

MARCH ENGINEERING LTD.
 B6A KIT LIST.
 MONOCOQUE.

	Description	No.	Part Number
1	MONOCOQUE	1	85B-00-00 ✓
2	BATH TUB SKIN (HONEYCOMB)	1	85B-01-65 ✓ Roll
3	FRONT BULKHEAD (HONEYCOMB)	1	86B-01-14 B ✓
4	MID FRONT BULKHEAD (HONEYCOMB)	1	85B-01-12 ✓
5	MID REAR BULKHEAD (HONEYCOMB)	1	85B-01-11 ✓
6	DASH BULKHEAD (HONEYCOMB)	1	85B-01-29 ✓
7	SEATBACK BULKHEAD (HONEYCOMB)	1	86A-01-04 ✓
8	REAR BULKHEAD (HONEYCOMB)	1	86A-01-09 ✓
9	CARBON TOP BODY	1	85B-01-69 ✓ Roll
10	F.L.W.B. MASTER CYL MTG. 6.26.3	1	86A-01-18 ✓
11	F.T.W.B. INNER MTG INSERT	2	842-02-24 ✓
12	L.W.B. FRONT MTG SLEEVE	2	842-02-33 ✓
13	BRAKE/CLUTCH CHANNEL	2	85C-01-97 B ✓
14	CLUTCH PEDAL STRUT	1	86A-09-03 ✓
15	BRAKE PEDAL STRUT L/H	1	86A-08-01 ✓
16	BRAKE PEDAL STRUT R/H	1	86A-08-02 ✓
17	THROTTLE PEDAL CHANNEL 6.16.1	1	822-08-01 ✓
18	INNER COCKPIT PANEL R/H	1	86A-01-16 ✓
19	INNER COCKPIT PANEL L/H	1	86A-01-15 ✓
20	SPRING COVER PANEL	2	85B-01-62 ✓
21	MID INNER PANEL L.H.	1	85B-01-63 ✓
22	MID INNER PANEL R.H.	1	85B-01-64 ✓
23	DIAPHRAGM-COCKPIT PANEL L.H.	1	85B-01-67 ✓
24	DIAPHRAGM-COCKPIT PANEL R.H.	1	85B-01-68 ✓

MARCH ENGINEERING LTD.
 86A KIT LIST.
 MONOCOQUE (CON, T) .

	Description	No.	Part Number
25	FRONT INNER SKIN R.H.	1	85B-01-54 ✓
26	FRONT INNER SKIN L.H.	1	85B-01-55 ✓
27	MONROE RESERVOIR MTG.	1	86A-02-02 ✓
28	CLUTCH REST	1	803-01-98 B
29	CRASH HOOP	1	85B-01-49 ✓
30	CRASH HOOP FRONT MTG.	2	86A-01-03 ✓
31	CRASH HOOP FRONT MTG BOLT	2	85B-01-59 ✓
32	THROTTLE CABLE FRONT MTG BRK	1	792-01-87 A
33	SEAT BELT HARNESS	1	8-44-12
34	SEAT BELT TOP MTG. BRKT.	2	86A-01-13 ✓
35	SEAT BELT TOP MTG. SPACER	2	86A-01-12 ✓
36	SEAT BELT LOWER MTG ANGLE R.H.	1	85B-01-52 ✓
37	SEAT BELT LOWER MTG ANGLE L.H.	1	85B-01-53 ✓
38	SEAT BELT ANCHOR SP. LONG	2	842-01-44 ✓
39	SEAT BELT ANCHOR SP. SHORT	2	86A-01-11 ✓
40	5.0 KG FIRE EXTINGUISHER	1	29-1-8
41	1/8 BSP X -4 JIC ADAPTOR	1	86B-22-01 ✓
42	7.5 KG BOTTLE CLIP 140-160	2	25-2-10
43	LIFE SUPPORT BOTTLE	1	29-3-14
44	LIFE SUPPORT BOTTLE HOSE	1	29-3-9
45	LIFE SUPPORT BOTTLE BRK	1	793-01-36
46	REAR BULKHEAD DOOR	1	86A-01-08 ✓

MARCH ENGINEERING LTD.
 B&A KIT LIST.
 FRONT SUSPENSION.

	Description	No.	Part Number
1	F.T.W.B. INNER MTG RH	2	842-02-01 ✓
2	F.T.W.B. INNER MTG LH	2	842-02-02 ✓
3	F.T.W.B. INNER MTG INSERT	8	842-02-24 ✓
4	FRONT TOP WISHBONE RH	1	85B-02-10 ✓
5	FRONT TOP WISHBONE LH	1	85B-02-11 ✓
6	W.B. INNER JOINT INSERT	8	842-02-23 ✓
7	ROSE JOINT ABWT7	4	15-7-1
8	CIRCLIP 1300-93	4	23-7-2
9	FTWB OUTER JT. INSERT	4	803-02-16 ✓
10	ROSE JOINT RBF 8B	2	15-4-3
11	CIRCLIP 1300-150	2	23-5-13
12	* F.T.W.B. ASSEMBLY	1	
13	PULL ROD 18.31" STD	2	85B-02-12 ✓
14	ROSE JOINT ARHTL 7	2	15-7-11
15	ROSE JOINT ARHT 7	2	15-7-2
16	PULL ROD JOINT BUSH	4	842-02-12 ✓
17	* PULL ROD ASSEMBLY	1	
18	FRONT LOWER WISHBONE	2	85B-02-06 ✓
19	ROSE JOINT RH RC7H	4	15-4-10
20	F.L.W.B. REAR JOINT INSERT	4	842-02-22 ✓
21	W.B. INNER JOINT INSERT	4	842-02-23 ✓
22	NMB JOINT ARHT10E	2	15-7-13
23	OUTER JOINT LOCK NUT	2	85B-02-07 ✓
24	* F.L.W.B. ASSEMBLY	1	

MARCH ENGINEERING LTD.
 86A KIT LIST.
 FRONT SUSPENSION (CON, T) .

	Description	No.	Part Number
25	PULL ROD LEVER	2	85B-02-14 ✓
26	PULL ROD LEVER BUSH	4	84C-02-10 P ✓
27 H	PULL ROD LEVER INSERT	4	85B-02-15 ✓
28	LEVER THRUST WASHER	1	842-02-04 ✓
29 3	LEVER PIVOT BOLT	1	84C-02-13 B ✓
30	LEVER PIVOT BOLT WASHER	1	83C-02-17 B ✓
31	PIVOT BOLT INSERT	2	83C-02-66 ✓
32	PIVOT BOLT PRELOAD WASHER	1	83C-02-51 H ✓
33	MONROE GAS-MATIC X P-5	2	16-11-11
34	FRONT LOWER DAMPER INSERT	4	86A-02-01 P ✓
35	FRONT LOWER DAMPER MOUNTING	2	842-02-21 B ✓
36	FRONT LOWER DAMPER MTG DOWEL	4	842-02-26 ✓
37	900 LB X 5.5" ROAD SPRING	2	16-11-14
38	FRONT TOP DAMPER MTG 6.22.13	2	85B-02-13 ✓
39	FRONT TOP DAMPER MTG INSERT	2	85B-02-16 H ✓
40	FRONT TOP DAMPER CAP BUSH	4	83C-02-23 H ✓
41	FRONT TOP DAMPER MTG BEARING	4	83C-02-27 H ✓
42	FRONT DAMPER TOP NUT (MONROE)	4	86C-02-02 D
43	FTR DAMPER BOLT KAYLOCK F500-6	4	13-7-11
44	M.F.B.H. DAMPER SLEEVE INSERT	2	85B-01-36 ✓
45	M.R.B.H. DAMPER SLEEVE INSERT	2	85B-01-37 ✓

MARCH ENGINEERING LTD.
86A KIT LIST.
STEERING RACK.

