

MONOCO ENGINEERING LTD.
 842 KIT LIST.
 MONOCOQUE.
 Prince's Ex-March Factory.

Description	No.	Part Number	Pounds
MONOCOQUE	1	842-00-00	
BATH TUB SKINS (HONEYCOMB)	1	842-01-51	
FRONT BULLHEAD (HONEYCOMB)	1	842-01-04	
L.H. FRONT BULLHEAD (HONEYCOMB)	1	842-01-10	
R.H. REAR BULLHEAD (HONEYCOMB)	1	842-01-13	
DASH BULLHEAD (HONEYCOMB)	1	842-01-22	
SEAT BACK PANEL (HONEYCOMB)	1	842-01-26	
REAR BULLHEAD (HONEYCOMB)	1	842-01-18	
CARBON TOP PANEL	1	842-01-04	
PLUMB/MASTER CYLINDER MOUNTING	1	842-01-05	
P.L.W.B. INNER MOUNT INSERT	2	842-02-24	
P.L.W.B. FRONT MOUNTING SLEEVE	2	842-02-33	
BRAKE PEDAL MOUNTING CHANNEL	1	842-08-02	
INNER PANEL COCKPIT SECT. LH	1	842-01-53	
THROTTLE PEDAL MOUNTING CHANNEL	1	822-08-01	
INNER PANEL COCKPIT SECT. LH	1	842-01-52	
INNER PANEL COCKPIT SECT. RH	1	842-01-54	
INNER PANEL FRONT SECTION LH	1	842-01-55	
INNER PANEL FRONT SECTION RH	1	842-01-56	
INNER PANEL REAR SECTION LH	1	842-01-57	
INNER PANEL REAR SECTION RH	1	842-01-58	
DRIVER REEL REST	1	842-01-65	
CLUTCH REST	1	803-01-98	
REAR CRASH HOOP	1	842-01-42	
REAR CRASH HOOP DOUBLER	2	842-01-45	

MAKUH ENGINEERING LTD.
 842 KIT LIST.
 MONOCOQUE (CON. T).
 Prices Ex-Manch Factory.

	Description	No.	Part Number	Pounds
26	FRONT CRASH HOOP DOUBLER	2	842-01-50	
27	NOSE BOX MOUNTING ANGLE	1	842-01-61	
28	THROTTLE CABLE FRONT BRACKET	1	842-01-72	
29	SEAT BELT HARNESS	1	8-25-9	
30	SEAT BELT ANCHORAGE BRACKET LH	1	842-01-45	
31	SEAT BELT ANCHORAGE BRACKET RH	1	842-01-46	
32	SEAT BELT TOP MTG BRKT	2	792-01-132	
33	SEAT BELT TOP MTG BRKT SPACER	2	792-20-44	
34	SEAT BELT TOP MOUNTING BOLT	2	12-19-15	
35	DASH PANEL	1	842-01-47	
36	DASH PANEL MOUNTING BUSHES	3	8-20-4	
37	GEAR LEVER	1	842-11-04	
38	GEAR LEVER PIVOT	1	712-11-10	
39	INTEGRAL GEAR KNOB	1	842-11-05	
40	GEARSHIFT HOUSING	1	842-11-06	
41	ANCHOR ROD GEARSHIFT	1	842-11-07	
42	GEARSHIFT HOUSING BUSH	2	8-36-4	
43	FRONT GEAR ROD	1	842-11-03	
44	JOINT FTWB OUTER ROD GB	1	15-2-14	
45	REAR BUSHHEAD GEAR ROD BALL	1	842-01-52	
46	MIDDLE GEAR ROD	1	842-11-01	
47	REAR GEAR ROD	1	842-11-02	
48	GEAR ROD JOINT 1/2" ID	1	832-11-09	
49	GEAR ROD JOINT 5/8" ID	2	832-11-08	
50	5.0 LB PIPE BOTTLE	1	29-1-8	

Section Number: 1 Page Number: 3 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 MONOCOQUE (CON. T).
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
51	5.0KG FIRE BOTTLE CLIP 140-160	2	25-2-10	
52	-4 45 DEG. UNION	2	21-1-5	
53	-4 AEROGUIP HOSE	1.5	21-2-8	
54	DASH PANEL FIRE NOZZLE	1	763-22-01	
55	FIRE NOZZLE LOCK NUT	1	763-22-02	
56	2.5 KG FIRE EXTINGUISHER	1	29-1-10	
57	2.5 KG FIRE BOTTLE STRAPS	2	29-2-4	
58	2.5 KG F.BOTTLE OUTLET ADAPT.	1	752-14-04	
59	-3 X 45 DEG AEROGUIP UNION	2	21-1-2	
60	-3 AEROGUIP HOSE	1	21-2-7	
61	ENGINE BAY FIRE NOZZLE	1	842-22-01	
62	LIFE SUPPORT BOTTLE	1	29-3-14	
63	LIFE SUPPORT BOTTLE BRACKET	1	793-01-26	
64	LIFE SUPPORT BOTTLE HOSE	1	29-3-9	
65	SEAT BELT LAP STRAP MTG. STUD	2	842-23-01	
66	SEAT BELT LEG STRAP MTG. STUD	2	842-23-02	
67	SEAT BELT LAP STRAP SPACER	2	842-01-43	
68	SEAT BELT LEG STRAP SPACER	2	842-01-44	

Section Number: 2 Page Number: 1 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 FRONT SUSPENSION.
 Prices Ex-Manch Factory.

	Description	No.	Part Number	Pounds
1	F.T.W.B. INNER MTG. RH	2	842-02-01	
2	F.T.W.B. INNER MTG. LH	2	842-02-02	
3	F.T.W.B. INNER MOUNT INSERT	8	842-02-24	
4	FRONT TOP WISHBONE RH	1	842-02-06	
5	FRONT TOP WISHBONE LH	1	842-02-11	
6	INNER JOINT INSERT	8	842-02-23	
7	INNER JT. CIRCLIP NAM 1300-93	4	23-7-2	
8	ROSE JOINT ABNT 7	4	15-7-6	
9	ROSE JOINT RBF 8B	2	15-4-3	
10	FTWB OUTER JOINT INSERT	4	803-02-16	
11	CIRCLIP NAM 1300-150	2	25-5-13	
12	* TOP WISHBONE ASSEMBLY	2		
13	PULL ROD	2	840-02-07	
14	ROSE JOINT ARHTL 7	2	15-7-11	
15	PULL ROD OUTER JOINT BUSH	2	842-02-12	
16	ROSE JOINT ARHT 7	2	15-7-2	
17	PULL ROD INNER JOINT INSERT	2	842-02-13	
18	* PULL ROD ASSEMBLY	2		
19	FRONT LOWER WISHBONE	2	842-02-05	
20	ROSE JOINT RC 7H	4	15-4-10	
21	INNER REAR JOINT INSERT	4	842-02-22	
22	INNER JOINT INSERT	4	842-02-23	
23	WISHBONE OUTER JOINT RGA 103	2	802-29-01	
24	OUTER JOINT LOCK NUT	2	802-03-07	
25	LOWER WISHBONE ASSEMBLY	2		

Section Number: 2 Page Number: 2 Date: 18/04/64

MARCH ENGINEERING LTD.
 842 KIT LIST.
 FRONT SUSPENSION (CON. T).
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
26	FRONT TRACK ROD	2	842-04-04	
27	RH ROSE JOINT RMR 5UF	2	15-3-2	
28	LH ROSE JOINT RMLR 5UF	2	15-3-3	
29	* TRACK ROD ASSEMBLY	2		
30	TRACK ROD INNER JOINT INSERT	4	810-04-17	
31	BUMP STEER SPACER LARGE	4	712-04-11	
32	BUMP STEER SPACER SMALL	4	712-04-12	
33	BUMP STEER SPACER SMALL	4	75R-04-02	
34	FRONT ANTI ROLL BAR 0.900" DIA	1	842-05-05	
35	FARB MOUNTING CHANNEL	2	842-01-39	
36	FARB MOUNTING BLOCK NUT	4	842-05-09	
37	FARB MOUNTING BLOCK	2	842-05-07	
38	F.A.R.B. MOUNTING BLOCK BUSH	2	812-05-15	
39	FARB THRUST WASHER	2	812-05-09	
40	FARB END FLOAT SPACER	2	842-05-08	
41	FARB BLADE	2	842-05-06	
42	ROSE JOINT RFD 4U	2	15-7-3	
43	ROSE JOINT RFD 4 H	2	15-7-4	
44	FARB DROP LINK INSERT	4	842-02-25	
45	FARB DROP LINK BOLT AN3-20A	2	12-27-01	
46	PIVOT BOLT PRE LOAD WASHER	1	830-02-51	
47	PIVOT BOLT INSERT	2	830-02-66	
48	ROCKER LEVER PIVOT BUSH	4	840-02-10	
49	LEVER THRUST SPACER	1	842-02-04	
50	ROCKING LEVER LH	1	842-02-18	

