

85T INDY.

Section Number: 1 Page Number: 1 Date: 15/08/85

MARCH ENGINEERING LTD.  
85I KIT LIST.  
MAINCASE.

Prices Ex-March Factory Retail.  
85T INDY

	Description	No.	Part Number	Pounds
1	85T INDY GEARBOX	0	8-25-2	£ 14,906.92
2	FWD GEARBOX CASE	1	85T-01-13	£ 6,299.90
3	RWD GEARBOX CASE	1	85T-01-14	£ 3,144.36
4	FWD GEARBOX CASE CHEVY V8	1	85T-01-19	£ 6,299.90
5	CLUTCH SHAFT DFX	1	85T-08-03	£ 576.78
6	CLUTCH SHAFT CHEVY V8	1	85T-08-06	£ 576.78
7	CLUTCH SHAFT PROTECTOR TUBE	1	85T-01-20	£ 40.33
8	O RING BS 149	1	33-1-13	£ 1.58
9	O RING BS 136	1	33-3-14	£ 0.69
10	CLUTCH SHAFT BEARING HOUSING	1	85T-08-04	£ 74.19
11	RETAINING STUD	6	84C-16-39	£ 5.08
12	O RING BS138	1	8-33-14	£ 0.82
13	CLUTCH SHAFT SUPPORT BEARING	1	18-20-15	£ 11.92
14	OIL SEAL SUPP.BRG.HSG.	1	FT-24411A	£ 5.33
15	CIRCLIP SUPPORT BRG. HOUSING	1	18-23-13	£ 0.95
16	CIRCLIP CLUTCH SHAFT BRG.	1	18-23-14	£ 0.73
17	LAYSHAFT NOSE BRG. HSG.	1	85T-01-03	£ 172.14
18	RET. BOLT LAYSHAFT BRG. HSG.	2	12-27-4	£ 0.43
19	LAYSHAFT NOSE BEARING	1	18-20-10	£ 7.45
20	CIRCLIP LAYSHAFT NOSE BEARING	1	18-20-11	£ 1.05
21	PINION BRG. ASSEMBLY	1	DGB-2221A	£ 184.71
22	PINION SHIM .003'-.025'	0	DGB-2253	£ 4.64
23	RETAINING BOLT	6	12-30-5	£ 1.29
24	PINION BRG.TAB WASHER	3	DGB-2252	£ 1.59
25	PINION BRG LOCK NUT	1	85T-05-01	£ 56.77

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MARCH ENGINEERING LTD.

BS1 KIT LIST.

MAINCASE (CON, T).

Prices Ex-March Factory Retail.  
BST INDY

	Description	No.	Part Number	Pounds	
26	DRAIN PLUG	1	84C-16-40	£	20.22
27	MAGNET	1	18-19-4	£	3.75
28	STUD MAINCASE/BRG.CARRIER	10	84C-16-97	£	5.08
29	HOLLOW DOWEL	4	85T-01-11	£	5.33
30	Ø.70" DIA.O RING CORD	1	33-5-13	£	1.77
31	FWD TO RWD CASE STUD	10	84C-16-37	£	5.08
32	FWD TO RWD DOWEL STUD	2	84C-16-49	£	5.08
33	CATCHTANK OUTLET TUBE	1	85C-1	£	0.00
34	MAINCASE BLANLING CAP	1	85C-16-32	£	0.00
35	OIL TANK CORE PLUG 1 5/16" OD	2	8-31-15	£	1.04
36	CATCH TANK UNION	1	85C-14-20	£	19.77
37	CLUTCH SLAVE CYL ASSY.	0	18-24-15	£	694.27
38	REMOTE CLUTCH HSG.	1	85C-16-18	*£	429.92
39	CLUTCH PISTON	1	85C-16-19	*£	73.20
40	CLUTCH NOSE PIECE	1	85C-16-20	*£	115.14
41	CLUTCH RELEASE BEARING	1	18-5-8	*£	45.98
42	ANTI-ROTATION PIN	1	826-16-21	*£	8.75
43	O'RING BS126	1	33-1-6	£	1.58
44	-3 TO 3/8" UNF MALE/MALE	2	21-6-6	*£	6.73
45	CLUTCH PISTON SEAL (LARGE)	1	8-24-3	*£	1.79
46	CLUTCH PISTON SEAL (SMALL)	1	8-24-5	*£	1.79
47	CLUTCH BLEED HOUSING	1	810-14-01	£	3.42
48	-3JIC/-3JIC BULKHEAD FITTING	1	21-11-8	£	0.00
49	-3 AERODUIP HOSE	2	21-2-7	£	6.95