	Description	No.	Part Number
1	STEERING WHEEL V2.0192/5	1	8-41-11
2	KILL SW SANDWICH PLATE	1	832-04-11 <i>B</i> ✓
3	QUICK RELEASE SPLINED END	1	850-04-15 <i>A</i> ✓
4	QUICK RELEASE SPRING	1	810-04-15 ✓
5	STEERING WHEEL HUB	1	830-04-05 <i>B</i> ✓
6	QUICK RELEASE COLLAR	1	810-04-14 ✓
7	QUICK RELEASE BALLS	3	8-25-13
8	*QUICK RELEASE ASSEMBLY	1	
9	STEERING COLUMN	1	842-04-10 ✓ <i>708-04-09-B.</i>
10	STEERING COLUMN SAFETY COLLAR	1	812-20-76 ✓ <i>703-16-03-2</i>
11	STEERING COLUMN COUPLING	1	782-04-04 <i>A</i>
12	STEERING COLUMN MTG BLOCK	1	830-04-01 ✓ <i>A</i>
13	STEERING COLUMN MTG BRK	1	842-04-06 ✓ <i>A</i>
14	STEERING RACK HOUSING	1	842-04-03 <i>B</i>
15	STEERING RACK BAR 19.25"	1	842-04-02 ✓ <i>82-06-04-C</i>
16	STEERING RACK END PLUG	2	822-04-05 ✓ <i>A. 811-06-06</i>
17	STEERING RACK PINION 6 TOOTH	1	8-23-14
18	RACK PINION BEARING	2	8-1-6
19	PINION SEAL	1	8-22-11
20	PINION BRG. SPRING WASHER	1	4-45-11
21	PINION BRG RETAINING PLATE	1	8-38-4
22	RACK CIRCLIP	1	8-17-3
23	RACK TENSION CAP	1	8-38-1
24	RACK TENSION SPRING	1	8-38-2

MARCH ENGINEERING LTD.
 86A KIT LIST.
 STEERING RACK (CON, T) .

	Description	No.	Part Number
25	RACK TENSION SPRING STOP	1	4-4-10
26	SPRING RETAINER	1	8-38-3
27	RACK OILITE BUSH	2	8-18-5
28	RACK HOUSING SEAL	2	8-9-6
29	*STEERING RACK ASSEMBLY	1	
30	STEERING RACK MTG BLOCK 6.15.1	2	842-04-01 ✓
31	STEERING RACK STOP	2	832-20-07 203-16-03-23
32	STEERING RACK CLEVIS	2	81C-04-10 ✓
33	RACK CLEVIS LOCK NUT	2	842-04-07 ✓
34	RACK MTG SHIM	1	842-04-08 ✓
35	RACK MTG NUT	4	842-04-11 ✓
36	FRONT TRACK ROD STD	2	85B-04-02
37	ROSE JOINT RH RMR 5UF	2	15-3-2
38	ROSE JOINT LH RMLR 5UF	2	15-3-3
39	TRACK ROD INNER JOINT INSERT	4	81C-04-17 ✓
40	BUMP STEER SPACER LARGE	2	712-04-11 ✓
41	BUMP STEER SPACER MED	2	712-04-12 ✓
42	SMALL SPACER	2	75R-04-02

MARCH ENGINEERING LTD.
 B6A KIT LIST.
 REAR SUSPENSION.

	Description	No.	Part Number
1	REAR SUSPENSION PLATE	1	86A-03-01 ✓ ✓
2	REAR SUSP PLATE MTG STUD	4	842-23-05 ✓ 12-01-83-11
3	R.T.R. FRONT MTG EAR	2	85B-03-26 A
4	R.T.R. MTG EAR "O" RING BS122	2	33-3-11
5	MOUNTING STUD	8	822-16-18
6	REAR TOP ROCKER L.H.	1	85B-03-29 ✓
7	REAR TOP ROCKER R.H.	1	85B-03-28 ✓
8	SWIVEL JOINT RSTWR 10	2	15-5-1
9	SWIVEL JOINT RSTNR DBA	2	15-4-15
10	R.T.R. FRONT JOINT WASHER	2	822-20-05 ✓ 33-16-03-22
11	R.T.R. PIVOT NUT	2	832-03-02 A ✓
12	ROSE JOINT RSTWR08	2	15-6-5
13	CIRCLIP NAM 1300/100	2	23-4-13
14	R.L.W.B. REAR MOUNTING	2	86A-03-02 B ✓
15	R.L.W.B. REAR MTG INSERT	4	85B-03-35 A
16	REAR LOWER WISHBONE	2	85B-03-25 ✓
17	ROSE JOINT RH RC7H	4	15-4-10
18	W.B. INNER JOINT INSERT	8	842-02-23 ✓
19	NMB JOINT ARHT10E	2	15-7-13
20	R.L.W.B. OUTER JOINT INSERT	4	85B-03-42 ✓
21	OUTER JOINT LOCK NUT	2	85B-02-07 ✓
22	* R.L.W.B. ASSEMBLY	1	
23	REAR TRACK ROD 4.94"	2	85B-03-32 A
24	ROSE JOINT LH ARTL 6ECR	2	15-3-12

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 86A KIT LIST.
 REAR SUSPENSION (CON, T).

	Description	No.	Part Number
25	ROSE JOINT RH RC6H	2	15-1-13
26	REAR TRACK ROD ASSEMBLY	1	
27	R.A.R.B. LINK	2	85B-05-10 ✓
28	JOINT ART SECR	2	15-8-4
29	JOINT ARHTL 4ECR	2	15-5-2
30	REAR LOWER DAMPER MTG L.H.	1	85B-03-37 ✓
31	REAR LOWER DAMPER MTG R.H.	1	85B-03-38 ✓
32	MOUNTING DOWEL	4	85B-20-07 ✓
33	REAR DAMPER MTG RH TOP STUD	1	802-16-18 ✓ 712-01-88-4
34	REAR DAMPER MTG LH TOP STUD	1	842-16-35 ✓ 712-01-88-11
35	REAR DAMPER MTG LOWER STUD	2	822-16-20 ✓ 712-01-88-6
36	MONROE GAS-MATIC X P-5	2	16-11-11
37	MONROE RESERVOIR REAR MTG.	1	86A-03-05 ✓
38	REAR LOWER DAMPER INSERT	4	86A-03-04 ✓
39	REAR TOP DAMPER INSERT	4	86A-03-03 ✓
40	1300 LB X 5" ROAD SPRING	2	16-11-15

MARCH ENGINEERING LTD.
 B6A KIT LIST.
 ANTI ROLL BARS.

	Description	No.	Part Number
1	FRONT ANTI-ROLL BAR 1.150" DIA	1	85B-05-17 ✓
2	F.A.R.B. MOUNTING CHANNEL	2	85B-01-38 B ✓
3	F.A.R.B. MOUNTING BLOCK NUT	4	842-05-09 A ✓
4	F.A.R.B. MTG BLOCK 6.12.15	2	842-05-07 D ✓
5	F.A.R.B. MTG BLOCK BUSH	2	812-05-15 ✓
6	F.A.R.B. THRUST WASHER	2	812-05-09 ✓
7	F.A.R.B. END FLOAT SPACER	2	842-05-08 A ✓
8	F.A.R.B. BLADE	2	842-05-06 B ✓
9	ROSE JOINT RFC 4U	2	15-7-3
10	ROSE JOINT RC4 H	2	15-7-4
11	F.A.R.B. DROP LINK INSERT	6	842-02-25 A ✓
12	MTG. BLOCK A.R.B. ADJUSTER	1	85C-05-43 87C-05-08 R ✓
13	ADJUSTER PIVOT	1	85B-05-11 A ✓
14	LOCK PLATE	1	85C-05-44 H ✓
15	LOCKING PIN	1	85C-05-49 B ✓
16	ANTI ROLL BAR ADJUSTER LEVER	1	85C-05-46 B ✓
17	KNOB	1	B-41-12
18	HANDLE REAR	1	85C-05-50 B ✓
19	ARB ADJUST ARM SPRING 1"	1	86C-05-15 ✓
20	A.R.B. CABLE 2.30 METERS	1	85B-05-12 ✓
21	ROSE JOINT RH RF3U	2	15-2-7
22	R.A.R.B. CABLE BRK "U" BOLT	1	822-05-12 A ✓
23	R.A.R.B. CABLE MTG BRK	1	842-05-11 B ✓
24	A.R.B. MTG BLOCK	2	85B-05-07 D ✓

MARCH ENGINEERING LTD.
 B6A KIT LIST.
 ANTI ROLL BARS (CON, T).

