.A.V. FILTER OUTLET HOSE | 1 | 21-2-10 | £ 7.82 |
| 9 | FUEL PUMP INLET UNION | 1 | 21-1-12 -8X90 | £ 18.48 |
| 10 | FUEL PUMP INLET ADAPTOR | 1 | 782-15-18 | £ 6.90 |
| 11 | FUEL PUMP INLET ADAPTOR SEAL | 1 | 20-3-3 | £ 0.50 |
| 12 | FUEL PUMP (BOSCH058254979) | 1 | 8-16-8 | £ 120.54 |
| 13 | FUEL PUMP BRACKET | 1 | 832-15-07 | £ 20.25 |
| 14 | FUEL PUMP MTG CLIP | 2 | 25-2-4 40-60 | £ 0.32 |
| 15 | FUEL PUMP OUTLET ADAPTOR | 1 | 782-15-05 | £ 11.86 |
| 16 | FUEL PUMP OUTLET ADAPTOR SEAL | 1 | 20-3-7 | £ 0.22 |
| 17 | FUEL PUMP OUTLET UNION | 1 | 21-1-9 -6X90 | £ 13.46 |
| 18 | FUEL PUMP OUTLET HOSE | 1 | 21-2-9 -6X18" | £ 8.00 |
| 19 | T T PIECE INLET UNION | 1 | 21-1-7 -6XSTR | £ 6.85 |
| 20 | FUEL TANK OUTLET T T PIECE | 1 | 21-5-10 | £ 5.74 |
| 21 | FUEL TANK T T PIECE LOCK NUT | 1 | 752-17-02 | £ 1.57 |
| 22 | FUEL TANK T T PIECE SEAL | 1 | 20-3-3 | £ 0.22 |
| 23 | T T PIECE OUTLET UNION | 1 | 21-1-8 -6X45 | £ 13.46 |
| 24 | T T PIECE/METERING UNIT HOSE | 1 | 21-2-9 -6X20" | £ 8.00 |
| 25 | METERING UNIT INLET UNION | 1 | 21-1-9 -6X90 | £ 13.46 |

FUEL SYSTEM
CON.

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MARCH ENGINEERING LTD.

FUEL SYSTEM (CON. T)

| Description | No. | Part Number | Pounds |
|-----------------------------------|-----|---------------|---------|
| 28 METERING UNIT INLET BANJO | 1 | 782-15-10 | £ 30.13 |
| 29 METERING UNIT INLET BANJO SEAL | 1 | 20-3-3 | £ 0.20 |
| 28 METERING UNIT INLET BANJO BOLT | 1 | 782-15-17 | £ 7.19 |
| 29 METERING UNIT INLET FILTER | 1 | 783-15-05 | £ 0.75 |
| 30 METERING UNIT OUTLET ADAPTOR | 1 | 755-13-14 | £ 1.90 |
| 31 METERING UNIT OUTLET UNION | 1 | 768-13-08 | £ 3.60 |
| 32 METERING UNIT OUTLET UNION NUT | 1 | 8-22-4 | £ 0.15 |
| 33 METERING UNIT RETURN PIPE | 1 | 8-8-5 1/8BSP | £ 0.12 |
| 34 FUEL RETURN PIPE BANJO 46462 | 1 | 8-26-2 | £ 0.82 |
| 35 FUEL RETURN PIPE BANJO BOLT | 1 | 812-15-01 | £ 1.57 |
| 36 BANJO-BOLT DOWTY SEAL | 2 | 20-3-7 3/8"ID | £ 0.18 |
| 37 FUEL RETURN PIPE 20' CLIP | 2 | 23-4-8 | £ 0.28 |
| 38 FUEL FILLER NECK/RETURN BLOCK | 1 | 812-15-04 | £ 63.40 |
| 39 FILLER NECK/TANK TOP 20' RING | 1 | 8-30-14 BS141 | £ 0.30 |
| 40 FUEL TANK TOP PANEL | 1 | 832-01-39 | £ 15.75 |
| 41 FUEL TANK TOP SEAL | 1 | 832-15-11 | £ 10.80 |
| 42 FUEL TANK CAP | 1 | 722-18-11 | £ 7.88 |
| 43 FUEL TANK CAP 20' RING | 1 | 8-8-9 BS224 | £ 0.23 |
| 44 RET BLOCK/COLLECT POT FERRULE | 1 | 8-5-12 | £ 0.75 |
| 45 RETURN BLOCK/COLLECTOR POT NUT | 1 | 8-22-4 | £ 0.15 |
| 46 RET. BLOCK/COLLECTOR POT PIPE | 1 | 8-8-5 1/8BSP | £ 0.12 |
| 47 FUEL BREATHER BANJO 46462 | 1 | 8-26-2 | £ 0.82 |
| 48 FUEL BREATHER BANJO BOLT | 1 | 812-15-01 | £ 1.57 |
| 49 FUEL BREATHER BANJO SEAL | 2 | 20-3-7 3/8"ID | £ 0.18 |
| 50 FUEL BREATHER PIPE | 1 | 8-8-5 1/8BSP | £ 0.12 |

FUEL SYSTEM
CON.

