

March Engineering Ltd
 BBT KIT LIST.
 MAINCASE.

BBT

* = Part of next assembly.

	Description	No.	Part Number
1	— BBT INDY GEARBOX	1	BBT-01-30 —
2	— 87 DFX FORWARD GEARBOX CASE	1	BBT-01-06 —
3	— 88 DFX FORWARD GEARBOX CASE	1	BBT-01-20 —
4	— CATCH TANK UNION (LONG)	1	88C-14-08 —
5	— CATCH TANK UNION (SHORT)	1	88C-14-09 —
6	✓ 1 5/16" CORE PLUG	1	8-31-15 ✓
7	✓ 0.70" DIA 'O' RING (Per foot)	1	33-5-13
8	— REAR GEARBOX CASE	1	BBT-01-07 ?
9	✓ 1/8" BSPT X 3/8" BLANKING PLUG	7	12-32-2 ✓
10	✓ HOLLOW DOWEL	4	85T-01-11 ✓
11	✓ FWD TO RWD MAINCASE DOWEL STUD	2	88T-01-23 ✓
12	FWD TO RWD MAINCASE STUD 3/8"	2	88T-01-24
13	✓ 3/8" UNF 'K' NUT	4	13-2-1
14	✓ 3/8" ID THIN WASHER	4	20-1-3
15	✓ UNION SETTING JIG DOWEL	1	87F-03-02 ✓
16	✓ SIDEPLATE RETAINING STUD	28	87T-01-11 ✓
17	✓ 1/4" U.N.F. 'K' NUT	20	13-2-3
18	✓ 1/4" ID WASHER	20	20-1-1
19	— SIDEPLATE SUSPENSION STUD	4	88T-01-27 —
20	✓ BEARING CARRIER STUD	5	86T-01-08 ✓
21	✓ 5/16" U.N.F. 'K' NUT	5	13-2-2
22	✓ 3/16" ID WASHER (THICK)	5	20-1-2 88T-01-16
23	✓ CLUTCH HOUSING STUD	2	86T-01-15
24	✓ ^{10/32} 1/4" U.N.F. 'K' NUT	2	13-7-7 ✓

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	Description	No.	Part Number	
25	^{10/32} ✓ 1/4" ID WASHER	2	20-6-1	
26	DRAIN PLUG	1	BBT-01-13	✓
27	✓ MAGNET	1	18-19-4	✓
28	✓ 10/32" x 1/2" CAPHEAD	1	12-25-4	✓
29	✓ 3/4" B.S.P. DOWTY SEAL	1	20-3-14	✓
30	→ DFX CLUTCH INPUT SHAFT	1	BBT-08-01	—
31	→ CHEVROLET CLUTCH SHAFT	1	BBT-08-02	—
32	→ CLUTCH INPUT SHAFT (PORSCHE)	1	BBT-08-04	—
33	✓ CLUTCH SHAFT CIRCLIP D1400-25	1	18-23-14	✓
34	✓ O RING BS 136	1	33-3-14	✓
35	✓ DFX CLUTCH SHAFT TUBE	1	BBT-07-05	✓
36	→ CLUTCH SHAFT TUBE (PORSCHE)	1	BBT-07-10	—
37	→ ILMOR CLUTCH SHAFT TUBE	1	BBT-07-08	—
38	✓ O RING BS 149	1	33-3-13	✓
39	✓ CLUTCH SHAFT BEARING HOUSING	1	B6T-08-01	✓ *
40	✓ CLUTCH SHAFT HOUSING SEAL	1	PT-24411A	*
41	✓ CLUTCH SHAFT HOUSING BEARING	1	18-20-15	✓ *
42	✓ CLUTCH SHAFT HOUSING CIRCLIP	1	18-23-13	✓ *
43	'O' RING BS 138	1	33-4-13	*
44	✓ 10/32" STUD	3	BBT-08-05 86C-23-01	✓ *
45	SHAFT HOUSING ASSEMBLY	1		T
46	✓ LAYSHAFT NOSE BEARING HOUSING	1	B5T-01-03	✓ *
47	✓ LAYSHAFT NOSE BEARING	1	18-20-10	✓ *
48	✓ BEARING HOUSING CIRCLIP	1	18-20-11	✓ *