	Description	No.	Part Number
25	R.A.R.B. MTG BLOCK SPACER	2	85B-05-08 A
26	REAR ANTI ROLL BAR 1.498" DIA	1	85B-05-05 ✓
27	R.A.R.B. FIXED BLADE	1	85B-05-06 C
28	ROLL PIN 1/8"	1	23-7-10
29	A.R.B. FIXED BLADE CAP	1	85C-05-24 A ✓
30	R.A.R.B. ADJUSTABLE BLADE	1	85B-05-09 ✓
31	ADJUSTABLE BLADE BEARING	1	8-37-7
32	ADJUSTABLE BLADE BEARING	1	8-37-8
33	CIRCLIP W4 RRT 145	1	23-8-8
34	ADJUSTABLE LEVER KEY	1	84C-05-16 A ✓
35	A.R.B. BLADE ADJUSTER	1	85C-05-42 B ✓
36	ADJUSTABLE BLADE CAP	1	84C-05-51 A ✓

*To make
 85B-05-09 ✓*

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MARCH ENGINEERING LTD.
 86A KIT LIST.
 FRONT UPRIGHT.

	Description	No.	Part Number
1	FRONT UPRIGHT 6.25.11	2	85B-06-09 Ⓟ
2	FRONT AXLE	2	85B-06-02 Ⓟ
3	FRONT AXLE DRIVE PIN	6	822-06-04 Ⓟ
4	FRONT U/R BEARING HOUSING	2	85B-06-07 Ⓟ
5	WHEEL BEARING CUP LL103010	4	8-43-2
6	WHEEL BEARING CONE LL103049	4	8-43-3
7	WHEEL BEARING SEAL 60*75*8	4	33-3-5
8	WHEEL BEARING SPACER	2	85B-06-05 A ✓
9	WHEEL BEARING OUTER SPACER	2	85B-06-04 A ✓
10	FRONT WHEEL STUD	2	85B-06-01 B
11	FRONT WHEEL STUD WASHER	2	85B-06-03 B ✓
12	FRONT BOTTOM PIN STD	2	85B-06-11 A ✓
13	BOTTOM PIN SPACER	2	802-06-04 ✓
14	OUTER JOINT SAFETY WASHER	2	802-06-07 H
15	*FRONT UPRIGHT ASSEMBLY	1	
16	AP BRAKE DISC 0.9" L.H. (STD)	1	7-14-6
17	AP BRAKE DISC 0.9" R.H. (STD)	1	7-14-7
18	BRAKE DISC BELL	2	85B-06-08 Ⓟ
19	DISC BELL SPACER	16	85B-06-10 A ✓
20	DISC BELL BOLT	16	85C-06-04 A ✓
21	DISC BELL BOLT NUT	16	13-2-6
22	UPRIGHT D/S PLATE RH	2	85B-04-03 ✓
23	UPRIGHT D/S PLATE LH	2	85B-04-04 ✓
24	UPRIGHT D/S SPACER 6.11.4	2	85B-06-12 ✓

MARCH ENGINEERING LTD.
 86A KIT LIST.
 FRONT UPRIGHT (CON, T) .

	Description	No.	Part Number
25	UPRIGHT D/S PLATE LONG STUD	8	802-16-25 ✓ 71-01-804
26	D/S PLATE ROCKER PIVOT INSERT	4	832-04-06 A ✓
27	D/S PLATE T/ROD PIVOT INSERT	4	832-04-04 A ✓
28	WHEEL WASHER	2	858-09-03 B ✓
29	WHEEL WASHER INSERT	4	712-07-11
30	WHEEL RETAINING NUT	4	13-1-1
31	FRONT WHEEL 10" X 5.75 X 13 DIA	2	858-09-05 - 02 ✓
32	FRONT BRAKE DUCT STD	2	858-12-96 D ✓
33	FRONT BRAKE DUCT BRK LH	1	842-12-51 ✓
34	FRONT BRAKE DUCT BRK RH	1	842-12-50 ✓

MARCH ENGINEERING LTD.
86A KIT LIST.
REAR UPRIGHT.

	Description	No.	Part Number
1	REAR UPRIGHT L/H 6.25.12	1	86A-07-01 D ✓
2	REAR UPRIGHT R/H 6.25.13	1	86A-07-02 D ✓
3	REAR AXLE	2	85B-07-09 B ✓
4	REAR AXLE DRIVE PIN	12	85B-09-01 A ✓
5	REAR U/R BEARING HOUSING	2	85B-07-11 C ✓
6	WHEEL BEARING CUP LL205410	4	8-43-4
7	WHEEL BEARING CONE LL205449	4	8-43-5
8	WHEEL BEARING SEAL 60*80*8	4	33-2-8
9	WHEEL BEARING SPACER	2	85B-07-12 AV-06-05 ✓
10	WHEEL BEARING OUTER SPACER	2	85B-07-08 A ✓
11	* REAR UPRIGHT ASSEMBLY	1	
12	AP BRAKE DISC 0.9" L.H. (STD)	1	7-14-6
13	AP BRAKE DISC 0.9" R.H. (STD)	1	7-14-7
14	BRAKE DISC BELL	2	85B-06-08 C ✓
15	DISC BELL SPACER	16	85B-06-10 D ✓
16	DISC BELL BOLT	16	85C-06-04 E ✓
17	DISC BELL BOLT NUT	16	13-2-6
18	R/U/R FRONT D/S BRK RH	1	85B-07-13 B ✓
19	R/U/R FRONT D/S BRK LH	1	85B-07-14 ✓
20	R/U/R REAR D/S BRK LH	1	85B-07-15 B ✓
21	R/U/R REAR D/S BRK RH	1	85B-07-16 ✓
22	R/U/R D/S BRK INSERT	2	85B-07-17 ✓
23	UPRIGHT D/S PLATE LONG STUD	2	802-16-25 + 7 94 ✓
24	R/U/R D/S BRK SHORT STUD	6	822-07-05 7 01-78 ✓

MARCH ENGINEERING LTD.
 86A KIT LIST.
 REAR UPRIGHT (CON, T).

