

85T SPORTS.

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MARCH ENGINEERING LTD. 85T KIT LIST. MAINCASE.

Prices Ex March to G.T. & T..
85T SPORTS

	Description	No.	Part Number	Dollars
1	85T SPORTS GEARBOX	0	18-24-4	\$ 14,742.00
2	FWD GEARBOX CASE	1	85T-01-01	\$ 3,351.89
3	RWD GEARBOX CASE	1	85T-01-02	\$ 4,087.67
4	RWD GEARBOX CASE WITH BOSSES	1	85T-01-27	\$ 4,087.67
5	CLUTCH SHAFT BUICK V6	1	85T-08-01	\$ 749.81
6	CLUTCH SHAFT CHEVY V8	1	85T-08-05	\$ 749.81
7	CLUTCH SHAFT NISSAN V6	1	85T-08-07	\$ 749.81
8	CLUTCH SHAFT NISSAN FJ20	1	85T-08-08	\$ 749.81
9	CLUTCH SHAFT JAGUAR	1	85T-08-09	\$ 749.81
10	CLUTCH SHAFT BMW	1	85T-08-10	\$ 749.81
11	CLUTCH SHAFT BEARING HOUSING	1	85T-08-02	\$ 96.45
12	RETAINING STUD	6	84C-16-39	\$ 6.61
13	MTG. NUT	6	13-2-3	\$ 1.00
14	O RING BS138	1	8-33-14	\$ 0.78
15	CLUTCH SHAFT SUPPORT BEARING	1	18-20-15	\$ 15.50
16	OIL SEAL SUPP. BRG. HSG.	1	FT-24411A	\$ 6.23
17	CIRCLIP SUPPORT BRG. HOUSING	1	18-23-13	\$ 0.95
18	CIRCLIP CLUTCH SHAFT BRG.	1	18-23-14	\$ 0.65
19	LAYSHAFT NOSE BRG. HSG.	1	85T-01-03	\$ 223.78
20	RET. BOLT LAYSHAFT BRG. HSG.	2	12-27-4	\$ 0.56
21	LAYSHAFT NOSE BEARING	1	18-20-10	\$ 9.69
22	CIRCLIP LAYSHAFT NOSE BEARING	1	18-20-11	\$ 1.37
23	PINION BRG. ASSEMBLY	1	DGB-2221A	\$ 240.12
24	PINION SHIM .003'-.025'	0	DGB-2253	\$ 6.03
25	PINION BRG. RET. BOLT	6	TL-2251	\$ 0.58

MARCH ENGINEERING LTD.

85T KIT LIST.

MAINCASE (CON,T).

Prices Ex March to G.T. & T..

85T SPORTS

	Description	No.	Part Number	Dollars
26	PINION BRG. TAB WASHER	3	VG-2252	\$ 2.07
27	PINION BRG LOCK NUT	1	85T-05-01	\$ 73.80
28	DRAIN FLUG	1	84C-16-40	\$ 26.28
29	MAGNET	1	18-9-4	\$ 4.88
30	STUD MAINCASE/BRG. CARRIER	10	85T-01-15	\$ 6.61
31	HOLLOW DOWEL	2	85T-01-11	\$ 6.93
32	Ø.75" DIA.O RING CHORD	1	8-26-5	\$ 2.30
33	FWD TO RWD CASE STUD	12	84C-16-37	\$ 6.61
34	FWD TO RWD DOWEL STUD	2	84C-16-49	\$ 6.61
35	REVERSE IDLER SPIGOT	1	85T-05-11	\$ 106.07
36	REVERSE IDLER SPIGOT LOCKNUT	1	85T-05-12	\$ 28.30
37	REV. IDLER GEAR	1	85T-04-17	\$ 50.17
38	REVERSE IDLER BRG.	1	18-22-12	\$ 14.15
39	REVERSE IDLER WASHER	1	FT-2374	\$ 10.91
40	REV. IDLER LOCKNUT	1	13-2-4	\$ 6.77
41	REVERSE IDLER LOCKNUT PIN	1	23-7-3	\$ 1.53

MARCH ENGINEERING LTD.

85T KIT LIST.

MAINCASE STRAP.

Prices Ex March to G.T. & T..