Section Number: 2 Page Number: 3 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 FRONT SUSPENSION (CON. T).
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
51	ROCKING LEVER RH	1	842-02-20	
52	LEVER PIVOT BOLT	1	840-02-13	
53	LEVER PIVOT BOLT WASHER	1	830-02-17	
54	SWING ARM JOINT INSERT	4	842-02-28	
55	PULL ROD LEVER ASSEMBLY	1	842-02-51	
56	PULL ROD LEVER ASSEMBLY	2		
57	KONI DAMPER (1407 BBOX)	2	16-10-11	
58	LOWER DAMPER INSERT	4	842-02-27	
59	FRONT LOWER DAMPER MOUNTING	2	842-02-21	
60	FRONT LWR DAMPER MNTG. DOWEL	4	842-02-26	
61	1200 X 5" SPRING	2	16-10-10	
62	FRONT SPRING PLATFORM	2	842-03-15	
63	FRONT TOP DAMPER MOUNTING	2	842-02-10	
64	DAMPER TOP CAP BUSH	4	830-02-23	
65	DAMPER TOP CAP BEARING	4	830-02-27	
66	FTR/DAMPER BOLT KEYLOCK	4	13-7-11	
67	TOP DAMPER LOCK NUT	2	842-02-29	
68	TOP DAMPER NUT	2	842-02-30	
69	ALD BARREL	2	842-02-14	
70	ALD TOP PLATFORM	2	842-02-15	
71	ALD LOWER PLATFORM	2	842-02-16	
72	ALD STROKE LIMITER	2	842-02-17	
73	ALD SPRING SPACER	2	842-02-18	
74	ALD SPRING RING SERIES 5-RR025	2	23-4-14	
75	* ALD SPRING ASSEMBLY	2		

STEERING.

Section Number: 3 Page Number: 1 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 STEERING ASSEMBLY.
 Price as Ex-Manch Factory.

	Description	No.	Part Number	Pounds
1	STEERING WHEEL	1	8-1-3	
2	STEERING WHEEL RET. WASHER	1	712-04-07	
3	STEERING WHEEL RIVIT	3	8-1-4	
4	STEERING COLUMN ASSEMBLY	1	842-04-10	
5	STEERING COLUMN SAFETY RING	1	812-20-76	
6	STEERING COLUMN BEARING BLOCK	1	830-04-01	
7	STEERING COLUMN MNTG. BRACKET	1	842-04-06	
8	STEERING RACK MOUNTING BLOCK	2	842-04-01	
9	STEERING RACK HOUSING	1	842-04-03	
10	STEERING RACK BAR 19.25"	1	842-04-02	
11	STEERING RACK END PLUG	2	822-04-05	
12	STEERING RACK PINION 6 TOOTH	1	8-23-14	
13	RACK PINION BEARING	2	8-1-6	
14	PINION SEAL	1	8-22-11	
15	PINION CLAMP RING	1	8-27-4	
16	PINION CLAMP TOP RING	1	8-27-5	
17	PINION CLAMP RING BOLT	6	12-11-2	
18	PINION CLAMP RING WASHER	6	20-1-6	
19	TENSION CAP	1	712-04-19	
20	RACK TENSION SPRING	1	712-04-21	
21	RACK TENSION SPRING STOP	1	4-4-10	
22	SPRING RETAINER	1	712-04-23	
23	RACK OILITE BUSH	2	8-18-5	
24	RACK HOUSING SEAL	2	8-9-8	
25	*STEERING RACK ASSEMBLY	1		

Section Number: 3 Page Number: 2 Date: 16/04/84

MARCH ENGINEERING LTD.
BOM KIT LIST
STEERING ASSEMBLY (CON. T)
Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
26	STEERING RACK STOP	2	832-20-07	
27	STEERING RACK CLEVIS	2	810-04-10	
28	RACK CLEVIS LOCK NUT	2	842-04-07	
29	RACK MOUNTING SHIM	1	842-04-08	
30	RACK MOUNTING BLOCK NUT	4	842-04-11	

Section Number: 4 Page Numbers: 1 Date: 18/04/64

MARCH ENGINEERING LTD.
 842 KIT LIST.
 REAR SUSPENSION.
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
1	REAR ROCKER SUSPENSION PLATE	1	842-03-07	
2	REAR SUSP. PLATE MTG. STUD	4	842-23-05	
3	R.T.R. FRONT MOUNTING BLOCK RH	1	842-03-08	
4	R.T.L. FRONT MOUNTING BLOCK LH	1	842-03-09	
5	REAR SUSPENSION DOWEL	4	822-20-02	
6	STUD	4	822-16-18	
7	REAR TOP ROCKER LH	1	842-03-03	
8	REAR TOP ROCKER RH	1	842-03-04	
9	SWIVEL JOINT RSTWR 10	2	15-5-1	
10	SWIVEL JOINT RSTNR OBA	2	15-4-15	
11	R.T.R. FRONT JOINT WASHER	2	822-20-05	
12	R.T.R. FRONT NUT	2	832-03-02	
13	ROSE JOINT RBF 8B	2	15-4-3	
14	CIRCLIP NAM. 1300-150	2	25-5-13	
15	* TOP ROCKER ASSEMBLY	2		
16	R.B.W.B. REAR MTG. STUD	2	842-16-03	
17	R.B.W.B. REAR MTG. DOWEL	2	842-16-11	
18	R.B.W.B. REAR MOUNTING	1	842-16-02	
19	R.B.W.B. REAR MTG. INSERT	4	822-03-01	
20	REAR LOWER WISHBONE	2	842-03-01	
21	ROSE JOINT RC 7H	4	15-4-10	
22	R.B.W.B. INNER JOINT INSERT	8	822-03-02	
23	R.B.W.B. REAR JOINT SPACER	4	822-03-03	
24	WISHBONE OUTER JOINT RCA 100	2	802-29-01	
25	OUTER JOINT INSERT	4	842-03-12	

Section Number: 4 Page Number: 2 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 REAR SUSPENSION (CONT'D).
 Prices Ex-Manch Factory.

	Description	No.	Part Number	Pounds
26	OUTER JOINT LOCK NUT	2	822-03-07	
27	LOWER WISHBONE ASSEMBLY	2		
28	REAR TRACK ROD 4.25"	2	822-03-28	
29	ROSE JOINT LH ROL 7	2	15-3-9	
30	ROSE JOINT RH ROL 6 E	2	15-1-14	
31	* TRACK ROD ASSEMBLY	2		
32	R. TRACK ROD INNER JT. SPOR.	4	73B-18-01	
33	REAR ANTI ROLL BAR 1.440" DIA	1	842-05-01	
34	R.A.R.B. END FLOAT SPACER	1	842-05-03	
35	R.A.R.B. MOUNTING BLOCK	2	842-05-10	
36	A.R.B. MOUNTING BLOCK BUSH	2	830-05-26	
37	R.A.R.B. BLADE LH	1	842-05-02	
38	A.R.B. ADJUSTABLE BLADE	1	840-05-22	
39	R.A.R.B. BLADE BRG RAX 720	2	8-25-11	
40	A.R.B. ADJUSTER BLADE WASHER	1	830-05-15	
41	A.R.B. ADJUSTER BLADE BOLT	1	830-05-14	
42	R.A.R.B. LINK	2	822-05-04	
43	RH ROSE JOINT RMR 5UF	2	15-3-2	
44	LH ROSE JOINT RMLR 5UF	2	15-3-3	
45	A.R.B. LINK SPACER	2	842-03-06	
46	A.R.B. ADJUSTING LEVER	1	842-05-04	
47	A.R.B. CABLE BRKT. 1.44" DIA	1	842-05-11	
48	A.R.B. CABLE BRKT U BOLT	1	822-05-12	
49	A.R.B. CABLE 2.60 METRES	1	8-20-10	
50	ROSE JOINT RH RFR 3U	2	15-2-7	