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MARCH ENGINEERING LTD.

FUEL SYSTEM (CON. TO)

| Description | No. | Part Number | Pounds |
|-----------------------------------|-----|---------------|---------|
| 51 FUEL BREATHER VALVE TOP | 1 | 802-15-07 | £ 3.40 |
| 52 FUEL BREATHER VALVE BOTTOM | 1 | 802-15-05 | £ 5.80 |
| 53 FUEL BREATHER VALVE BALL | 1 | 8-4-13 | £ 0.37 |
| 54 BREATHER VALVE FERRULE | 2 | 8-5-12 | £ 0.75 |
| 55 BREATHER VALVE FERRULE NUT | 2 | 8-22-4 | £ 0.15 |
| 56 BREATHER VALVE PIPE 10" CLIP | 3 | 23-4-8 | £ 0.28 |
| 57 BREATHER VALVE PIPE | 1 | 8-8-5 1/8BSP | £ 0.12 |
| 58 T PIECE/FUEL SENDER UNIT ADAPT | 1 | 832-15-09 | £ 9.00 |
| 59 FUEL SENDER UNIT BODY | 1 | 802-15-02 | £ 28.12 |
| 60 FUEL SENDER PISTON | 1 | 802-15-03 | £ 6.30 |
| 61 FUEL SENDER PISTON O-RING | 1 | 8-27-6 BS011 | £ 0.08 |
| 62 FUEL PRESSURE GAUGE HOSE | 1 | 21-2-7 | £ 3.08 |
| 63 FUEL PRESS GAUGE INLET UNION | 1 | 21-11-2 | £ 4.50 |
| 64 F. PRESS/WATER TEMP GAUGE SFT | 1 | 34-1-14 | £ 42.43 |
| 65 FUEL PUMP LOOM WIRE KPL 50716 | 1 | 5-11-3 | £ 2.00 |
| 66 FUEL PUMP WIRE SEALING UNION | 2 | 832-15-13 | £ 4.60 |
| 67 FUEL PUMP WIRE SEALING GAF | 2 | 831-15-14 | £ 2.80 |
| 68 FUEL PUMP WIRE SEALING O-RING | 2 | 8-31-14 BS004 | £ 0.08 |

WATER SYSTEM

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MARCH ENGINEERING LTD

WATER SYSTEM

| | Description | No. | Part Number | Pounds |
|----|---|-----|----------------|----------|
| 1 | WATER RADIATOR L.H. | 1 | 832-13-03 | £ 164.00 |
| 2 | WATER RADIATOR RH | 1 | 832-13-04 | £ 164.00 |
| 3 | WATER RADIATOR CRADLE | 2 | 832-13-06 | £ 19.70 |
| 4 | WATER RADIATOR SPACER | 2 | 852-13-02 | £ 18.60 |
| 5 | WATER RADIATOR SCREEN | 2 | 832-13-01 | £ 22.50 |
| 6 | SWIRL POT | 1 | 822-13-06 | £ 35.00 |
| 7 | REAR SIDE WATER RAIL RH | 1 | 0 | £ 24.40 |
| 8 | FRONT SIDE WATER RAIL LH & RH | 2 | 0 | £ 9.00 |
| 9 | FRONT CROSS OVER PIPE | 1 | 0 | £ 10.50 |
| 10 | FRONT CROSS OVER PIPE COVER | 1 | 8-33-5 | £ 2.50 |
| 11 | REAR SIDE WATER RAIL LH | 1 | 0 | £ 18.10 |
| 12 | REAR CROSS OVER PIPE | 1 | 0 | £ 22.50 |
| 13 | HEADER TANK | 1 | 832-13-05 | £ 32.40 |
| 14 | HEADER TANK BRK | 1 | 812-13-03 | £ 6.60 |
| 15 | HEADER TANK MTG RAWL PLUS | 2 | 23-3-1 | £ 0.60 |
| 16 | HEADER TANK MTG BOLT 1/2" X 1 1/2" MNCH | 2 | 12-20-14 | £ 0.45 |
| 17 | HEADER TANK CAP | 1 | 8-8-11 | £ 6.30 |
| 18 | HEADER TANK OVERFLOW PIPE | 1 | 8-12-8 | £ 0.15 |
| 19 | HEADER TANK OUTLET UNION | 1 | 21-1-10 -BXSTR | £ 8.95 |
| 20 | HEADER TANK CROSSOVER PIPE | 1 | 21-2-10 -BX14" | £ 7.82 |
| 21 | CROSSOVER PIPE UNION | 2 | 21-1-11 -BX45 | £ 18.45 |
| 22 | CYLINDER HEAD BLEED UNION | 1 | 755-13-07 | £ 4.95 |
| 23 | WATER BLEED UNION 1/2" BSP X 3/4" | 2 | 741-13-08 | £ 0.60 |
| 24 | WATER BLEED PIPE | 1 | 8-3-5 1/2" BSP | £ 0.15 |
| 25 | HEADER TANK BLEED FERRULE | 2 | 8-3-15 | £ 1.70 |