85T SPORTS

	Description	No.	Part Number	Dollars
1	REAR MAINCASE STRAP	1	85T-01-12	** 641.52
2	STRAP TIE SPACER SIDE	1	85T-05-23	** 13.55
3	STRAP TIE SPACER TOP	1	85T-05-24	** 13.55
4	STRAP TIE SPACER RET. BOLT	1	12-27-5	** 1.55
5	STRAP TIE SPACER RET. BOLT	1	18-24-8	** 1.55
6	STRAP RET. BOLT BUSH	2	15R-04-02	** 2.52
7	LAYSHAFT STRAP OUTERRACE	1	85T-05-21	** 19.56
8	PINIONSHAFT STRAP OUTERRACE	1	85T-05-22	** 19.56
9	STRAP OUTER RACE RET. PLATE	1	85T-05-43	** 3.87
10	PINIONSHAFT STRAP SPACER	1	85T-05-07	** 15.65
11	LAYSHAFT STRAP SPACER	1	85T-05-08	** 15.65
12	STRAP GRUB SCREW	1	12-28-9	** 2.59
13	STD GEAR BEARING	2	D6-2261	\$ 9.25
14	HOLLOW DOWEL	4	85T-01-11	\$ 6.93
15	MAINCASE STRAP ASSY.	0	18-24-11	\$ 808.29

**MARCH ENGINEERING LTD.
85T KIT LIST.
OIL SYSTEM.**

Prices Ex March to G.T. & T..
85T SPORTS

	Description	No.	Part Number	Dollars
1	PINION HEAD SPRAY NOZZLE	1	85T-06-02	\$ 69.73
2	VITON "O" RING BS019	1	33-1-12	\$ 0.83
3	DILWAY PLUG	2	FT-2031	\$ 0.62
4	PINION OIL FEED	1	DGB-2041	\$ 59.17
5	PINION OIL FEED 'O' RING	1	8-21-12	\$ 1.28
6	OIL FEED CIRCLIP	1	18-21-11	\$ 1.37
7	OIL PUMP OUTLET ADAPTOR	1	85T-06-08	\$ 33.26
8	OIL PUMP ASSEMBLY	1	DGB-265	\$ 237.10
9	OIL PUMP BODY	1	DGB-2652	** 79.76
10	OIL PUMP END COVER	1	DGB-2653	** 69.44
11	OIL PUMP BODY RETAINING SCREW	4	20-4-10	** 0.67
12	OIL PUMP ROTOR IDLER	1	FGB-2654	** 31.37
13	OIL PUMP ROTOR DRIVER	1	FGB-2655	** 36.41
14	OIL PUMP DRIVEN GEAR	1	DGB-2657	** 41.47
15	CIRCLIP DRIVEN GEAR	1	23-6-6	** 0.38
16	OIL PUMP DRIVING GEAR	1	85T-06-01	\$ 50.31
17	WIRE RING DRIVING GEAR	2	18-20-12	\$ 1.28
18	SPRAY BAR	1	85T-06-05	\$ 62.64
19	SPRAY BAR O RING	2	33-1-11	\$ 0.85
20	OIL PICK UP	1	DGB-266	\$ 85.54
21	OIL PICK UP O RING	1	8-33-13	\$ 1.64
22	OIL PICK UP TOP RET. SCREW	1	12-23-5	\$ 0.56
23	OIL PICK UP LOWER RET. SCREW	2	12-23-6	\$ 0.65
24	OIL PICK UP OUTER FILTER	1	DGB-2665A	\$ 49.19
25	OIL PICK UP INNER FILTER	1	DGB-2665B	\$ 47.71

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MARCH ENGINEERING LTD.

85T KIT LIST.

OIL SYSTEM (CON, T).

Prices Ex March to G.T. & T..

85T SPORTS

	Description	No.	Part Number	Dollars
26	SUMP PLATE	1	DGB-2663	\$ 32.96
27	SUMP PLATE O RING	1	8-33-15	\$ 1.84
28	RETAINING BOLT	6	12-23-4	\$ 0.56

MARCH ENGINEERING LTD.

85T KIT LIST.

DIFFERENTIAL ASSY.

Prices Ex March to G.T. & T..