**MARCH ENGINEERING LTD.**

**85I KIT LIST.**

**OIL SYSTEM.**

**Prices Ex-March Factory Retail.**

**85T INDY**

	Description	No.	Part Number	Pounds	
1	PINION HEAD SPRAY NOZZLE	1	85T-06-02	£	53.64
2	VITON "O" RING BS019	1	33-1-12	£	0.64
3	OILWAY PLUG	1	FT-2031	£	0.55
4	PINION OIL FEED	1	DGB-2041	£	45.51
5	PINION OIL FEED O RING	1	33-1-7	£	0.98
6	OIL FEED CIRCLIP	1	18-21-11	£	1.05
7	OIL PUMP OUTLET ADAPTOR	1	85T-06-08	£	25.59
8	OIL PUMP ASSEMBLY	1	DGB-265	£	182.38
9	OIL PUMP BODY	1	DGB-2652	*£	61.35
10	OIL PUMP END COVER	1	DGB-2653	*£	53.42
11	OIL PUMP BODY RETAINING SCREW	4	12-18-12	*£	0.52
12	OIL PUMP ROTOR IDLER	1	FGB-2654	*£	24.13
13	OIL PUMP ROTOR DRIVER	1	FGB-2655	*£	28.01
14	OIL PUMP DRIVEN GEAR	1	DGB-2657	£	31.90
15	CIRCLIP DRIVEN GEAR	1	23-6-6	*£	0.29
16	OIL PUMP DRIVING GEAR	1	85T-06-01	£	38.70
17	WIRE RING DRIVING GEAR	2	18-20-12	£	0.98
18	SPRAY BAR	1	85T-06-06	£	48.18
19	SPRAY BAR O RING	1	33-1-11	£	0.65
20	SPRAY BAR GRUB SCREW	1	12-26-11	£	1.91
21	OIL PICK UP	1	DGB-266	£	65.80
22	OIL PICK UP O RING	1	33-6-2	£	1.42
23	OIL PICK UP TOP RET. SCREW	1	12-23-5	£	0.43
24	OIL PICK UP LOWER RET. SCREW	2	12-23-6	£	0.50
25	OIL PICK UP OUTER FILTER	1	DGB-2660	£	37.84

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MARCH ENGINEERING LTD.

85I KIT LIST.

OIL SYSTEM(CON,T).

Prices Ex-March Factory Retail.

85T INDY

	Description	No.	Part Number	Pounds	
26	OIL PICK UP INNER FILTER	1	DGB-2665B	£	36.40
27	SUMP PLATE	1	DGB-2663	£	25.35
28	O RING BS 144	1	33-6-3	£	1.42
29	RETAINING BOLT	6	12-23-4	£	0.43

**MARCH ENGINEERING LTD.**  
**851 KIT LIST.**  
**DIFFERENTIAL ASSY..**  
**Prices Ex-March Factory Retail.**  
**85T INDY**

	Description	No.	Part Number	Pounds	
1	DIFF HOUSING	1	85T-02-07	£	604.68
2	DIFF END CAP	1	85T-02-08	£	375.23
3	SIDE GEAR RAMP 45X45	2	F6B-2137	£	85.10
4	SIDE GEAR RAMP 30X60	2	F6B-2137A	£	85.10
5	SIDE GEAR RAMP 45X90 LH	1	84C-16-125	£	192.63
6	SIDE GEAR RAMP 45X90 RH	1	84C-16-126	£	192.63
7	PINION GEAR	4	18-19-11	£	26.65
8	SIDE GEAR	2	84C-16-36	£	82.83
9	DISC FLAT	4	18-19-7	£	15.78
10	DISC SPLINED	4	18-19-8	£	15.78
11	CLUTCH PRE LOAD SHIM	0	84C-16-21	£	3.54
12	OUTPUT FLANGE	2	85T-02-04	£	261.00
13	DIFF CARRIER ROLLER & CUP	2	18-21-4	£	163.73
14	PRE LOAD SHIM	0	84C-16-07	£	8.03
15	INNER CV JOINT ASSY.	2	84C-16-18	£	228.46
16	CV JOINT BOLT	12	84C-16-14	£	23.66
17	SIDEPLATE	2	85T-01-05	£	359.97
18	RETAINING STUD	28	84C-16-39	£	5.08
19	MTG. NUT	28	13-2-3	£	1.18
20	EXTRACTOR BOLT	8	12-3-11	£	0.43
21	CV JOINT GAITER	2	84C-16-26	£	29.53
22	OUTPUT BEARING	2	18-21-3	£	120.56
23	CV JOINT LIPSEAL	2	18-21-6	£	55.81
24	8:31 CW&P	1	85T-03-10/20	£	634.62
25	9:31 CW&P	1	85T-03-11/21	£	634.62

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MARCH ENGINEERING LTD.

85I KIT LIST.

DIFFERENTIAL ASSY. (CON,T).

Prices Ex-March Factory Retail.