Section Number: 4 Page Number: 3 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 REAR SUSPENSION (CON. TO).
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
51	R.A.R.B. ADJUSTER INSERT	1	810-05-12	
52	R.A.R.B. ADJUSTER BODY	1	810-05-13	
53	R.A.R.B. ADJUSTER LEVER	1	810-05-14	
54	R.A.R.B. ADJUSTER LEVER KNOB	1	810-05-15	
55	R.A.R.B. ADJUSTER BARREL	1	810-05-16	
56	ADJUSTER BARREL LEVER BRACKET	1	810-05-17	
57	ADJUSTER BARREL BRACKET	1	810-03-18	
58	1900 X 5" SPRING	2	16-10-12	
59	SPRING PLATFORM	2	842-05-15	
60	REAR LOWER DAMPER MTG. LH	1	842-03-11	
61	REAR LOWER DAMPER MTG. RH	1	842-03-10	
62	1404 B5X DAMPER	2	16-6-14	
63	REAR LOWER DAMPER INSERT	2	822-03-14	
64	REAR LOWER DAMPER BOLT	2	822-03-13	
65	REAR DAMPER SAFETY WASHER	2	822-03-33	
66	DAMPER TOP INSERT	4	822-03-26	
67	R.T.R. / DAMPER THROUGH BOLT	2	12-18-6	

Section Number: 5 Page Number: 1 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 FRONT UPRIGHT.
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
1	FRONT UPRIGHT	2	842-06-01	
2	FRONT AXLE	2	822-06-03	
3	FRONT AXLE DRIVE PIN	6	822-06-04	
4	WHEEL BEARING	4	8-1-5	
5	WHEEL BEARING SPACER	2	711-06-07	
6	WHEEL BEARING OUTER SPACER	2	822-06-05	
7	WHEEL STUD	2	822-06-01	
8	WHEEL STUD WASHER	2	822-06-02	
9	WHEEL STUD WASHER LOCK NUT	2	822-06-06	
10	BRAKE DISC	2	7-1-5	
11	BRAKE DISC BELL	2	802-06-02	
12	DISC BELL BOLT	12	711-10-17	
13	DISC BELL BOLT NUT	12	13-2-6	
14	BOTTOM PIN	2	802-06-01	
15	BOTTOM PIN SPACER	2	802-06-04	
16	OUTER JOINT SAFETY WASHER	2	802-06-07	
17	UPRIGHT D/S TOP PLATE	2	842-04-09	
18	UPRIGHT D/S BOTTOM PLATE	2	842-04-05	
19	UPRIGHT D/S PLATE SPACER	2	802-06-06	
20	UPRIGHT SPACER PLATE	2	80A-06-01	
21	UPRIGHT D/S PLATE SPACER STUD	8	802-16-25	
22	D/S PLATE ROCKER PIVOT INSERT	4	832-04-06	
23	D/S PLATE T/ROD PIVOT INSERT	4	832-04-04	
24	+FRONT UPRIGHT ASSEMBLY	2		
25	FRONT BRAKE DUST (SMALL)	2	822-12-41	

Section Number: 5 Page Number: 2 Date: 18/04/84

MARCH ENGINEERING LTD.
842 KIT LIST.
FRONT UPRIGHT (CON. 7).
Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
26	BRAKE DUCT BRACKET LH	1	842-12-51	
27	BRAKE DUCT BRACKET RH	1	842-12-50	
28	WHEEL WASHER	2	771-09-01	
29	WHEEL WASHER INSERT	2	712-07-11	
30	WHEEL RETAINING NUT	2	13-1-1	
31	FRONT WHEEL 10" X 5.5" X 13"	2	782-09-09	
32	FRONT TYRE	2	842-00-01	

REAR UPRIGHT.

Section Number: 6 Page Number: 1 Date: 18/04/84

**MARCH ENGINEERING LTD.
842 KIT LIST.
REAR UPRIGHT.
Price Ex-Manch Factory.**

	Description	No.	Part Number	Pounds
1	REAR UPRIGHT	2	842-07-01	
2	REAR AXLE	2	802-07-01	
3	REAR AXLE DRIVE PIN	12	822-09-06	
4	WHEEL BEARING	4	8-1-5	
5	WHEEL BEARING SPACER	2	832-07-02	
6	WHEEL BEARING OUTER SPACER	2	711-07-05	
7	REAR WHEEL SPACER	2	792-09-03	
8	BRAKE DISC	2	7-1-5	
9	BRAKE DISC BELL	2	802-06-02	
10	DISC BELL BOLT	12	711-10-17	
11	DISC BELL BOLT NUT	12	13-2-6	
12	REAR UPRIGHT D/S BRACKET RH	2	822-07-02	
13	REAR UPRIGHT D/S BRACKET LH	2	822-07-03	
14	UPRIGHT D/S BRACKET LONG STUD	4	822-07-04	
15	UPRIGHT D/S BRACKET SHORT STUD	4	822-07-05	
16	REAR SUSPENSION DOWEL	8	822-20-02	
17	R.T.R. OUTER JOINT SPACER	4	812-03-09	
18	R.TRACK ROD OUTER JT.SPACER	4	812-03-12	
19	* REAR UPRIGHT ASSEMBLY	2		
20	WHEEL WASHER	2	771-09-01	
21	WHEEL WASHER INSERT	2	8712-07-11	
22	WHEEL RETAINING NUT	2	13-1-1	
23	REAR WHEEL 14" X 5.5" X 13"	2	802-09-01	
24	REAR TYRE	2	842-00-01	

MARCH ENGINEERING LTD.
B42 KIT LIST
PEDALS
Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
1	CLUTCH PEDAL	1	603-08-02	
2	PEDAL PIVOT BEARING	2	8-1-10	
3	PEDAL PIVOT BUSH	1	712-08-07	
4	CLUTCH CLEVIS	1	771-08-04	
5	CLUTCH CLEVIS PIN	1	771-08-09	
6	CLEVIS PIN 'R' CLIP	1	23-7-1	
7	CLUTCH CLEVIS BEARING	1	8-18-1	
8	PEDAL STOP	1	832-01-01	
9	PEDAL RUBBER	1	832-01-52	
10	BRAKE PEDAL	1	752-08-10	
11	PEDAL PIVOT BEARING	2	8-1-10	
12	PEDAL PIVOT BUSH	1	712-08-07	
13	BALANCE BAR SHAFT	1	802-08-01	
14	BALANCE BAR YOKE	2	802-08-02	
15	BALANCE BAR CABLE	1	8-24-13	
16	1/8" B.S.P. NYLON PIPE	1	8-8-5	
17	BALANCE BAR ADJUSTER	1	792-26-04	
18	BALANCE BAR ADJUSTER BUSH	1	842-18-01	
19	BALANCE BAR ADJUSTER KNOB	1	9-5-3	
20	THROTTLE PEDAL	1	812-08-01	
21	PEDAL PIVOT BEARING	2	8-1-10	
22	PEDAL PIVOT BUSH	1	712-08-07	
23	PEDAL STOP	1	832-01-01	
24	PEDAL RUBBER	1	832-01-52	