85T SPORTS

	Description	No.	Part Number	Dollars
1	DIFF HOUSING	1	85T-02-05	\$ 786.08
2	DIFF END CAP	1	85T-02-06	\$ 487.80
3	SIDE GEAR RAMP 45X45	2	FGB-2137	\$ 110.63
4	SIDE GEAR RAMP 30X60	2	FGB-2137A	\$ 110.63
5	SIDE GEAR RAMP 45X90 LH	1	84C-16-125	\$ 250.42
6	SIDE GEAR RAMP 45X90 RH	1	84C-16-126	\$ 250.42
7	PINION GEAR	4	18-19-11	\$ 31.03
8	SIDE GEAR	2	84C-16-36	\$ 107.68
9	DISC FLAT	4	18-19-7	\$ 17.35
10	DISC SPLINED	4	18-19-8	\$ 17.35
11	CLUTCH PRE LOAD SHIM	0	84C-16-21	\$ 4.61
12	OUTPUT FLANGE	2	85T-02-03	\$ 339.30
13	DIFF CARRIER ROLLER & CUP	2	18-21-4	\$ 212.85
4	PRE LOAD SHIM	0	84C-16-07	\$ 10.44
15	INNER CV JOINT ASSY.	2	84C-16-18	\$ 297.00
16	CV JOINT BOLT	12	84C-16-14	\$ 30.76
17	SIDEPLATE	2	85T-01-05	\$ 467.96
18	RETAINING STUD	28	84C-16-39	\$ 6.61
19	MTG. NUT	28	13-2-3	\$ 1.00
20	EXTRACTOR BOLT	8	12-3-11	\$ 0.56
21	CV JOINT GAITER	2	84C-16-26	\$ 38.39
22	OUTPUT BEARING	2	18-21-3	\$ 156.73
23	CV JOINT LIPSEAL	2	18-21-6	\$ 72.56
24	10:31 CWP	1	85T-23-10/17	\$ 825.00
25	CW BOLT	11	85T-23-10	\$ 4.41

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MARCH ENGINEERING LTD.
85T KIT LIST.
DIFFERENTIAL ASSY (CON, T).
Prices Ex March to G.T. & T..
85T SPORTS

	Description	No.	Part Number	Dollars
26	DIFFERENTIAL ASSY.	1	18-24-13	\$ 4,133.36
27	PLANET CARRIER	1	84C-16-117	*\$ 433.44
28	LOCATING COLLAR	2	84C-16-115	*\$ 42.75
29	FREE DIFF SHIM .003"-.015"	0	84C-16-119	*\$ 4.64
30	OUTER THRUST WASHER	2	18-22-14	*\$ 3.35
31	THRUST BEARING	2	18-22-13	*\$ 10.72
32	INNER THRUST WASHER	2	18-22-15	*\$ 12.88

**MARCH ENGINEERING LTD.
 85T KIT LIST.
 SPOOL ASSY..**

**Prices Ex March to G.T. & T..
 85T SPORTS**

	Description	No.	Part Number	Dollars
1	SPOOL	1	85T-02-13	\$ 1,064.25
2	CLOSURE PLATE	2	84C-16-06	\$ 4.34
3	DIFF CARRIER ROLLER & CUP	2	18-21-4	\$ 212.85
4	PRELOAD SHIM	0	84C-16-02	\$ 10.44
5	INNER CV JOINT ASSY.	2	84C-16-18	\$ 297.00
6	CV JOINT BOLT	12	84C-16-14	\$ 30.76
7	CV JOINT SPACER	2	84C-16-48	\$ 31.73
8	SIDEPLATE	2	85T-01-05	\$ 467.96
9	RETAINING STUD	28	84C-16-39	\$ 6.61
10	EXTRACTOR BOLT	8	12-3-11	\$ 0.56
11	CV JOINT GAITER	2	84C-16-26	\$ 38.39
12	CV JOINT RET. NUT	12	13-7-9	\$ 3.76
13	CV JOINT LIPSEAL	2	18-21-6	\$ 72.56
14	10:31 CWF	1	85T-03-13/17	\$ 825.00
15	CW BOLT	12	85T-03-16	\$ 4.41
16	SPOOL ASSY.	0	18-24-9	\$ 2,029.25

MARCH ENGINEERING LTD.

85T KIT LIST.

BRG. CARRIER ASSY.

Prices Ex March to G.T. & T..