85T INDY

	Description	No.	Part Number	Pounds	
26	10:31 CW&P	1	85T-03-12/22	£	634.62
27	CW BOLT	12	85T-03-16	£	3.39
28	DIFFERENTIAL ASSY.	0	18-24-13	£	3,179.51

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MARCH ENGINEERING LTD.  
85I KIT LIST.  
SPOOL ASSY..

Prices Ex-March Factory Retail.  
85T INDY

	Description	No.	Part Number	Pounds	
1	SPOOL	1	85T-02-11	£	818.65
2	CLOSURE FLATE	2	84C-16-06	£	3.34
3	DIFF CARRIER ROLLER & CUP	2	18-21-4	£	163.73
4	PRE LOAD SHIM	0	84C-16-07	£	8.03
5	INNER CV JOINT ASSY.	2	84C-16-18	£	228.46
6	CV JOINT BOLT	12	84C-16-14	£	23.66
7	CV JOINT SPACER	2	84C-16-48	£	24.41
8	SIDEPLATE	2	85T-01-05	£	359.97
9	RETAINING STUD	28	84C-16-39	£	5.08
10	EXTRACTOR BOLT	8	12-3-11	£	0.43
11	CV JOINT GAITER	2	84C-16-26	£	29.53
12	CV JOINT RET. NUT	12	13-7-9	£	2.89
13	CV JOINT LIPSEAL	2	18-21-6	£	55.81
14	8:31 CW&P	1	85T-03-10/20	£	634.62
15	9:31 CW&P	1	85T-03-11/21	£	634.62
16	10:31 CW&P	1	85T-03-12/22	£	634.62
17	CW BOLT	12	85T-03-16	£	3.39
18	SPOOL ASSY.	0	18-24-9	£	1,560.96

**MARCH ENGINEERING LTD.**  
**85I KIT LIST.**  
**BRG. CARRIER ASSY..**  
**Prices Ex-March Factory Retail.**  
**85T INDY**

	Description	No.	Part Number	Pounds	
1	BEARING CARRIER	1	85T-01-06	£	982.56
2	PINION TAIL BRG	1	18-23-11	£	53.74
3	LAYSHAFT TAIL BRG	1	18-23-12	£	43.01
4	CLUTCH RING	2	DGB-232	£	60.91
5	1ST/REV SELECTOR FORK	1	DGB-249	£	86.69
6	1ST/REV SELECTOR ROD	1	85T-05-36	£	81.73
7	1ST/REV SELECTOR ROD SPACER	1	85T-05-37	£	25.75
8	2ND/3RD SELECTOR FORK	1	DGB-250	£	84.23
9	2ND/3RD SELECTOR ROD	1	85T-05-38	£	94.48
10	2ND/3RD SELECTOR ROD SPACER	1	85T-05-39	£	2.85
11	4TH/5TH SELECTOR FORK	1	DGB-251	£	84.23
12	4TH/5TH SELECTOR ROD	1	85T-05-17	£	82.43
13	2ND/3RD SELECTOR ROD SPACER	1	85T-05-39	£	2.85
14	SELECTOR FORK SHIM	3	FT-2463	£	2.15
15	SELECTOR FORK RET. NUT	2	FT-2462	£	0.54
16	SELECTOR FORK K NUT	1	13-2-5	£	2.89
17	DETENT BALL BEARING	6	18-21-7	£	1.05
18	SELECTOR ROD DETENT SPRING	6	FT-2022	£	0.87
19	SELECTOR ROD DETENT SCREW	3	FT-2023	£	0.48
20	INTERLOCK	2	85T-05-14	£	13.61
21	SELECTOR FINGER & SHAFT	1	85T-05-13	£	122.76
22	SELECTOR FINGER BRG.	1	18-24-1	£	41.01
23	SELECTOR FINGER LIPSEAL	1	18-18-4	£	1.36
24	STUD MAINCASE/BRG. CARRIER	8	840-16-97	£	5.08
25	STUD MAINCASE/BRG. CARRIER	1	85T-01-15	£	5.08

**MARCH ENGINEERING LTD.  
 85I KIT LIST.  
 BRG. CARRIER ASSY. (CON,T).  
 Prices Ex-March Factory Retail.  
 85T INDY**