	Description	No.	Part Number
25	R/U/R D/S BRK DOWEL	8	822-20-02 ✓ 108-16-03-2
26	R/U/R TOP D/S STUD C.PLY	2	85B-23-23 ↗
27	R/U/R SUPPORT STRUT	2	85B-07-23 712-07-11 B
28	R/U/R SUPPORT STRUT SPACER	2	85B-07-27 A ✓
29	R/U/R TOP D/S SPACER	2	85B-07-25 A ✓
30	R.T.R. OUTER JOINT INSERT	4	85B-03-11 A ✓
31	R.T.ROD. JOINT INSERT	8	85B-03-33 A ✓
32	R/U/R BOTTOM PIN INSERT	2	85B-07-10 A ✓
33	WHEEL WASHER	2	85B-09-03 B ✓
34	WHEEL WASHER INSERT	2	712-07-11 ✓
35	WHEEL RETAINING NUT	2	13-1-1
36	REAR WHEEL 14.75" X 5.5 X 13 D	2	85B-09-02 G ✓
37	DRIVESHAFT 480 F/F	2	14-4-12
38	PLUNGE JOINT ASSY	2	842-16-14 ✓
39	CV JOINT GAITER	4	8-34-8
40	* DRIVESHAFT ASSEMBLY	1	
41	CV JOINT WASHER	4	8-34-9
42	CV JOINT CIRCLIP	4	23-9-8
43	DUCKHAMS 5795 GREASE 3 kg	1	8-34-10
44	CV JOINT INNER/OUTER BOLT	24	85B-16-30 A ✓
45	5/16" U.N.F. 'K' NUT	24	13-2-2
46	CV JOINT OUTER FLANGE	2	85B-10-01 C ✓
47	REAR WHEEL RETAINING STUD	2	85B-10-02 A ✓

MARCH ENGINEERING LTD.
86A KIT LIST.
PEDALS.

	Description	No.	Part Number
1	THROTTLE PEDAL	1	812-08-01 ✓
2	PEDAL PIVOT BEARING 06 DU 08	2	8-1-10
3	PEDAL PIVOT BUSH	1	712-08-07 ✓ 103 - 16 - 03
4	THROTTLE PEDAL ASSEMBLY	1	
5	BRAKE PEDAL	1	858-08-01
6	PEDAL PIVOT BEARING 06 DU 08	2	8-1-10
7	PEDAL PIVOT BUSH	1	712-08-07 ✓
8	* BRAKE PEDAL ASSEMBLY	1	
9	BALANCE BAR SHAFT	1	810-08-09 ✓
10	BALANCE BAR YOKE	2	802-08-02 ✓
11	BALANCE BAR CABLE (Per foot)	3	8-24-13
12	1/8" BSP NYLON PIPE (Per foot)	3	8-8-5
13	BALANCE BAR ADJUSTER	1	792-26-04 A
14	ADJUSTER BODY BUSH	1	842-19-01 ✓ 732-01-102-9
15	BALANCE BAR ADJUSTER KNOB	1	9-5-3
16	BRAKE ADJUSTER ASSEMBLY	1	
17	CLUTCH PEDAL	1	803-08-02 B
18	PEDAL PIVOT BEARING 06 DU 08	2	8-1-10
19	PEDAL PIVOT BUSH	1	712-08-07 ✓
20	OILITE BUSH	1	8-18-1
21	* CLUTCH PEDAL ASSEMBLY	1	
22	CLUTCH CLEVIS	1	771-08-04 ✓ A
23	CLUTCH CLEVIS PIN	1	771-08-09 74B - 15 - 08
24	CLEVIS PIN 'R' CLIP	1	23-7-1

MARCH ENGINEERING LTD.
8&A KIT LIST.
PEDALS (CON, T) .

	Description	No.	Part Number
25	PEDAL STOP	2	B32-01-01 ✓ 823-01-99, A.
26	PEDAL STOP ADJUSTER	2	B32-01-52 ✓

MARCH ENGINEERING LTD.
 86A KIT LIST.
 ENGINE INSTALLATION.

	Description	No.	Part Number
1	BUICK V6 SUPPLIED BY CUSTOMER	1	86A-00-01
2	BUICK CLUTCH ASSY. CP2418 GREY	1	7-15-11
3	ENGINE TOP MTG. L/H	1	86A-16-07 C ✓
4	ENGINE TOP MTG. R/H	1	86A-16-08 C ✓
5	ENGINE TOP MTG. PLATE L/H	1	86A-16-13 C ✓
6	ENGINE TOP MTG. PLATE R/H	1	86A-16-14 C ✓
7	ENGINE TOP MTG. STRUT L/H	1	86A-16-27 C ✓
8	ENGINE TOP MTG. STRUT R/H	1	86A-16-28 C ✓
9	ENGINE TOP D/S MTG	2	85B-01-56 ✓
10	ENGINE TOP D/S MTG INSERT	2	85B-01-57 ✓
11	ENGINE TOP MTG. A/R NUT	2	85B-01-39 ✓
12	MONO/ENG. LOWER MTG. STUD	2	86A-23-09 A ✓
13	ENGINE LOWER MTG. SPACER	1	86A-16-09 B ✓
14	ENGINE LOWER MTG. SLEEVE	2	86A-16-16 C ✓
15	ENGINE LOWER MTG. WASHER	2	86A-16-17 ✓ 86-16-02 - SHF 21
16	EXHAUST SYSTEM	1	24-6-9
17	EXHAUST FLANGE	6	86A-16-01 G ✓
18	EXHAUST BRKT.	2	86A-16-29 B ✓
19	SILENT BLOCK BUSH	2	8-13-1
20	EXHAUST MTG BUSH INSERT	4	803-05-02 ✓
21	CLIP 80-100	4	25-2-2
22	AIR INTAKE STONE GUARD	1	86A-12-05 P ✓
23	THROTTLE CABLE 2.15 METRE	1	28-1-15
24	ROSE JOINT RH RF3U	2	15-2-7

MARCH ENGINEERING LTD.
 86A KIT LIST.
 ENGINE INSTALLATION (CON. T)

	Description	No.	Part Number
25	THROTTLE RETURN OUTER END CAP	1	81C-16-10 ✓
26	THROTTLE RETURN OUTER SLIDE	1	81C-16-112 ✓
27	THROTTLE RETURN INNER SLIDE	1	81C-16-111 ✓
28	THROTTLE RETURN SPRING 17 SWG.	1	85B-16-12 ✓
29	THROTTLE BELL CRANK	1	86A-16-22 ✓
30	THROTTLE BELL CRANK BRKT.	1	86A-16-23 ✓
31	BRG. BELL CRANK INA NK 7/10 TN	1	B-45-4
32	BELL CRANK BRG. BUSH	2	86A-19-01 ✓
33	THROTTLE LINK LONG	1	86A-16-25 ✓
34	THROTTLE LINK SHORT	1	86A-16-24 ✓
35	RML3U ROSE JOINT	2	15-8-13
36	RM 3U ROSE JOINT	1	15-2-8
37	OIL PRESS. T PIECE	1	86A-14-01 ✓
38	1/8 BSP X 1/8 BSP ADAPTOR	2	752-14-04 ✓
39	1/8 BSP X -4 JIC ADAPTOR	1	86B-22-01
40	-4 STR JIC UNION	1	21-4-15
41	UNION -4 90	1	21-1-6
42	-3 X 45 DEG AEROQUIP UNION	2	21-1-2
43	-3 AEROQUIP HOSE	3	21-2-7
44	-4 AEROQUIP HOSE	3	21-2-8
45	-10 STRAIGHT UNION	1	21-1-13
46	-10 90 UNION	1	21-1-15
47	-10 AEROQUIP HOSE	3	21-2-11
48	BUICK ADAPTOR PLATE 6.28.6	1	86A-16-12 ✓

MARCH ENGINEERING LTD.
 86A KIT LIST.
 ENGINE INSTALLATION (CON. T)

	Description	No.	Part Number
49	ENG. ADAPTOR STUD UPPER	6	86A-23-01 A ✓
50	SUMP. ADAPTOR STUD UPPER R/H	1	86A-23-02 B ✓
51	SUMP. ADAPTOR STUD LOWER	2	86A-23-03 B ✓
52	SUMP. OIL TANK STUD UPPER L/H	1	86A-23-04 A ✓
53	ADAPTOR. G/BOX STUD	4	86A-23-05 A ✓
54	ADAPTOR OIL TANK STUD	2	86A-23-06 B ✓
55	ADAPTOR. OIL TANK STUD MID	2	86A-23-07 A ✓
56	ADAPTOR. OIL TANK DOWEL	2	86A-16-15 B ✓
57	BENDIX SHAFT BUSH LD 710	1	8-27-11
58	BUICK FLYWHEEL	1	86A-16-02 C ✓
59	FLYWHEEL CRANK BOLT	6	12-32-4
60	FLYWHEEL CLUTCH BOLT	8	12-29-10
61	5/16" U.N.F. 'K' NUT	8	13-2-2
62	ALTERNATOR L/H MTG.	1	86A-16-20 D ✓
63	ALTERNATOR R/H MTG.	1	86A-16-19 D ✓
64	ALTERNATOR PULLEY	1	86A-28-03 B ✓
65	CRANK PULLEY	1	86A-16-18 C ✓
66	POLY V DRIVE 380J6	1	8-45-5

MARCH ENGINEERING LTD.
 86A KIT LIST.
 GEAR LINKAGE.