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	Description	No.	Part Number		
49	✓ BEARING HOUSING RETAINING BOLT	2	12-27-4	✓	*
50	LAYSHAFT HSG. ASSEMBLY	1			T
51	✓ REVERSE IDLER SPIGOT	1	85T-05-11	✓	*
52	✓ REVERSE IDLER SPIGOT LOCKNUT	1	85T-05-12	✓	*
53	REVERSE IDLER GEAR	1	85T-04-17	✓	*
54	REVERSE IDLER BEARING	1	18-22-12	✓	*
55	✓ REVERSE IDLER WASHER	1	FT-2374	✓	*
56	✓ 1/2" U.N.F. 'K' NUT	1	13-2-4	✓	*
57	✓ REVERSE IDLER LOCKNUT ROLL PIN	1	23-7-3	✓	*
58	REVERSE IDLER ASSEMBLY	1			T
59	✓ 3/8" BRG CARRIER-MAINCASE STUD	2	88T-01-18	✓	
60	✓ 3/8" BRG CARRIER-MAINCASE STUD	2	88T-01-19	✓	
61	✓ 3/8" UNF 'K' NUT	4	13-2-1		
62	✓ 3/8" ANODISED WASHER AN960PD616	4	20-5-14		
63	3/8"-24 X 1/2"-13 KEENSERT	22	22-4-15	-	
64	ROCKER PLATE LWR STUD X TUBE	1	88T-01-22	-	
65	✓ ROCKER PLATE LWR STUD	2	88T-01-21	-	
66	✓ INSERT TURBO MTG BOSS	2	88T-01-28	✓	

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 BEARING CARRIER.

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	Description	No.	Part Number		
1	→ BEARING CARRIER SHORT SA	1	BBT-01-09	→	*
2	→ BEARING CARRIER LONG SA	1	BBT-01-08	→	
3	✓ 0.70" DIA 'O' RING (Per foot)	1	33-5-13		
4	✓ O RING BS 016	1	33-1-7	✓	
5	✓ HOLLOW DOWEL	1	B5T-01-11	✓	*
6	✓ ^{Hollow} SOLID DOWEL	1	B7T-01-13	✓	*
7	✓ BEARING CARRIER STUD	8	B6T-01-08	✓	*
8	✓ BEARING CARRIER STUD	1	B4C-16-89	✓	*
9	✓ 5/16" U.N.F. 'K' NUT	9	13-2-2		
10	✓ 5/16" WASHER AN 960-516L	9	20-5-9		
11	✓ SELECTOR FINGER	1	B8T-05-01	✓	*
12	✓ SELECTOR FINGER BEARING	1	18-24-1	✓	*
13	✓ SELECTOR FINGER LIPSEAL	1	18-18-4	✓	*
14	✓ PINION TAIL BEARING	1	18-23-11	✓	*
15	✓ SHAFT TAIL BEARING	1	18-23-12	✓	*
16	✓ FIRST REVERSE SELECTOR ROD	1	B5T-05-36	✓	*
17	✓ SELECTOR ROD DETENT SCREW	1	FT-2023	✓	*
18	✓ SELECTOR ROD DETENT SPRING	2	FT-2022	✓	*
19	✓ DETENT BALL BEARING	2	18-21-7	✓	*
20	✓ INTERLOCK	1	B5T-05-14		*
21	1ST/REV SELECTOR ROD SPACER	1	B5T-05-37		*
22	? SELECTOR ROD SHIM .070"-.185"	1	FT-2463		* ?
23	✓ FIRST REVERSE SELECTOR FORK	1	B5T-05-53		*
24	✓ SELECTOR FORK RETAINING NUT	1	FT-2462	✓	*

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 BEARING CARRIER (CON.T).