WATER SYSTEM
CON.

Section Number: 18 Page Number: 2 Date: 20/09/83

MORROW ENGINEERING LTD.

WATER SYSTEM (CON. 1)

| Description | No. | Part Number | Pounds |
|------------------------------------|-----|----------------|--------|
| 26 WATER BLEED UNION NJT | 4 | 8-22-4 | £ 0.15 |
| 27 WATER BLEED PIPE 1/2" CLIP | 4 | 23-4-8 | £ 0.28 |
| 28 WATER RAD BLEED OFF SEAL | 2 | 20-3-4 1/4" ID | £ 0.16 |
| 29 ENG/SWIRL POT HOSE 1.3/8" ID | 1 | 8-33-9 | £ 3.64 |
| 30 ENG/SWIRL POT HOSE CLIP | 2 | 25-2-5 32-50 | £ 0.30 |
| 31 ENG/C. OVER PIPE HOSE 1.1/2" ID | 1 | 8-33-10 | £ 3.86 |
| 32 ENG/C. OVER PIPE HOSE CLIP | 2 | 25-2-5 32-50 | £ 0.30 |
| 33 WATER RAIL HOSE 1.1/4" ID | 8 | 8-33-8 | £ 3.40 |
| 34 1.1/4" ID W. RAIL HOSE CLIP | 16 | 25-2-8 25-40 | £ 0.28 |
| 35 ENGINE/CYL HEAD ADPT HOSE 1" ID | 1 | 8-33-7 | £ 2.88 |
| 36 ENG/CYL ADAPT HOSE CLIP | 2 | 25-2-9 25-35 | £ 0.28 |

HYDRAULICS

Section Number: 19 Page Number: 1 Date: 20/09/83

MARCH ENGINEERING LTD.
HYDRAULICS.

| | Description | No. | Part Number | Pounds |
|----|-----------------------------------|-----|---------------|----------|
| 1 | FRONT MASTER CYLINDER 0.75 | 1 | 7-3-14 | £ 12.10 |
| 2 | MASTER CYLINDER RESERVOIR | 1 | 7-3-13 | £ 5.40 |
| 3 | MASTER CYLINDER RESERVOIR SEAL | 1 | 20-3-7 | £ 0.20 |
| 4 | MASTER CYLINDER DIAPHRAGM | 1 | 7-7-12 | £ 4.27 |
| 5 | MASTER CYLINDER PUSH RODS 4.5" | 1 | 7-1-7 | £ 3.00 |
| 6 | MASTER CYLINDER DUST COVER | 1 | 7-2-7 | £ 0.24 |
| 7 | ANTI-KNOCK OFF VALVES | 1 | 8-23-11 | £ 22.50 |
| 8 | A.K.O.U. COPPER WASHER 3/8" | 1 | 20-2-14 | £ 0.12 |
| 9 | DOUBLE BANJO 578-03P | 1 | 8-34-11 | £ 6.20 |
| 10 | DOUBLE BANJO BOLT LONG | 13 | 21-4-4 | £ 2.10 |
| 11 | BANJO BOLT COPPER WASHER 7/16" | 1 | 20-4-3 | £ 0.14 |
| 12 | BANJO BOLT COPPER WASHER 3/8" | 1 | 20-2-14 | £ 0.12 |
| 13 | BANJO OUTLET UNION | 2 | 21-1-2 -3X45 | £ 4.50 |
| 14 | M. CYLINDER/CALIPER HOSE | 2 | 21-2-7 -3X30" | £ 3.08 |
| 15 | CALIPER INLET UNION | 2 | 21-1-3 -3X90 | £ 4.20 |
| 16 | CAL. INLET ADAP 1/8. BSPX3/8. UNF | 2 | 732-06-18 | £ 3.15 |
| 17 | CALIPER ADP COPPER WASHER 3/8" | 2 | 20-2-13 | £ 0.06 |
| 18 | CALIPER | 2 | 7-2-1 | £ 144.22 |
| 19 | BRAKE PAD DB11 | 4 | 7-2-8 | £ 7.70 |
| 20 | CALIPER MTS. BOLTS | 4 | 0 | £ 1.40 |
| 21 | REAR MASTER CYLINDER 0.75 | 1 | 7-3-14 | £ 12.10 |
| 22 | MASTER CYLINDER RESERVOIR | 1 | 7-3-13 | £ 5.40 |
| 23 | MASTER CYLINDER RESERVOIR SEAL | 1 | 20-3-7 | £ 0.20 |
| 24 | MASTER CYLINDER DIAPHRAGM | 1 | 7-7-12 | £ 4.27 |
| 25 | MASTER CYLINDER PUSH ROD 4.5" | 1 | 7-1-7 | £ 3.00 |