Section Number: 5 Page Number: 1 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 ENGINE INSTALLATION.
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
1	ENGINE SUPPLIED BY CUSTOMER	1	842-00-04	
2	CLUTCH SUPPLIED WITH ENGINE	1	CF-2125	
3	ENGINE EYE FRAME	2	842-01-03	
4	ENGINE MOUNT BOLT	2	12-22-10	
5	SIDEFRAAME/MONOCOQUE STUD	4	832-16-19	
6	LOWER BEAM/ENGINE OUTER BOLT	2	12-22-9	
7	ENGINE/TOF MTG. REDUCING BUSH	2	842-16-41	
8	STUD	4	822-16-18	
9	ENGINE FRONT TOP MOUNT	1	842-16-15	
10	ENGINE MOUNT BOLT	2	12-22-10	
11	ENGINE FRONT LOWER MOUNT	1	842-16-09	
12	ENGINE FRONT LOWER BEAM	1	842-16-10	
13	ENGINE LOWER BEAM INSERT	2	842-16-16	
14	ENGINE LWR. BEAM MOUNTING STUD	2	842-01-29	
15	ENGINE/OIL TANK TOP STUD	2	822-16-13	
16	ENG/OIL TANK MID-UPPER STUD RH	1	822-16-14	
17	ENG/OIL TANK MID-UPPER BOLT LH	1	12-4-9	
18	ENG/OIL TANK MID-BOLT LH	1	12-5-11	
19	ENG/OIL TANK MID LOWER BOLT	2	12-20-6	
20	ENG/OIL TANK BOTTOM BOLT	2	12-22-2	
21	EXHAUST SYSTEM BMW	1	842-16-56	
22	EXHAUST BRACKET	1	842-16-45	
23	EXHAUST BRACKET CLIP	2	8-32-15	
24	EXHAUST MOUNTING BUSH INSERT	4	803-05-03	
25	ENG. MTG. ENGINE BEAM STUD	2	842-16-17	

Section Number: 2 Page Number: 2 Date: 15/04/84

MARCH ENGINEERING LTD.
 B42 KIT LIST
 ENGINE INSTALLATION (CON. T)
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
26	AIR BOX (742 SPEC)	1	822-12-08	
27	AIR BOX BASE (742 SPEC)	1	832-12-29	
28	AIR BOX BASE INNER CLAMP	2	832-12-75	
29	INNER CLAMP KEYLOCK	4	13-7-12	
30	AIR BOX CLAMP	2	752-01-110	
31	AIRBOX STONE GUARD	1	832-12-27	
32	AIR BOX SEALING RING	4	782-01-51	
33	ROSE JOINT RH RF3U	1	15-2-7	
34	THROTTLE CABLE CLAMP	1	8-16-14	
35	THROTTLE CABLE CONNECTOR	1	762-16-42	
36	THROTTLE CABLE CLAMP SPACER	1	772-01-06	
37	BOWDEN INNER CABLE	1	8-2-2	
38	BOWDEN OUTER CABLE	1	8-2-1	
39	BOWDEN NIPPLE	1	8-2-5	
40	0-12000 TACHOMETER	1	34-2-7	
41	TACHOMETER CABLE 7 FOOT	1	34-2-8	
42	OIL PRESSURE TAKE OFF ADAPTOR	1	842-16-43	
43	-3 X 90 DEG AEROGUIP UNION	1	21-1-3	
44	-3 AEROGUIP HOSE	1	21-2-7	
45	-3 X 45 DEG AEROGUIP UNION	1	21-1-2	
46	DUAL GAUGE 8 FOOT	1	34-1-14	
47	SUMP/HEAD OIL BREATHER ADAPTOR	2	802-14-15	
48	-12 X 90 DEG AEROGUIP UNION	2	21-2-3	
49	-12 AEROGUIP HOSE	1	21-2-12	
50	ENGINE FRAME STRUT	2	842-16-40	

Section Number: 6 Page Number: 3 Date: 18/04/84

MARCH ENGINEERING LTD.
B40 PART LIST.
ENGINE INSTALLATION (CON. T).
Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
51	ENGINE FRAME STRUT CLEVIS LH	1	842-16-31	
52	ENGINE FRAME STRUT CLEVIS RH	1	842-16-26	
53	ROSE JOINT LH ARHTL 5E	2	15-7-10	
54	ROSE JOINT RH ARHT 5E	2	15-7-9	
55	EXHAUST TAILPIPE BMW	0	24-4-3	

AIR STARTER.

Section Number: 9 Page Number: 1 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 AIR STARTER SYSTEM.
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
1	AIR STARTER ASBY. DRAWING	1	822-24-12	
2	AIR MOTOR BREMPZ 3000	1	8-27-10	
3	AIR MOTOR BELL HOUSING	1	822-16-17	
4	BENDIX SHAFT	1	822-16-19	
5	91.PINION (LUCAS 54244242)	1	8-27-12	
6	PINION HOUSING	1	822-16-40	
7	PINION LINER BUSH	1	822-16-56	
8	BENDIX SPRING RETAINER	1	822-16-58	
9	BENDIX HELIX LUCAS 5428243	1	8-27-13	
10	BENDIX SLEEVE LUCAS 54258243	1	8-27-14	
11	BENDIX SPRING LUCAS 54258243	1	8-27-15	
12	PINION SPRING LUCAS 54258243	1	8-28-1	
13	THRUST WASHER LUCAS 54258243	1	8-28-2	
14	SHAFT CIRCLIP LUCAS 54258243	1	8-28-3	
15	PINION BODY CIRCLIP 5425843	1	8-28-4	
16	AIR MOTOR BANJO	1	822-24-04	
17	AIR MOTOR BANJO BOLT	1	822-24-05	
18	11/16" DIA DOWTY SEAL	2	20-3-8	
19	* AIR STARTER ASSEMBLY	1		
20	AIR BOTTLE FRONT BRACKET	2	822-01-87	
21	AIR BOTTLE BRACKET CLIP	2	25-2-3	
22	AIR BOTTLE (LUXFER PC26BK)	1	8-28-5	
23	AIR BOTTLE/VALVE ADAPTOR	1	822-24-15	
24	AIR BOTTLE VALVE S.V. 1211004	1	8-28-6	
25	AIR BOTTLE COIL S.V. 42706265	1	8-28-7	

Section Number: 9 Page Number: 2 Date: 18/04/84

MARCH ENGINEERING LTD.
 B42 KIT LIST.
 AIR STARTER SYSTEM (CON.T) .
 Prices Ex-March Factory.

Description	No.	Part Number	Pounds
AIR VALVE GULLET ADAPTOR	1	822-24-14	
-3 X 45 DEG AERODUIF UNION	1	21-1-2	
-3 AERODUIFE HOSE	1	21-2-7	
-3 X 90 DEG AERODUIF UNION	1	21-1-3	
AIR SUPPLY VALVE ADP. 2063.6-B	2	8-28-9	
AIR SUPPLY VALVE B936BW	1	8-28-8	
-8 STR AERODUIF UNION	1	21-1-10	
-8 AERODUIFE HOSE 71"	1	21-2-10	
-8 STR AERODUIF UNION	1	21-1-10	
AIR SUPPLY VALVE ADP. 2063.6-B	1	8-28-9	
AIR SUPPLY SOCKET B5601-6-6	1	8-28-10	
AIR SUPPLY PLUG B5602-6-6	1	8-28-12	
AIR SUPPLY PLUG BRACKET	1	842-24-02	
AIR SUPPLY PLUG ADP. 2063.6-6	1	8-28-11	
-6 X 45DEG AERODUIF UNION	1	21-1-8	
AERODUIF HOSE -6 188"	1	21-2-9	
-6 X 90 DEG AERODUIF UNION	1	21-1-9	

MARCON ENGINEERING LTD.
 842 KIT LIST.
 OIL TANK ASSEMBLY.
 1000000 Ex-Marcon Factory.

Description	No.	Part Number	Quantity
OIL TANK BOM	1	842-14-01	
OIL TANK FILLER TUBE BOM	1	842-16-06	
OIL FILLER FLANGE 'O' RING	1	8-28-13	
TANK FILLER CAP	1	722-16-11	
FILLER CAP O RING BS 224	1	8-8-9	
OIL TANK RH BLANKING PLUG	1	822-14-19	
OIL TANK 'O' RING BS 126	1	8-28-14	
OIL TANK FILTER HOUSING	1	822-14-07	
OIL TANK FILTER GAUZE	1	822-14-05	
OIL TANK 'O' RING BS 126	2	8-28-14	
OIL TANK OUTLET FLANGE	1	822-14-21	
OIL TANK CORE PLUG 1" OD	4	8-24-6	
OIL TANK CORE PLUG 1 5/16" OD	1	8-31-15	
OIL TANK CORE PLUG 1 3/8" OD	1	8-32-1	
BEAR ROD JOINT R80 205L	1	15-5-4	
JOINT CIRCLIP RTT 100	1	23-5-2	
BENDIX SHAFT BUSH LD 710	1	8-27-11	
OIL TANK EAR/ENG. STRUT INSERT	2	842-16-12	
OIL TANK EAR/ENG. STRUT SLEEVE	2	842-16-13	
RLWS FRONT JOINT UPPER INSERT	2	842-03-13	
RLWS FRONT JOINT LOWER BUSH	2	842-03-14	
ENGINE/OIL TANK DOWEL	2	832-20-08	
NOSE PIECE ANTI-ROTATION PINS	2	826-16-21	
NOSE PIECE BOM	1	822-16-07	
NOSE ROD/OIL TANK O RING BS 105	2	8-27-9	

Section Number: 10 Page Number: 2 Date: 16/04/64

MARCH ENGINEERING LTD.
 EXP. KIT LIST,
 OIL TANK ASSEMBLY (CON. T).
 Prices Ex-March Factory.