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	Description	No.	Part Number	
25	FIRST REVERSE SLIDING GEAR	1	85T-05-03	
26	HEWLAND 1ST/REV. SLIDING GEAR	1	18-26-11	
27	FIRST REVERSE HUB	1	85T-05-35	
28	✓ NEEDLE ROLLER BEARING	2	18-23-10	✓
29	✓ 2ND/3RD SELECTOR ROD	1	85T-05-38	✓ *
30	✓ SELECTOR ROD DETENT SCREW	1	FT-2023	*
31	✓ SELECTOR ROD DETENT SPRING	2	FT-2022	*
32	✓ DETENT BALL BEARING	2	18-21-7	*
33	✓ INTERLOCK	1	85T-05-14	*
34	✓ 2ND/3RD SELECTOR ROD SPACER	1	85T-05-39	*
35	? SELECTOR ROD SHIM .070"-.185"	1	FT-2463	* ?
36	✓ SECOND THIRD SELECTOR FORK	1	85T-05-55	*
37	✓ SELECTOR FORK RETAINING NUT	1	FT-2462	*
38	DOG RING	1	86T-05-16	
39	HEWLAND DOG RING	1	18-26-10	
40	✓ 2nd/3rd HUB	1	87T-05-01	
41	✓ NEEDLE ROLLER BEARING	2	18-23-10	
42	✓ 4TH/5TH SELECTOR ROD	1	85T-05-17	✓ *
43	✓ SELECTOR ROD DETENT SCREW	1	FT-2023	/ *
44	SELECTOR ROD DETENT SPRING	2	FT-2022	/ *
45	✓ DETENT BALL BEARING	2	18-21-7	✓ *
46	✓ 1/8" BSPT X 3/8" BLANKING PLUG	1	12-32-2	/ *
47	✓ 4TH/5TH SELECTOR ROD SPACER	1	85T-05-20	✓ *
48	? SELECTOR ROD SHIM .070"-.185"	1	FT-2463	* ?

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 88T KIT LIST.
 BEARING CARRIER(CON,T).

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	Description	No.	Part Number	
49	✓ FOURTH FIFTH SELECTOR FORK	1	85T-05-54	*
50	✓ 7/16" U.N.F. 'K' NUT	1	13-2-5	*
51	DOG RING	1	86T-05-16	✓
52	HEWLAND DOG RING	1	18-26-10	✓
53	✓ 4TH/5TH HUB	1	87T-05-02	
54	✓ WIDE 5TH GEAR HUB	1	85T-05-34	
55	✓ NEEDLE ROLLER BEARING	1	18-23-10	
56	✓ NEEDLE ROLLER BEARING	1	18-23-6	✓
57	✓ PINION TAIL BRG. TRACK TOP HAT	1	85T-05-32	
58	✓ PINION TAIL BRG. TRACK TOP HAT	1	85T-05-09	✓
59	✓ 2ND/3RD COMB. GEAR SPACER	1	86T-05-20	✓
60	✓ 4TH/5TH GEAR LAYSHAFT SPACER	1	85T-05-06	✓
61	✓ STD. 5TH GEAR LAYSHAFT SPACER	1	85T-05-33	
62	✓ PINION SHAFT NUT	1	85T-03-05	✓
63	✓ LAYSHAFT NUT	1	85T-03-06	✓
64	✓ THRUST BEARING	1	18-8-6	✓ *
65	BRG. CARRIER ASSEMBLY	1		T

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 BBT KIT LIST.
 END COVER.

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	Description	No.	Part Number	
1	END COVER	1	BBT-01-10	* ?
2	KEENSERT KNL 524J	8	22-4-14	*
3	1/4" UNF X 3/8" GRUB SCREW	1	12-34-4	*
4	SELECTOR FINGER BUSH	1	FT-2036	*
5	BREATHER BANJO 1/8" BSP	1	1B-20-7	*
6	3 BANJO BOLT 775-3P	1	81-12-3	*
7	3/8" COPPER WASHER	2	20-2-13	*
8	1ST/REV PLUNGER CAP	1	FT-2035	*
9	5/8" ID DOWTY SEAL	1	20-3-8	*
10	1ST/REV PLUNGER SPRING	1	FT-2032	*
11	1ST/REV BEAR PLUNGER	1	B5T-05-42	*
12	1/8" BSPT X 3/8" BLANKING PLUG	1	12-32-2	*
13	REAR PINION OIL FEED	1	B7T-06-03	*
14	O RING BS 016	1	33-1-7	*
15	CIRCLIP NAM 1300-22	1	23-7-6	*
16	STARTER SHAFT	1	B6T-11-04	*
17	STARTER SHAFT SEAL	1	33-2-4	*
18	STARTER OIL SEAL HOUSING	1	B6T-11-03	*
19	STARTER DRIVER GEAR	1	B6T-11-06	*
20	SNAP RING	1	1B-25-13	23-76-11 *
21	DETENT BALL	1	FT-2033	18-26-15
22	1ST/REV PLUNGER SPRING	1	FT-2032	*
23	MAX 716 BEARING	1	B-38-14	*
24	END COVER ASSEMBLY	1		T