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MARCH ENGINEERING LTD.
HYDRAULICS (CON.) LTD.

| Description | No. | Part Number | Pounds |
|-------------------------------------|-----|---------------|----------|
| 26 MASTER CYLINDER DUSH | 1 | 7-2-7 | £ 0.24 |
| 27 ANTI KNOCK OFF VALVE | 1 | 8-23-1 | £ 22.50 |
| 28 A.K.D.U. COPPER WASHER | 1 | 20-2-14 | £ 0.15 |
| 29 M/CYL. D. LET ADAP 1/8 BSP | 1 | 732-06-18 | £ 3.15 |
| 30 OUTLET ADAP COPPER WASHER | 1 | 20-2-13 | £ 0.06 |
| 31 M/CYL. OUTLET UNION | 1 | 21-1-3 -3X90 | £ 4.20 |
| 32 M/CYL. / TEE PIECE HOSE | 1 | 21-2-7 -3X6" | £ 3.08 |
| 33 TEE PIECE | 1 | 7-8-13 | £ 2.32 |
| 34 T. PIECE 1/2 LET / 3/8 LET UNION | 3 | 21-1-1 -3X8TR | £ 2.50 |
| 35 TEE PIECE / CALIPER HOSE | 2 | 21-2-7 -3X30" | £ 3.08 |
| 36 CALIPER INLET UNION | 4 | 21-1-3 -3X90 | £ 4.20 |
| 37 GAL. I. LET ADAPT 1/8 BSP | 2 | 732-06-18 | £ 3.15 |
| 38 CAL / ADAP COPPER WASHER | 2 | 20-2-13 | £ 0.06 |
| 39 CALIPER | 2 | 7-2-1 | £ 144.22 |
| 40 BRAKE PAD 7911 | 1 | 7-2-5 | £ 7.70 |
| 41 CALIPER MTB. BOLTS | 4 | | £ 1.40 |
| 42 CLUTCH MASTER CYLINDER | 1 | 7-2-1 | £ 14.20 |
| 43 MASTER CYLINDER RESERVOIR | 1 | 7-2-10 | £ 4.80 |
| 44 MASTER CYLINDER RESERVOIR | 1 | 7-2-10 | |
| 45 MASTER CYLINDER DIAPHR | 1 | | |
| 46 MASTER CYLINDER PUSHER | 1 | | £ 3.00 |
| 47 MASTER CYLINDER DUST | 1 | | £ 0.24 |
| 48 M/CYL. D. LET ADAP 1/8 BSP | 1 | 732-06-18 | £ 3.15 |
| 49 M/CYL. OUTLET UNION | 1 | 21-1-3 -3X45 | £ 4.20 |
| 50 M/CYL. OIL BANK HOSE | 1 | 21-2-7 -3X6" | £ 3.08 |

HYDRAULICS CON.