Description	No.	Part Number	Pounds
ROBE PIECE CLUTCH PISTON SEAL	1	8-24-5	
CLUTCH RELEASE PISTON	1	822-16-06	
OIL TANK/CLUTCH PISTON SEAL	1	8-24-3	
CLUTCH RELEASE BEARING	1	16-5-8	
OIL TANK/GEARBOX STUD	2	822-16-10	
OIL TANK/G. BOX MID UPPER STUD	2	802-16-19	
OIL TANK/LOWER DAMPER NTB. STUD	2	822-16-11	
OIL TANK/GEARBOX STUD	2	822-16-10	

DRIVE SHAFT.

Section Number: 11 Page Number: 1 Date: 18/04/84

HATCH ENGINEERING LTD.
842 KIT LIST.
DRIVE SHAFT ASSEMBLY.
Ex-Manch Factory.

Description	No.	Part Number	Pounds
FLANGE JOINT ASSEMBLY	4	8-34-2	
DRIVE SHAFT	2	8-34-7	
CV JOINT OUTER TRACK MOD.	4	842-12-14	
CV JOINT INNER TRACK	4	8-34-5	
CV JOINT CASE	4	832-10-03	
CV JOINT BALL	24	8-34-7	
CV JOINT GAITER	4	8-34-8	
DUNHAMS 5795 GREASE 3 kg	1	8-34-10	
CV JOINT RETAINING BOLT	24	832-10-05	
CV JOINT RETAINING NUT	12	13-2-2	
CV JOINT OUTER FLANGE	2	832-10-04	
REAR WHEEL RETAINING STUD	2	802-07-07	

OIL SYSTEM.

Section Number: 12 Page Number: 1 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 SYSTEM.
 111000 Ex-March Factory.

Description	No.	Part Number	Pounds
OIL HOSE 7/8" ID	1	8-33-6	
OIL RADIATOR ENGINE ALLOY PIPE BWA	1	822-14-22	
OIL HOSE 7/8" ID	1	8-33-6	
OIL PIPE HOSE CLIPS	4	25-2-6	
BWA ENGINE INLET ADAPTOR	1	822-14-14	
BWA ENGINE OUTLET ADAPTOR	1	812-14-05	
-16 X 90 DEG AERODQUIP UNION	1	21-2-6	
AERODQUIP HOSE -16 SFT.	1	21-2-13	
UNION -16 STRAIGHT	1	21-2-4	
OIL COOLER BRACKET LH	1	842-14-02	
OIL COOLER BRACKET RH	1	842-14-03	
OIL COOLER 16 ROW	1	8-11-8	
UNION -16 STRAIGHT	1	21-2-4	
OIL COOLER SUPPORT BRACKET PAD	1	842-14-05	
AERODQUIP HOSE -16 SFT.	1	21-2-13	
-16 X 90 DEG AERODQUIP UNION	1	21-2-6	
CATCH POT	1	842-14-07	
CATCH POT BRACKET	1	842-14-06	
BWA BREATHER BUNG	1	802-14-10	
-3 X 90 DEG AERODQUIP UNION	1	21-1-3	
-3 AERODQUIP HOSE	1	21-2-7	
-3 X 90 DEG AERODQUIP UNION	1	21-1-3	

FUEL SYSTEM.

Section Number: 17 Page Number: 1 Date: 16/04/64

MARCH ENGINEERING LTD.
 EXP. KIT LIST.
 FUEL SYSTEM.
 Prices Ex-March Factory.

Description	No.	Part Number	Pounds
FUEL TANK	1	642-15-01	
FUEL TANK BOLT RING	1	630-15-04	
FUEL COLLECTOR POT	1	631-15-03	
OAV COLLECTOR POT FILTER	1	8-31-13	
OAV FUEL FILTER TOP	1	802-15-05	
OAV BOLT POT RING BS 10B	1	8-31-1	
1/8" X 90 DEG AERODQUIP UNION	1	21-1-12	
1/8" AERODQUIP HOSE 71"	1	21-2-10	
1/8" X 90 DEG AERODQUIP UNION	1	21-1-12	
ELECTRIC FUEL PUMP INLET UNION 1/8"	1	792-15-18	
AERODQUIP 1/8" DOWTY SEAL	1	20-3-3	
ELECTRIC FUEL PUMP	1	6-16-8	
FUEL PUMP BRACKET	1	632-15-07	
FUEL PUMP MOUNTING CLIP	2	25-2-4	
FUEL PUMP OUTLET ADAPTOR	1	782-15-05	
3/8" ID DOWTY SEAL	1	20-3-7	
1/8" X 90 DEG AERODQUIP UNION	1	21-1-9	
AERODQUIP HOSE 1/8" 198"	1	21-2-9	
1/8" 575 AERODQUIP UNION	1	21-1-7	
FUEL TANK OUTLET T PIECE	1	21-5-10	
T PIECE LOCK NUT	1	752-17-02	
AERODQUIP 1/8" DOWTY SEAL	1	20-3-3	
1/8" X 90 DEG AERODQUIP UNION	1	21-1-8	
AERODQUIP HOSE 1/8" 156"	1	21-2-8	
1/8" X 90 DEG AERODQUIP UNION	1	21-1-9	

WIPAC ENGINEERING LTD.
 200 HAT LIST,
 WIPAC SYSTEMS LTD.,
 WIPAC RESEARCH Factory.

Quantity	Description	No.	Part Number	Pounds
	RESEARCH UNIT INLET ADAPTOR	1	842-15-03	
	RESEARCH UNIT INLET ADP. SEAL	1	842-15-04	
	RESEARCH UNIT OUTLET ADAPTOR	1	758-13-14	
	1/8" B.S.P. 90 DEG. UNION	1	768-13-08	
	1/8" B.S.P. UNION NUT	1	8-22-4	
	1/8" B.S.P. NYLON PIPE	1	8-8-5	
	FUEL PIPE BANJO 46462	1	8-26-2	
	FUEL PIPE BANJO BOLT	1	812-15-01	
	3/8" 10 DOWTY SEAL	2	20-3-7	
	1/8" B.S.P. NYLON PIPE CLIP	2	23-4-8	
	FUEL FILLER NECK/RETURN BLOOD	1	812-15-04	
	FILLER NECK/TANK TOP O RING	1	8-30-14	
	FUEL TANK TOP PANEL	1	842-01-78	
	FUEL TANK TOP SEAL	1	832-15-11	
	TANK FILLER CAP	1	722-18-11	
	FILLER CAP O RING BS 204	1	8-8-9	
	1/8" B.S.P. UNION FERRULE	1	8-5-12	
	1/8" B.S.P. UNION NUT	1	8-22-4	
	1/8" B.S.P. NYLON PIPE	1	8-8-5	
	FUEL PIPE BANJO 46462	1	8-26-2	
	FUEL PIPE BANJO BOLT	1	812-15-01	
	3/8" 10 DOWTY SEAL	2	20-3-7	
	1/8" B.S.P. NYLON PIPE	1	8-8-5	
	1/2" B.S.P. VALVE TOP	1	802-15-07	
	1/2" B.S.P. VALVE BOTTOM	1	802-15-08	

FUEL SYSTEM CON.

Section Number: 13 Page Number: 3 Date: 18/04/64

MARCH ENGINEERING LTD.
 PRICE LIST
 FUEL SYSTEM (CON. TO)
 Prices Ex-March Factory.