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 END COVER(CON,T):

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Description	No.	Part Number	*		
25	✓	STARTER SHAFT STOP	1	BBT-11-01 ✓	*
26	✓	10/32" X 1/2" COUNTERSUNK BOLT	2	12-26-6 ✓	*
27	✓	STARTER DRIVEN GEAR	1	BBT-11-05 ✓	*
28		REAR STARTER ASSEMBLY	1		T

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 DIFFERENTIAL.

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	Description	No.	Part Number	
1	DIFFERENTIAL HOUSING	1	88T-02-02	*
2	DIFFERENTIAL END CAP	1	88T-02-03	*
3	X SPOOL	1	88T-02-01	*
4	✓ POWERLOCK CLUTCH WITH LUGS	4	18-19-7 ✓	*
5	✓ POWERLOCK CLUTCH WITH SPLINES	4	18-19-8 ✓	*
6	✓ LOCATING COLLAR	2	84C-16-115	*
7	✓ OUTER THRUST WASHER	2	18-22-14	*
8	✓ THRUST BEARING	2	18-22-13	*
9	✓ INNER THRUST WASHER	2	18-22-15	*
10	RH 45x90 Degree SIDE GEAR RAMP	1	84C-16-125	*
11	LH 45x90 Degree SIDE GEAR RAMP	1	84C-16-126	*
12	X 45x45 Degree SIDE GEAR RAMP	2	FGB-2137	
13	X RH 30x60 Degree SIDE GEAR RAMP	1	FGB-2137A	
14	X LH 30x60 Degree SIDE GEAR RAMP	1	FGB-2137B	
15	✓ PLANET CARRIER	1	84C-16-117	*
16	SIDE GEAR	2	85T-02-12 ✓	*
17	✓ PINION GEAR	4	18-19-11 ✓	*
18	X POWERLOCK SHIM (0.003"-.020")	1	84C-16-21	*
19	X FREE DIFF SHIM .003"-.015"	1	84C-16-119	*
20	✓ CLOSURE PLATE	2	86T-02-01	*
21	DIFFERENTIAL ASSEMBLY	1		T
22	✓ SIDEPLATE 6.34.11 LH	1	88T-01-11 ✓	
23	✓ SIDEPLATE 6.34.12 RH	1	88T-01-12	
24	✓ 10/32" X 3/8" UNF CAPHEAD BOLT	6	12-25-3	

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 DIFFERENTIAL (CON.T).

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	Description	No.	Part Number
25	✓ CV JOINT LIPSEAL	2	18-21-6 ✓
26	✓ DIFFERENTIAL CARRIER BEARING	2	18-21-4 ✓
27	? SIDEPLATE SHIM (0.003"-0.025")	0	84C-16-07 ?
28	✓ CV JOINT BAITER	2	84C-16-26 ✓
29	INNER CV JOINT	2	84C-16-18
30	✓ CV JOINT SPADER	2	84C-16-48
31	✓ OUTPUT FLANGE BEARING	2	18-21-3 ✓
32	OUTPUT FLANGE	2	88T-02-04
33	✓ CV JOINT BOLT	12	84C-16-14 ✓
34	✓ 20 mm 'K' NUT	12	13-7-9 ✓
35	CROWN WHEEL BOLT	12	85T-03-16

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 BBT KIT LIST.
 OIL SYSTEM.