	Description	No.	Part Number
1	GEAR LEVER	1	842-11-04 <i>A</i>
2	GEAR LEVER KNOB	1	842-11-05 <i>A</i>
3	GEAR LEVER PIVOT	2	712-11-10
4	GEAR LEVER HSG.	1	86C-11-01 <i>C</i> ✓
5	BUSH (PHOSPHOR BRONZE)	2	85C-11-18 <i>A</i> ✓
6	GEARSHIFT ANCHOR ROD	1	842-11-07 <i>B</i>
7	MTG. BOLT G/ANCHOR ROD	1	85C-11-02 <i>A</i> ✓
8	JOINT < ABT8-1 > RAC 8	1	15-2-14
9	GEAR ROD/STEERING RACK BALL	1	842-01-52 <i>A</i>
10	FRONT GEAR ROD	1	868-11-01 <i>B</i>
11	MIDDLE GEAR ROD	1	85B-11-05 <i>A</i> ✓
12	REAR GEAR ROD	1	85B-11-04 <i>A</i> ✓
13	REAR GEAR ROD BEARING MTG	1	85B-11-03 <i>B</i> ✓
14	GEAR ROD JOINT RBJ205L	1	15-5-4
15	JOINT CIRCLIP RTT100	1	23-5-2
16	GEAR ROD APEX JOINT 1/2" I.D.	1	832-11-09 <i>A</i>
17	GEAR ROD APEX JOINT 5/8" I.D.	2	832-11-08 <i>A</i>

MARCH ENGINEERING LTD.
86A KIT LIST.
OIL SYSTEM.

	Description	No.	Part Number
1	OIL TANK 6.26.01	1	85B-14-06 ✓
2	OIL TANK TOWER	1	85B-14-24 ✓
3	OIL TOWER TOP 'O'RING BS643	1	33-3-7
4	OIL TOWER BTM 'O'RING BS153	1	33-3-8
5	TANK FILLER CAP	1	722-18-11 A
6	'O' RING BS 224	1	33-4-1
7	OIL TANK INLET FLANGE	1	86B-14-24 ✓
8	'O'RING BS126	1	33-1-6
9	OIL TANK FILTER HOUSING	1	85B-14-13 ✓
10	OIL TANK FILTER GAUZE	1	85B-14-12 ✓
11	'O'RING BS126	2	33-1-6
12	OIL TANK OUTLET FLANGE	1	86B-14-08
13	OIL TANK CORE PLUG 1 1/4" OD	4	8-43-13
14	1 5/16" CORE PLUG	1	8-31-15
15	OIL TANK CORE PLUG 1 3/8" OD	2	8-32-1
16	L.W.B. FRONT MTG SLEEVE	2	842-02-33 ✓
17	ANTI-ROTATION PIN	2	826-16-21 ✓
18	NOSE PIECE	1	85B-16-31 ✓
19	'O'RING BS125	2	33-4-3
20	CLUTCH RELEASE PISTON	1	822-16-06 ✓
21	CLUTCH PISTON SEAL (LARGE)	1	8-24-3
22	CLUTCH PISTON SEAL (SMALL)	1	8-24-5
23	CLUTCH RELEASE BEARING	1	18-5-8
24	BUNDY PIPE 7/16" UNF MALE FTG.	2	7-8-7

MARCH ENGINEERING LTD.
 86A KIT LIST.
 OIL SYSTEM (CON. T)

	Description	No.	Part Number
25	CLUTCH FEED BUNDY PIPE 1/4" OD	2	7-3-1
26	O RING BS110	2	33-5-4
27	CLUTCH FEED INLET ADAPTOR	2	822-25-01 ✓
28	* CLUTCH FEED ASSEMBLY	1	
29	OIL TANK/GEARBOX STUD	7	86A-23-08 ✓
30	OIL TANK/ENGINE ALLOY PIPE	1	86A-14-03 ✓
31	OIL HOSE 7/8" ID	2	8-33-6
32	OIL PIPE HOSE CLIPS	4	25-2-6
33	DFV OIL INLET ADAPTOR	1	85B-14-02 B-01 ✓
34	O RING BS117	1	33-1-8
35	OIL COOLER 25 ROW	1	86B-14-03 ✓
36	OIL COOLER MTG. SPACER	2	86A-14-02 ✓

MARCH ENGINEERING LTD.
86A KIT LIST.
FUEL SYSTEM.

	Description	No.	Part Number
1	FUEL TANK	1	86A-15-01 ✓
2	FUEL TANK BOLT RING 6.20.12	1	832-15-04 8
3	FUEL COLLECTOR POT	1	832-15-03 8
4	CAV FUEL FILTER	1	8-31-13
5	CAV FUEL FILTER TOP	1	832-15-05 8 ✓
6	O-RING BS108	1	33-4-9
7	CAV BOLT 1/4" X 3.1/8" HEX.	1	12-33-1
8	FUEL PUMP INLET ADAPTOR	1	792-15-18 ✓
9	9/16 ID DOWTY SEAL	1	20-3-3
10	ELECTRIC FUEL PUMP	1	9-20-3
11	FUEL PUMP OUTLET ADAPTOR	1	86A-15-02 ✓
12	7/16" ID DOWTY SEAL	1	20-3-7
13	FUEL PUMP BRK	1	832-15-07 8
14	MOUNTING CLIP (40-60)	2	25-2-4
15	-8 BREAKAWAY MTG.	1	86A-15-03 ✓
16	-8 BREAKAWAY COUPLING	1	8-45-1
17	-8 X 90 BULKHEAD 833.08D	1	21-10-10
18	-8 ALLOY LOCK NUT	1	21-10-11
19	3/4" ID DOWTY SEAL	1	20-3-12
20	* -8 BREAKAWAY ASSEMBLY	1	
21	-6 BREAKAWAY MTG.	1	86A-15-04 ✓
22	-6 BREAKAWAY COUPLING	1	8-44-15
23	-6 X 90 BULKHEAD 833.06D	1	21-12-1
24	-6 LOCK NUT	1	21-9-4

MARCH ENGINEERING LTD.
B&A KIT LIST.
FUEL SYSTEM (CON, T).