Description	No.	Part Number	Pounds
FUEL BREATHER VALVE BALL	1	8-4-13	
1/8" B.S.F. UNION FERRULE	2	8-5-12	
1/8" B.S.F. UNION NUT	2	8-22-4	
1/8" B.S.F. NYLON PIPE CLIP	3	23-4-8	
1/8" B.S.F. NYLON PIPE	1	8-6-5	
7 PIECE/FUEL SENDER UNIT ADAPT	1	832-15-09	
FUEL SENDER UNIT BODY	1	802-15-02	
FUEL SENDER PISTON	1	822-15-03	
SENDER PISTON O RING BS 011	1	8-27-6	
1/3" X 45 DEG AERQUIF UNION	1	21-1-2	
1/3" AERQUIFE HOSE	1	21-2-7	
1/3" X 45 DEG AERQUIF UNION	1	21-1-2	
LOCAL GAUGE 6 FOOT	1	34-1-14	
FUEL PUMP ELECT WIRE KPL50/16	1	9-11-3	
FUEL PUMP WIRE SEALING UNION	2	832-15-13	
FUEL PUMP WIRE SEALING CAP	2	832-15-14	
PUMP WIRE SEALING O RING BS004	2	8-31-14	

WATER System.

Section Number: 14 Page Number: 1 Date: 18/04/84

**MARCH ENGINEERING LTD.
 KIT LIST.
 WATER SYSTEM.
 Prices Ex-March Factory.**

Description	No.	Part Number	Pounds
WATER RADIATOR LH (BMW)	1	842-13-03	
WATER RADIATOR RH (BMW)	1	8-3-13-04	
WATER RADIATOR SUPPORT ANGLE	4	842-12-48	
WATER RADIATOR SCREEN	2	833-13-01	
SWIRL POT	1	842-13-06	
WATER PIPE COVER	1	8-33-5	
HEADER TANK	1	842-13-01	
HEADER TANK CAP	1	8-2-11	
HEADER TANK OVERFLOW PIPE	1	8-12-8	
CYLINDER HEAD BLEED ADAPTOR	1	758-13-07	
1/2" B.S.F. 90 DEG. UNION	2	768-13-08	
1/8" B.S.F. NYLON PIPE	1	8-8-5	
1/8" B.S.F. UNION FERRULE	2	8-5-12	
1/8" B.S.F. UNION NUT	4	8-22-4	
1/8" B.S.F. NYLON PIPE CLIP	4	23-4-8	
1/4" ID DOWTY SEAL	2	20-3-6	
1/2" ID HOSE ENG/SWIRL POT	1	8-33-9	
HOSE CLIP (32-50)	2	25-2-5	
1/2" ID HOSE ENG/DROBS OVER	1	8-33-10	
HOSE CLIP (32-50)	2	25-2-5	
1/2" ID WATER TRAIL HOSE	1	8-33-8	
HOSE CLIP (25-40)	16	25-2-5	
1" ID HOSE CYLINDER HEAD ADPT.	1	8-33-7	
HOSE CLIP (25-30)	2	25-2-5	

Section Number: 15 Page Number: 2 Date: 18/04/84

MARCH ENGINEERING LTD.
 PART LIST
 HYDRAULICS (CON. 7)
 Prices Ex-Manch Factory.

DESCRIPTION	No.	Part Number	Pounds
1/2" BSP. OFF VALVE	1	8-23-11	
1/2" DIA. COPPER WASHER	1	20-2-14	
1/2" BSP. TO 3/8" UNF ADAPTOR	1	732-06-18	
1/2" DIA. COPPER WASHER	1	20-2-13	
1/2" BSP. 2BS AERODQUIP UNION	1	21-1-3	
1/2" AERODQUIP HOSE	1	21-2-7	
1/2" BSP. PIECE	1	7-8-13	
1/2" BSP. AERODQUIP UNION	3	21-1-1	
1/2" AERODQUIP HOSE	2	21-2-7	
1/2" BSP. 2BS AERODQUIP UNION	2	21-1-3	
1/2" BSP. TO 3/8" UNF ADAPTOR	2	732-06-18	
1/2" DIA. COPPER WASHER	2	20-2-13	
1/2" DIA. COPPER	2	7-2-1	
DS 11 BRAKE PAD	4	7-2-8	
MASTER CYL. C/W RESERVOIR	1	7-9-9	
MASTER CYLINDER EXTENSION	1	7-9-10	
SEAL MASTER CYLINDER RUBBER	1	7-2-7	
1/2" BSP. TO 3/8" UNF ADAPTOR	1	732-06-18	
1/2" BSP. 2BS AERODQUIP UNION	1	21-1-3	
1/2" BSP. 2BS AERODQUIP UNION	1	21-1-3	
CLUTCH FEED PIPE ASSEMBLY	2	822-25-02	
1/2" BSP. RS 110	2	8-31-2	
CLUTCH FEED BUNDY	2	7-3-1	
1/2" BSP. TO 3/8" UNF ADAPTOR	2	7-8-7	
1/2" BSP. 2BS AERODQUIP UNION	1	21-1-3	

Section Number: 15 Page Number: 3 Date: 18/04/84

MARCH ENGINEERING LTD.
MILKERS COVE COON, TX.
Prices ex-Manch Factory.

	No.	Part Number	Pounds
CLUTCH BLEEDER	1	21-2-7	
CLUTCH BLEEDER	1	21-1-1	
CLUTCH BLEEDER	1	802-25-01	
CLUTCH BLEEDER	1	13-5-8	
CLUTCH BLEEDER	1	8-24-14	
MASTER CYLINDER MOUNTING STUD	6	810-01-15	
CLUTCH BLEEDER	1	842-25-01	

Section Number: 16 Page Number: 1 Date: 18/04/84

MARCH ENGINEERING LTD.
 842 KIT LIST.
 ELECTRICAL SYSTEM,
 For use on Ex-march Factory.

	Description	No.	Part Number	Pounds
1	BATTERY	1	9-10-13	
2	BATTERY MOUNTING BRACKET	1	830-28-01	
3	WIRING LOOP	1	9-14-2	
4	BEHIND TIDE (LUCAS AMPER)	1	9-10-15	
5	MASTER SWITCH 8E05-B040/268446	2	9-11-4	
6	TOGGLE SWITCH	3	9-1-12	
7	REAR LIGHT	1	9-9-7	
8	REAR LIGHT BULB 12V	1	9-14-3	
9	OIL PRESSURE SWITCH	1	9-4-6	
10	OIL PRESSURE WARNING LIGHT	1	9-9-6	
11	BUTTON SWITCH	2	9-1-2	
12	FIRE POWER PACK	1	29-1-6	
13	FIRE POWER PACK BRACKET	1	820-01-10	
14	BOWDEN INNER CABLE	1	6-2-2	
15	FIRE PULL CABLE RED SLEEVE	1	6-18-13	
16	BOWDEN NIPPLE	2	6-2-5	
17	MASTER SWITCH BRACKET	1	822-01-91	
18	MOUNTING GROMMET	2	6-15-12	
19	MOUNTING GROMMET SPACER	2	6-20-7	
20	SPARK BOX PLUG (7 PIN)	1	9-10-4	
21	SPARK BOX SOCKET (7 PIN)	1	9-10-5	
22	SPARK BOX BASE (BMW BOSCH)	1	822-28-03	
23	COIL BRKT. (BMW BOSCH)	1	782-28-02	
24	SPARK BOX BASE FRONT MOUNTING	1	832-01-54	
25	SPARK BOX BASE REAR MOUNTING	1	811-01-57	

Section Number: 16 Page Number: 2 Date: 15/04/64

MARCH ENGINEERING LTD.
BOMBIT LIST.
ELECTRICAL SYSTEM (CON. 7).
Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
26	MOUNTING BRACKET	2	B-15-12	

Bodywork.

Section Number: 17 Page Number: 1 Date: 18/04/84

MARCH ENGINEERING LTD.
842 KIT LIST.
BODYWORK.
Produced by March Factory.