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No.	Description	No.	Part Number	
1	✓ OIL PUMP FRONT COVER	1	BBT-06-02	✓ *
2	✓ OIL PUMP BODY	1	BBT-06-01	* ✓
3	✓ OIL PUMP ROTOR IDLER	1	BBT-06-05	✓ *
4	✓ OIL PUMP ROTOR DRIVER	1	BBT-06-04	✓ *
5	OIL PUMP END COVER	1	BBT-06-03	* ✓
6	✓ OIL PUMP BODY RETAINING SCREW	4	12-18-12	* ✓
7	OIL PUMP ASSEMBLY	1		T ✓
8	✓ O RING 116-4470	1	33-8-11	✓ *
9	OIL PUMP DRIVEN GEAR	1	DGB-2657	✓ ✓
10	DRIVEN GEAR CIRCLIP	1	23-6-6	✓ ✓
11	OIL PUMP DRIVING GEAR	1	85T-06-01	
12	DRIVING GEAR CIRCLIP	2	18-20-12	✓ ✓
13	OIL PICK UP OUTER FILTER	1	87T-06-18	
14	OIL PICK UP INNER FILTER	1	87T-06-19	
15	✓ SUMP PLATE	1	BBT-06-06	✓ ✓
16	✓ O RING BS 144	1	33-6-3	✓ ✓
17	✓ 10/24 X 5/8 CSK SCREW	6	12-37-8	✓ ✓
18	OIL INLET BANJO	1	82C-16-153	✓ ✓
19	✓ OIL INLET BANJO BOLT	1	86T-01-25	
20	✓ BANJO BOLT	1	BBT-06-14	
21	✓ 3/4" ID DOWTY SEAL	2	20-3-12	
22	✓ GEAR SPRAY BAR	1	BBT-06-13	
23	✓ O RING BS 012	1	33-1-11	✓ ✓
24	✓ SPRAY BAR GRUB SCREW	1	12-35-4	✓ ✓

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 88T KIT LIST.
 OIL SYSTEM(CON,T).

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	Description	No.	Part Number
25	✓ OIL INLET ADAPTOR	1	86T-01-23
26	✓ 3/4" B.S.P. DOWTY SEAL	1	20-3-14 ✓
27	✓ OIL INLET BAND	1	86T-01-24
28	✓ 3/4" ID DOWTY SEAL	1	20-3-12 ✓
29	✓ INLET FILTER	1	88T-06-09 ✓
30	✓ PINION INSP PLUG	1	88T-06-10 ✓
31	✓ O RING BS 019 VITON	1	33-1-12
32	✓ O RING BS 018	1	33-10-7
33	✓ 3/4" B.S.P. DOWTY SEAL	1	20-3-14
34	✓ PINION UPPER SPRAY BAR	1	88T-06-11 ✓
35	✓ CAPSCREW 6/32X3/8 LNO	2	12-37-10 ✓
36	O RING BS010		33-1-12
37	✓ PINION LWR SPRAY BAR	1	88T-06-12 ✓
38	✓ CAPSCREW 6/32X3/8 LNO	2	12-37-10 ✓
39	O RING BS010	1	33-3-9

March Engineering Ltd
 88T KIT LIST -
 HYDRAULICS.

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	Description	No.	Part Number	
1	CLUTCH PISTON	1	88T-07-01	*
2	✓ CLUTCH PISTON SPT BRG	1	88T-07-04	* ✓
3	✓ O RING 200-225-2064 (DOWTY)	1	33-12-14	* ✓
4	✓ BACK UP WASHER 114-225	1	33-13-1	* ✓
5	CLUTCH NOSE PIECE 7 1/4	1	88T-07-07	(89T ALFA IN GRINDING SHOP)
6	CLUTCH NOSE PIECE 5 1/4	1	88T-07-02	
7	✓ O RING 200-220-2064 (DOWTY)	1	33-12-13	✓ *
8	✓ BACK UP WASHER 114-220	1	33-12-15	✓ *
9	LONG ANTI ROTATION PIN	2	88T-07-06	*
10	✓ ANTI ROTATION PIN SHORT	2	88T-07-03	
11	✓ 3 TO 3/8" UNF MALE/MALE	2	21-6-6	*
12	✓ 3/8" COPPER WASHER	2	20-2-13	*
13	STUD	2	88T-01-16	*
14	CLUTCH RELEASE BEARING	1	18-5-8	*
15	CLUTCH RELEASE ASSEMBLY	1		T
16	X -3 AEROSQUIP NOSE (Per foot)	1	21-2-7	
17	Y -3 X 45 DEG STAINLESS UNION	2	81-13-7	
18	X -3 STAINLESS BULKHEAD ADAPTOR	1	81-15-5	
19	X -3 STR STAINLESS UNION	2	81-13-1	
20	✓ CLUTCH BLEED HOUSING	1	87T-07-04	
21	✓ BLEED NIPPLE	1	8-24-14	

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 C.W.P. & GEARS.