	Description	No.	Part Number
25	9/16 ID DOWTY SEAL	1	20-3-3
26	* -6 BREAKAWAY ASSEMBLY	1	
27	FUEL SENDER UNIT TOP	1	802-15-03 ✓
28	FUEL SENDER UNIT BODY	1	802-15-02 ✓
29	FUEL SENDER PISTON	1	822-15-03 ✓
30	O-RING BS011	1	33-4-4
31	5/8" ID DOWTY SEAL	1	20-3-8
32	* SENDER UNIT ASSEMBLY	1	
33	1/8" BSP TEE PEICE TEC46760	1	21-11-10
34	1/8" BSP NYLON PIPE (Per foot)	1	8-8-5
35	1/8" B.S.P. NYLON PIPE CLIP	3	23-4-8
36	1/8" B.S.P. STR STEM (S101)	2	8-5-12
37	1/8" B.S.P. LARGE NUT (104459)	2	8-22-4
38	-3 AEROQUIP HOSE	6	21-2-7
39	-3 X 90 DEG AEROQUIP UNION	1	21-1-3
40	-3 X 45 DEG AEROQUIP UNION	2	21-1-2
41	-3 STR AEROQUIP UNION	2	21-1-1
42	-6 AEROQUIP HOSE	5	21-2-9
43	-6 STR AEROQUIP UNION	2	21-1-7
44	-6 X 45 DEG AEROQUIP UNION	2	21-1-8
45	-6 X 90 DEG AEROQUIP UNION	2	21-1-9
46	-8 AEROQUIP HOSE	4	21-2-10
47	-8 STR AEROQUIP UNION	1	21-1-10
48	-8 X 45 DEG UNION	1	21-1-11

MARCH ENGINEERING LTD.
 86A KIT LIST.
 FUEL SYSTEM (CON, T).

	Description	No.	Part Number
49	-8 X 90 DEG AEROGUIP UNION	6	21-1-12
50	FUEL TANK TOP	1	86A-15-05 ✓
51	FUEL TANK TOP SEAL	1	832-15-11 ✓
52	-6 SNAP PLUG BEC205D-6	1	8-31-10
53	-6 SNAP SOCKET BEC200D-6	1	8-31-11
54	9/16 ID DOWTY SEAL	1	20-3-3
55	-6 LOCK NUT	1	21-9-4
56	FUEL PUMP OUT CAP	1	832-15-08 ✓
57	O-RING BS125	1	33-4-3
58	FUEL TANK WIRE SEALING UNION	2	832-15-13 ✓
59	FUEL TANK WIRE SEALING CAP	2	832-15-14 ✓
60	O-RING BS004	2	33-4-11
61	* TANK TOP ASSEMBLY	1	
62	DRY BREAK OUTER BODY	1	822-15-06 ✓
63	DRY BREAK VALVE	1	822-15-05 ✓
64	DRY BREAK CENTRE BOLT	1	822-15-13 ✓
65	DRY BREAK RETURN SPRING	1	86B-15-02 ✓
66	OILITE BUSH	1	8-18-1
67	CIRCLIP AM1400/31	1	23-8-11
68	O-RING BS011	1	33-4-4
69	O-RING BS220	1	33-4-10
70	F.T.TOP/DRY BREAK BODY SEAL	1	832-15-10 ✓
71	* DRY BREAK ASSEMBLY	1	
72	AVERY HARDEL COUPLING	1	8-31-12

MARCH ENGINEERING LTD.
8&A KIT LIST.
FUEL SYSTEM (CON. T) .

	Description	No.	Part Number
73	AVERY HARDEL FLANGE	1	822-15-08 ✓
74	FUEL BREATHER VALVE TOP	1	802-15-07 ✓
75	FUEL BREATHER VALVE BOTTOM	1	802-15-06 ✓
76	FUEL BREATHER VALVE BALL	1	8-4-13
77	1/8" B.S.P. BANJO (46462)	1	8-26-2
78	FUEL FILLER NECK/RETURN BLOCK	1	812-15-04 ✓

MARCH ENGINEERING LTD.
 86A KIT LIST.
 WATER SYSTEM.

	Description	No.	Part Number
1	WATER RADIATOR L/H	1	85B-13-19 <i>D</i>
2	WATER RADIATOR R/H	1	85B-13-20 <i>D</i>
3	WATER RAD SCREEN L.H.	1	85B-13-16 <i>D</i>
4	WATER RAD SCREEN R.H.	1	85B-13-18 <i>D</i>
5	WATER RAD TOP MTG. BRK. R/H	1	85B-13-24 <i>-</i>
6	WATER RAD TOP MTG. BRK. L/H	1	85B-13-23 <i>B</i>
7	WATER RAD LOWER MTG. BRK. R/H	1	85B-13-26 <i>B</i>
8	WATER RAD LOWER MTG. BRK. L/H	1	85B-13-25 <i>A</i>
9	MTG. BOLT	4	12-30-7
10	ENGINE OUTLET PIPE L/H	1	86A-13-01 <i>D</i>
11	ENGINE OUTLET PIPE R/H	1	86A-13-02 <i>D</i>
12	O RING BS 025	2	33-7-1
13	SWIRL POT	1	85B-13-15 <i>C</i>
14	WATER RAIL L.H.	1	85B-00-07
15	FRONT CROSS OVER PIPE	2	85B-13-09 <i>B</i>
16	WATER PIPE COVER	2	8-33-5
17	WATER RAIL R.H.	1	85B-00-08
18	INLET PIPE RING 1.3/8" DIA	1	85B-13-05 <i>A</i>
19	O RING BS325	2	33-3-4
20	WATER INLET FLANGE DA1604	1	85B-13-03 <i>B</i>
21	HEADER TANK	1	86A-13-03 <i>D</i>
22	HEADER TANK CAP	1	8-6-11
23	MOUNTING GROMMET	2	8-15-12
24	MOUNTING GROMMET SPACER	2	8-20-7

MARCH ENGINEERING LTD.
 B&A KIT LIST.
 WATER SYSTEM (CON, T).

	Description	No.	Part Number
25	HEADER TANK OVERFLOW PIPE	2	8-12-8
26	1.1/4" ID WATER RAIL HOSE	1	8-33-8
27	HOSE CLIP (25-40)	2	25-2-8
28	1.3/8" ID HOSE	2	8-33-9
29	HOSE CLIP (32-50)	14	25-2-5
30	1/8" BSP NYLON PIPE (Per foot)	9	8-8-5
31	1/8" B.S.P. NYLON PIPE CLIP	6	23-4-8
32	1/8" B.S.P. 90 DEG UNION	3	76B-13-08 ✓
33	1/8" B.S.P. LARGE NUT (104459)	3	8-22-4
34	1/8" B.S.P. STR STEM (S101)	1	8-5-12
35	1/8" B.S.P. SMALL NUT (F101)	1	8-44-2
36	BANJO BOLT (SHORT 20MM) 775-3P	2	21-12-12
37	3/8" ID DOWTY SEAL	4	20-3-1
38	1/8" B.S.P. BANJO (46462)	2	8-26-2
39	-8 AEROGUIP HOSE	1	21-2-10
40	-8 STR AEROGUIP UNION	2	21-1-10

MARCH ENGINEERING LTD.
 B&A KIT LIST.
 DASH FIRE & ELECT.

	Description	No.	Part Number
1	DASH PANEL	1	85B-01-58 ✓
2	DASH PANEL SPACER	1	85C-12-81 ✓
3	RUBBER MTG BUSH	4	8-20-4
4	FIRE NOZZLE	1	82G-01-127 ✓
5	FIRE NOZZLE LOCK NUT	1	82G-01-128 ✓
6	ENGINE BAY FIRE NOZZLE	1	842-22-01 ✓
7	ELECTRICAL TACHO 230-0510-8	1	34-3-10
8	DUAL GAUGE 8 FT PT1011 B8	1	34-3-8
9	DUAL GAUGE 8 FT PT1612 B8	1	34-3-9
10	BATTERY (RED TOP VARLEY)	1	9-20-1
11	BATTERY MTG. BRKT.	1	86A-28-01 ✓
12	BATTERY BRKT. TOP	1	86A-28-02 ✓
13	WIRING LOOM	1	86A-28-07 ✓
14	ALTERNATOR LIGHT RESISTOR	1	9-17-6
15	MASTER SWITCH 8825-B140/268446	2	9-11-4
16	TOGGLE SWITCH	3	9-1-12
17	BUTTON SWITCH	2	9-1-2
18	REAR LIGHT	1	9-9-7
19	REAR LIGHT BULB 12V	1	9-14-3
20	OIL PRESS. SWITCH WS14 40-60LB	1	9-19-9
21	ORANGE LIGHT	1	9-9-6
22	FIRE POWER PACK	1	29-1-6
23	FIRE POWER PACK BRACKET	1	82C-01-10 ✓
24	BOWDEN INNER CABLE	1	8-2-2

MARCH ENGINEERING LTD.
 86A KIT LIST.
 DASH FIRE & ELECT. (CON, T).