85T SPORTS

	Description	No.	Part Number	Dollars
1	BEARING CARRIER	1	85T-01-06	\$ 1,277.33
2	PINION TAIL BRG	1	18-23-11	\$ 69.86
3	LAYSHAFT TAIL BRG	1	18-23-12	\$ 55.91
4	CLUTCH RING	2	DGB-232	\$ 79.18
5	1ST/REV SELECTOR FORK	1	DGB-249	\$ 112.70
6	1ST/REV SELECTOR ROD	1	85T-05-28	\$ 106.25
7	1ST/REV SELECTOR ROD SPACER	1	85T-05-29	\$ 33.48
8	2ND/3RD SELECTOR FORK	1	DGB-250	\$ 109.49
9	2ND/3RD SELECTOR ROD	1	85T-05-30	\$ 122.83
10	2ND/3RD SELECTOR ROD SPACER	1	85T-05-31	\$ 3.71
11	4TH/5TH SELECTOR FORK	1	DGB-251	\$ 109.49
12	4TH/5TH SELECTOR ROD	1	85T-05-17	\$ 107.15
13	4TH/5TH SELECTOR ROD SPACER	1	85T-05-20	\$ 3.71
14	SELECTOR FORK SHIM	3	FT-2463	\$ 2.55
15	SELECTOR FORK RET. NUT	2	FT-2462	\$ 0.64
16	SELECTOR FORK K NUT	1	13-2-5	\$ 3.76
17	DETENT BALL BEARING	6	18-21-7	\$ 0.87
18	SELECTOR ROD DETENT SPRING	6	FT-2022	\$ 0.89
19	SELECTOR ROD DETENT SCREW	3	FT-2023	\$ 0.59
20	INTERLOCK	2	85T-05-14	\$ 17.69
21	SELECTOR FINGER & SHAFT	1	85T-05-13	\$ 159.59
22	SELECTOR FINGER BRG.	1	18-24-1	\$ 53.32
23	SELECTOR FINGER LIPSEAL	1	18-18-4	\$ 1.76
24	END COVER STUD	8	85T-01-09	\$ 6.61
25	END COVER STUD	1	85T-01-10	\$ 6.61

MARCH ENGINEERING LTD.
85T KIT LIST.
BRG. CARRIER ASSY (CON, T).
Prices Ex March to G.T. & T..
85T SPORTS

	Description	No.	Part Number	Dollars	
26	5/16 FLAT WASHER	10	20-4-11	\$	0.22
27	RETAINING NUT	10	13-2-2	\$	3.76
28	0.75" DIA. O RING CHORD	1	8-26-5	\$	2.30
29	NEEDLE ROLLER BRG.	3	18-23-6	\$	13.48
30	2ND/3RD GEAR BRG.	2	18-24-3	\$	20.20
31	1ST/REV SLIDING GEAR	1	85T-05-03	\$	117.00
32	1ST/REV HUB	1	85T-05-26	\$	291.60
33	2ND/3RD HUB	1	85T-05-27	\$	249.48
34	4TH/5TH HUB	1	85T-05-05	\$	243.00
35	END THRUST AND TRACK	1	85T-05-09	\$	72.00
36	PINION SHAFT NUT	1	85T-03-05	\$	28.62
37	LAYSHAFT NUT	1	85T-03-06	\$	28.62
38	4TH/5TH GEAR LAYSHAFT SPACER	1	85T-05-06	\$	20.25
39	0.81 5TH GEAR LAYSHAFT SPACER	1	85T-05-10	\$	17.10
40	BRG CARRIER ASSY.	0	18-24-10	\$	2,832.61

MARCH ENGINEERING LTD.

85T KIT LIST.

END COVER ASSY..

Prices Ex March to G.T. & T..

85T SPORTS

	Description	No.	Part Number	Dollars
1	END COVER	1	85T-01-07	\$ 823.68
2	1ST/REV GEAR PLUNGER	1	85T-05-42	\$ 13.54
3	1ST/REV PLUNGER SPRING	1	FT-2032	\$ 0.95
4	1ST/REV PLUNGER CAP	1	FT-2035	\$ 2.24
5	5/8 ID DOWTY SEAL	1	20-3-8	\$ 2.21
6	OIL INLET BANJO	1	82C-16-153	\$ 17.51
7	OIL INLET BANJO BOLT	1	82C-16-154	\$ 27.67
8	DOWTY SEAL	2	20-4-12	\$ 2.36
9	OIL INLET ADAPTOR	1	84C-16-63	\$ 17.89
10	OIL FILTER GAUZE	1	V6-2045	\$ 49.23
11	OIL FILTER END CAP	1	85T-01-24	\$ 12.20
12	BREATHER BANJO BOLT	1	18-20-6	\$ 2.81
13	BREATHER BANJO	1	18-20-7	\$ 3.82
14	BANJO BOLT SEAL	2	20-3-11	\$ 1.21
15	END COVER BUNG	1	85G-16-151	\$ 3.87
16	SELECTOR FINGER BUSH	1	FT-2036	\$ 2.10
17	SFRAY BAR GRUB SCREW	1	12-26-11	\$ 2.48
18	OILWAY PLUG	1	FT-2031	\$ 0.62
19	END COVER ASSY.	0	18-24-12	\$ 1,076.98

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MARCH ENGINEERING LTD.