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	Description	No.	Part Number
1	9:31 CROWN WHEEL & PINION	1	B&T-03-05
2	11:43 CROWN WHEEL & PINION	1	B&T-03-08
3	10:31 CROWN WHEEL AND PINION	1	B&T-03-06
4	PINION BEARING ASSEMBLY	1	D&B-2221A ✓
5	PINION SHIM (0.003"-0.020")	0	D&B-2253
6	RETAINING BOLT	6	12-30-5
7	PINION BRG. TAB WASHER	3	V&B-2252
8	PINION BRG LOCK NUT	1	B&T-05-01
9	INDY FIRST GEAR RATIO 16:53	0	B&T-04-15
10	INDY FIRST GEAR RATIO 12:37	0	B&T-04-16
11	INDY FIRST GEAR RATIO 14:41	0	B&T-04-17
12	INDY FIRST GEAR RATIO 15:39	1	B&T-04-18
13	1ST/2ND GEAR RATIO 12:37/15:39	0	B&T-04-19
14	1ST/2ND GEAR RATIO 14:41/16:40	0	B&T-04-20
15	1ST/2ND GEAR RATIO 14:41/16:38	0	B&T-04-21
16	INDY SECOND GEAR RATIO 17:37	1	B&T-04-22
17	INDY SECOND GEAR RATIO 18:38	0	B&T-04-23
18	INDY SECOND GEAR RATIO 18:37	0	B&T-04-24
19	INDY SECOND GEAR RATIO 18:36	0	B&T-04-25
20	INDY SECOND GEAR RATIO 19:37	0	B&T-04-26
21	INDY SECOND GEAR RATIO 19:36	0	B&T-04-27
22	INDY SECOND GEAR RATIO 19:35	0	B&T-04-28
23	INDY STANDARD GEAR RATIO 18:38	0	B&T-04-29
24	INDY STANDARD GEAR RATIO 18:37	0	B&T-04-30



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B&T KIT LIST.
C.W.P. & GEARS(CON,T).

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	Description	No.	Part Number
25	INDY STANDARD GEAR RATIO 18:36	0	B6T-04-31
26	INDY STANDARD GEAR RATIO 19:37	0	B6T-04-32
27	INDY STANDARD GEAR RATIO 19:36	0	B6T-04-33
28	INDY STANDARD GEAR RATIO 19:35	1	B6T-04-34
29	INDY STANDARD GEAR RATIO 20:36	0	B6T-04-35
30	INDY STANDARD GEAR RATIO 20:34	0	B6T-04-36
31	INDY STANDARD GEAR RATIO 21:35	0	B6T-04-37
32	INDY STANDARD GEAR RATIO 21:34	0	B6T-04-38
33	INDY STANDARD GEAR RATIO 21:33	1	B6T-04-39
34	INDY STANDARD GEAR RATIO 22:34	1	B6T-04-40
35	INDY STANDARD GEAR RATIO 22:33	0	B6T-04-41
36	INDY STANDARD GEAR RATIO 22:32	0	B6T-04-42
37	INDY STANDARD GEAR RATIO 23:33	0	B6T-04-43
38	INDY STANDARD GEAR RATIO 23:32	0	B6T-04-44
39	INDY STANDARD GEAR RATIO 22:30	0	B6T-04-45
40	INDY STANDARD GEAR RATIO 24:32	0	B6T-04-46
41	INDY STANDARD GEAR RATIO 22:29	0	B6T-04-47
42	INDY STANDARD GEAR RATIO 24:31	0	B6T-04-48
43	INDY STANDARD GEAR RATIO 22:28	0	B6T-04-49
44	INDY STANDARD GEAR RATIO 25:31	0	B6T-04-50
45	INDY STANDARD GEAR RATIO 23:28	0	B6T-04-51
46	INDY STANDARD GEAR RATIO 25:30	0	B6T-04-52
47	INDY STANDARD GEAR RATIO 23:27	0	B6T-04-53
48	INDY STANDARD GEAR RATIO 26:30	0	B6T-04-54

March Engineering Ltd
88T KIT LIST -
C.W.F. & GEARS (CON,T).