Section Number: 19 Page Number: 3 Date: 20/09/83

HYDRAULICS (CON. TO ...)

| Description | No. | Part Number | Pounds |
|-----------------------------------|-----|---------------|--------|
| 51 CLUTCH FEED PIPE INLET UNION | 1 | 21-1-3 -3X90 | £ 4.20 |
| 52 CLUTCH FEED PIPE ASSY. | 2 | 802-25-02 | £ 9.50 |
| 53 CLUTCH FEED PIPE 10' PIPE | 2 | 8-31-2 88110 | £ 0.10 |
| 54 CLUTCH FEED BUNDY PIPE 7/16" | 2 | 7-3-1 | £ 0.25 |
| 55 BUNDY PIPE 7/16UNF MALE FT6 | 2 | 7-8-7 | £ 0.18 |
| 56 CLUTCH FEED O. LET UNION | 1 | 21-1-3 -3X90 | £ 4.20 |
| 57 CLUTCH FEED/CLUTCH BLEED HOSE | 1 | 21-2-7 -3X7' | £ 3.08 |
| 58 CLUTCH BLEED INLET UNION | 1 | 21-1-1 -3X8TR | £ 2.50 |
| 59 CLUTCH BLEED | 1 | 802-25-01 | £ 4.25 |
| 60 CLUTCH BLEED LOCK NUT 1/8.BSP | 1 | 13-5-B | £ 0.30 |
| 61 CLUTCH BLEED NIPPLE | 1 | 8-24-4 | £ 0.46 |
| 62 MASTER CYLINDER TOP HAT SPACER | 6 | 792-19-06 | £ 1.25 |

ELEC. SYSTEM

Section Number: 20 Page Number: 1 Date: 20/09/83

MARCONI ENGINEERING LTD

ELECTRICAL SYSTEM

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|---------|
| 1 | BATTERY (12VYU460 12M53E) | 1 | 9-11-1 | £ 34.75 |
| 2 | ZENER DIODE (LUCAS 49589) | 1 | 9-10-15 | £ 26.30 |
| 3 | WIRING LOOM | 1 | 9-14-2 | £ 27.50 |
| 4 | MASTER SWITCH 8825-B140/260446 | 1 | 9-11-4 | £ 14.02 |
| 5 | FUEL PUMP/FIRE EXT M/SWITCH | 1 | 9-11-4 | £ 14.02 |
| 6 | STEERING WHEEL KILL SWITCH | 1 | 9-1-12 | £ 10.55 |
| 7 | IGNITION SWITCH | 1 | 9-1-12 | £ 10.55 |
| 8 | REAR LIGHT SWITCH | 1 | 9-1-12 | £ 10.55 |
| 9 | REAR LIGHT BULB 12V | 1 | 9-14-3 | £ 0.60 |
| 10 | REAR LIGHT | 1 | 9-9-7 | £ 2.12 |
| 11 | OIL PRESSURE SWITCH | 1 | 9-4-6 | £ 7.00 |
| 12 | OIL PRESSURE WARNING LIGHT | 1 | 9-9-6 | £ 3.72 |
| 13 | AIR STARTER BUTTON | 1 | 9-1-2 | £ 3.70 |
| 14 | FIRE EXTINGUISHER BUTTON | 1 | 9-1-2 | £ 3.70 |
| 15 | FIRE POWER PACK | 1 | 29-1-6 | £ 30.00 |
| 16 | FIRE POWER PACK BRK | 1 | 820-01-10 | £ 6.10 |
| 17 | FIRE POWER PACK PLUS 497.150 | 4 | 9-11-2 | £ 2.40 |
| 18 | FIRE PULL CABLE | 1 | 8-2-2 | £ 0.30 |
| 19 | FIRE PULL CABLE RED SLEEVE | 1 | 8-18-13 | £ 0.25 |
| 20 | FIRE PULL CABLE NIPPLE | 2 | 8-2-5 | £ 0.12 |
| 21 | MASTER SWITCH BRK | 1 | 822-01-91 | £ 4.20 |
| 22 | MASTER SWITCH BRK BROMMET | 2 | 8-15-12 | £ 0.10 |
| 23 | MASTER SWITCH BROMMET SPACER | 2 | 8-20-7 | £ 0.10 |
| 24 | SPARK BOA PLUS (7 PIN) | 1 | 8-10-42 | £ 38.30 |
| 25 | SPARK BOA SOCKET (7 PIN) | 1 | 9-10-5 | £ 15.00 |

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ELECTRICAL SYSTEM (CONT.)

| | Description | No. | Part Number | Pounds |
|----|-----------------------------|-----|-------------|---------|
| 26 | SPARK BOX BASE | 1 | 822-28-03 | £ 23.22 |
| 27 | COIL MTS BR | 1 | 782-28-02 | £ 4.15 |
| 28 | SPARK BOX BASE FRONT MTE. | 1 | 832-01-54 | £ 8.40 |
| 29 | SPARK BOX BASE REAR MTE. | 1 | 832-01-53 | £ 6.20 |
| 30 | SPARK BOX FRONT MTE BRONNET | 2 | 8-15-12 | £ 0.10 |

SPHERICAL JOINTS.