	Description	No.	Part Number
25	FIRE PULL CABLE RED SLEEVE	1	8-18-13
26	BOWDEN CABLE NIPPLE	1	8-43-6
27	MASTER SWITCH BRKT.	1	822-01-91 ✓
28	MOUNTING GROMMET	2	8-15-12
29	MOUNTING GROMMET SPACER	2	8-20-7
30	2 WAY RECEPTACLE HOUSING	4	9-2-14
31	2 WAY TAB HOUSING	4	9-2-15
32	FIRE POWER PACK PLUG 478-150	4	9-11-2
33	SINGLE TERMINAL HOUSING MALE	1	9-7-11
34	SINGLE TERMINAL HOUSING FEMALE	1	9-7-12
35	16 GAUGE RACHEM WIRE Per foot	40	9-18-10
36	18 GAUGE RACHEM WIRE Per foot	60	9-18-7
37	22 GAUGE RACHEM WIRE Per foot	40	9-18-9
38	FUEL PUMP ELECT WIRE KPL50/16	10	9-11-3
39	M.A.P./AIR INTAKE SENSOR BRKT.	1	86A-28-05 ✓
40	M.A.P. SENSOR BRKT.	1	86A-28-06 ✓
41	ALTERNATOR RESISTOR BRKT.	1	86A-28-04 ✓
42	FUEL INJECTOR MODULE BRKT.	1	86A-15-06 ✓
43	SPARK BOX HEAT SHIELD	1	86A-12-06 ✓

MARCH ENGINEERING LTD.
B&A KIT LIST.
HYDRAULICS.

	Description	No.	Part Number
1	Ø.75" DIA MASTER CYLINDER	1	7-3-14
2	MASTER CYLINDER RESERVOIR	1	7-3-13
3	7/16" ID DOWTY SEAL	1	20-3-7
4	MASTER CYLINDER DIAPHRAGM	1	7-7-12
5	MASTER CYL PUSH ROD 3.25"	1	7-1-7
6	BRAKE MASTER CYLINDER RUBBER	1	7-2-7
7	979-03P DOUBLE BANJO	1	8-34-11
8	BANJO BOLT (LONG 25MM) 775-3P	1	21-12-13
9	7/16" ID COPPER WASHER	1	20-4-3
10	3/8" ID COPPER WASHER	1	20-2-14
11	* FRONT M/CYL ASSEMBLY	1	
12	-3 STR AERQQUIP UNION	2	21-1-1
13	-3 AERQQUIP HOSE	6	21-2-7
14	-3 X 90 DEG AERQQUIP UNION	2	21-1-3
15	1/8 BSP X 3/8" UNF ADAPTOR	2	732-06-18 ✓
16	3/8" COPPER WASHER	2	20-2-13
17	CALIPER R/H ALCON	2	7-15-14
18	CALIPER L/H ALCON	2	7-15-15
19	ALCON BRAKE PAD	8	7-16-7
20	CALIPAR MTG BOLT	8	12-29-3
21	Ø.75" DIA MASTER CYLINDER	1	7-3-14
22	MASTER CYLINDER RESERVOIR	1	7-3-13
23	7/16" ID DOWTY SEAL	1	20-3-7
24	MASTER CYLINDER DIAPHRAGM	1	7-7-12

MARCH ENGINEERING LTD.
 B6A KIT LIST.
 HYDRAULICS (CON, T) .

	Description	No.	Part Number
25	MASTER CYL PUSH ROD 3.25"	1	7-1-7
26	BRAKE MASTER CYLINDER RUBBER	1	7-2-7
27	* REAR M/CYL ASSEMBLY	1	
28	1/8 BSP X 3/8"UNF ADAPTOR	2	732-06-18 ✓
29	3/8" COPPER WASHER	1	20-2-13
30	-3 X 90 DEG AEROQUIP UNION	1	21-1-3
31	-3 AEROQUIP HOSE	10	21-2-7
32	1/8 BSP 'T' PEICE	1	7-8-13
33	-3 STR AEROQUIP UNION	3	21-1-1
34	-3 AEROQUIP HOSE	10	21-2-7
35	-3 X 90 DEG AEROQUIP UNION	2	21-1-3
36	1/8 BSP X 3/8"UNF ADAPTOR	2	732-06-18 ✓
37	3/8" COPPER WASHER	2	20-2-13
38	Ø.75 MASTER CYL.C/W RESERVOIR	1	7-9-9
39	MASTER CYLINDER EXTENSION	1	7-9-10
40	BRAKE MASTER CYLINDER RUBBER	1	7-2-7
41	1/8 BSP X 3/8"UNF ADAPTOR	1	732-06-18 ✓
42	* CLUTCH M/CYL ASSEMBLY	1	
43	-3 STR AEROQUIP UNION	1	21-1-1
44	-3 X 90 DEG AEROQUIP UNION	2	21-1-3
45	-3 AEROQUIP HOSE	2	21-2-7
46	-3 X 45 DEG AEROQUIP UNION	1	21-1-2
47	CLUTCH BLEED HOUSING	1	802-25-01 ✓
48	1/8" BSP LOCK NUT	1	13-5-8

MARCH ENGINEERING LTD.
86A KIT LIST.
HYDRAULICS (CON, T).

	Description	No.	Part Number
49	CLUTCH BLEED NIPPLE	1	8-24-14 -
50	CLUTCH BLEED BRK	1	842-25-01 ✓
51	MASTER CYL MTG STUD	6	85B-23-24 712-01-82 - 19 ✓

MARCH ENGINEERING LTD.
86A KIT LIST.
BODYWORK.

	Description	No.	Part Number
1	UNDERTRAY	1	86A-12-01 ✓
2	NOSE	1	86A-12-10 TGO
3	NOSE TOP PANEL	1	86A-12-11 TGO
4	NOSE BOX	1	86A-12-12 ✓
5	NOSE BOX TOP MTG. BRKT.	2	86A-12-13 ✓
6	NOSE BOX LWR. MTG. BRKT. L/H	1	86A-12-14 ✓
7	NOSE BOX LWR. MTG. BRKT. R/H	1	86A-12-15 ✓
8	DAMPER COVER PANEL	1	11-23-7
9	SIDE PANEL L.H.	1	11-23-5
10	SIDE PANEL R.H.	1	11-23-4
11	INLET DUCT L/H	1	86A-12-03
12	INLET DUCT R/H	1	86A-12-04 ✓
13	OIL COOLER INLET DUCT	1	86A-12-08 ✓
14	OIL COOLER EXIT LOUVRE	1	86B-14-05
15	ENGINE COVER	1	11-23-6
16	UNDERTRAY FRONT FLANGE	2	85B-12-93 ✓
17	MONOCOQUE RUBBING STRIP	1	85B-01-66 ✓
18	FRONT BODY STRUT	2	85B-12-80 B-92 ✓
19	FRONT STRUT TOP BRKT.	2	85B-12-95 A
20	FRONT/MED LOWER STRUT BRK	4	85B-12-84 n
21	MED BODY STRUT	2	86A-12-07 ✓
22	REAR BODY STRUT	2	85B-12-83 92 B
23	REAR STRUT TOP CLEVIS	1	85B-12-89 A
24	REAR STRUT LOWER BRK	2	85B-12-82 A