88T

* = Part of next assembly.

	Description	No.	Part Number
49	INDY STANDARD GEAR RATIO 23:26	0	86T-04-55
50	INDY STANDARD GEAR RATIO 26:29	0	86T-04-56
51	INDY STANDARD GEAR RATIO 24:26	0	86T-04-57
52	WIDE FIFTH GEAR RATIO 21:33	0	85T-04-49
53	WIDE FIFTH GEAR RATIO 22:34	0	85T-04-50
54	WIDE FIFTH GEAR RATIO 22:33	0	85T-04-55
55	WIDE FIFTH GEAR RATIO 22:32	0	85T-04-51
56	WIDE FIFTH GEAR RATIO 23:33	0	85T-04-52
57	WIDE FIFTH GEAR RATIO 23:32	0	85T-04-53
58	WIDE FIFTH GEAR RATIO 22:30	0	85T-04-56
59	WIDE FIFTH GEAR RATIO 24:32	0	85T-04-54
60	WIDE FIFTH GEAR RATIO 24:31	0	85T-04-57
61	WIDE FIFTH GEAR RATIO 22:28	0	85T-04-58
62	WIDE FIFTH GEAR RATIO 25:31	1	85T-04-97
63	WIDE FIFTH GEAR RATIO 23:28	0	85T-04-59
64	WIDE FIFTH GEAR RATIO 25:30	0	85T-04-55
65	WIDE FIFTH GEAR RATIO 23:27	0	85T-05-90
66	WIDE FIFTH GEAR RATIO 26:30	0	85T-04-56
67	WIDE FIFTH GEAR RATIO 23:26	0	85T-04-91
68	WIDE FIFTH GEAR RATIO 26:29	0	85T-04-57
69	WIDE FIFTH GEAR RATIO 24:26	0	85T-04-92
70	WIDE FIFTH GEAR RATIO 27:29	0	85T-04-58
71	WIDE FIFTH GEAR RATIO 27:28	0	85T-04-59
72	WIDE FIFTH GEAR RATIO 28:28	0	85T-04-93

March Engineering Ltd
BET KIT LIST.
C.W.P. & GEARS (CON,T).

88T

* = Part of next assembly.

	Description	No.	Part Number
73	WIDE FIFTH GEAR RATIO 28:27	0	B5T-04-94
74	WIDE FIFTH GEAR RATIO 29:27	0	B5T-04-60
75	WIDE FIFTH GEAR RATIO 29:26	0	B5T-04-61
76	WIDE FIFTH GEAR RATIO 30:26	0	B5T-04-95
77	WIDE FIFTH GEAR RATIO 30:24	0	B5T-04-96

March Engineering Ltd
 BBT KIT LIST.
 SERVICE TOOLS.

BBT

* = Part of next assembly.

	Description	No.	Part Number	
1	DUMMY PINION SHAFT	1	B6T-10-11	*
2	PINION BEARING ASSEMBLY	1	D6B-2221A	*
3	FORKSETTING JIG STUD	3	B5T-10-08	*
4	PINION BRG LOCK NUT	1	B5T-05-01	*
5	LAYSHAFT BEARING	1	D6B-2291	*
6	FORK SET JIG ASSEMBLY	1		T
7	PINION DEPTH JIG	1	B7F-03-01	
8	PINION SHAFT SOCKET	1	B5T-10-04	
9	PINION RET NUT SPANNER	1	B5T-10-10	
10	STARTER SHAFT SOCKET	1	B5T-10-09	
11	SIDEPLATE OIL SEAL TOOL	1	B6T-10-05	
12	BASE	1	B6T-10-01	*
13	SUPPORT RING	1	B6T-10-02	*
14	MANDREL	1	B6T-10-03	*
15	KEEP PLATE	1	B6T-10-04	*
16	SPOOL TOOL ASSEMBLY	1		T
17	FORK SETTING JIG BACKPLATE	1	B8F-03-34	
18	PINION DEPTH JIG	1	B7F-03-01	