Section Number: 21 Page Number: 1 Date: 20/09/83

SPHERICAL JOINTS.

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|---------|
| 1 | FRONT TOP ROCKER OUTER RBFEB | 2 | 15-4-3 | £ 33.80 |
| 2 | FT ROCKER FR. SWIVEL RSTNR34 | 2 | 15-4-15 | £ 16.60 |
| 3 | FT ROCKER REAR SWIVEL RSTNR10 | 2 | 15-5-1 | £ 14.30 |
| 4 | F.L.W.B. INNER RC7H | 4 | 15-4-10 | £ 14.60 |
| 5 | F.L.W.B. OUTER RA100 | 2 | 802-29-01 | £ 51.40 |
| 6 | FRONT TRACK ROD OUTER RMLR5UF | 2 | 15-3-3 | £ 11.30 |
| 7 | FRONT TRACK ROD INNER RMR5UF | 2 | 15-3-2 | £ 11.30 |
| 8 | F.A.R.B. LINK TOP R04 | 2 | 15-5-3 | £ 9.60 |
| 9 | F.A.R.B. LINK BTM R04 | 2 | 15-5-2 | £ 9.60 |
| 10 | REAR TOP ROCKER OUTER RBFEB | 2 | 15-4-3 | £ 33.80 |
| 11 | RT ROCKER FRONT SWIVEL RSTNR10 | 2 | 15-5-1 | £ 14.30 |
| 12 | RT ROCKER REAR SWIVEL RSTNR08A | 2 | 15-4-15 | £ 16.60 |
| 13 | RLWB INNER FRONT RC06 | 2 | 15-4-11 | £ 31.90 |
| 14 | RLWB INNER REAR RC7H | 2 | 15-4-10 | £ 14.60 |
| 15 | R.L.W.B. OUTER RA100 | 2 | 802-29-01 | £ 51.40 |
| 16 | REAR TRACK ROD INNER RC6E | 2 | 15-1-14 | £ 14.06 |
| 17 | REAR TRACK ROD OUTER RDL7 | 2 | 15-3-9 | £ 15.22 |
| 18 | R.A.R.B. LINK TOP RMR5UF | 2 | 15-3-2 | £ 11.30 |
| 19 | R.A.R.B. LINK BTM RMLR5UF | 2 | 15-3-3 | £ 11.30 |
| 20 | R.A.R.B. BLADE BEARING RA720 | 2 | 8-25-11 | £ 4.20 |
| 21 | REAR CABLE/FRONT REAR RF3U | 2 | 15-2-7 | £ 7.60 |
| 22 | THROTTLE CABLE FRONT RF3U | 1 | 15-2-7 | £ 7.60 |
| 23 | MIRROR MTR (MND) RMR4U | 2 | 782-12-22 | £ 4.60 |
| 24 | GEAR CHANGE LINK JOINT RB367U | 2 | 15-2-12 | £ 8.15 |
| 25 | GEARSHIFT MNDG FRONT RACR | 1 | 15-2-14 | £ 10.60 |

SPHERICAL JOINTS.

Section Number: 21 Page Number: 2 Date: 20/08/83

MARCH ENGINEERING LTD.
B32 MIT LIST.

| | Description | No. | Part Number | Pounds |
|----|-----------------------------|-----|-------------|---------|
| 26 | GEARSHIFT MOUNT REAR RETURN | 1 | 15-4-14 | £ 17.07 |
| 27 | GEARSHIFT OIL TANK RETURN | 1 | 15-5-4 | £ 9.85 |

Bodywork

Section Number: 22 Page Number: 1 Date: 20/09/83

MARCH ENGINEERING LTD.