	Description	No.	Part Number	Pounds
1	UNDERTRAY (BRN.)	1	842-12-08	
2	MIRROR BODY	2	842-12-18	
3	MIRROR REFLECTOR MOUNTING	2	842-12-19	
4	MIRROR MOUNTING INDES	2	820-12-08	
5	MIRROR STEM	2	820-12-26	
6	MIRROR LH	1	11-16-5	
7	MIRROR RH	1	11-16-6	
8	MIRROR MOUNTING JOINT	2	782-12-25	
9	HEADREST	1	842-12-16	
10	HEADREST COVER	1	842-12-45	
11	HELMET REST MOUNTING BRACKET	2	842-01-64	
12	SMART RUBBING STRIP LH & RH	2	842-15-15	
13	NONDODDGE RUBBING STRIP	1	842-12-24	
14	CERAMIC BLOCK	8	822-12-14	
15	CERAMIC ROD 3/16"	8	6-25-3	
16	NOSE BOX	1	842-01-62	
17	FRONT WING LH	1	842-12-21	
18	FRONT WING RH	1	842-12-20	
19	FRONT WING GURNEY FLAP	2	842-12-60	
20	FRONT WING END PLATES	2	832-12-23	
21	FRONT WING PIVOT BLOCKS	2	810-12-35	
22	FRONT WING CENTRE TUBE	1	842-12-17	
23	FRONT WING ADJUSTER SCREW	1	842-01-63	
24	FRONT WING ADJUSTER CLEVIS	1	822-01-61	
25	FRONT WING ADJUST SCREW BARREL	1	822-01-62	

MARCH ENGINEERING LTD.
 842 KIT LIST.
 BODYWORK - CON., LTD.
 Prices Ex-Manch Factory.

	Description	No.	Part Number	Pounds
26	FRONT WING ADJUST BIPERM SOCKET	1	822-01-83	
27	NOSE FRAME CLEVIS BRADER	1	842-01-68	
28	REAR WING PILLAR (HONEYCOMB)	1	842-12-14	
29	WING PILLAR SANDWICH PLATE	2	822-12-13	
30	WING PILLAR MOUNTING PLATE	2	842-12-13)	
31	WING PILLAR MOUNTING BUSH	2	842-12-01	
32	LATERAL INTRUSION BARRIER	2	842-12-09	
33	WING PILLAR SILENTBLOCK BUSH	4	8-13-2	
34	W.PILLAR SILENT BLOCK SPADER	2	842-12-03	
35	WING PILLAR MTG. PLATE INSERT	4	802-12-11	
36	WING PILLAR MTG. PLATE WASHER	4	802-20-28	
37	4 3/4" X 5/16" UNF HEX BOLT	2	12-14-8	
38	* WING PILLAR ASSEMBLY	1		
39	REAR LIGHT BRACKET	1	842-12-04	
40	DASH PANEL MOUNTING BUSHES	2	8-20-4	
41	REAR WING MAINPLANE (CARBON)	1	822-12-22	
42	REAR WING FLAP	1	832-12-67	
43	REAR WING END PLATES	2	832-12-31	
44	MOUNTING WASHER	2	792-12-08	
45	* WING FOILS ASSEMBLY	1		
46	UNDER TRAY FRONT STRUT LH	1	842-12-33	
47	UNDERTRAY FRONT STRUT RH	1	842-12-32	
48	UNDERTRAY F. TOP STRUT MTG. LH	1	842-12-23	
49	UNDERTRAY F. TOP STRUT MTG. RH	1	842-12-22	
50	UNDERTRAY REAR STRUT	1	842-12-31	

Section Number: 17 Page Number: 3 Date: 18/04/64

MARCH ENGINEERING LTD.
 PRICE LIST
 BODYWORK (CON.) LTD.
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
51	UNDERTRAY MID. STRUT TOP MTS. LH	1	842-12-11	
52	UNDERTRAY MID. STRUT TOP MTS. RH	1	842-12-34	
53	UNDERTRAY MID MTS. BRKT. LH	1	842-12-55	
54	UNDERTRAY MID MTS. BRK. RH	1	842-12-12	
55	BODY MOUNTING STRUT CLEVIS	4	842-12-25	
56	SILENT BLOCK BUSH	4	8-13-1.	
57	BODY MOUNTING REDUCING BUSH	4	842-12-26	
58	REAR BODY MOUNTING PLATE RH	1	842-12-36	
59	REAR BODY MOUNTING PLATE LH	1	842-12-37	
60	UNDERTRAY C/SUNK WASHER 3/16"	24	832-12-22	
61	SIDEFAME HEAT SHIELD	2	842-12-47	
62	MOUNTING WASHER	4	792-12-08	
63	8" RADIATOR FLAP LH	1	842-12-39	
64	8" RADIATOR FLAP RH	1	842-12-40	
65	4" RADIATOR FLAP LH	1	842-12-41	
66	4" RADIATOR FLAP RH	1	842-12-42	
67	ENG. COVER/HEAT SHIELD BRKT TOP	2	842-12-44	
68	ENG. COVER/HEAT SHIELD BRKT LWR	2	842-12-43	
69	ENGINE SIDE COVER LH	1	842-12-48	

Section Number: 1 Page Number: 1 Date: 18/04/64

MARCH ENGINEERING LTD.
 PART LIST.
 MAINCASE.
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
1	GEARBOX FT 200	1	16-3-3	
2	MAINCASE MODIFICATIONS	1	842-16-06	
3	PINION SPRAY TUBE	1	817-14-07	
4	PINION SPRAY TUBE DOWTY SEAL	1	20-3-14	
5	PINION BEARING RETAINING BOLT	7	FT-2251	
6	PINION BEARING TAB WASHER	2	FT-2252	
7	SHIMS .003 .005 .010 .015 .025	0	FT-2253	
8	PINION BEARING	1	FT-2221	
9	PINION BEARING CLAMP PLATE	1	842-16-32	
10	MAINCASE TO BRG. CARRIER DOWEL	2	FT-2015	
11	REVERSE IDLER COMPLETE	1	FT-2337	
12	REVERSE IDLER GEAR	1	FT-23371	
13	REVERSE IDLER GEAR BEARING	1	FT-23372	
14	REVERSE IDLER SPIGOT	1	FT-23373	
15	REVERSE IDLER WASHER	1	FT-23374	
16	REVERSE IDLER NUT	1	FT-23375	
17	REVERSE IDLER RETAINING BOLT	1	FT-23376	
18	REVERSE IDLER SPLIT PIN	1	FT-23377	
19	MAINCASE TO BRG. CARRIER STUD	9	FT-2014	
20	SIDEPLATE STUD	6	802-16-06	
21	SIDEPLATE STUD	6	802-16-07	
22	SIDEPLATE THROUGH STUD	3	802-16-05	
23	INPUT SHAFT CIRCLIP	1	FT-24410	
24	CIRCLIP SPIGOT HOUSING	1	FT-24410	
25	INPUT SHAFT OIL SEAL	1	FT-24411	

Section Number: 1 Page Number: 2 Date: 18/04/84

MARCH ENGINEERING LTD.
 FT4 KIT LIST.
 MAINCASE (CON. T).
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
26	INPUT SHAFT BEARING FT 24412	1	18-20-2	
27	INPUT SHAFT SPICOT HOUSING	1	822-16-08	
28	SPICOT HOUSING RET. SCREWS	7	FT-24410	
29	INPUT SHAFT BMW	1	822-16-05	
30	INPUT SHAFT HONDA	1	822-16-55	
31	RET. BOLT LAYSHAFT NOSE BRG.	1	FT-2342	
32	LAYSHAFT NOSE BEARING	1	FT-2291	
33	CROWN WHEEL AND PINION 9:31	1	FT-2214	
34	CROWN WHEEL AND PINION 8:31	1	FT-2215	
35	MAGNET	1	18-19-4	

DIFF. Assy.