MARCH ENGINEERING LTD.
 BSA KIT LIST.
 BODYWORK (CON, T)

	Description	No.	Part Number
25	REAR STRUT LOWER BRK STRAP	2	85B-12-145 T.8D
26	ROSE JOINT RMP4U	4	15-1-1
27	ROSE JOINT RMLP4U	6	15-6-14
28	BODY STRUT JOINT INSERT	16	85B-19-01 ✓
29	UNDERTRAY/GEARBOX ADAPTOR	2	85B-12-87 A ✓
30	UNDERTRAY C/SUNK WASHER 3/16"	45	832-12-22 A ✓
31	ENGINE COVER FRONT BRK	2	85B-12-146 T.8D
32	ENGINE COVER REAR BRK	2	85B-12-86 A ✓
33	NOSE MTG STUD	6	85B-23-15 7.2-9F-88 -13 ✓
34	MIRROR BODY	2	842-12-18 ✓
35	MIRROR REFLECTOR MTG	2	842-12-19 ✓
36	MIRROR MTG BOSS	2	82C-12-08 ✓
37	MIRROR STEM	2	82C-12-26 ✓
38	MIRROR GLASS	2	11-20-2
39	RMP4U MIRROR MTG JOINT	2	782-12-25 ✓
40	* MIRROR ASSEMBLY	1	

MARCH ENGINEERING LTD.
86A KIT LIST.
WINGS.

	Description	No.	Part Number
1	FIRE FLY FRONT WING 9.5" R.H.	1	85B-12-67 <i>P</i>
2	FIRE FLY FRONT WING 9.5" L.H.	1	85B-12-68
3	FIRE FLY FRONT WING FLAP R.H.	1	85B-12-69 <i>B</i>
4	FIRE FLY FRONT WING FLAP L.H.	1	85B-12-70
5	FIRE FLY 9.5" END PLATE	2	84C-12-175 <i>B</i>
6	* FRONT WING ASSEMBLY	1	
7	FRONT WING PIVOT BLOCK	2	86A-12-17 <i>H</i>
8	FRONT WING PIVOT TUBE	1	86A-12-16 <i>H</i>
9	FRONT WING TUBE "R" CLIP	2	86A-12-18 <i>T B D</i>
10	JOINT ABWT4	1	15-8-10
11	CIRCLIP 1308-62	1	23-8-6
12	REAR WING MAINPLANE (CARBON)	1	85B-12-58 <i>P</i>
13	REAR WING MED FLAP	1	85B-12-60 <i>C</i>
14	REAR WING REAR FLAP	1	85B-12-61 <i>C</i>
15	REAR GURNEY FLAP LIP 0.88"	1	85B-12-76
16	REAR GURNEY FLAP LIP 1.38"	1	85B-12-77 <i>B</i>
17	REAR WING END PLATES	2	85B-12-65 <i>D</i>
18	* MAIN PLANE ASSEMBLY	1	
19	REAR WING PILLAR (HONEYCOMB)	1	85B-12-62 <i>D</i>
20	WING PILLAR SANDWICH PLATE	2	85B-12-56 <i>B</i>
21	WING PILLAR MTG. PLATE	2	86A-12-02 <i>H</i>
22	WING PILLAR MTG BUSH	2	842-12-01 <i>H</i>
23	WING PILLAR SILENTBLOCK BUSH	4	8-13-2
24	W/PILLAR SILENT BLOCK SPACER	2	842-12-03 <i>H</i>

MARCH ENGINEERING LTD.
86A KIT LIST.
WINGS (CON, T).

	Description	No.	Part Number
25	W/PILLAR MTG PLATE INSERT	4	802-12-11 ✓
26	W/PILLAR MTG PLATE WASHER	8	802-20-28 ✓ 702-10-02
27	4.3/4" X 5/16" UNF HEX BOLT	2	12-12-11
28	* WING PILLAR ASSEMBLY	1	
29	REAR LIGHT BRK	1	842-12-04 ✓
30	RUBBER MTG BUSH	2	8-20-4
31	4.1/2" X 1/4" UNF HEX BOLT	1	12-11-15
32	WING PYLON PLATES	2	86A-12-28 ✓

MARCH ENGINEERING LTD.
 86A KIT LIST.
 AIR STARTER.

	Description	No.	Part Number
1	AIR MOTOR SRBM-Z-3000	1	8-45-7
2	AIR MOTOR MTG	1	85B-24-02 <input checked="" type="checkbox"/>
3	AIR MOTOR INLET ADAPTOR	1	85B-24-03 <input checked="" type="checkbox"/>
4	BENDIX SHAFT	1	86A-16-11 <input checked="" type="checkbox"/>
5	9T.PINION (LUCAS 54244242)	1	8-27-12
6	PINION HOUSING	1	822-16-40 <input checked="" type="checkbox"/>
7	PINION LINER BUSH	1	822-16-56 <input checked="" type="checkbox"/>
8	BENDIX SPRING RETAINER	1	822-16-58 <input checked="" type="checkbox"/>
9	BENDIX HELIX LUCAS 54243006	1	8-42-6
10	BENDIX SLEEVE LUCAS 54243006	1	8-42-7
11	BENDIX SPRING LUCAS 54258243	1	8-27-15
12	PINION SPRING LUCAS 54258243	1	8-28-1
13	THRUST WASHER LUCAS 54258243	1	8-28-2
14	SHAFT CIRCLIP LUCAS 54258243	1	8-28-3
15	PINION BODY CIRCLIP M2300 0400	1	8-28-4
16	* BENDIX ASSEMBLY	1	
17	AIR BOTTLE MTG.BRKT.	2	832-01-77 <input checked="" type="checkbox"/>
18	CLIP 80-100	2	25-2-2
19	AIR BOTTLE (LUXFER P226BK)	1	8-28-5
20	AIR BOTTLE/VALVE ADAPTOR	1	822-24-15 <input checked="" type="checkbox"/>
21	AIR BOTTLE MTG BRK	1	85B-24-06 <input checked="" type="checkbox"/>
22	AIR BOTTLE VALVE S.V.121K04	1	8-28-6
23	AIR BOTTLE COIL S.V.42706265	1	8-28-7
24	AIR VALVE OUTLET ADAPTOR	1	822-24-14 <input checked="" type="checkbox"/>

MARCH ENGINEERING LTD.
86A KIT LIST.
AIR STARTER (CON, T) .

	Description	No.	Part Number
25	-3 X 90 DEG AERQUIP UNION	1	21-1-3
26	-3 AERQUIP HOSE	3	21-2-7
27	-3 X 90 DEG AERQUIP UNION	1	21-1-3
28	AIR SUPPLY VALVE 8936BW	1	8-28-8
29	AIR SUPPLY VALVE ADP. 2063.6-8	3	8-28-9
30	-8 STR AERQUIP UNION	1	21-1-10
31	-8 AERQUIP HOSE	2	21-2-10
32	-8 STR AERQUIP UNION	1	21-1-10
33	AIR SUPPLY SOCKET B5601-6-6	1	8-28-10
34	AIR SUPPLY PLUG B5602-6-6	1	8-28-12
35	AIR SUPPLY PLUG ADP. 2063.6-6	1	8-28-11
36	-6 X 45 DEG AERQUIP UNION	1	21-1-8
37	-6 AERQUIP HOSE	3	21-2-9
38	-6 X 90 DEG AERQUIP UNION	1	21-1-9
39	AIR BOTTLE MTG. PLATE	1	86A-01-25 ✓