	Description	No.	Part Number	Pounds	
26	END COVER STUD	1	85T-01-10	£	5.08
27	5/16 FLAT WASHER	10	20-4-11	£	0.17
28	RETAINING NUT	10	13-2-2	£	2.89
29	0.70" DIA.O RING CORD	1	33-5-13	£	1.77
30	STD GEAR BEARING	5	DG-2261	£	7.12
31	NEEDLE ROLLER BRG.	1	18-23-6	£	10.37
32	1ST/REV SLIDING GEAR	1	85T-05-03	£	90.00
33	1ST/REV HUB	1	85T-05-35	£	224.31
34	3RD 4TH GEAR HUB	1	DGB-227	£	106.62
35	4TH/5TH HUB	1	DGB-228	£	97.53
36	END THRUST AND TRACK-STD.	1	85T-05-32	£	55.38
37	END THRUST AND TRACK	1	85T-05-09	£	55.38
38	PINION SHAFT NUT	1	85T-03-05	£	22.02
39	LAYSHAFT NUT	1	85T-03-06	£	22.02
40	4TH/5TH GEAR LAYSHAFT SPACER	1	85T-05-06	£	15.58
41	STD 5TH GEAR LAYSHAFT SPACER	1	85T-05-33	£	13.15
42	STARTER SHAFT BRG.HOUSING	1	85T-11-04	£	41.54
43	STARTER SHAFT BRG.	1	8-38-10	£	0.00
44	STARTER DRIVEN GEAR	1	85T-11-01	£	53.31
45	BRG CARRIER ASSY.	0	18-24-10	£	2,178.93
46	SPRAY BAR GRUB SCREW	1	12-26-11	£	1.91

**MARCH ENGINEERING LTD.**

**85I KIT LIST.**

**END COVER ASSY.**

Prices Ex-March Factory Retail.  
85T INDY

	Description	No.	Part Number	Pounds	
1	END COVER	1	85T-01-07	£	633.60
2	1ST/REV GEAR PLUNGER	1	85T-05-42	£	10.41
3	1ST/REV PLUNGER SPRING	1	FT-2032	£	0.73
4	1ST/REV PLUNGER CAP	1	FT-2035	£	2.06
5	5/8 ID DOWTY SEAL	1	20-3-8	£	1.70
6	OIL INLET BANJO	1	82C-16-153	£	13.47
7	OIL INLET BANJO BOLT	1	82C-16-154	£	21.28
8	DOWTY SEAL	2	20-4-12	£	1.81
9	OIL INLET ADAPTOR	1	84C-16-63	£	13.76
10	OIL FILTER GAUZE	1	VG-2045	£	37.87
11	OIL FILTER END CAP	1	85T-01-24	£	9.39
12	BREATHER BANJO BOLT	1	18-20-6	£	2.91
13	BREATHER BANJO	1	18-20-7	£	4.78
14	BANJO BOLT SEAL	2	20-3-11	£	1.48
15	SELECTOR FINGER BUSH	1	FT-2036	£	1.59
16	OILWAY PLUG	1	FT-2031	£	0.55
17	STARTER DRIVER GEAR	1	85T-11-02	£	47.08
18	STARTER INPUT SHAFT	1	85T-11-03	£	58.15
19	STARTER INPUT SHAFT SPACER	1	85T-11-05	£	17.31
20	STARTER SHAFT PLUG	1	85T-11-06	£	3.05
21	STARTER SHAFT BEARING	1	8-38-14	£	10.39
22	STARTER SHAFT SEAL	1	33-2-4	£	6.31
23	END COVER ASSY.	0	18-24-12	£	828.44

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MARCH ENGINEERING LTD.

85I KIT LIST.

GEAR RATIOS.

Prices Ex-March Factory Retail.

85T INDY

	Description	No.	Part Number	Founds	
1	1ST GEAR RATIO	0	85T-03-24/DGB	£	324.00
2	1ST/2ND COMBINATION RATIO	0	85T-03-27	£	465.38
3	2ND GEAR RATIO	0	DGB-M-2ND	£	90.13
4	3RD/4TH/5TH GEAR RATIO	0	DGB-M-STD	£	87.49
5	WIDE 5TH GEAR RATIO	0	85T-04-04/06	£	224.31

MARCH ENGINEERING LTD.

BSI KIT LIST.

SERVICE TOOLS.

Prices Ex-March Factory Retail.  
85T INDY

	Description	No.	Part Number	Pounds	
1	PINION DEPTH JIG	1	85T-10-05	£	238.15
2	FORKSETTING JIG ASSY.	1	18-24-6	£	311.08
3	FORKSETTING JIG BACKPLATE	1	85T-10-13	*£	0.00
4	DUMMY PINION SHAFT	1	85T-10-12	*£	0.00
5	PINION BRG. ASSEMBLY	1	DGB-2221A	*£	184.71
6	PINION BRG LOCK NUT	1	85T-05-01	*£	56.77
7	FORKSETTING JIG STUD	3	85T-10-08	*£	0.00
8	PINION SHAFT NUT	1	85T-03-05	*£	22.02
9	PINION RET NUT SPANNER	1	85T-10-10	£	127.22
10	PINION SHAFT SOCKET	1	85T-10-04	£	51.92
11	STARTER SHAFT SOCKET	1	85T-10-09	£	20.77