Section Number: 2 Page Number: 1 Date: 18/04/84

MARCH ENGINEERING LTD.
 P.T.A. KIT LIST
 DIFFERENTIAL ASSY.
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
1	OUTPUT FLANGE LH	1	842-16-07	
2	OUTPUT FLANGE RH	1	842-16-08	
3	SIDEPLATE LH	1	842-16-05	
4	SIDEPLATE RH	1	842-16-04	
5	OIL SEAL OUTPUT FLANGE	2	FT-2054	
6	BEARING OUTPUT FLANGE	2	18-20-1	
7	CIRCLIP OUTPUT FLANGE	2	FT-2191	
8	BEARING SPACER LH	1	832-16-05	
9	BEARING SPACER RH	1	832-16-04	
10	SHIM .003 .005 .010 .015 .020	0	FT-2081	
11	DIFF CARRIER BEARING AND TRACK	2	18-20-4	
12	DIFF END COVER	1	802-16-46	
13	DIFF CASE	1	802-16-45	
14	POWER LOCK SHIM 0.030"	0	822-16-48	
15	POWER LOCK SHIM 0.025"	0	822-16-49	
16	POWER LOCK SHIM 0.020"	0	822-16-50	
17	POWER LOCK SHIM 0.015"	0	822-16-51	
18	POWER LOCK SHIM 0.010"	0	822-16-52	
19	POWER LOCK SHIM 0.007"	0	822-16-53	
20	POWER LOCK SHIM 0.005"	0	822-16-54	
21	POWER LOCK SHIM 0.003"	0	822-16-55	
22	SIDE RING BEAR 45 DEG. RAMP LH	1	802-16-52	
23	SIDE RING BEAR 45 DEG. RAMP RH	1	802-16-51	
24	SIDE BEAR	2	18-2-10	
25	PLANET WHEELS	4	18-2-17	

DIFF. ASSY CON.

Section Number: 2 Page Number: 2 Date: 18/04/84

MARCH ENGINEERING LTD.
FT4 KIT LIST.
DIFFERENTIAL ASSEMBLY (CONT'D).
FINISH: EX-MARCH FACTORY.

	Description	No.	Part Number	Found
26	DISC FLAT	4	18-5-14	
27	DISC SPLINES	4	18-5-12	
28	CROWN WHEEL TAD WASHER	4	FT-2012	
29	CROWN WHEEL BOLT	6	632-16-03	
30	COMPLETE DIFF. ASSEMBLY	1		

END COVER + OIL PUMP.

Section Number: 7 Page Number: 1 Date: 16/04/64

MARCH ENGINEERING LTD. FT4 KIT LIST. END COVER & OIL PUMP. Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
1	END COVER	1	842-16-01	
2	END COVER STUD	2	802-16	
3	END COVER STUD	5	FT-2026	
4	END COVER BOWE	1	753-15-06	
5	END COVER RETAINING NUT	17	FT-2013	
6	END COVER WASHER	17	FT-2027	
7	OIL FILTER SPINDLE WASHER	1	802-16-22	
8	OIL FILTER SPINDLE	1	802-16-24	
9	OIL FILTER ELEMENT	1	18-20-9	
10	OIL FILTER WASHER	1	771-16-38	
11	OIL FILTER SPRING	1	16-6-2	
12	OIL FILTER BOWL	1	812-16-41	
13	OIL FILTER BOWL 10" RING	1	8-26-9	
14	OIL FILTER BOWL RET. BOLT	1	802-16-23	
15	OIL FILTER RET BOLT 10" RING	1	8-14-10	
16	GEARBOX OIL PUMP ASSEMBLY	1	F8A-6265	
17	GEARBOX OIL PUMP DRIVE GEAR	1	FT-2657	
18	GEARBOX OIL PUMP DRIVE KEY	1	D8-2656	
19	GEARBOX OIL PUMP DRIVE CIRCLIP	1	D8-2658	
20	SHAFT OIL PUMP GEAR	1	FT-2655	
21	OIL PUMP RETAINING SCREW	3	D8-2651	
22	OIL PUMP END COVER	1	F8A-62652A	
23	OIL PUMP DRIVING ROTOR	1	D8-2657	
24	OIL PUMP IDLER ROTOR	1	D8-2655	
25	OIL PUMP BODY	1	F8A-62651	

END COVER & OIL PUMP CON.

Section Number: 7 Page Number: 2 Date: 18/04/84

MARCH ENGINEERING LTD.
 FT4 KIT LIST.
 END COVER & OIL PUMP (CON. TO).
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
26	OIL PUMP FRONT COVER	1	FGA-62653	
27	OIL PUMP BODY PET SCREW	4	FGA-26510	
28	OIL PUMP OUTLET BANGG	1	792-16-10	
29	OIL PUMP OUTLET BANGG BOLT	1	792-16-11	
30	OUTLET BANGG BOLT DOWTY SEAL	2	20-3-3	
31	-6 X 45 DEG AEROGUIP UNION	1	21-1-8	
32	-6 X 90 DEG AEROGUIP UNION	1	21-1-9	
33	-6 AEROGUIP HOSE	1	21-2-9	
34	* END COVER ASSEMBLY	1		

GEAR SELEC. MECH.

Section Number: 4 Page Number: 1 Date: 18/04/64

MARCH ENGINEERING LTD.
 FT4 KIT LIST.
 GEAR SELEC. MECH.
 Prices Ex-March Factory.

	Description	No.	Part Number	Pounds
1	SELECTOR FINGER HOUSING	1	FT-203	
2	SELECTOR FINGER HOUSING GARNET	1	FT-241	
3	LAYSHAFT NUT	2	812-16-40	
4	FINION NUT	2	812-15-37	
5	BEARING LAYSHAFT TAIL	1	FT-2343	
6	LAYSHAFT NOSE BEARING	1	FT-2291	
7	SELEC. FINGER HSG. RET. STUD	1	FT-2025	
8	1ST/REV PLUNGER	1	FT-2030	
9	1ST/REV PLUNGER SPRING	1	FT-2034	
10	1ST/REV PLUNGER PLUG	1	FT-2035	
11	1ST/REV PLUNGER DETENT BALL	1	FT-2033	
12	1ST/REV PLUNGER DETENT SPRING	1	FT-2032	
13	DETENT SCREW	2	FT-2028	
14	SELECTOR FINGER	1	FT-252	
15	SELECTOR FINGER BUSH	2	FT-2036	
16	SELECTOR FINGER SEAL	1	FT-2037B	
17	BEARING CARRIER	1	FT-202	
18	FINION TAIL BEARING RET. SCREW	1	FT-2253	
19	SELECTOR ROD 1ST/REV	1	FT-246	
20	SELECTOR ROD 2ND/3RD	1	FT-247	
21	SELECTOR ROD 4TH/5TH	1	FT-248	
22	SELECTOR ROD SHIM	3	FT-2463	
23	SELECTOR FORK 1ST/REV	1	FGB-249	
24	SELECTOR FORK 2ND/3RD	1	FT-250	
25	SELECTOR FORK 4TH/5TH	1	FT-251	

GEAR SELEC. MECH.

Section Number: 4 Page Number: 2 Date: 18/04/84

MARCH ENGINEERING LTD.
 100, HILL STREET,
 BRADFORD, WEST YORKSHIRE, (CON, T).
 Prices Ex-Factory.

	Description	No.	Part Number	Pounds
26	SELECTOR FORK RET. NUT	3	FT-2442	
27	SELECTOR FINGER HOUSING SPACER	1	FT-20310	
28	SELEC. FINGER HSG. BRADER BOLT	1	FT-20311	
29	INTERLOCK	2	FT-2024	
30	SELECTOR ROD DETENT SPRING	6	FT-2022	
31	SELECTOR ROD DETENT BALL	6	FT-2021	
32	SELECTOR ROD DETENT SCREW	3	FT-2023	
33	SLIDING GEAR 1ST/REV	1	FT-221	
34	HUB 1ST/REV	1	FT-226	
35	BEAR NEEDLE ROLLER	5	FT-2261	
36	CLUTCH RING	2	DB-232	
37	HUB 2ND/3RD	1	FT-227	
38	HUB 4TH/5TH	1	FT-228	
39	INNER TRACK 5TH GEAR	1	FT-229	
40	THRUST WASHER 5TH PINION GEAR	1	FT-2254	
41	THRUST WASHER 5TH L. SHAFT GEAR	1	FT-2345	
42	4TH/5TH BRADER LAY SHAFT	1	FT-2346	
43	1ST GEAR RATIO PAIR	1	FT-234	
44	2ND GEAR RATIO PAIR	1	FTM-1	
45	3RD GEAR RATIO PAIR	1	FTM-2	