BODYWORK

| | Description | No. | Part Number | Pounds |
|----|---------------------------------|-----|-------------|-----------|
| 1 | UNDER TRAY (PRE-PREP) | 1 | 832-12-02 | £ 2720.00 |
| 2 | UNDER TRAY (REPAIRED) PRE-PREP) | 1 | 832-12-02 | £ 1680.00 |
| 3 | NOSE TOP PANEL | 1 | 0 | £ 140.00 |
| 4 | NOSE BOTTOM PANEL | 1 | 0 | £ 130.00 |
| 5 | SIDE POD PANEL LH | 1 | 0 | £ 288.00 |
| 6 | SIDE POD PANEL RH | 1 | 0 | £ 288.00 |
| 7 | SIDE POD TOP PANEL LH | 1 | 0 | £ 172.80 |
| 8 | SIDE POD TOP PANEL RH | 1 | 0 | £ 172.80 |
| 9 | WATER RAD OUTLET DUCT LH | 1 | 0 | £ 30.00 |
| 10 | WATER RAD OUTLET DUCT RH | 1 | 0 | £ 30.00 |
| 11 | COCKPIT | 1 | 0 | £ 308.00 |
| 12 | COCKPIT SCREEN | 1 | 11-7-11 | £ 88.50 |
| 13 | COCKPIT SCREEN BOLT 2BA NYLON | 13 | 12-2-9 | £ 0.06 |
| 14 | COCKPIT SCREEN NUT 2BA NYLON | 13 | 13-1-10 | £ 0.06 |
| 15 | MIRROR BODY LH | 1 | 11-11-13 | £ 24.00 |
| 16 | MIRROR BODY RH | 1 | 11-11-14 | £ 24.00 |
| 17 | MIRROR MTS BOSS | 2 | 0 | |
| 18 | MIRROR LH | 1 | 0 | |
| 19 | MIRROR RH | 1 | 0 | |
| 20 | MIRROR MTS JOINT | 2 | 782-12-25 | £ 4.62 |
| 21 | ENGINE COVER | 1 | 0 | £ 33.00 |
| 22 | HEAD REST | 1 | 11-11-15 | £ 28.00 |
| 23 | HELMET REST | 1 | 11-12-4 | £ 27.00 |
| 24 | RUBBING BLOCK LH | 1 | 832-12-12 | £ 24.00 |
| 25 | RUBBING BLOCK RH | 1 | 832-12-21 | £ 24.00 |

Body Work
CON.

Section Number: 22 Page Number: 2 Date: 20/09/83

HARSH ENGINEERING LTD
BODYWORK (CON. T)

| | Description | NO. | Part Number | Pounds |
|----|--------------------------------|-----|---------------|----------|
| 26 | CERAMIC BLOCK | 8 | 832-12-11 | £ 9.24 |
| 27 | CERAMIC ROD 3" | 6 | 8-25-C | £ 2.53 |
| 28 | CERAMIC GLUE | 1 | 0 | |
| 29 | NOSE BOX | 1 | 832-01-45 | £ 135.00 |
| 30 | FRONT WING LH | 1 | 832-12-07 | £ 135.00 |
| 31 | FRONT WING RH | 1 | 832-12-08 | £ 135.00 |
| 32 | FRONT WING END PLATES | 2 | 832-12-23 | £ 2.50 |
| 33 | FR. WING PIVOT BLOCKS 6-15-2 | 2 | 810-12-35 | £ 12.50 |
| 34 | FRONT WING CENTRE TUBE | 1 | 832-12-18 | £ 37.60 |
| 35 | FRONT WING ADJUSTER SCREW | 1 | 822-01-79 | £ 6.80 |
| 36 | FRONT WING ADJUSTER CLEVIS | 1 | 822-01-80 | £ 16.60 |
| 37 | FRONT WING ADJUSTER CLEVIS BRK | 1 | 822-01-81 | £ 3.70 |
| 38 | FRONT WING ADJUST SCREW BARREL | 1 | 822-01-82 | £ 6.30 |
| 39 | FRONT WING ADJUST SCREW SOCKET | 1 | 822-01-83 | £ 3.94 |
| 40 | NOSE FRAME CLEVIS SPACER | 1 | 822-20-03 | £ 2.70 |
| 41 | BATTERY BOX BRK | 1 | 822-01-111 | £ 11.20 |
| 42 | BATTERY BOX BASE | 1 | 822-28-01 | £ 26.00 |
| 43 | BATTERY BOX STOP | 1 | 822-28-02 | £ 26.00 |
| 44 | BATTERY BOX RET'D RING | 2 | 8-32-11 BS237 | £ 0.40 |
| 45 | NOSE BODY BOBBIN | 4 | 810-12-93 | £ 3.80 |
| 46 | NOSE BODY BOBBIN 10 RING | 2 | 8-24-8 BS213 | £ 0.10 |
| 47 | REAR WING PILLAR RHONE (CON) | 1 | 832-12-09 | £ 226.80 |
| 48 | WING PILLAR SANDWICH PLATE | 2 | 822-12-13 | £ 14.50 |
| 49 | WING PILLAR MTR PLATE | 2 | 822-12-04 | £ 14.50 |
| 50 | WING PILLAR MTR PILE | 2 | 822-12-05 | £ 13.20 |

Bodywork
Co N.