85T KIT LIST.

GEAR RATIOS.

Prices Ex March to G.T. & T..

85T SPORTS

	Description	No.	Part Number	Dollars
1	1ST GEAR RATIO	0	85T-03-23/05	\$ 421.20
2	2ND GEAR RATIO	0	85T-04-07/08	\$ 291.60
3	3RD GEAR RATIO	0	85T-04-07/09	\$ 291.60
4	4TH/5TH GEAR RATIO	0	85T-04-03/05	\$ 291.60
5	WIDE 5TH GEAR RATIO	0	85T-04-04/06	\$ 291.60

**MARCH ENGINEERING LTD.
 85T KIT LIST.
 BELLHOUSING ASSY..
 Prices Ex March to G.T.& T..
 85T SPORTS**

	Description	No.	Part Number	Dollars
1	BELLHOUSING BUICK V6	1	85G-16-01	\$ 2,416.01
2	BELLHOUSING NISSAN V6	1	85G-16-93	\$ 2,416.01
3	SANDWICH PLATE NISSAN V6	1	85G-16-97	\$ 526.50
4	BELLHOUSING CHEVY V8	1	85G-16-49	\$ 2,416.01
5	ADAPTOR PLATE NISSAN 4CYL	1	85G-16-103	\$ 183.60
6	CLUTCH NOSE PIECE	1	85T-07-01	\$ 149.69
7	CLUTCH NOSE PIECE O RING	1	8-26-13	\$ 1.13
8	CLUTCH PISTON	1	83C-16-18	\$ 95.17
9	CLUTCH ADAPTOR NISSAN 4CYL	1	85G-16-127	\$ 75.17
10	CLUTCH ADAPTOR STUD	2	85G-23-08	\$ 11.29
11	CLUTCH BLEED HOUSING	1	81C-24-01	\$ 4.45
12	CLUTCH BLEED NIPPLE	1	8-24-14	\$ 0.65
13	-3 AERQUIP HOSE	2	21-2-7	\$ 6.20
14	ADAPTOR PLATE STUD	5	82G-16-24	\$ 6.61
15	ADAPTOR PLATE STUD NISSAN S4	6	83G-16-74	\$ 6.61
16	CLUTCH SLAVE CYL ASSY.	0	18-24-15	\$ 902.56
17	REMOTE CLUTCH HSG.	1	85C-16-18	** 558.90
18	CLUTCH NOSE PIECE	1	85C-16-20	** 149.69
19	CLUTCH PISTON	1	85C-16-19	** 95.17
20	CLUTCH RELEASE BEARING	1	18-5-8	** 59.78
21	ANTI-ROTATION PIN	1	82G-16-21	** 11.38
22	-3 JIC UNION STRAIGHT	2	21-4-8	** 9.20
23	CLUTCH PISTON SEAL (SMALL)	1	8-24-5	** 1.72
24	CLUTCH PISTON SEAL (LARGE)	1	8-24-3	** 1.74

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MARCH ENGINEERING LTD.

85T KIT LIST.

SERVICE TOOLS.

Prices Ex March to G.T. & T..

85T SPORTS

	Description	No.	Part Number	Dollars
1	PINION DEPTH JIG	0	85T-10-05	\$ 309.60
2	FORKSETTING JIG ASSY.	0	18-24-6	\$ 404.41
3	FORKSETTING JIG BACKPLATE	0	85T-10-13	*\$ 0.00
4	DUMMY PINION SHAFT	0	85T-10-11	*\$ 0.00
5	PINION BRG. ASSEMBLY	0	DGB-2221A	*\$ 240.12
6	PINION BRG LOCK NUT	0	85T-05-01	*\$ 73.80
7	FORKSETTING JIG STUD	0	85T-10-07	*\$ 0.00
8	PINION SHAFT NUT	0	85T-03-05	*\$ 28.62
9	PINION RET NUT SPANNER	0	85T-10-10	\$ 165.38
10	PINION SHAFT SOCKET	0	85T-10-04	\$ 67.50