Section Number: 22 Page Number: 3 Date: 20/09/83

22.000 12.1 12.8 12.9
BODYWORK COMPONENTS

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|---------------|----------|
| 53 | WING PILLAR SILENT BLOCK BUSH | 4 | 8-13-2 | £ 4.30 |
| 54 | W. PILLAR SILENT BLOCK SPACER | 2 | 802-12-20 | £ 2.40 |
| 55 | WING PILLAR MTG PLATE INSERT | 4 | 802-12-11 | £ 2.40 |
| 56 | WING PILLAR MTG. PLATE WASHER | 4 | 802-20-25 | £ 1.80 |
| 57 | WING MTG BUSH BOLT 5/16"X5" | 2 | 12-14-8 | £ 0.75 |
| 58 | REAR LIGHT BRK | 1 | 822-12-16 | £ 19.20 |
| 59 | REAR LIGHT MTG BUSH | 2 | 8-20-4 | £ 0.92 |
| 60 | RE. LIGHT BRK MTG BOLT 1/4"X5" | 1 | 12-19-9 | £ 0.60 |
| 61 | PILLAR/MAIN PLANE MTG BOLT | 6 | 1"SHANK 10.32 | £ 0.65 |
| 62 | REAR WING MAIN PLANE (CARBON) | 1 | 822-12-22 | £ 540.00 |
| 63 | REAR WING FLAP | 1 | 832-12-67 | £ 126.30 |
| 64 | REAR WING END PLATES | 2 | 832-12-31 | £ 11.30 |
| 65 | RE. FLAP/END PLATES MTG WASHER | 2 | 0 | £ 3.20 |
| 66 | UNDER TRAY FRONT STRUT | 2 | 832-12-14 | £ 9.60 |
| 67 | UNDER TRAY FRT. LWR STRUT MTG. | 2 | 832-12-15 | £ 12.60 |
| 68 | UNDER TRAY FRT TOP STRUT MTG | 2 | 832-01-44 | £ 12.60 |
| 69 | UNDER TRAY MED CHANNEL SUPT RH | 1 | 832-12-16 | £ 13.50 |
| 70 | UNDER TRAY MED CHANNEL SUPT LH | 1 | 832-12-17 | £ 13.50 |
| 71 | UNDER TRAY MED MTG LH | 1 | 832-12-19 | £ 22.50 |
| 72 | UNDER TRAY MED MTG RH | 1 | 832-12-20 | £ 22.50 |
| 73 | FRONT MED MTG SILENT BUSH | 2 | 8-13-1 | £ 5.25 |
| 74 | UNDER TRAY/OIL TANK BRK LH | 1 | 822-12-45 | £ 12.40 |
| 75 | UNDER TRAY/OIL TANK BRK RH | 1 | 822-12-46 | £ 12.40 |
| 76 | UNDER TRAY REAR SUPPORT | 2 | 832-12-47 | £ 21.40 |
| 77 | UNDER TRAY REAR BUSH BRK LH | 1 | 832-12-48 | £ 6.20 |

BODY WORK

CON.

Section Number: 22 Page Number: 4 Date: 20/05/83

MARCO ENGINEERING LTD.

BODY WORK (CON.)

| | Description | No. | Part Number | Pounds |
|----|--------------------------------|-----|-------------|---------|
| 76 | UNDER TRAY REAR SUPP BRK RH | 1 | 832-12-46 | £ 6.20 |
| 77 | REAR SIDE POD BRK LH | 1 | 832-12-35 | £ 13.50 |
| 78 | REAR SIDE POD BRK RH | 1 | 832-12-36 | £ 13.50 |
| 79 | COCKPIT MTG BLOCK | 2 | 832-12-33 | £ 4.40 |
| 80 | TOP DECK FRONT JOGGLED BRK | 2 | 832-12-32 | £ 2.60 |
| 81 | COCKPIT LOCATING PIN | 2 | 0 | £ 2.70 |
| 82 | COCKPIT LOCATING PIN PLATE | 2 | 0 | £ 2.10 |
| 83 | ENGINE COVER MTG BRK | 2 | 832-12-34 | £ 6.30 |
| 84 | CERAMIC BLOCK RETAINING PLATE | 2 | 832-12-30 | £ 2.30 |
| 85 | UNDER TRAY O/SUNK WASHER 1/4" | 6 | 832-12-13 | £ 0.15 |
| 86 | UNDER TRAY O/SUNK WASHER 3/16" | 24 | 832-12-22 | £ 0.15 |
| 87 | UNDER TRAY CENTRE SKID | 1 | 832-12-24 | £ 8.60 |